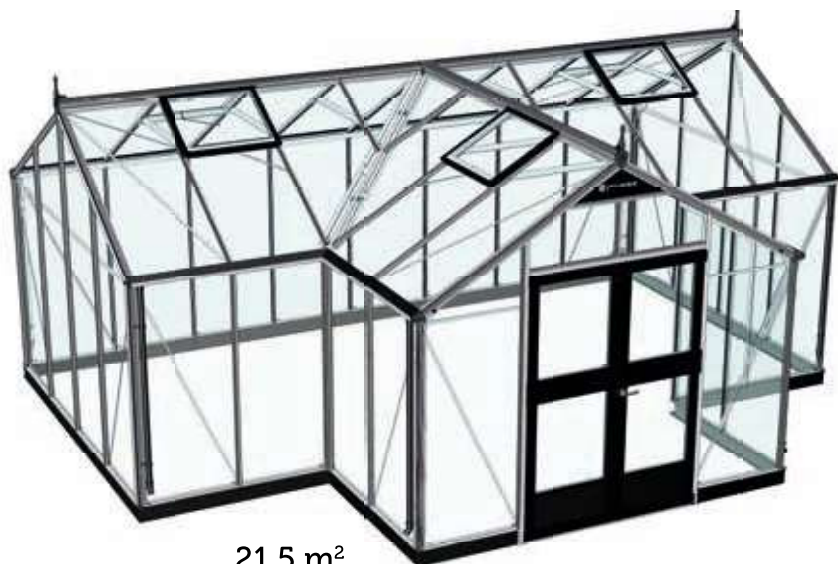


Orangeri



21,5 m²



15,1 m²

F99653

24112023 - 1.04

Montagevejledning · Assembly Instructions · Montageanleitung
Monteringsanvisning · Instructions de montage · Montagehandleiding
Kokoamisohje · Instukcja montażu

TILBEHØR · ACCESSORIES · ZUBEHÖR · ACCESSOIRES



Juliana tagudsmykning
Juliana roof decoration
Juliana Dachdekoration
Crête de faitage Juliana



Juliana Univent automatisk vinduesåbner
Juliana Univent automatic window opener
Juliana Univent automatischer Fensteröffner
Ouverture automatique fenêtre Juliana Univent



Juliana integreret drivhusbord sort
Juliana integrated table black
Juliana integrierte Regale Schwarz
Table intégrée noire Juliana



Juliana integreret drivhushylde sort
Juliana integrated shelve black
Juliana integriert Regale Schwarz
Étagère intégrée noire Juliana



Juliana regnvandsopsamler
Juliana rainwater butt
Juliana Wasserspeicher
Récupérateur eau de pluie Juliana



Juliana kapilærkasseskjuler
Juliana capillary planter collector
Juliana Pflanzgefäß
Jardinière pour auto-arrosage Juliana

Félicitations pour l'achat de votre serre

Juliana Drivhouse A/S est une entreprise familiale danoise fondée en 1963. Chez Juliana Drivhouse nous concevons, développons et fabriquons nos serres en nous basant sur les principes suivants : simplicité, esthétique, fonctionnalité et qualité. Avec le temps l'entreprise Juliana Drivhouse s'est agrandie et offre aujourd'hui 3 marques différentes : Halls, Juliana et Gabriel Ash. Nos marques proposent des produits à la conception et aux fonctionnalités uniques, tout en conservant un très bon rapport qualité prix.

Pour faire pousser des plantes ou flâner au jardin, nos produits sont conçus et fabriqués pour durer de nombreuses années. Rendez-vous sur www.juliana.com pour en savoir plus sur l'entreprise, les différentes marques ainsi que les nombreux accessoires pour serres de jardin disponibles.

Instructions de montage

Veillez respecter chaque étape de montage pour l'assemblage de votre nouvelle serre. Vous trouverez toute la visserie dans une boîte séparée.

REMARQUE : Ce manuel est destiné à plusieurs tailles du même modèle de serre et suit les principes pertinents de la norme EN1090-3, section 9 Installation.

Conseils de sécurité

- Monter la serre par temps calme et sec.
- Effectuer l'installation avec l'aide d'une 1-2 assistants.
- Utiliser des gants de travail pour la pose du verre. Les carreaux peuvent casser, leurs bords être tranchants.
- Prévenir les assistants du danger que comporte le verre. Avertir les enfants du danger. Ramasser les éventuels bris de verre et les jeter soigneusement.
- Utiliser une échelle sur sol plat en respectant les règles de sécurité.
- Si la serre est laissée sur place pendant l'installation, elle doit être protégée contre le vent et les intempéries.

Emplacement

Choisir le bon emplacement est important pour créer les meilleures conditions de production et garantir la durabilité de la serre de jardin.

La serre doit être placée dans un endroit ensoleillé et protégé du vent. Éviter de positionner la serre sous un arbre car l'ombre et l'humidité pourrait encourager la formation d'algues. Aussi, les branches en tombant pourraient abîmer la structure, et les feuilles boucher les gouttières.

Nous vous recommandons d'installer la serre dans votre endroit préféré du jardin si le but n'est pas de cultiver des plantes.

IMPORTANT : Le sol devra être aplani, de niveau et de préférence compacté avant le montage de la serre. La surface requise pour l'emplacement devra être au minimum aux dimensions extérieures de la serre.

Embase

L'embase pour ce produit n'est pas incluse. Nous fabriquons des embases qui peuvent être achetées séparément en option. Si vous faite l'acquisition de l'une de nos embases, sachez que les trous creusés pour la fondation devront être suffisamment profond pour être hors gel. Les différentes dimensions sont indiquées dans les pages suivantes. Sachez que toutes les dimensions sont notées hors tout. L'embase est fixée au bas de chacun des profilés verticaux comme indiqué sur l'illustration.

Ordre de montage :

1. S'assurer que le sol soit plat.
2. Plier légèrement les supports de moulure aux extrémités, comme indiqué sur le dessin, puis les fixer.
3. Baliser les endroits où seront creusés les trous comme illustré. S'assurer que les diagonales sont de mêmes longueurs.
4. Creuser le sol suffisamment profond pour être hors gel.
5. Assembler l'embase - piquets / les tuyaux carrés pour le moulage doivent reposer librement dans les trous.

6. Vérifier que l'embase est bien de niveau. S'assurer que les diagonales sont de mêmes longueurs.
7. Remplir les trous avec du béton.
Exemple: un trou aux dimensions Ø150 mm et 900mm de profondeur nécessitera environ 16 litres de béton.
8. Vérifier que l'embase est toujours de niveau et que les angles sont droits. S'assurer que les diagonales sont de mêmes longueurs.

Respecter le temps de séchage du béton puis commencer l'assemblage de la serre.

Emplacement sur sol dur

Si la fondation de la serre n'est pas coulée dans du béton, elle devra être sécurisée à l'aide de fixations adéquates. Fixations qui devront être achetées séparément. Si notre embase est utilisée sur une dalle ou un plancher, les piquets d'ancrage devront alors être sciés. Nos embases sont conçues pour être coulées dans du béton, ainsi tout matériel de perçage ou de forage prévu sera nécessaire (non inclus dans la livraison). Attention, la plupart des compagnies d'assurance ne couvre pas la serre dont la fondation n'est pas coulée dans du béton.

Ordre d'assemblage

Veillez bien respecter l'ordre de montage indiqué dans les pages suivantes. Placer chaque élément comme illustré, puis assembler la section dans l'ordre indiqué sur les illustrations. Ne serrer complètement les vis et boulons que lorsque la section entière est assemblée. Lorsque toutes les sections sont terminées, la structure de la serre peut alors être assemblée.

REMARQUE : À plusieurs endroits le manuel indique des vis et boulons additionnels qui doivent être insérés dans les profilés. Ceux-ci seront utilisés plus tard pour fixer d'autres éléments.

IMPORTANT : Avant d'installer le verre, vérifier que les pignons et les côtés sont d'aplomb et d'équerre, et serrer les boulons/écrous pour assurer un contact ferme et étanche.

Ne pas suspendre la pose du vitrage. La pose du vitrage de la serre doit être réalisé en une fois.

Vitrage/polycarbonate assemblée

1. Nettoyer le verre et les profilés.
 2. Poser un carreau à la fois. Ajouter une couche de 3mm de silicone sur les profilés comme indiqué par bleu sur les illustrations.
 3. Placer le carreau et terminer par les joints (#M).
- REMARQUE :** Pour les serres utilisant des joints PVC pour fixer le vitrage. Pour qu'un carreau de verre soit bien centré, fixer les 2 joints PVC (à droite et à gauche du carreau) simultanément.

Ordre recommandé pour la pose du vitrage : Toit – Côtés – Pignons.

Une couche de silicone de 3mm est suffisante pour une adhérence maximale. Si vous utilisez plus de silicone que recommandé, un tube de Silicone additionnel pourra être acheté.

Si un carreau est cassé accidentellement, retirer soigneusement les bris de verre ainsi que la couche de silicone à l'aide d'un couteau.

Nettoyer complètement les profilés avant la pose d'un carreau de verre.

Vitrage en polycarbonate

Les illustrations indiquent comment poser les panneaux en polycarbonate. Si nécessaire, ajuster les dimensions des panneaux à l'aide d'une scie.

REMARQUE : Pour éviter l'apparition d'algues ne pas mettre en contact les panneaux polycarbonate avec le sol.

Portes et fenêtres

Graisser les vis afin de faciliter l'assemblage de la porte. Le vitrage et les différents éléments composant la porte et les fenêtres doivent être assemblés ensembles.

Outils

L'outillage recommandé à l'assemblage de la serre est indiqué dans les pages suivantes.

Conseils et astuces

Rendez-vous sur www.juliana.com pour plus de conseils de montage pour votre serre de jardin.

Entretien

- Graisser les charnières et la serrure tous les 6 mois.
- Resserrer les vis et boulons.
- Nettoyer les gouttières bouchées par les feuilles.
- Ajuster les fenêtres si nécessaire
- Remplacer les carreaux éventuellement cassés
- Nettoyer la serre avant et après les périodes de cultures.

Précautions hiver et tempêtes

En cas de neige et/ou de vents violents nous recommandons de :

- Soutenir la faîtière de toit.
- Retirer la neige accumulée sur le toit.
- Anticiper les chutes de neige provenant des arbres environnants ou du toit d'une maison.
- Retirer les éventuelles ouvertures automatiques de fenêtres.
- Sécuriser les ouvertures, porte et fenêtres en cas de vents violents pour protéger la serre.

Merci de noter que les compagnies d'assurance peuvent avoir des politiques d'assurance différentes.

Garantie 12 ans

Retrouvez une description complète de la garantie sur www.juliana.com. Dans les conditions où la serre est installée en respectant les instructions de montage ainsi que les recommandations, la serre est couverte par une garantie de 12 ans. Les pièces manquantes ou défectueuses doivent être signalés immédiatement.

Un entretien général et régulier de la serre tels que le nettoyage, graissage et resserrage des vis et boulons doit être respecté.

Merci de noter que la garantie ne couvre pas :

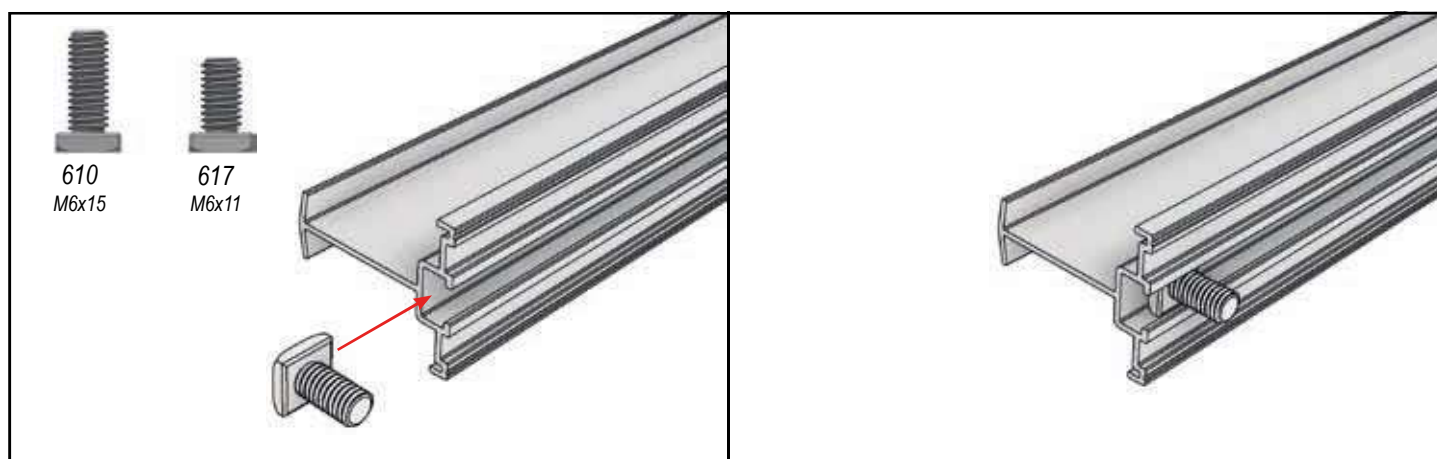
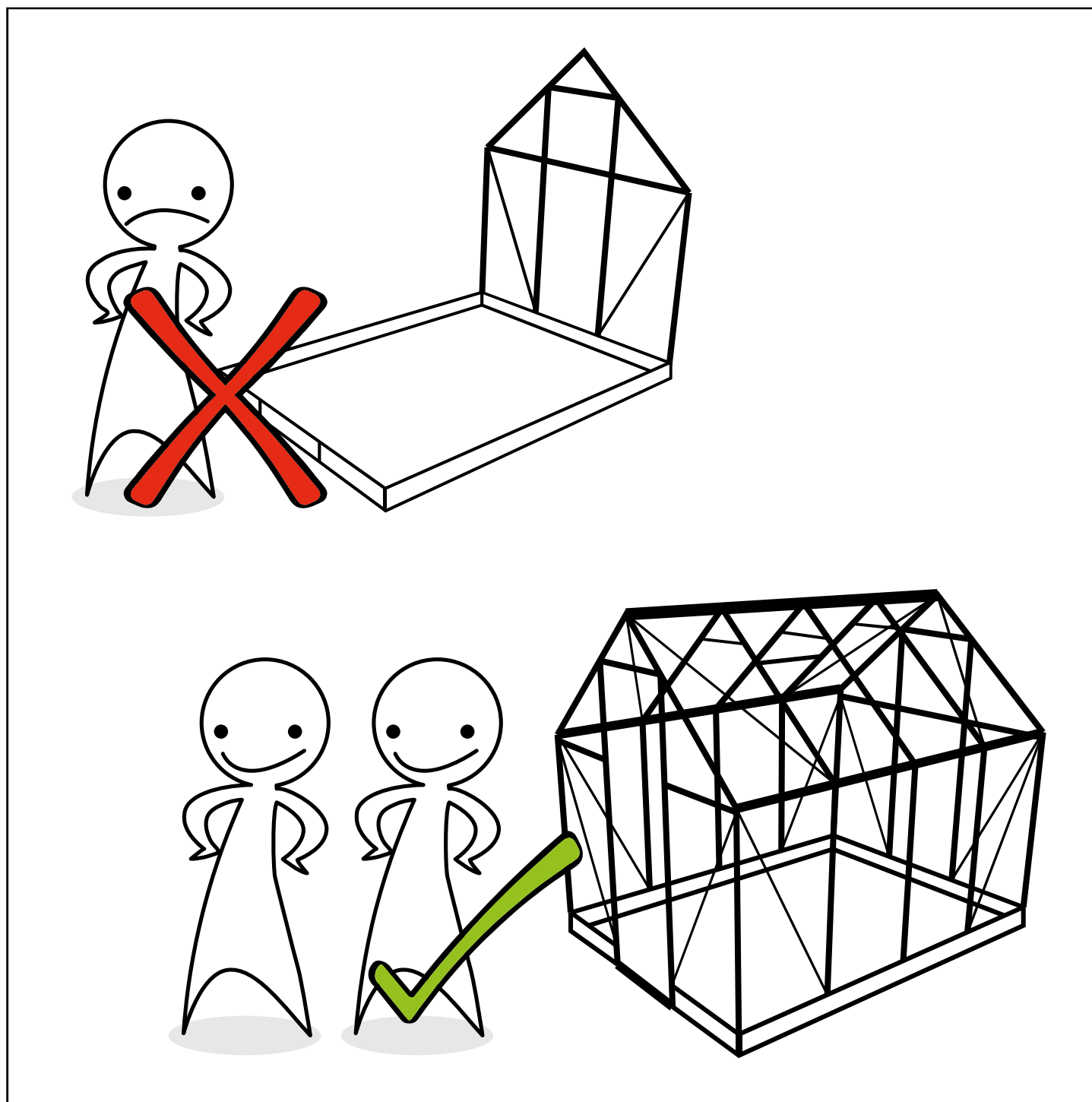
- Les dommages et problèmes fonctionnels liés au manque d'entretien (graisissage et nettoyage).
- Toutes les parties peintes sont couvertes par une garantie de 2 ans.
- Des nuances de couleurs ou des marques sur les profilés peuvent être liés au processus de peinture. Ceci n'est pas couvert par la garantie.
- Lever, le polycarbonate, la livraison, l'assemblage, le retrait des produits, les dommages advenus après livraison, la main d'œuvre, etc.
- Les parties endommagées par des causes extérieures: bâtiments environnants, impact du climat, vandalisme, force majeure et autres conditions extérieures. Exemple: N'est pas couvert par la garantie une serre abîmée par le poids trop important de neige accumulée et non retirée du toit.
- Éléments fonctionnels tels que les poignées, éléments de porte coulissante, serrure et autres fermetures. Ces pièces devront être entretenue et si nécessaire remplacées périodiquement.
- Produits défectueux liés à une utilisation incorrecte ou non approprié des pièces.

REMARQUE : une serre de jardin n'est pas entièrement étanche. Selon les conditions météo des fuites d'eau peuvent apparaître dans la toiture, les fenêtres, la porte ou aux angles du toit.

Réclamations

La fabrication de nos serres de jardin répond aux standards de qualités des plus élevés. Cependant, en cas de problèmes merci de contacter immédiatement votre revendeur. Revendeur à qui vous devrez indiquer le modèle de la serre concerné et les numéros des pièces défectueuses.

Nous espérons que vous serez satisfait(e) de votre nouvelle serre et en profiterez pendant de nombreuses années.



Symboler – Symbole – Symbols – Symboles – Symbolen – Symbolit

DK Billedet viser samlingen indefra / udefra.	FR Ce symbole montre l'assemblage depuis l'intérieur / l'extérieur de la serre.
GB The image shows the assembly from the inside / outside.	NL De afbeelding toont het frame van binnen / buiten.
DE Das Bild zeigt die Montage von innen / von außen.	FIN Kuvassa näytetään kokoonpano sisä- / ulkopuolelta.
SE Bilden visar monteringen från insidan / utsidan.	PL Zdjęcie przedstawia zmontowane elementy od wewnątrz / z zewnątrz.

DK Dele fra denne kasse bruges først på side "X".	FR Les pièces de cette boîte ne seront utilisées qu'à la page «X».
GB Components from this box will be used later on page "X".	NL Onderdelen uit deze kas worden eerst gebruikt op pagina "X".
DE Die Teile von diesem Kasten verwenden Sie erst an der Seite „X“.	FIN Tämän laatikon osia käytetään ensin sivulla "X".
SE Delar från den här lådan används först på sidan "X".	PL Części z tego pudetka są po raz pierwszy używane na stronie „X”.

DK Denne del bruges på side "X".	FR Cette pièce est utilisée à la page «X».
GB This component is used on page "X".	NL Dit deel wordt gebruikt op pagina "X".
DE Dieser Teil verwenden Sie an der Seite „X“.	FIN Tätä osaa käytetään sivulla "X".
SE Denna del används på sidan "X".	PL Część używana na stronie „X”.

DK Nummeret refererer til detaljebilledet, hvor samlingen er vist. Start med 1, 2, 3 osv.	FR Le numéro fait référence au plan détaillé de l'assemblage. Commencer par 1, 2, 3, etc.
GB The number refers to the detail image in which the assembly is shown. Begin with 1, 2, 3 etc.	NL Het nummer verwijst naar de detailafbeelding waarin het frame wordt getoond. Begin met 1, 2, 3, etc.
DE Die Nummer bezieht sich auf das Bild, wo die Montage gezeigt ist. Fangen Sie mit 1, 2, 3 usw. an.	FIN Numero viittaa detaljikuvaan, jossa näytetään kokoonpano. Aloita 1, 2, 3 jne.
SE Siffran refererar till detaljbilden där monteringen visas. Börja med 1, 2, 3 osv.	PL A Numer odnosi się do szczegółowego zdjęcia, na którym przedstawiono zmontowane elementy. Zaczynij od 1, 2, 3 itp.

DK Sektionen samles i denne rækkefølge.	FR Assembler la section dans cet ordre.
GB Assemble the section in this order.	NL Dat is de volgorde van het monteren.
DE Die Sektion wird in dieser Reihenfolge gesammelt.	FIN Lohkot kootaan tässä järjestyksessä.
SE Sektionen monteras i denna ordning.	PL Sekcję należy montować w tej kolejności.

DK Venstre side / højre side.	FR Côté gauche / côté droit.
GB Left side / right side.	NL Linkerkant / rechterkant.
DE Links / rechts.	FIN Vasen / oikea puoli.
SE Vänster sida/höger sida.	PL Lewa / prawa strona.

DK Tallet angiver antal styk / gentagelser af processen.	FR Le chiffre indique le nombre de fois / répétitions de la procédure.
GB The number indicates the quantity / the number of times the process must be repeated.	NL Het getal geeft het aantal stuks / onderdelen van het proces aan.
DE Die Zahl zeigt die Anzahl der Stücke / der Wiederholungen des Prozesses an.	FIN Numero ilmaisee kappaleiden / toistojen määrän.
SE Siffran anger antal gånger / repetitioner av processen.	PL Liczba wskazuje liczbę sztuk / powtórzeń procesu.

DK Korrekt samling / forkert samling.	FR Assemblage correct / incorrect.
GB Correct assembly / wrong assembly.	NL Correcte montage / incorrecte montage.
DE Die korrekte Montage / die verkehrte Montage.	FIN Oikea kokoonpano / väärä kokoonpano.
SE Korrekt montering / felaktig montering.	PL Prawidłowy montaż / nieprawidłowy montaż.

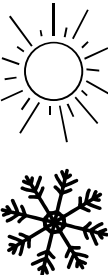
Symboler – Symbole – Symbols – Symboles – Symbolen – Symbolit

	(DK) Delsamlingen roteres.
	(GB) Rotate the sub-assembly.
	(DE) Rotieren Sie den bisher montierten Teil.
	(SE) Delmonteringen roteras.
	(FR) Tourner l'assemblage réalisé jusqu'ici.
	(NL) Een gedeelte van het frame is gedraaid.
	(FIN) Osakokoonpanoa kierretään.
	(PL) Obrócić zmontowaną część.

	(DK) Møtrikken løsnes / skrues af og genbruges.
	(GB) Loosen / unscrew the bolt and reuse it.
	(DE) Lösen Sie die Schraubenmutter und wiederverwerten Sie sie.
	(SE) Muttern lossas / wskruvas loss och återanvänds.
	(FR) Desserrer / enlever l'écrou et le réutiliser.
	(NL) De moer wordt losgemaakt / losgeschroefd en gerecycled.
	(FIN) Mutteri irrotetaan ja kierrätetään.
	(PL) Poluzować / odkręcić nakrętkę i użyć jej ponownie.

	(DK) Vær opmærksom på justering / retning af profiler.
	(GB) Please note the adjustment / direction of the profiles.
	(DE) Beachten Sie die Justierung / die Richtung von den Profilen.
	(SE) Var uppmärksam på profilernas justering / riktning.
	(FR) Attention à l'ajustement / l'orientation des profilés !
	(NL) Let op de uitlijning / richting van de profielen.
	(FIN) Kiinnitä huomiota profiilien kohdistukseen / suuntaukseen.
	(PL) Zwrócić uwagę na ustawienie / orientację profili.

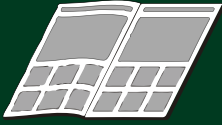
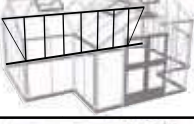
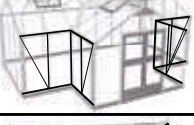
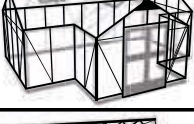
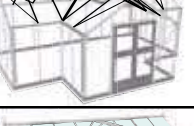
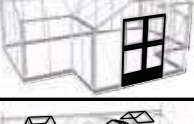
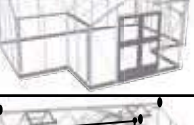
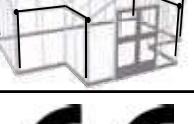
	(DK) Vær opmærksom på mål / detalje.
	(GB) Please note the measurement / detail.
	(DE) Beachten Sie das Maß / das Detail.
	(SE) Var uppmärksam på mått / detaljer.
	(FR) Attention aux dimensions / détails !
	(NL) Let op afmetingen / details.
	(FIN) Kiinnitä huomiota mittoihin / yksityiskohtiin.
	(PL) Zwrócić uwagę na wymiary / szczegóły.

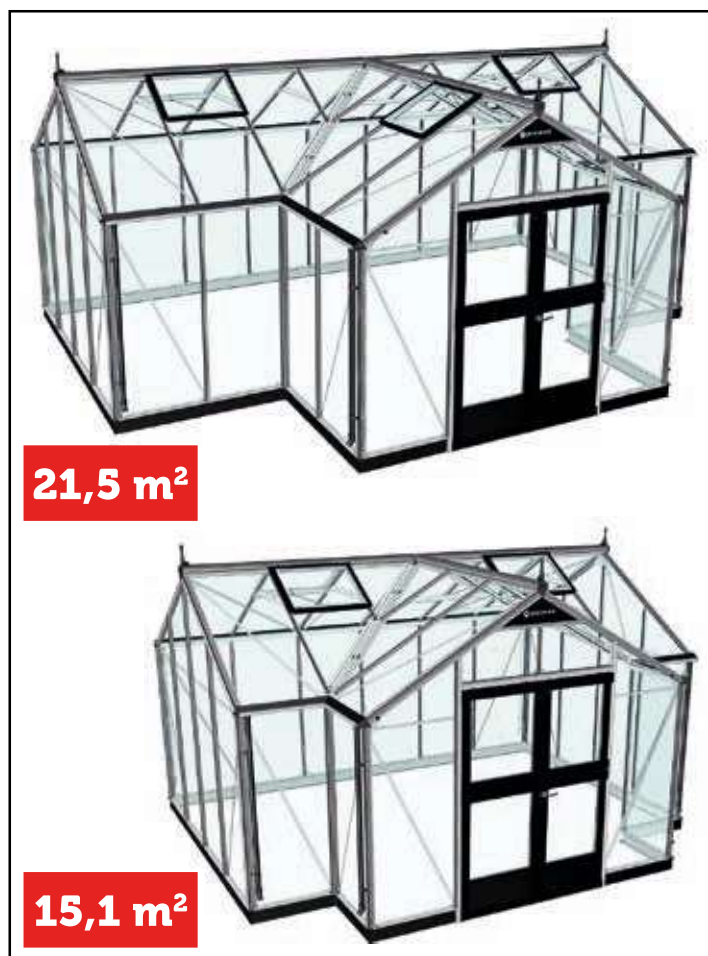
	(DK) Sommersæson / vintersæson.
	(GB) Summer season / winter season.
	(DE) Die Sommersaison / die Wintersaison.
	(SE) Sommarsäsong / vintersäsong.
	(FR) Été / hiver.
	(NL) Zomer / winter.
	(FIN) Kesäkausi / talvikausi.
	(PL) Sezon letni / zimowy.

	(DK) Denne del kasseres.
	(GB) Discard this component.
	(DE) Dieser Teil kassieren Sie.
	(SE) Denna del kasseras.
	(FR) Jeter cette pièce.
	(NL) Dit deel wordt weggegooid.
	(FIN) Tämä osa hylätään.
	(PL) Część przeznaczona do utylizacji.

	(DK) Tips og tricks
	(GB) Tips and tricks
	(DE) Tipps und Tricks
	(SE) Tips och tricks
	(FR) Conseils et astuces
	(NL) Tips en trucs
	(FIN) Vinkkejä ja vihjeitä
	(PL) Porady i wskazówki

Oversigt – Overview – Übersicht – Översikt – Détails – Overzicht – Sisällys – Zawartość

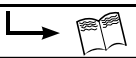
	
	16 - 17
	18 - 23
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Anbefalet Værktøj – Recommended Tools –
Empfohlen Werkzeug – Rekomenderas Verktyg –
Recommandés Outillage – Aanbevolen Gereedschap –
Suositellut Työkalut – Zalecane Narzędzia



Oversigt – Overview – Übersicht – Översikt – Détails – Overzicht – Sisällys – Zawartość

#	BOX 1	21,5 m ²	15,1 m ²
Fittings – Kleinteile			
			
#	BOX 2	21,5m ²	15,1 m ²
		2x	2x
Baggavl – Rear gable – Hintergiebel			
13	13-10301687-13	2	2
14	13-20141600-14	2	2
15	13-20141644-15	2	2
30	13-10022896-30	1	1
21	13-20132031-21	1	1
22	13-20132031-22	1	1
23	13-20132418-23	1	1
29	13-10022884-29	1	1
33	13-10301747-33	4	4
52	13-10301791-52	4	4
332S	00310332S	1	1
#	BOX 3	21,5 m ²	15,1 m ²
Forgavl – Front Gable – Vordergiebel			
00	13-20301468-00S	1	1
08	13-20151404-08	1	1
09	13-10020742-09	1	1
10	13-10020742-10	1	1
11	13-20152168-11	1	1
12	13-20152168-12	1	1
13	13-10301687-13	2	2
14	13-20141600-14	2	2
15	13-20141644-15	2	2
19	13-10300730-19	2	2
81	13-20130388-81	1	1
94	13-20130809-94	1	1
334S	00310334S	1	1
#	BOX 4	21,5 m ²	15,1 m ²
Side – Side – Seite			
30	13-10024332-30	-	1
30	13-10025768-30	1	-
31	13-20131600-31	11	5
32	13-20184376-32	-	1
32	13-20185812-32	1	-
33-2	13-10301727-332	-	4
51	13-20131644-51	6	-
52	13-10301771-52	-	4
#	BOX 5	21,5 m ²	15,1 m ²
Tagrende karnap – Gutter portico – Dachrinne erker			
32	13-20180761-32	-	2
32	13-20181479-32	2	-

#	BOX 6A	21,5 m ²	15,1 m ²
Tag/Bundramme – Roof/Sill – Dach/Grundrahmen			
30-1	13-10020717-301	-	2
30-1	13-10021435-301	2	-
30-2	13-10020717-302	-	2
30-2	13-10021435-302	2	-
34-1	13-20190727-341S	-	2
34-1	13-20191445-341S	2	-
34-2	13-20190727-342S	-	2
34-2	13-20191445-342S	2	-
50-2	13-20242171-502	-	1
50-2	13-20242889-502	1	-
54	13-10541015-54	9	6
350	00300350	10	8
#	BOX 6B	21,5 m ²	15,1 m ²
Tagryg/Vip – Ridge/Vip – Dachfirst/Vip			
34	13-20194376-34S	-	1
34	13-20195812-34S	1	-
50-1	13-20244376-501	-	1
50-1	13-20245812-501	1	-
#	BOX 7	21,5 m ²	15,1 m ²
Tag karnap – Roof Portico – Dach Erker			
36	13-20391600-36	2	2
37	13-32272192-37	2	2
51	13-20131644-51	5	5
51-7	13-20130767-517	2	2
51-7	13-20131597-517	2	2
51-8	13-20130767-518	2	2
51-8	13-20131597-518	2	2
52-1	13-10302184-521	2	2
443	00300443	6	6
#	BOX 8	21,5 m ²	15,1 m ²
Dør – Door – Tür			
55	13-20170517-55S	4	4
56	13-20160517-56S	1	1
57	13-20221075-57S	1	1
58	13-20221075-58S	1	1
59	13-20220812-59S	2	2
61	13-10020651-61S	1	1
340S	00310340S	1	1
#	BOX 9	21,5 m ²	15,1 m ²
Dør – Door – Tür			
59	13-20220812-59S	1	1
62	13-20170578-62S	4	4
63	13-20160578-63S	1	1
64	13-20231075-64S	1	1
65	13-20221075-65S	1	1
66	13-20230812-66S	1	1
67	13-10020712-67S	1	1
339S	00310339S	1	1

#	BOX 10	21,5 m ²	15,1 m ²
		3x	2x
Vinduer – Windows – Fenster			
70	13-20250738-70S	2	2
71	13-20270611-71S	4	4
72	13-20260738-72S	2	2
73	13-10530510-73S	2	2
75	13-20290748-75S	2	2
#	BOX 11	21,5 m ²	15,1 m ²
Montagelister – Cappings – Montageleiste			
M1600	07093052	44	26
M1644	07093053	34	27
M2058	07093055	13	13
M2465	07093056	8	8
#	BOX 12	21,5 m ²	15,1 m ²
3 mm – Hærdet glas – Toughened Glass – Sicherheitsglas (ESG)			
A	00281501	12	6
A1	00281575	4	4
B	00281502	10	4
B1	00281573	4	4
B2	00281574	4	2
B3	00281579	-	4
C	00281503	2	2
C1	00281572	4	-
C2	00281578	-	2
D	00281504	6	4
E	00281505	6	6
F	00281506	4	4
G	00281507	2	2
H	00281508	2	2
I	00281509	2	2

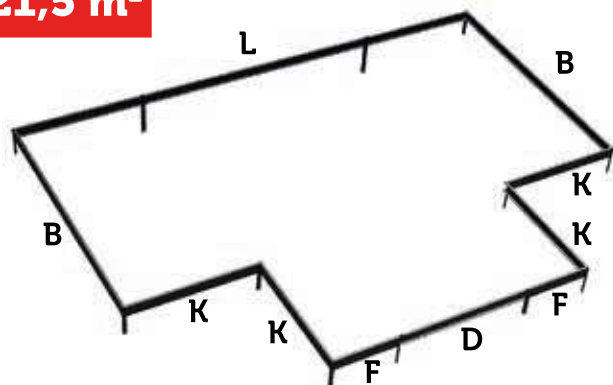
BOX 1							
	#		Article No.	21,5 m ²		15,1 m ²	
	05S	-	13-20210040-05S	4	F01831	4	F01831
	06S	-	13-20210040-06S	4	F01830	4	F01830
	37-5S	-	13-10300050-375S	8	F01869	8	F01869
	42	900 mm	RN00300413	1	F01868	1	F01868
	68S	-	13-20200080-68S	4	F01830	4	F01830
	69S	-	13-20200080-69S	4	F01831	4	F01831
	204S	-	00310204S	6	F01841	4	F01841
	205S	-	00310205S	6	F01841	4	F01841
	280	-	00402280	360	F01852	300	F01852
	300S	-	00310300S	1	F01835	1	F01835
	335S	-	00310335S	6	F018208 F018211	6	F018208 F018211
	336S	-	00310336S	4	F018208 F018210	4	F018208 F018210
	337S	-	00310337S	2	F018209	2	F018209
	338S	-	00310338S	3	F018212	3	F018212
	407	-	00300407	6	F01839	4	F01839
	413	-	00300413	12	F018174	8	F018174
	415	-	00300415	3	F01856	3	F01856
	416	-	00300416	3	F01857	3	F01857
	417	-	00300417	3	F01858	3	F01858
	418	-	00300418	3	F01859	3	F01859
	419	-	00300419	6	F01860	6	F01860
	420	-	00300420	3	F01856	3	F01856
	422	-	00300422	12	F01861	12	F01861
	440	-	00300440	6	F01862	6	F01862
	441 A	-	00300441	6	F01863	6	F01863
	441 B	-	00300441	6	F01863	6	F01863

BOX 1							
	#		Article No.	21,5 m ²		15,1 m ²	
	442	-	00300442	2	F01864	2	F01864
	450	-	00300450	6	F01839	4	F01839
	469	-	00300469	2	F01834	2	F01834
	470	-	00300470	2	F01834	2	F01834
	610	M6x15	00300610	16	F01848	15	F01848
	612	M5x10	00300612	6	F01839	4	F01839
	615	M5x20	00300615	6	F01839	4	F01839
	616	M6	00300616	350	F01845 F01846	290	F01845 F01846
	617	M6x11	00300617	325	F01842 F01843	265	F01842 F01843
	627S	4,2x19	00300627S	12	F018174	8	F018174
	629	M5	00300629	12	F01839	8	F01839
	662	5x80	00300662	36	F01833	36	F01833
	664	3,5x16	00300664	12	F01832	12	F01832
	667	3,5x6,5	00300667	6	F01855	6	F01855
	691	-	00300691	4	F01837	4	F01837
	693	-	00300693	1	F01834	1	F01834
	713	-	00300713	1	00300713	1	00300713
	1005	3,5x16	00401005	8	F01836	8	F01836
	1007	M5x10	00401007	12	F01855	12	F01855
	1011	4,2x13	00401011	2	F01836	2	F01836
	1073	M6x90	00401073	1	F01867	1	F01867
	2129	-	00402129	1	00402129	1	00402129
	2204	-	00402204	1	F01867	1	F01867

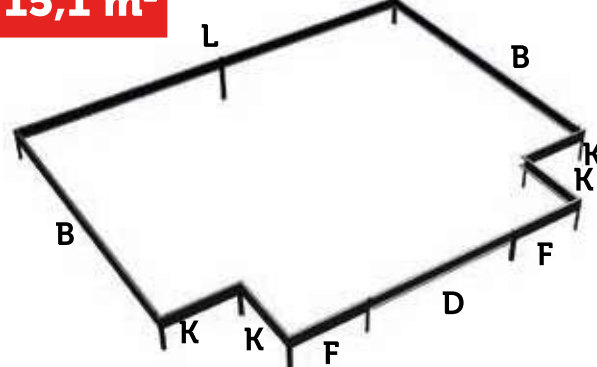
Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

21,5 m²

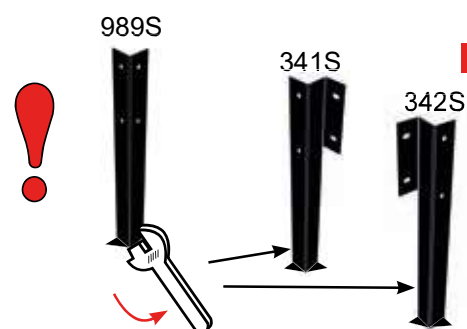


15,1 m²



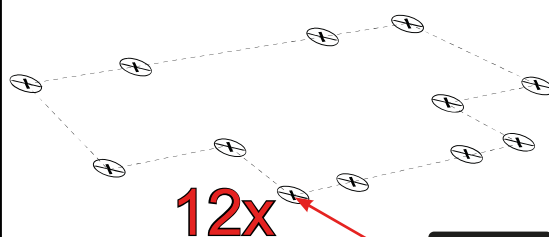
Funda- ment	#	mm	Article No.	21,5 m ²	15,1 m ²
	F	740	00510740S	2	2
	K	747	00510747S	-	4
	K	1464	00511464S	4	-
	D	1468	00511468S	1	1
	B	2955	00512955S	2	2
	L	4391	00514391S-1	-	1
	L	5827	00515827S-1	1	-
Fittings					
	40S	500	14-10360500-40S	2	1
	341S	345	00310341S	1	1
	342S	345	00310342S	1	1
	989S	345	00500989S	8	8
	613	M6x65	00300613	8	4
	995	M6x10	00500995	40	40
	996	M6	00500996	80	66
	706	M10	00300706	4	2
	720	M10x100	00300720	2	1
34					
	992S	-	00500992S	19	14
	520	30 x 40	00300520	2	1
38/40					
	280	-	00402280	112	98
	995	M6x10	00500995	16	10
	996	M6	00500996	16	10
	88A	40	13-10020040-88A	1	1

1

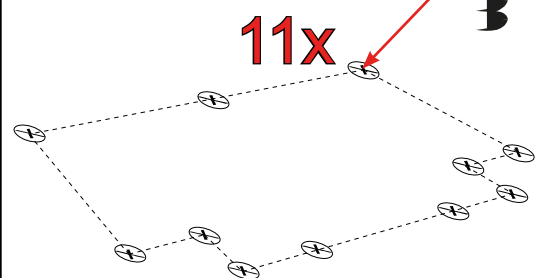


3

21,5 m²



15,1 m²

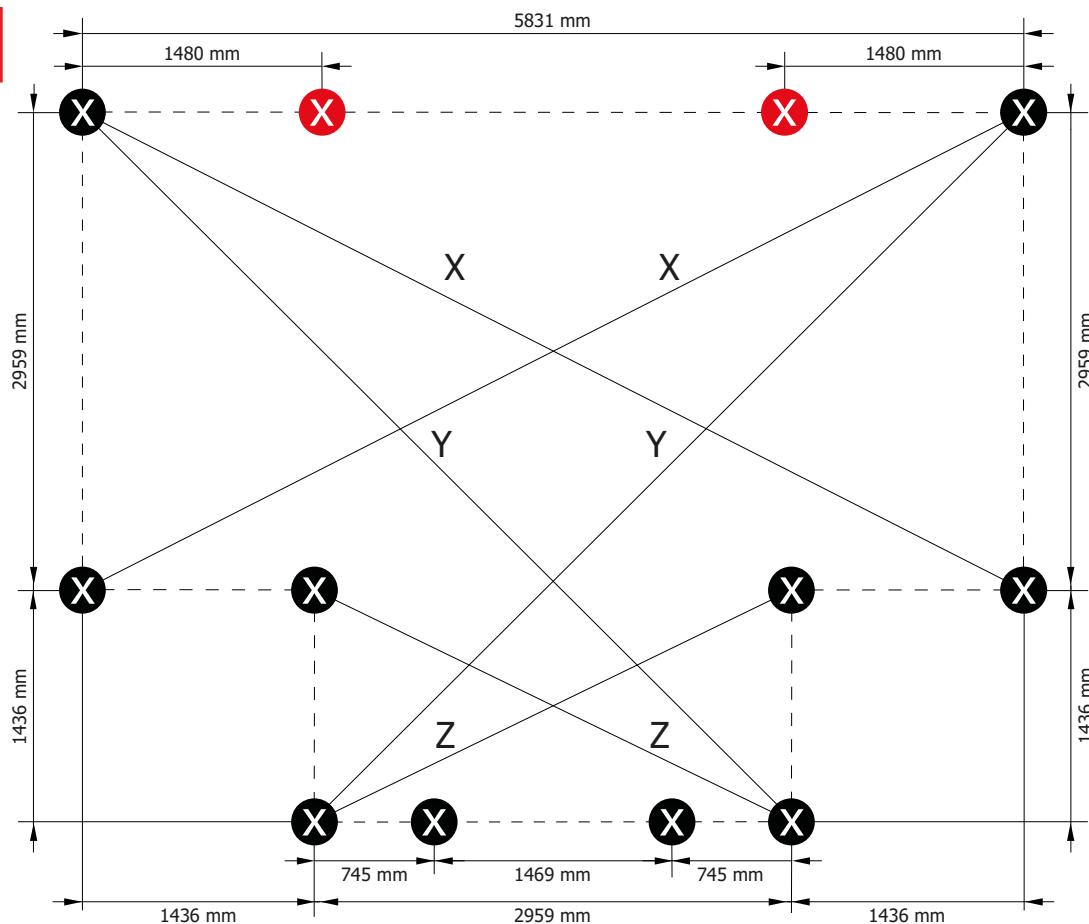
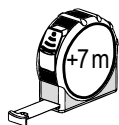


Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

2

21,5 m²



⊗ Ø150 mm - Ø180 mm

⊗ Min.: Ø180 mm

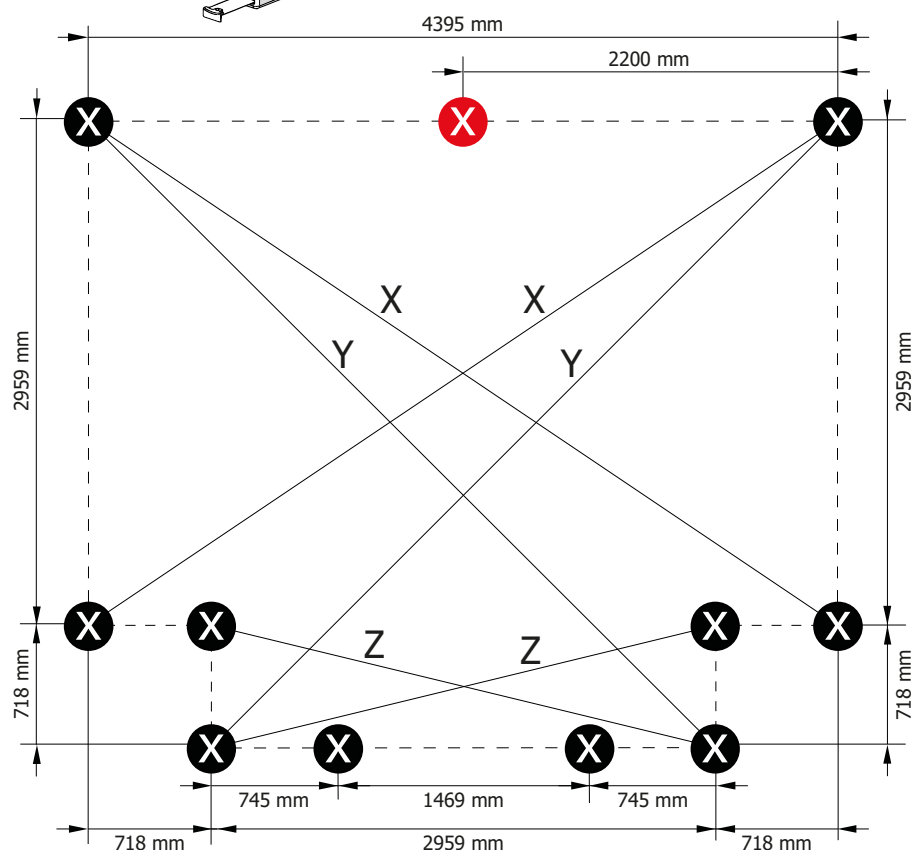
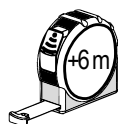
! X = X
Y = Y
Z = Z

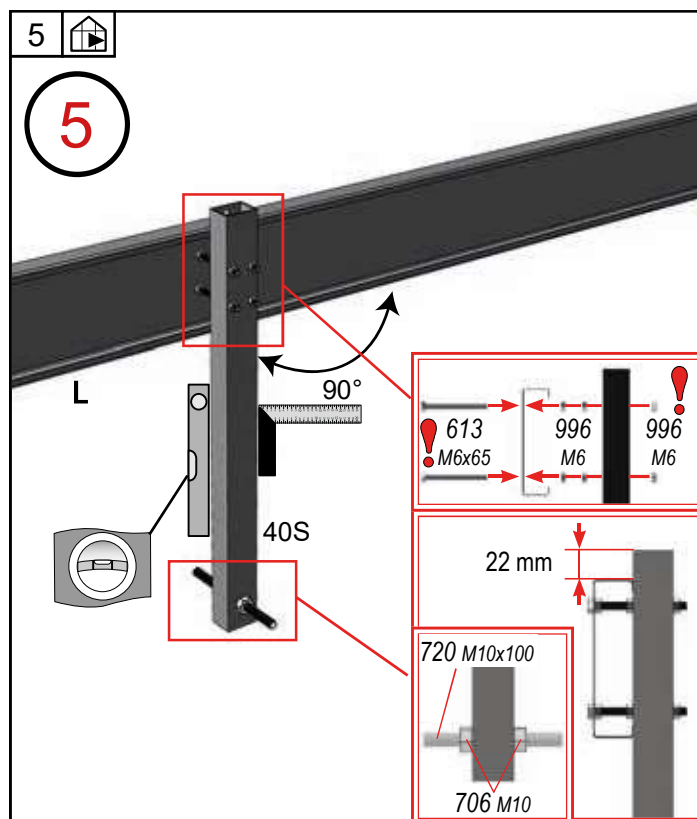
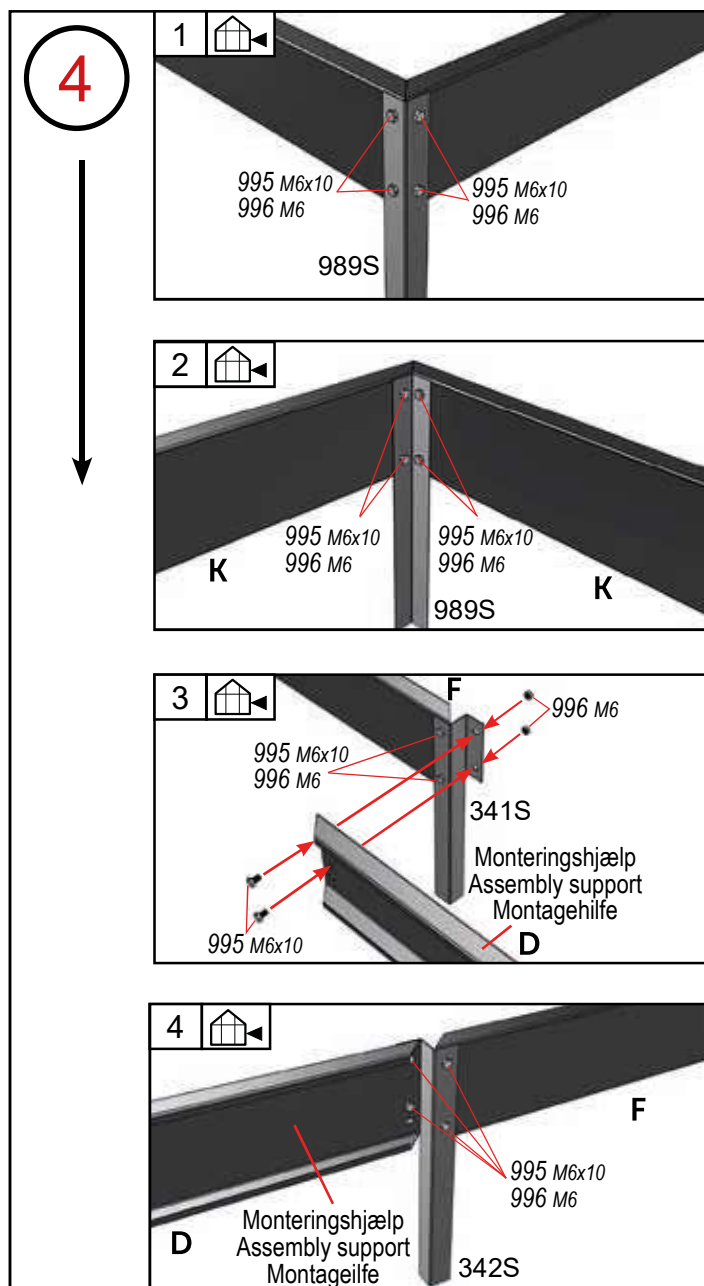
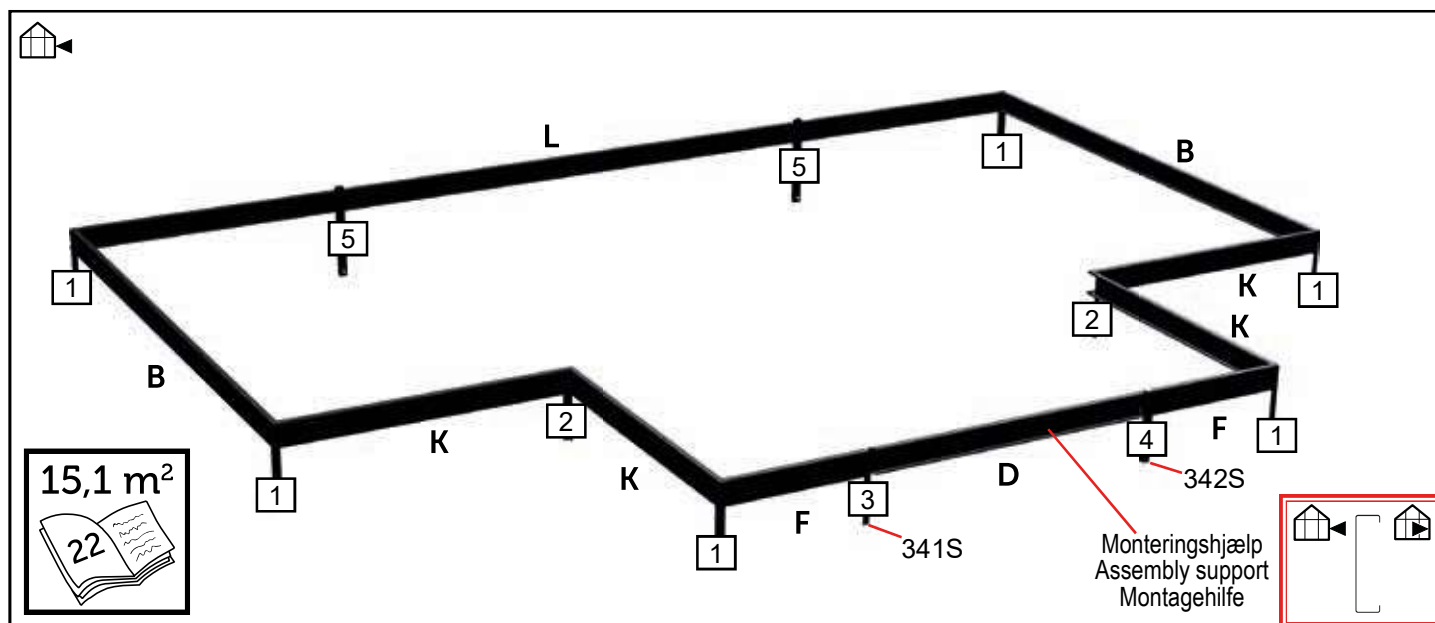
Ø180 mm → 23 L
Ø150 mm → 16 L

900 mm



15,1 m²





21,5
m²

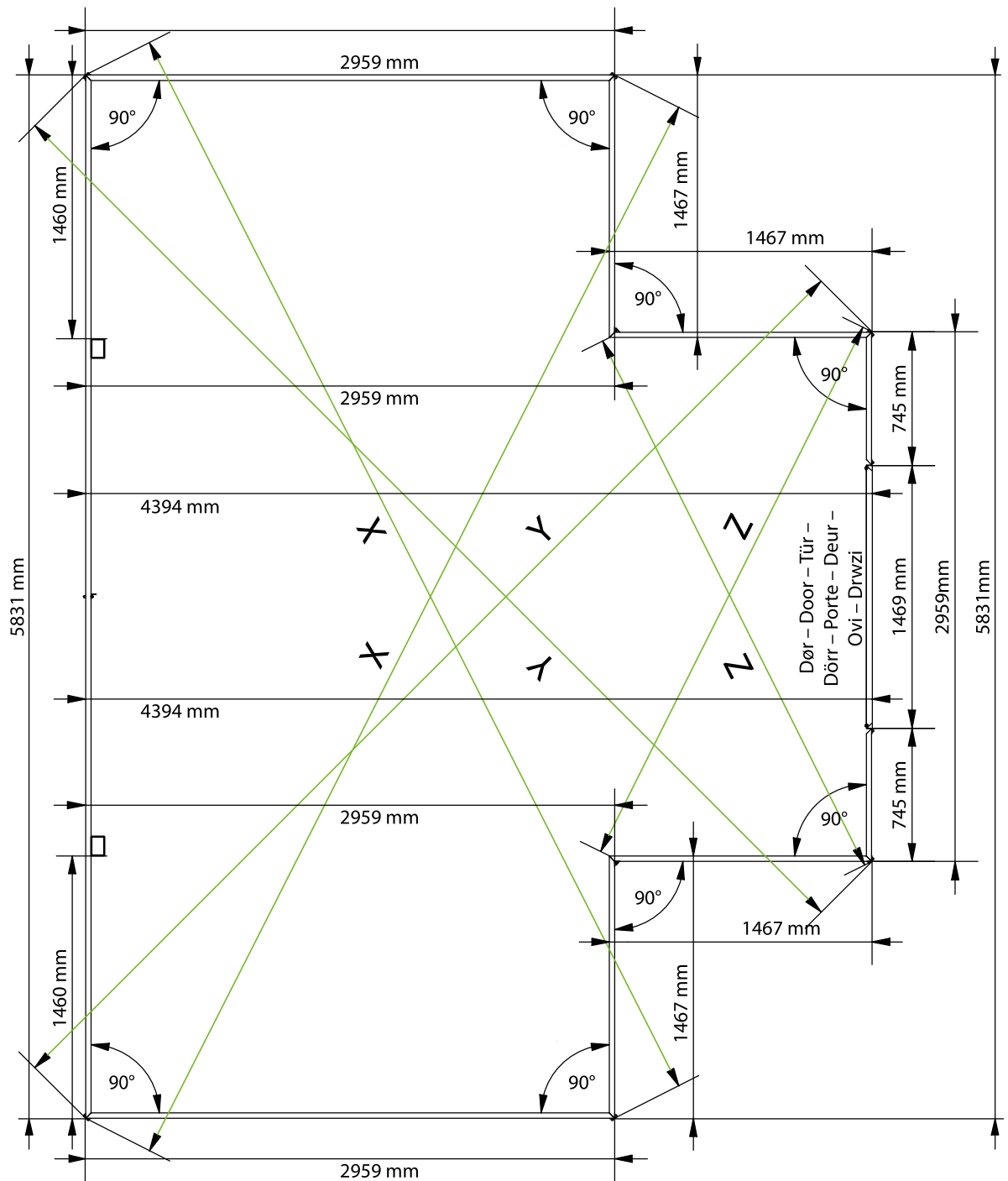
Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

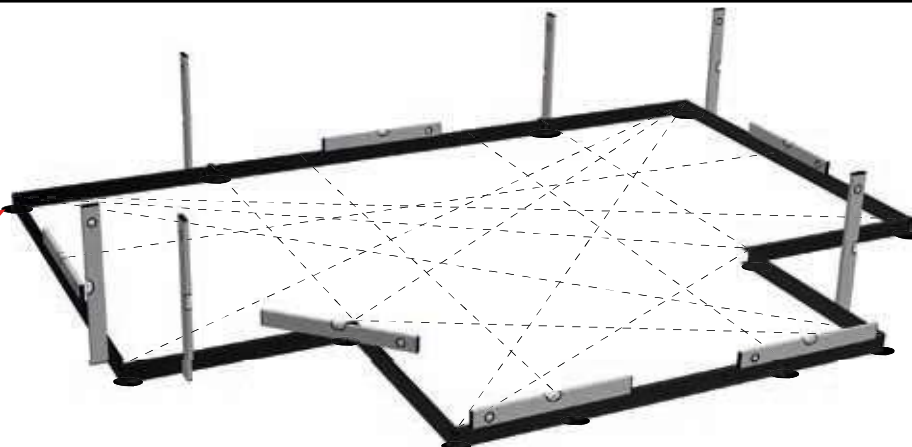
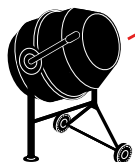
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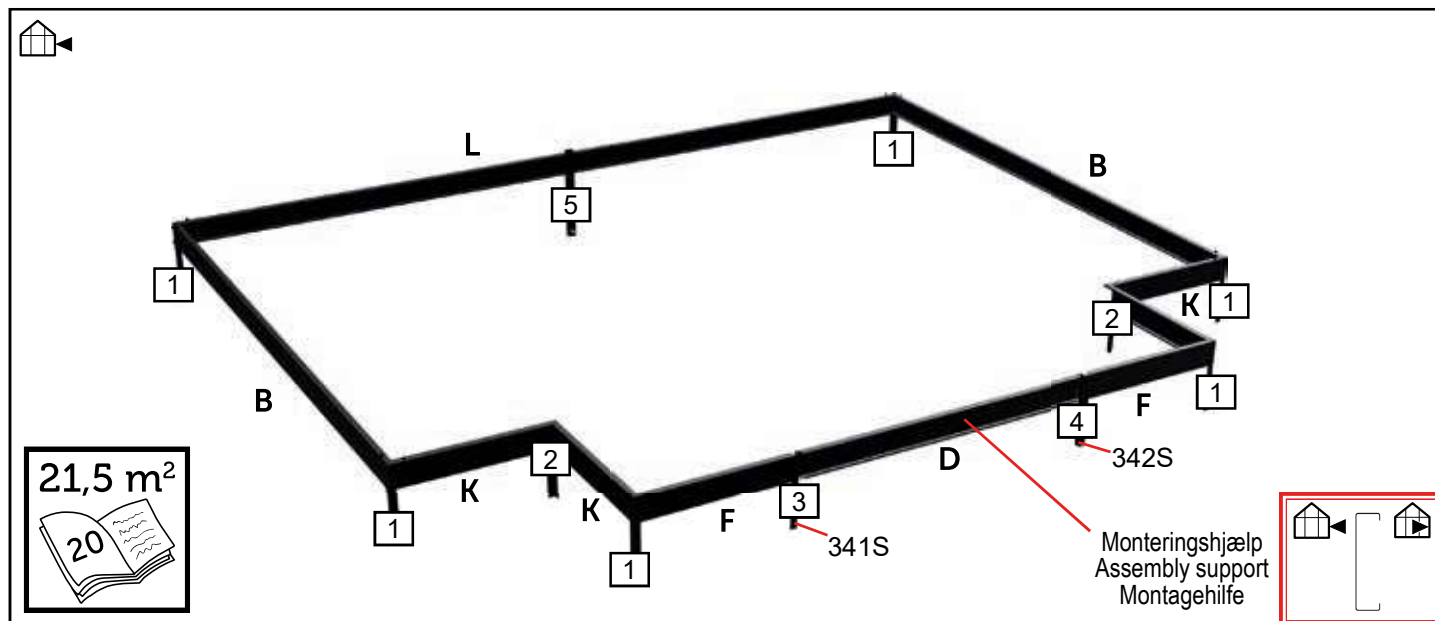


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Y = Y
Z = Z

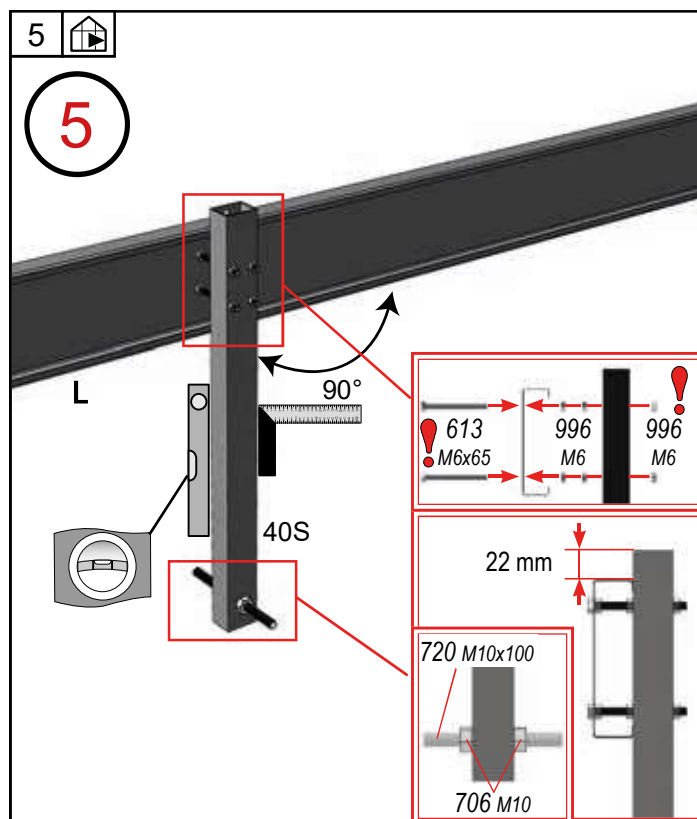
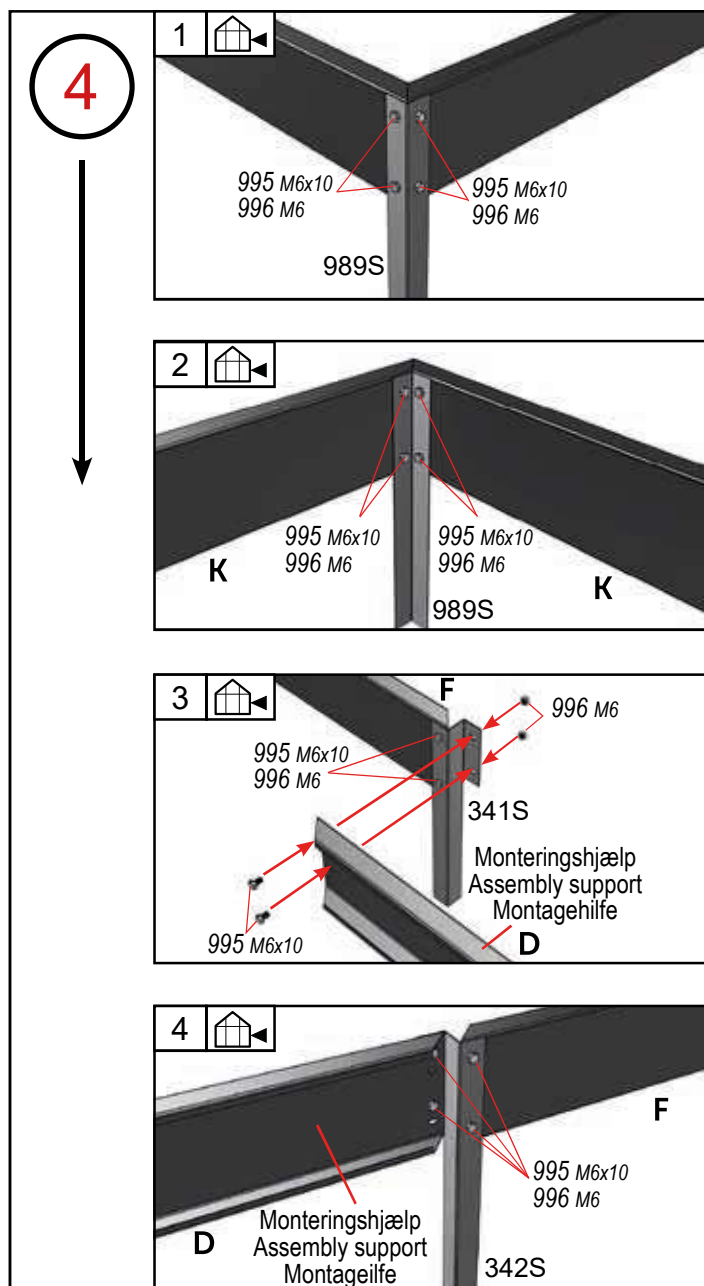


7





21,5 m²



15,1
m²

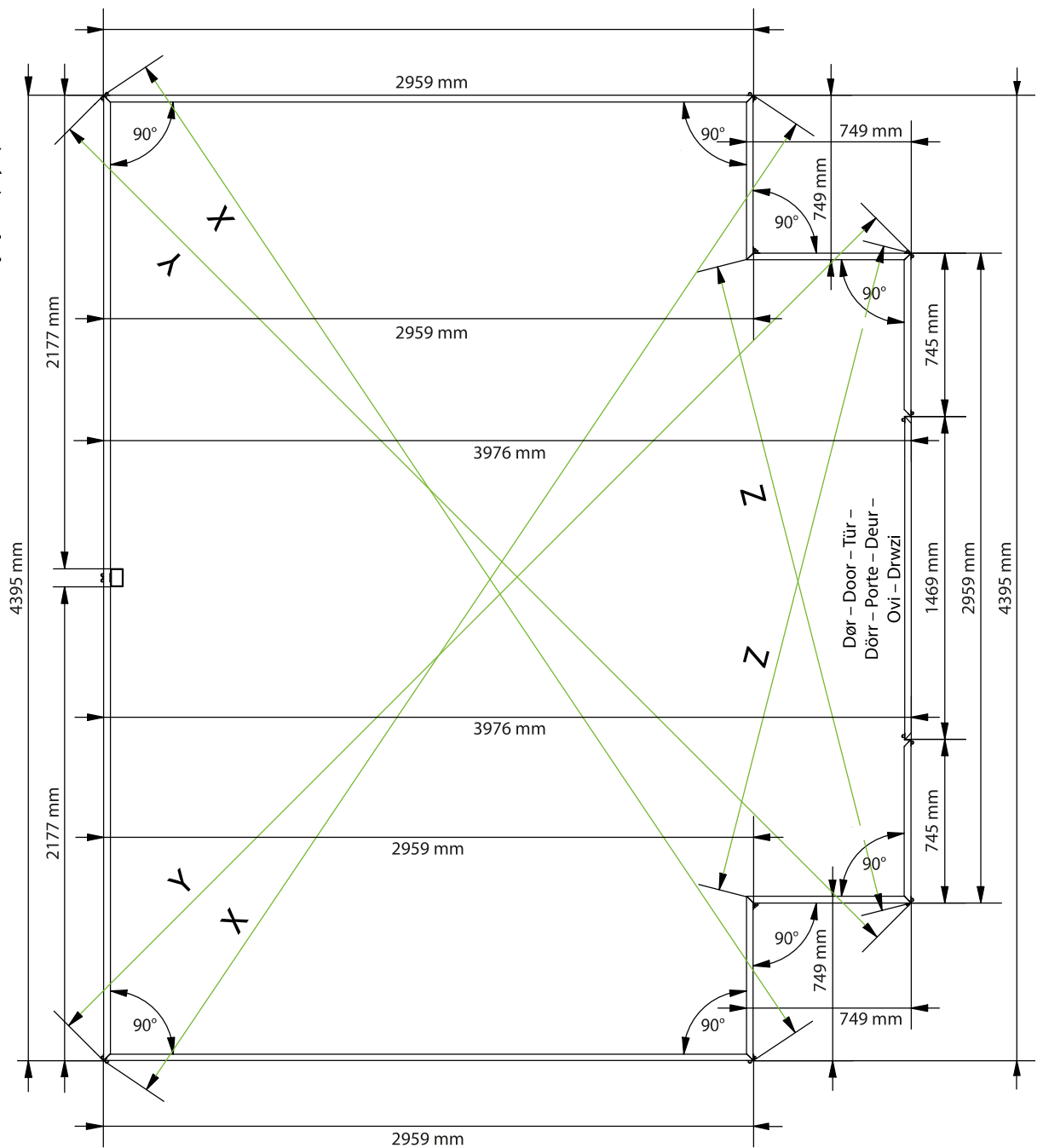
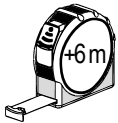
Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

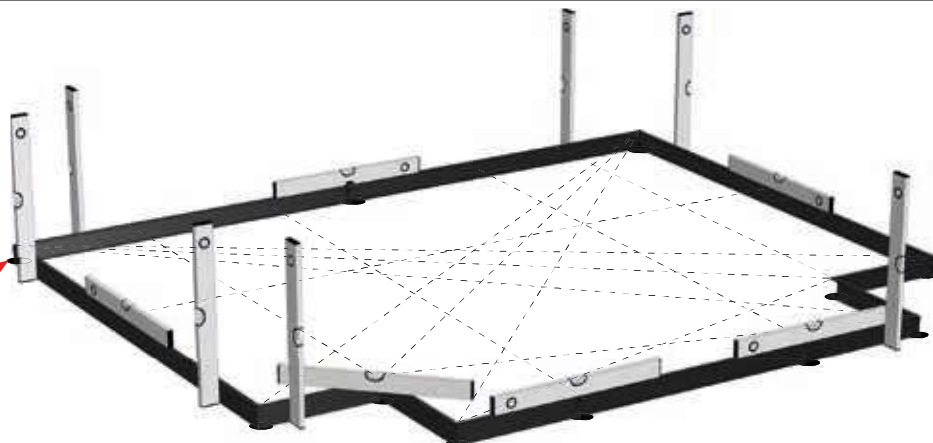
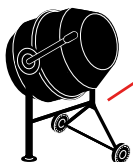
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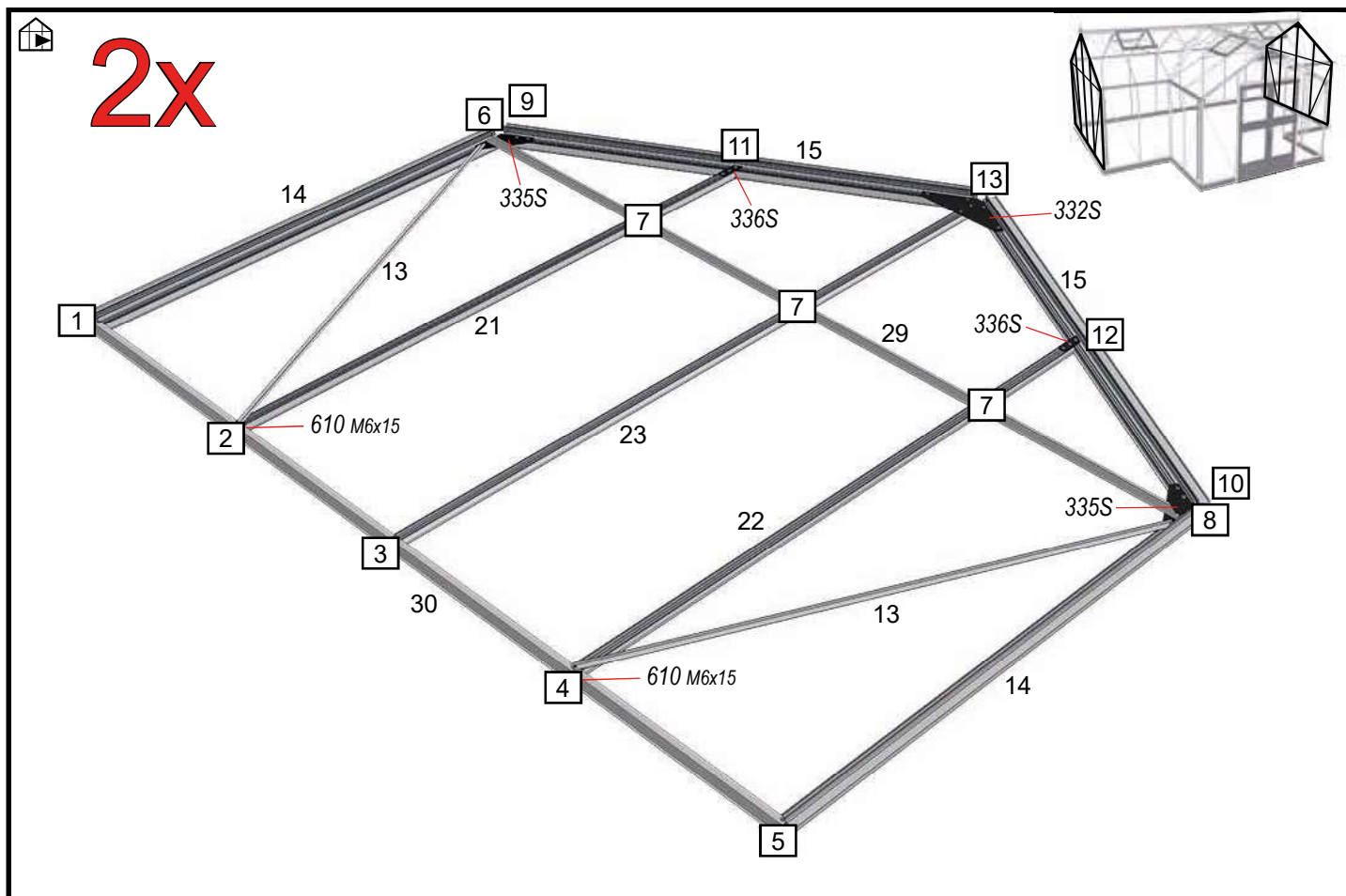
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Y = Y
Z = Z



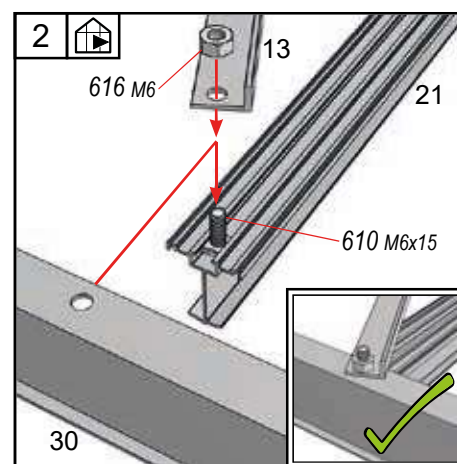
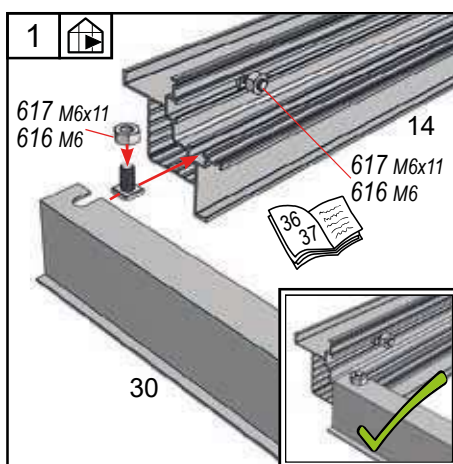
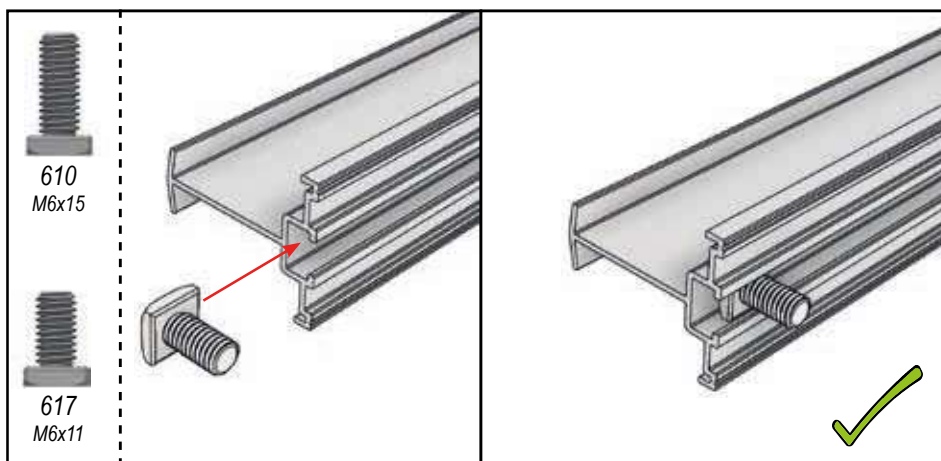
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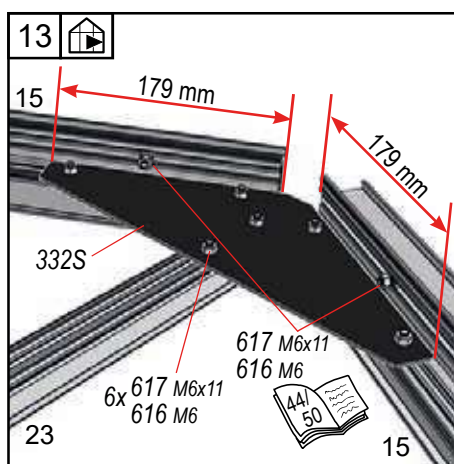
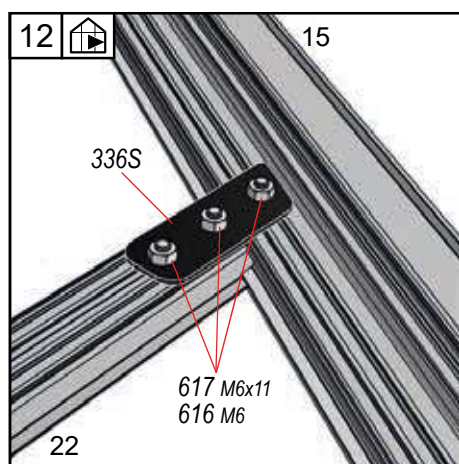
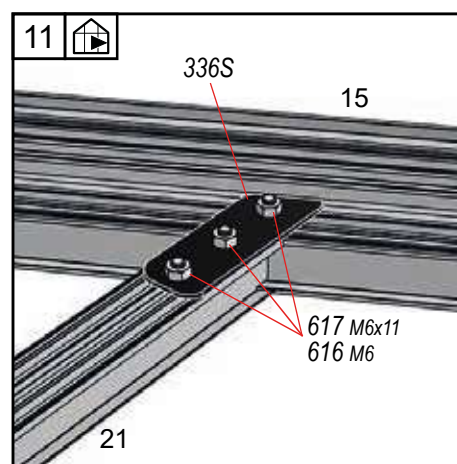
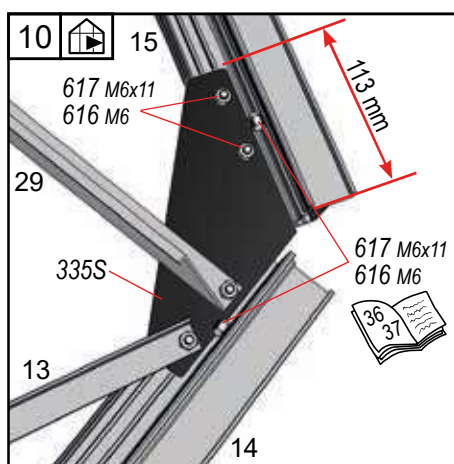
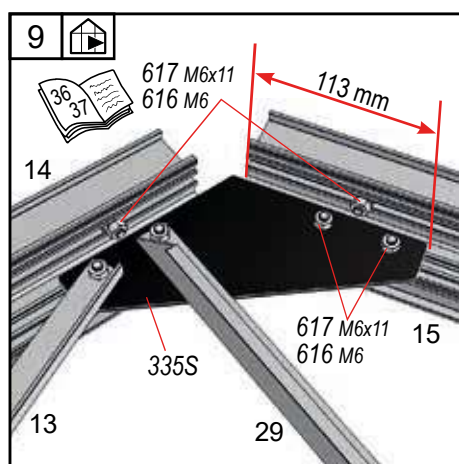
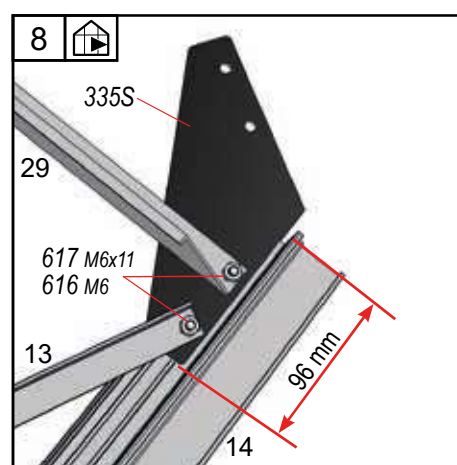
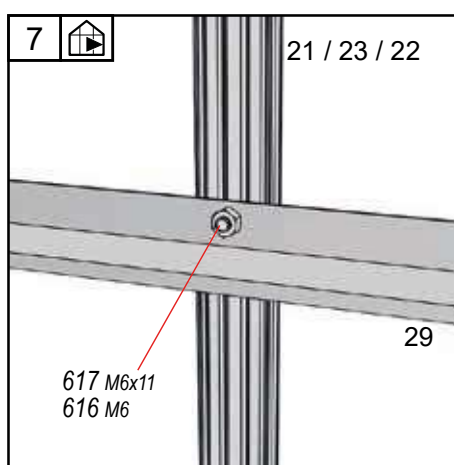
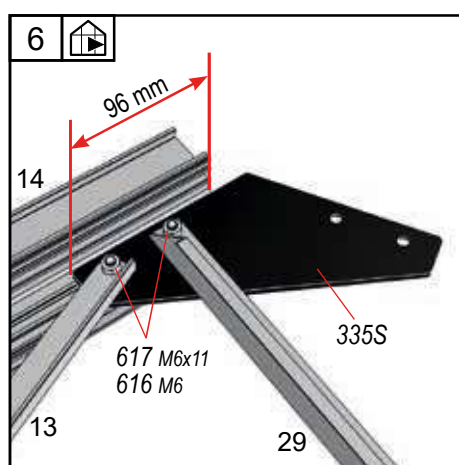
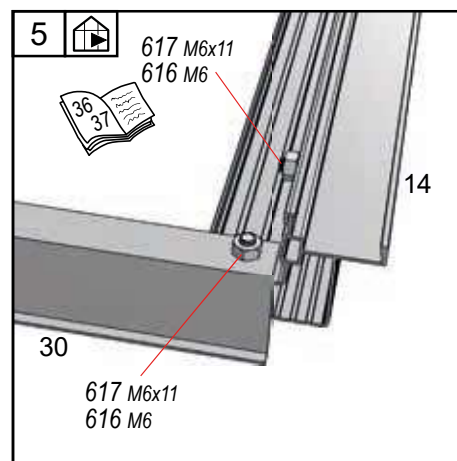
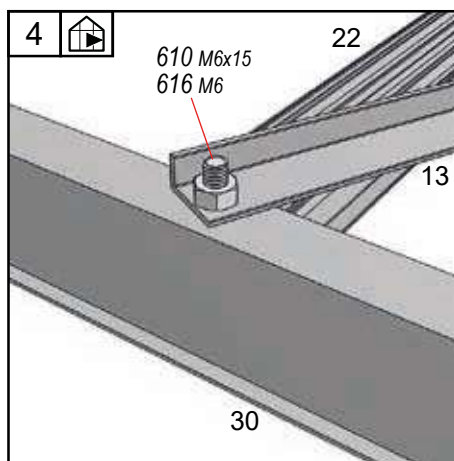
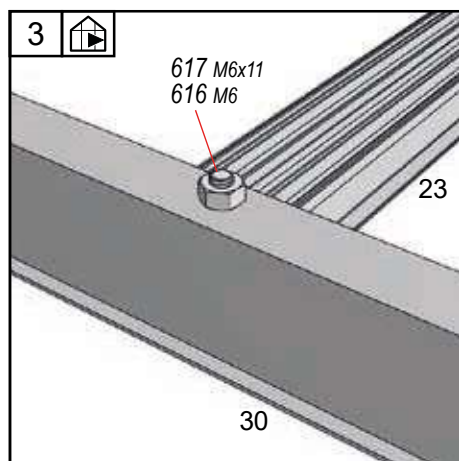
Baggavl – Rear gable – Hintergiebel – Bakgavel – Pignon arrière – Achtergevel – Peräpääty – Tylna ściana szczytowa



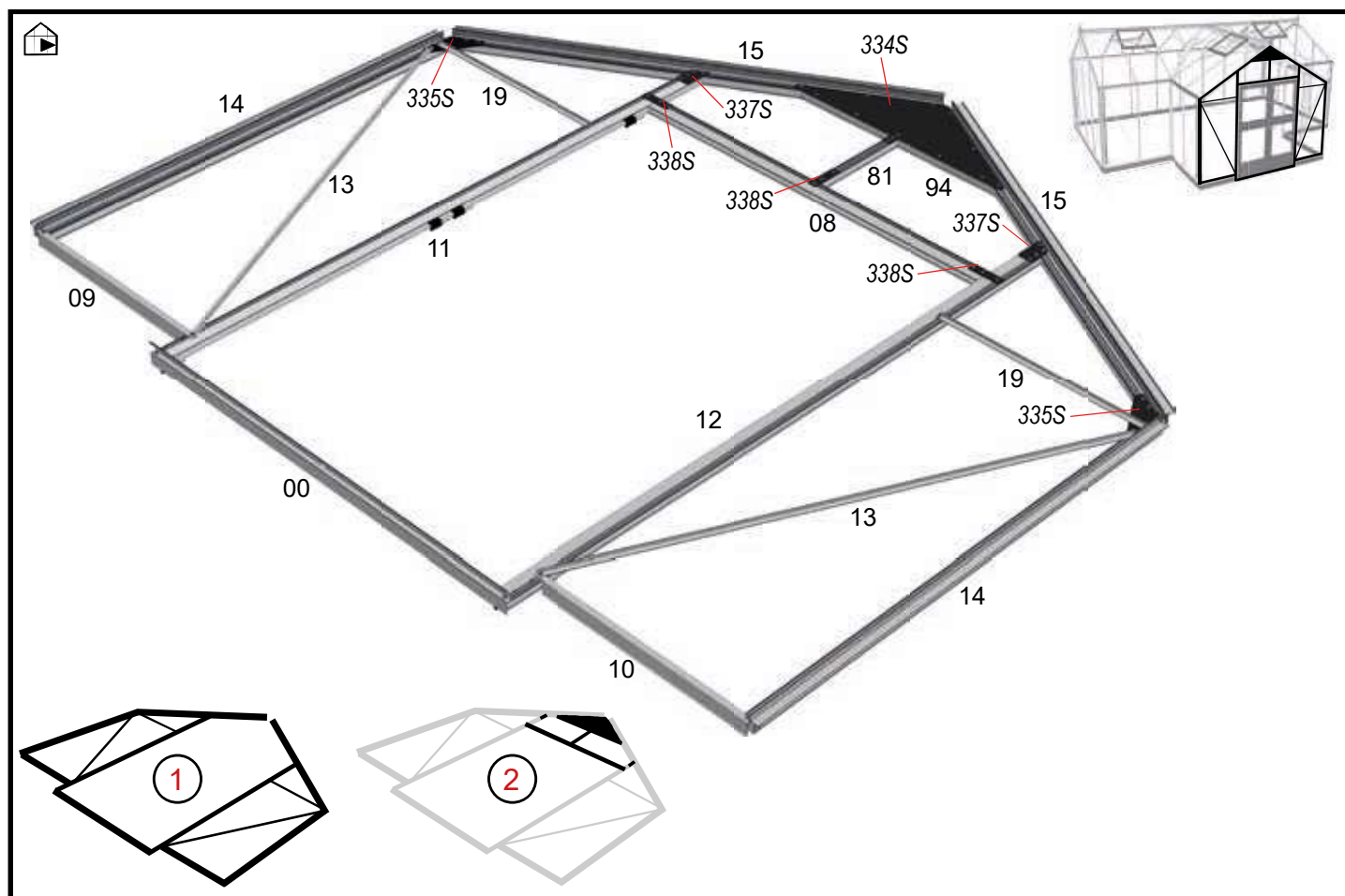
			2x	2x
BOX	#	mm	21,5 m²	15,1 m²
	13	1687	2	2
	14	1600	2	2
	15	1644	2	2
	30	2896	1	1
	21	2031	1	1
	22	2031	1	1
	23	2418	1	1
	29	2884	1	1
	332S	-	1	1
			30	31
	33	1747	4	4
			43	
	52	1791	4	4 →



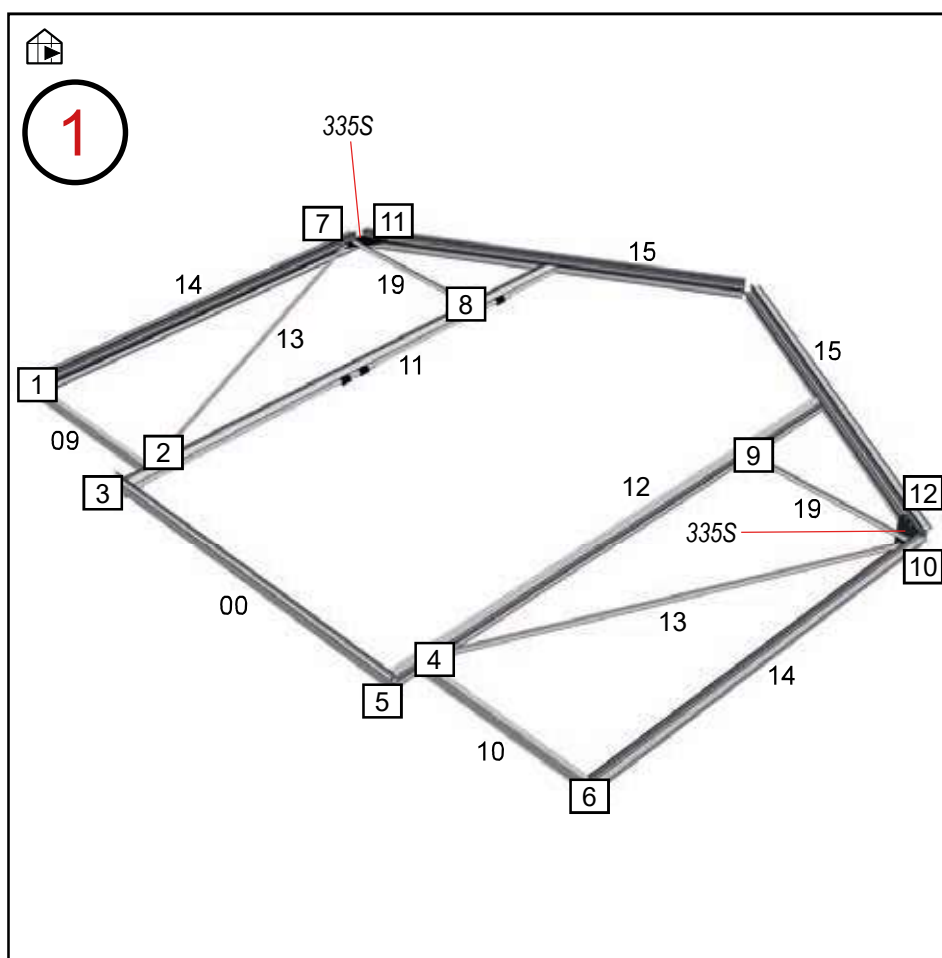
Baggavl – Rear gable – Hintergiebel – Bakgavel – Pignon arrière – Achtergevel – Peräpääty – Tylna ściana szczytowa



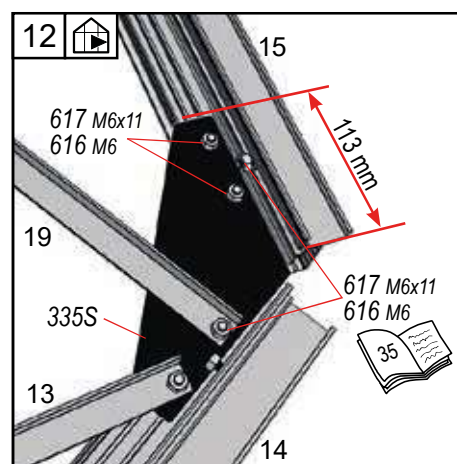
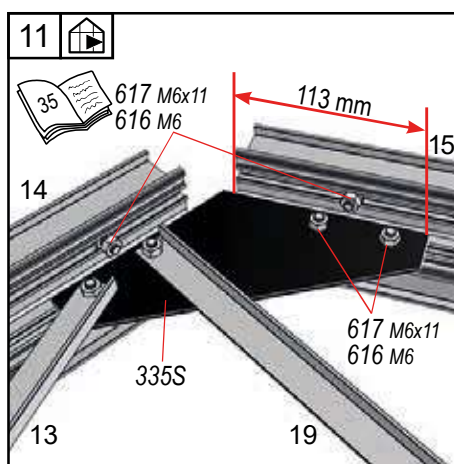
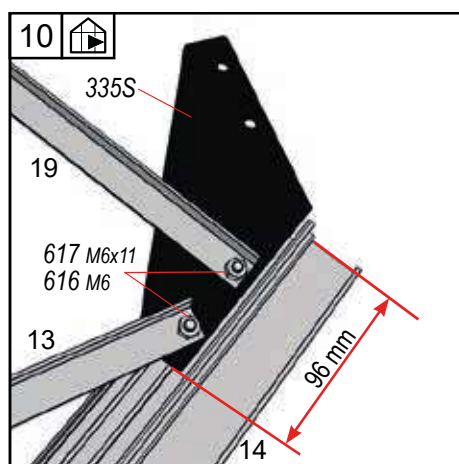
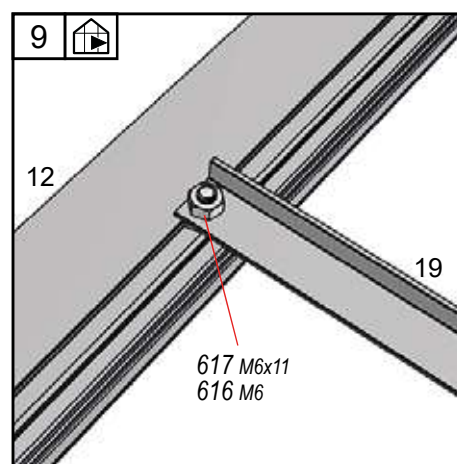
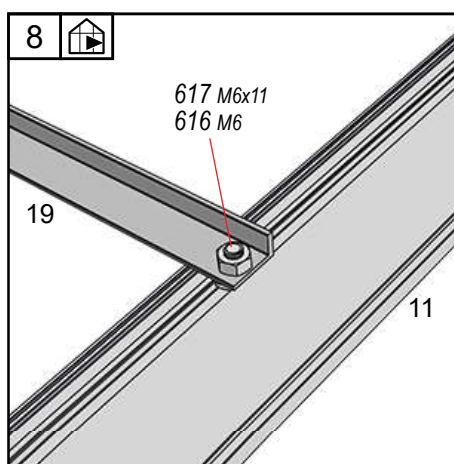
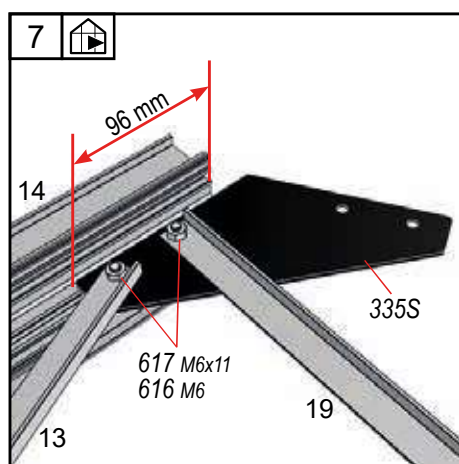
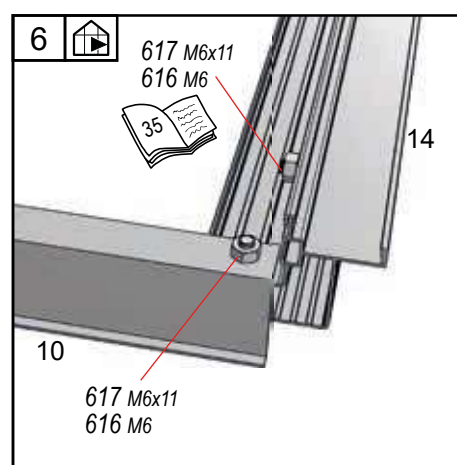
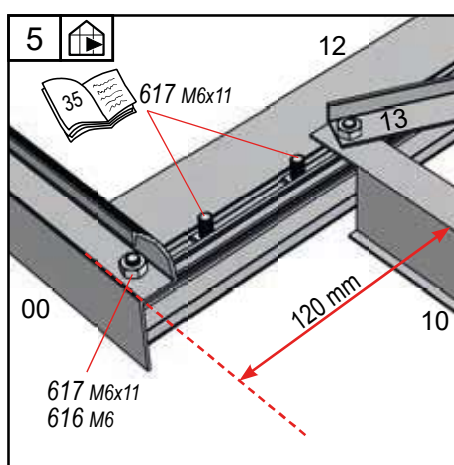
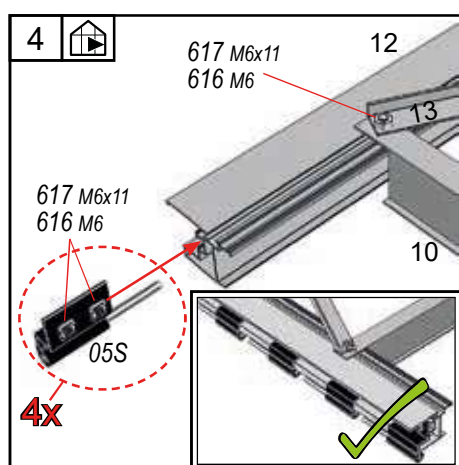
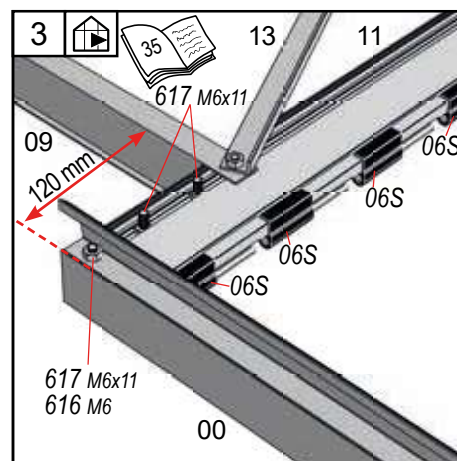
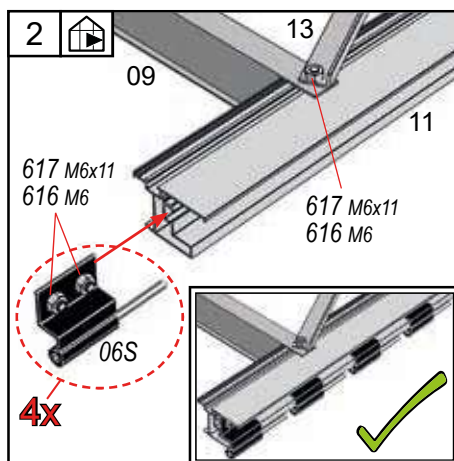
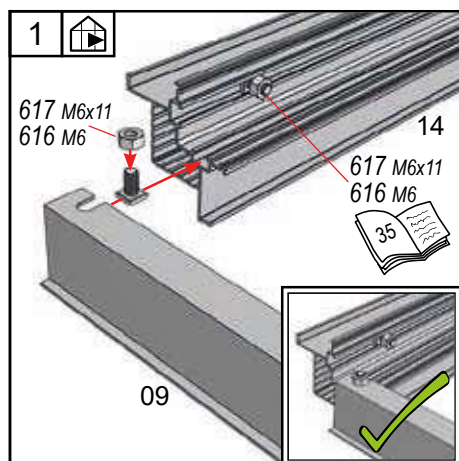
Forgavl – Front gable – Vordergiebel – Frontgavel – Pignon avant –
Voorgevel – Ovipääty – Przednia ściana szczytowa



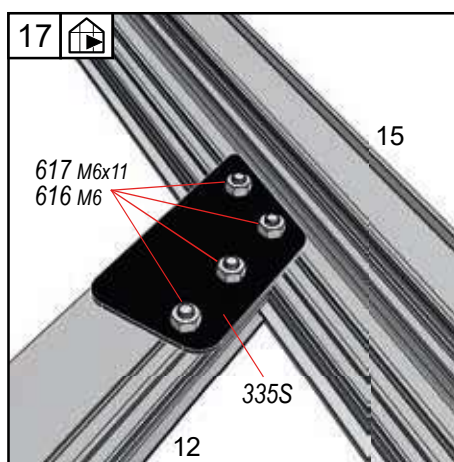
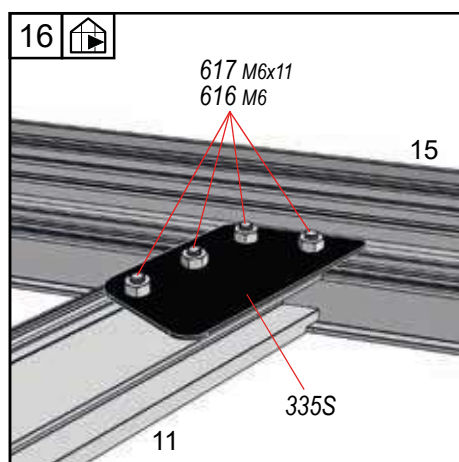
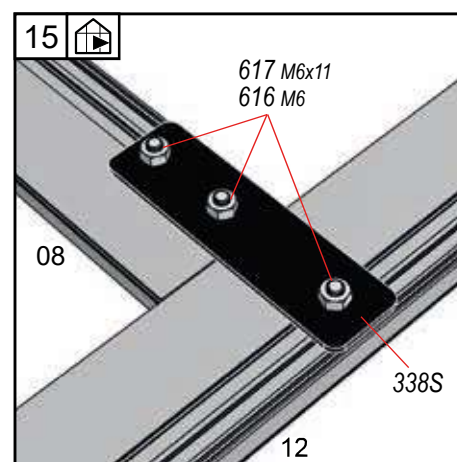
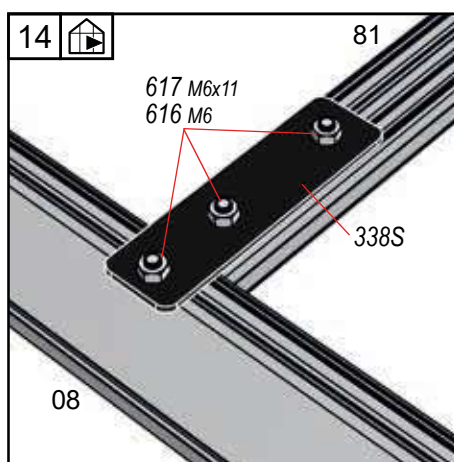
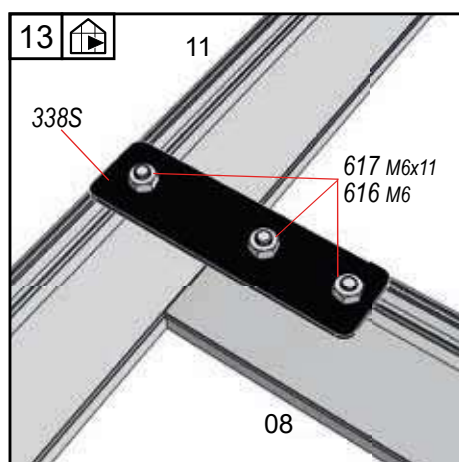
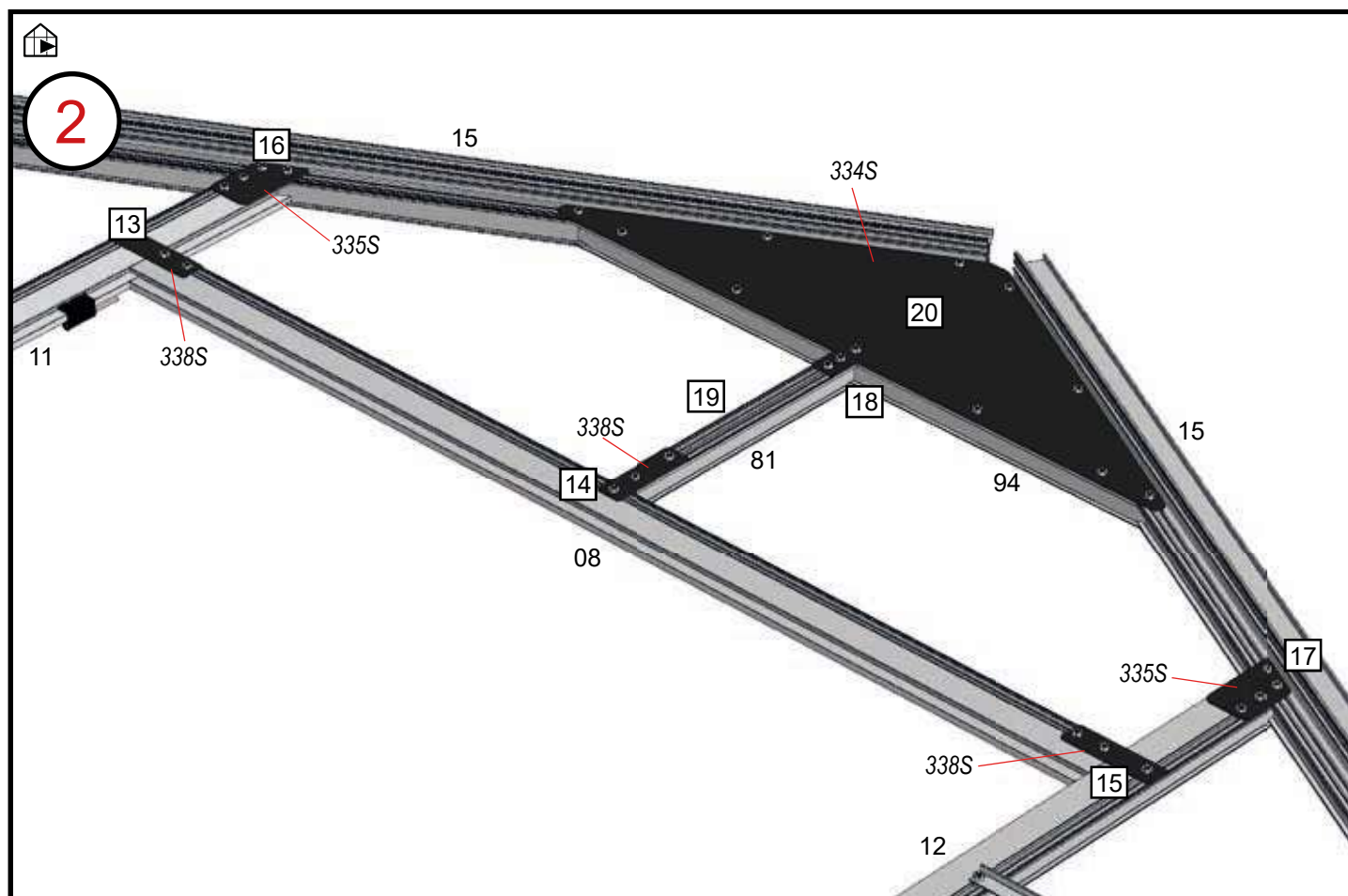
BOX 3	#	mm	21,5 m ²	15,1 m ²
	00	1468	1	1
	08	1404	1	1
	09	742	1	1
	10	742	1	1
	11	2168	1	1
	12	2168	1	1
	13	1687	2	2
	14	1600	2	2
	15	1644	2	2
	19	730	2	2
	81	388	1	1
	94	809	1	1
	334S	-	1	1



Forgavl – Front gable – Vordergiebel – Frontgavel – Pignon avant – Voorgevel – Ovipääty – Przednia ściana szczytowa

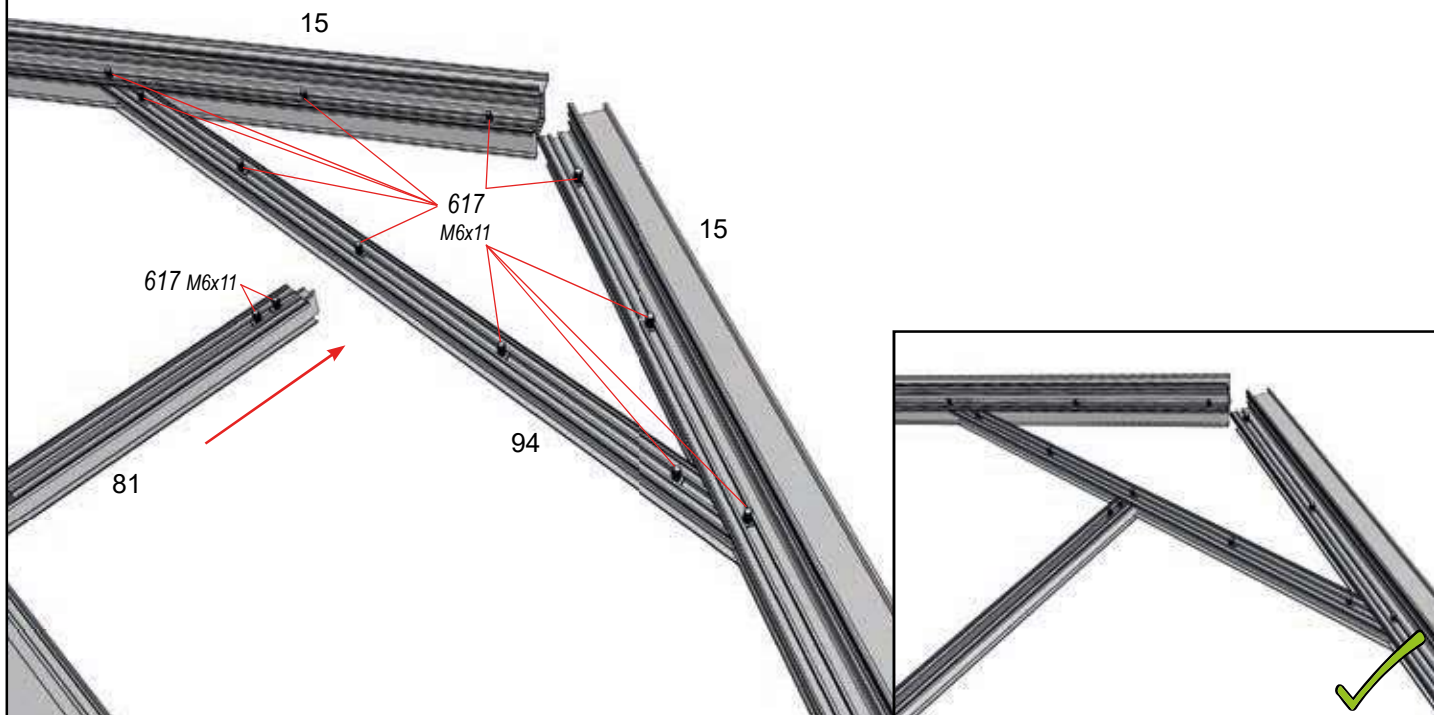


Forgavl – Front gable – Vordergiebel – Frontgavel – Pignon avant –
Voorgevel – Ovipääty – Przednia ściana szczytowa

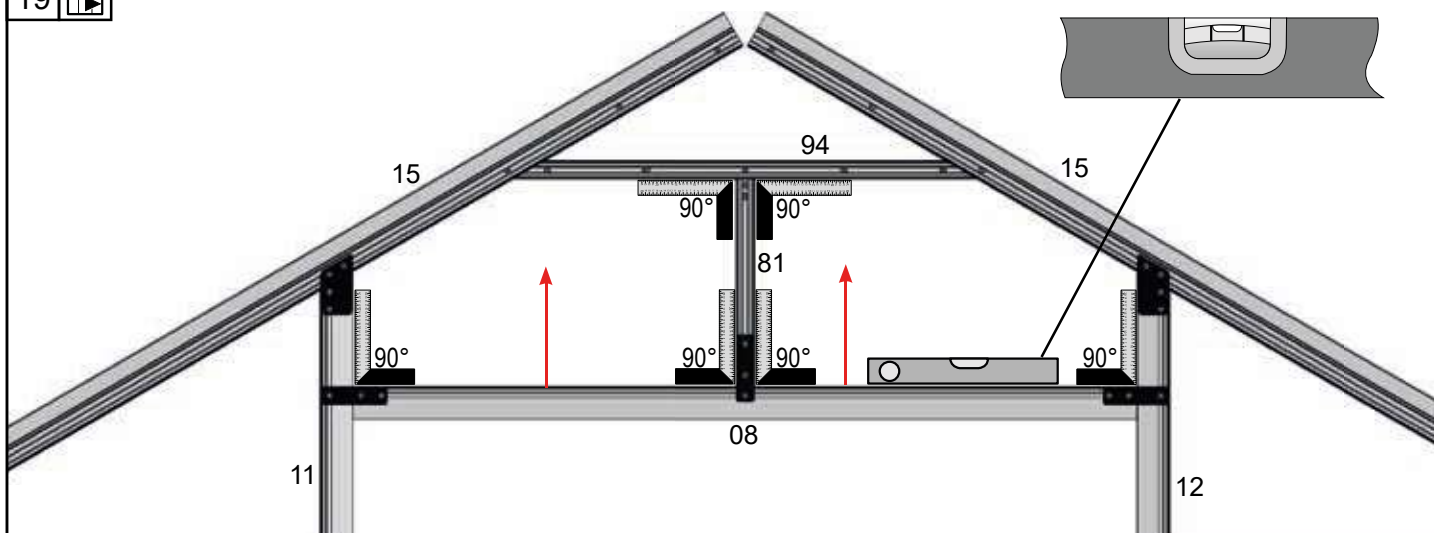


Forgavl – Front gable – Vordergiebel – Frontgavel – Pignon avant –
Voorgevel – Ovipääty – Przednia ściana szczytowa

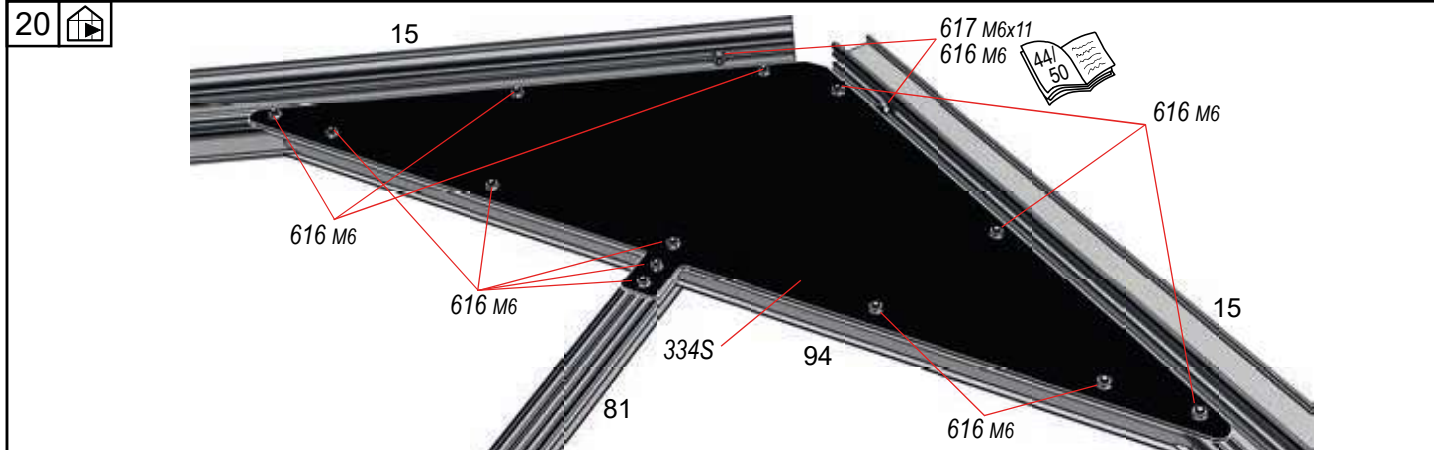
18



19

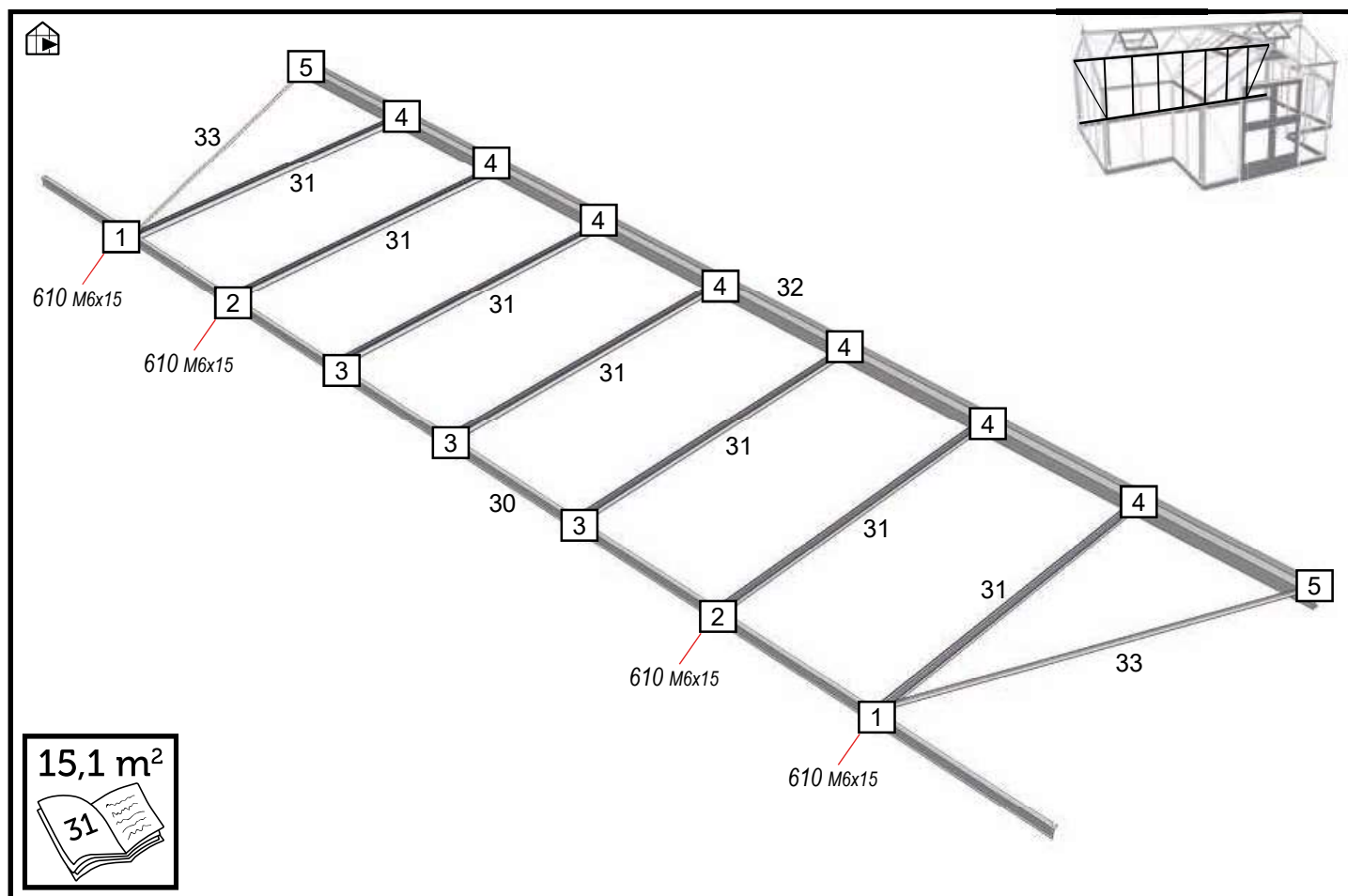


20



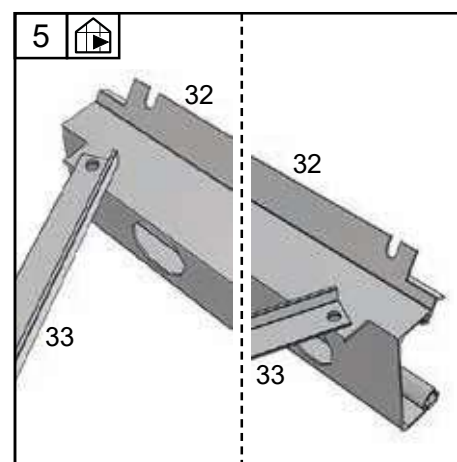
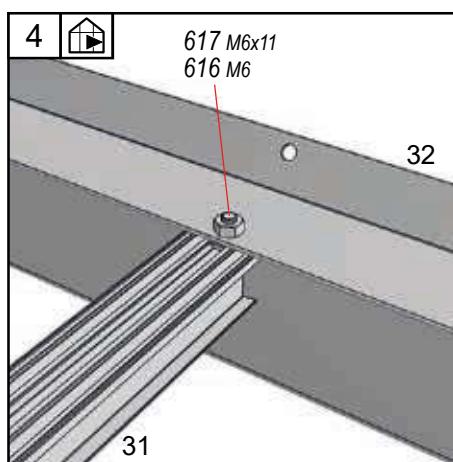
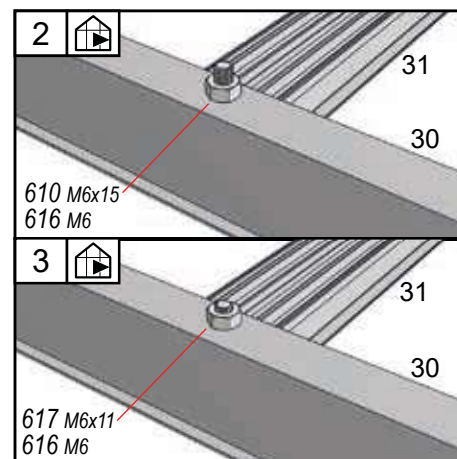
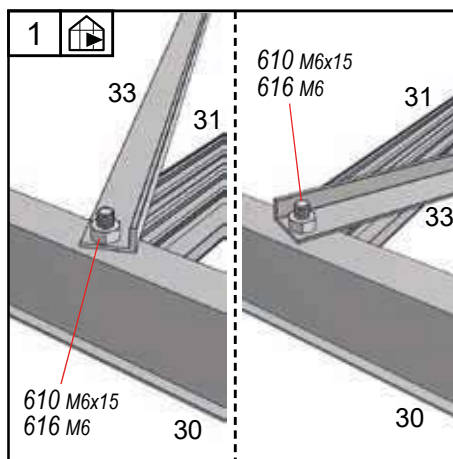
21,5
m²

Side – Seite – Sida – Côté – Pagina – Puoli – Strona



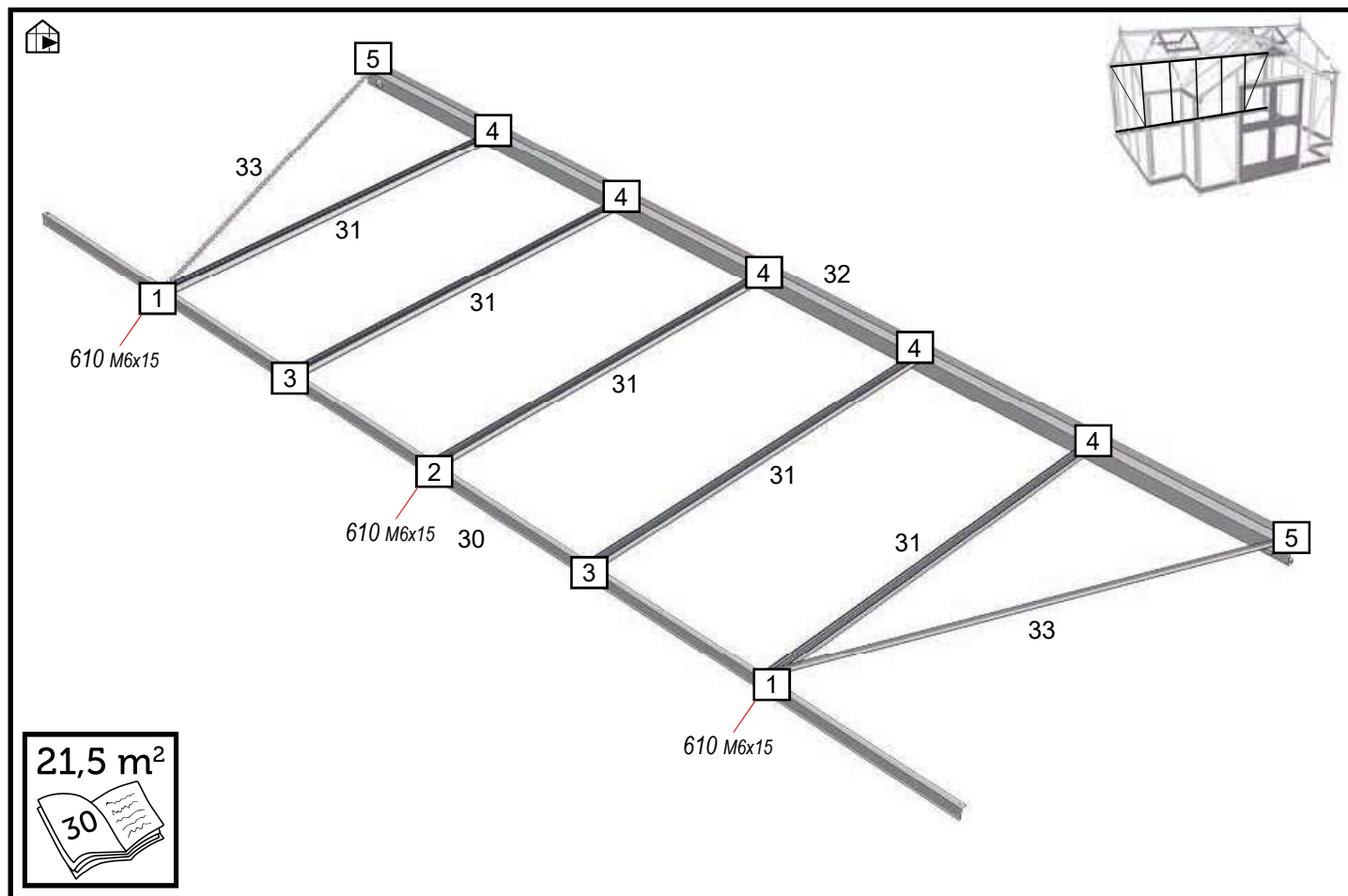
			2x
BOX	#	mm	21,5 m ²
	33	1747	1
→ 32			
	33	1747	3

BOX	#	mm	21,5 m ²
	30	5768	1
	31	1600	7
	32	5812	1
→ 32			
	31	1600	4
→ 46			
	51	1644	6



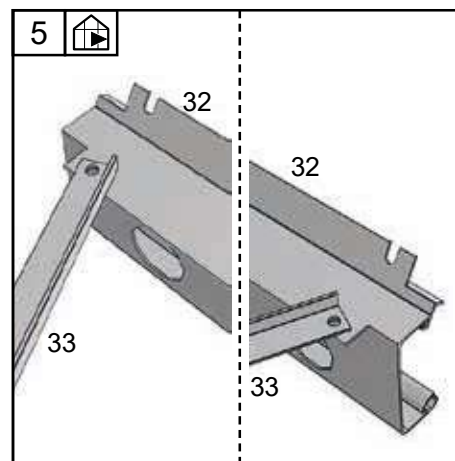
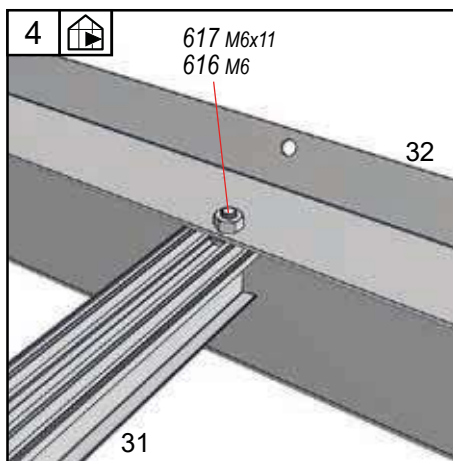
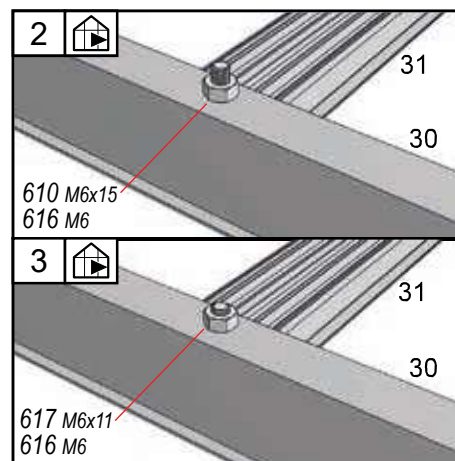
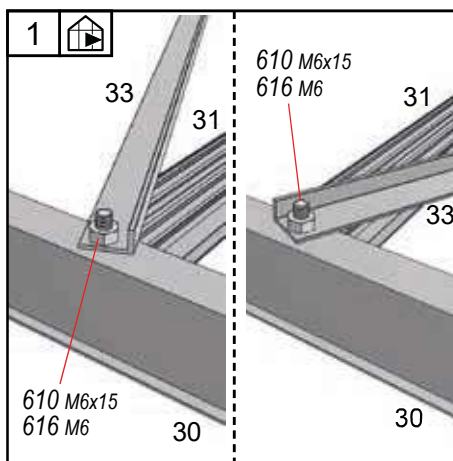
15,1
m²

Side – Seite – Sida – Côté – Pagina – Puoli – Strona



			2x
BOX 2	#	mm	15,1 m ²
	33	1747	1
	33	1747	3 →

BOX 4	#	mm	15,1 m ²
	30	4332	1
	31	1600	5
	32	4376	1
→ 33			
	33-2	1727	4
→ 49			
	52	1771	4



**21,5
m²**

Hjørner – Corners – Ecken – Hörn – Angles – Hoeken – Kulmissa – Narożnikach

	2x	2x
BOX 2	#	mm
	33	1747
	33	1747

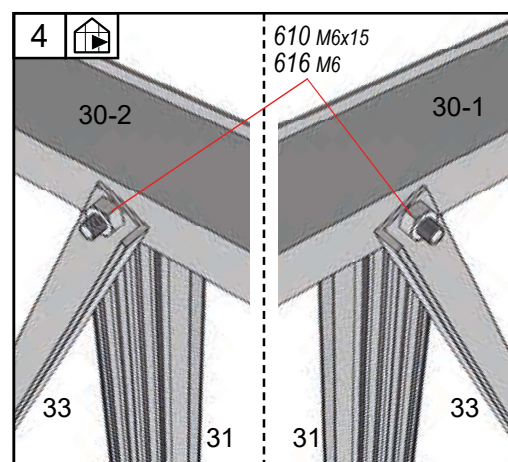
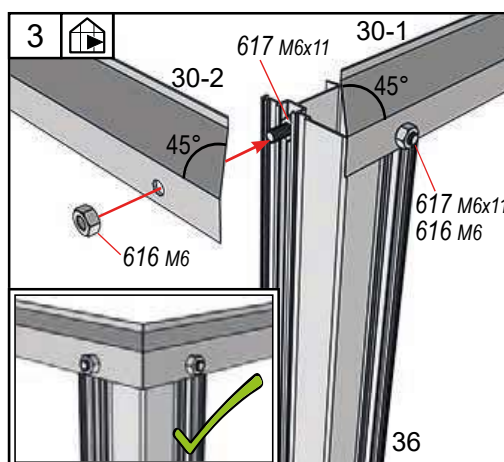
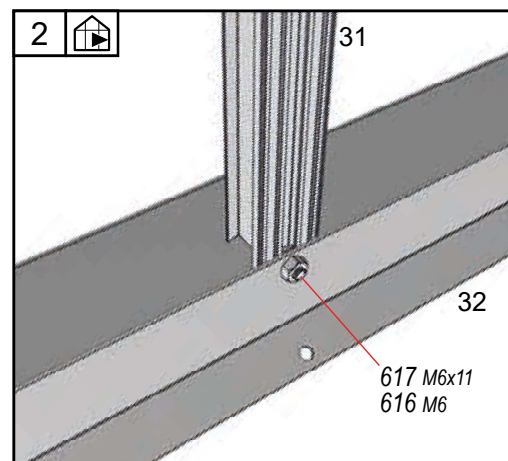
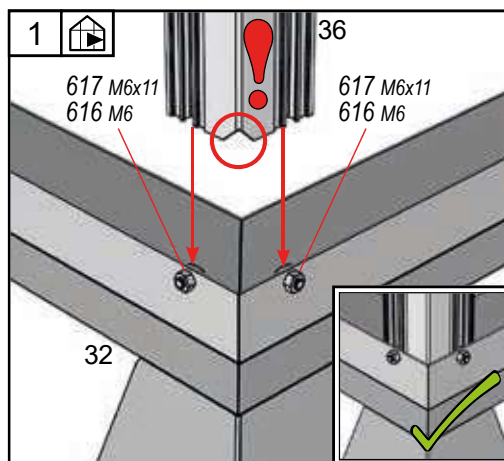
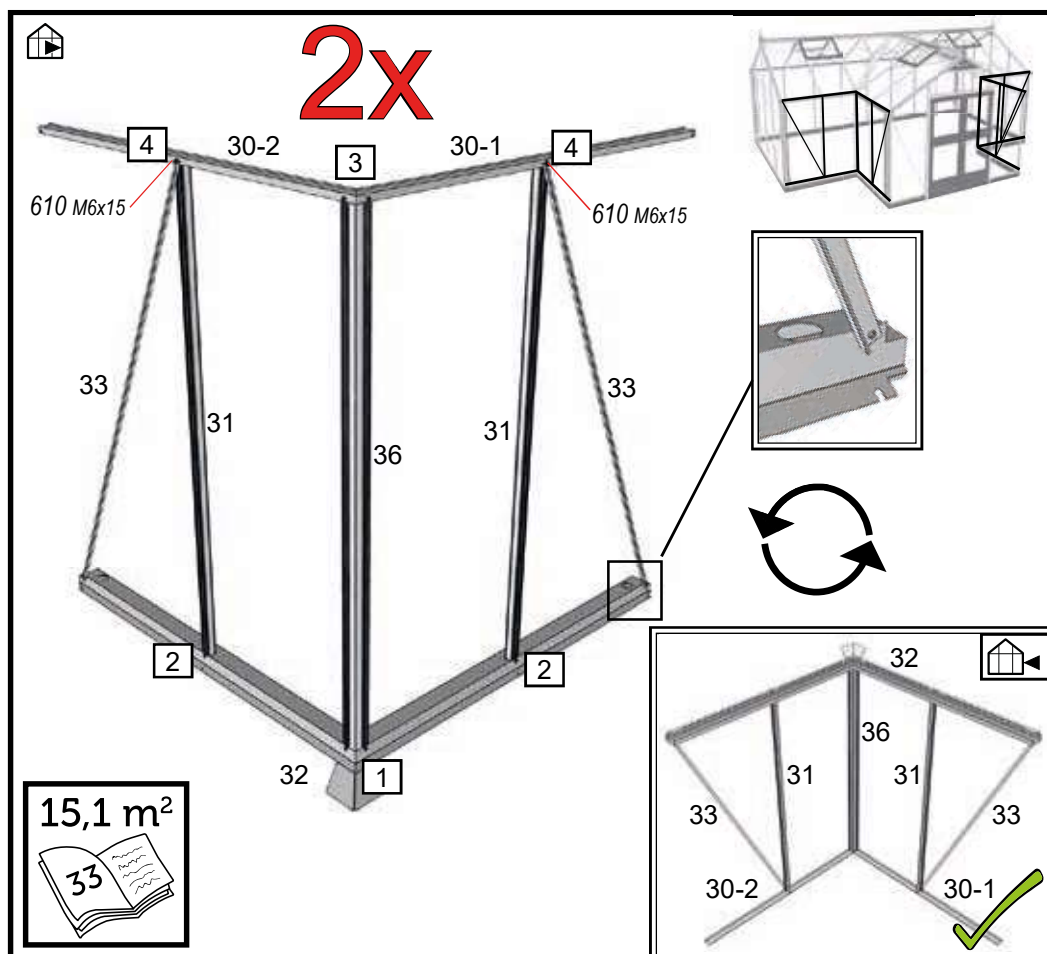
BOX 4	#	mm
	31	1600

BOX 5	#	mm
	32	1479

BOX 6A	#	mm
	30-1	1435
	30-2	1435
	43	
	50-2	2889
	54	1015

	43/55/76	
	76	
	34-1	1445
	34-2	1445

BOX 7	#	mm
	36	1600
	43	
	37	2192
	51	1644
	51-7	767
	51-8	1597
	52-1	2184
	76	
	443	1450



**15,1
m²**

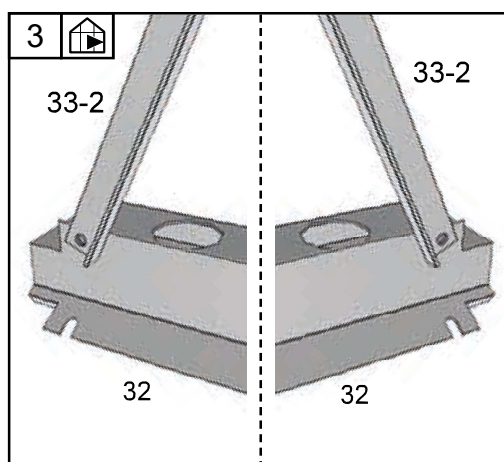
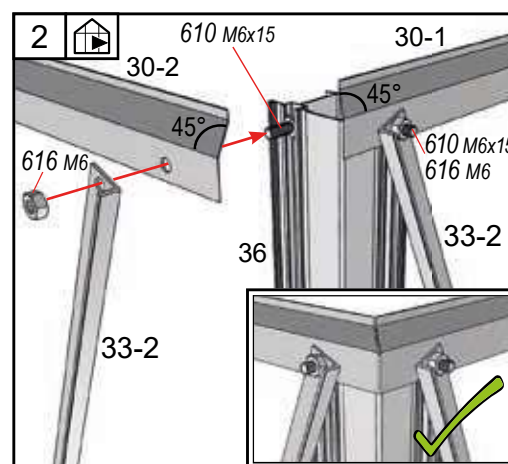
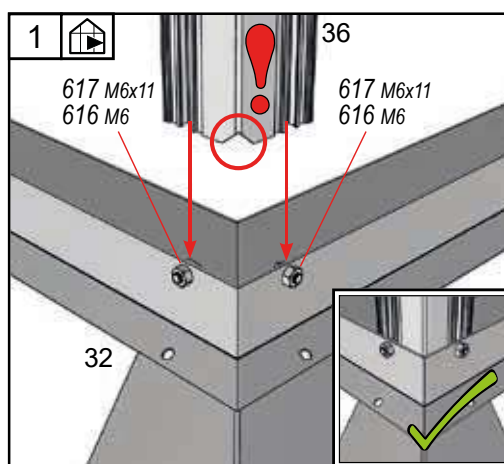
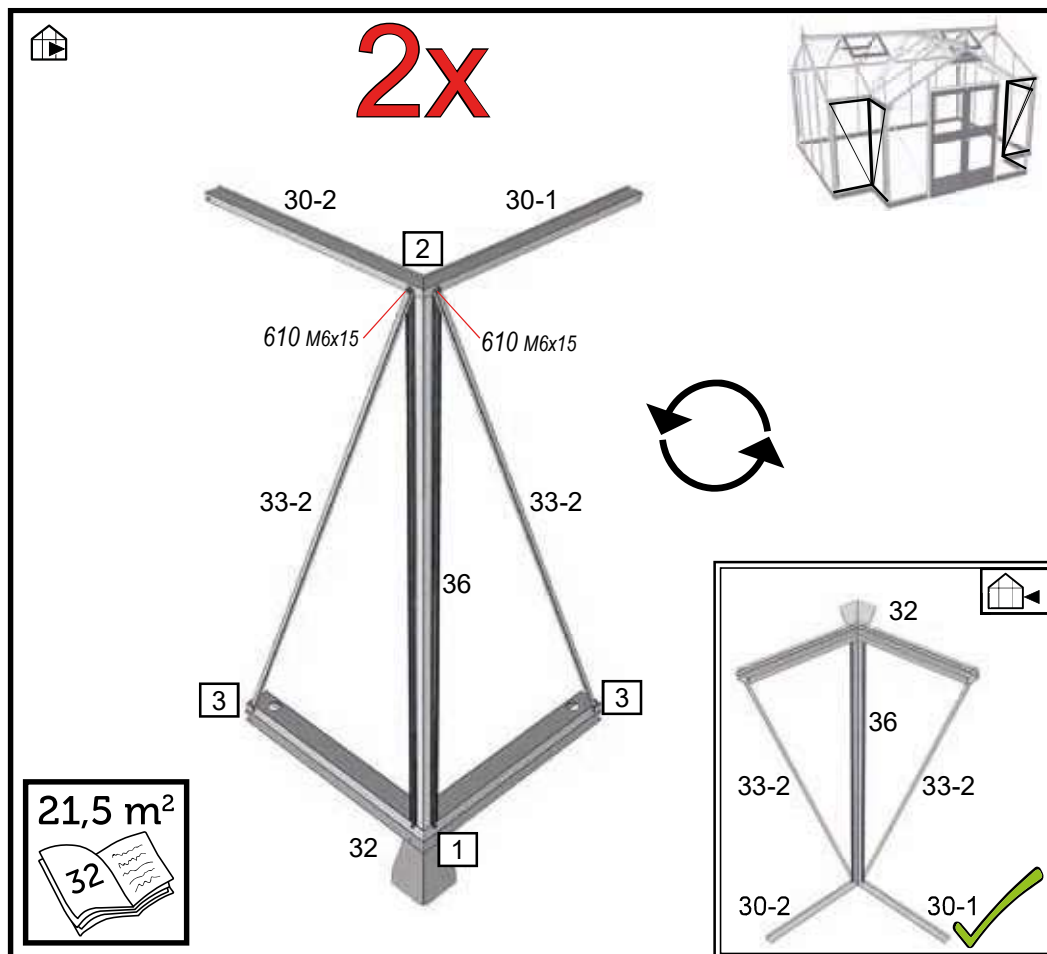
Hjørner – Corners – Ecken – Hörn – Angles – Hoeken – Kulmissa – Narożnikach

BOX	4	#	mm	15,1 m ²
		33-2	1727	4

BOX	5	#	mm	15,1 m ²
		32	761	2

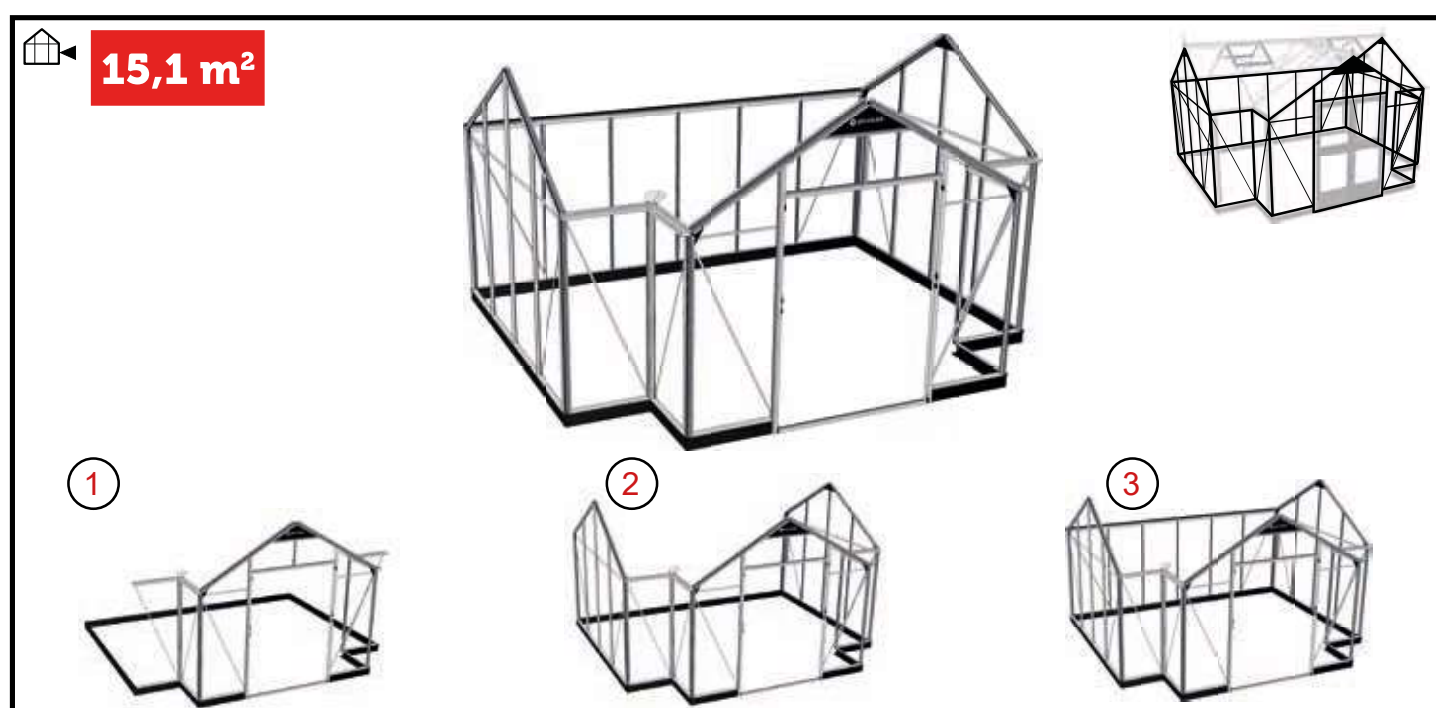
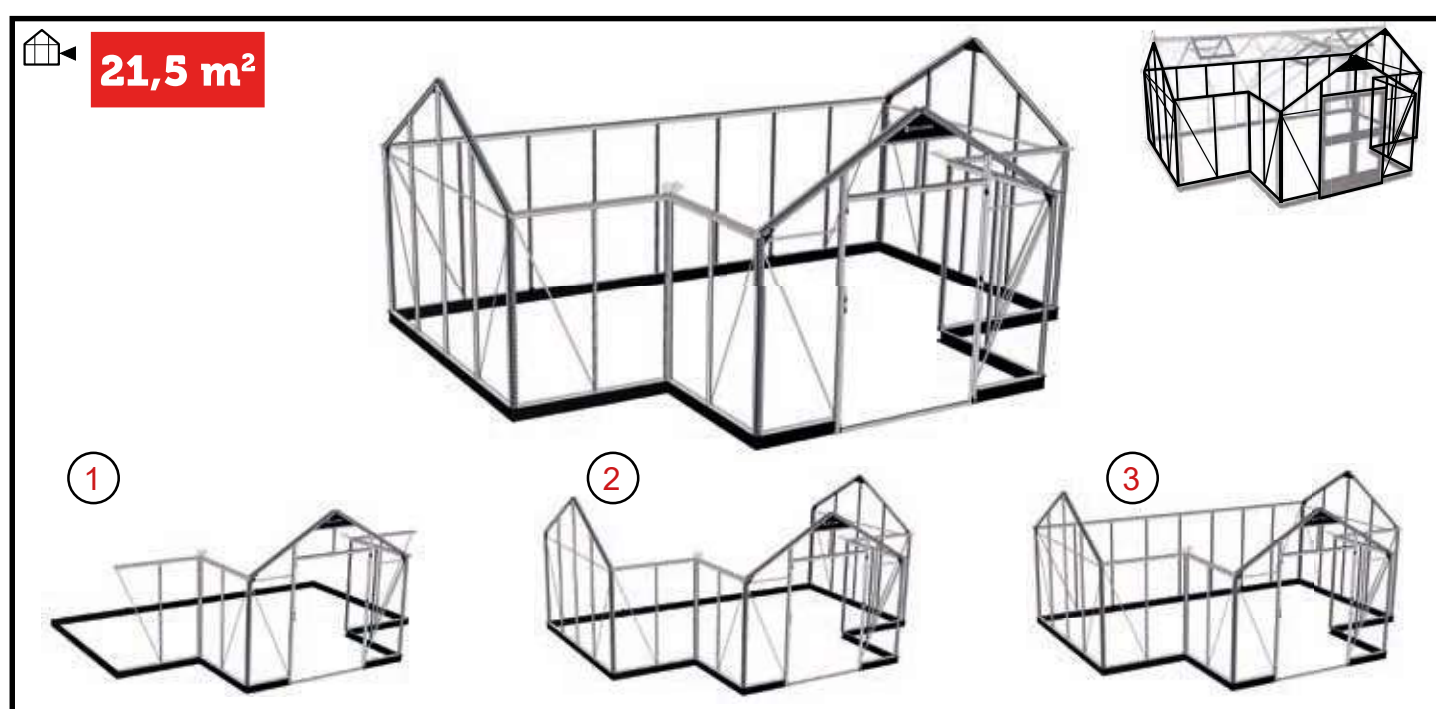
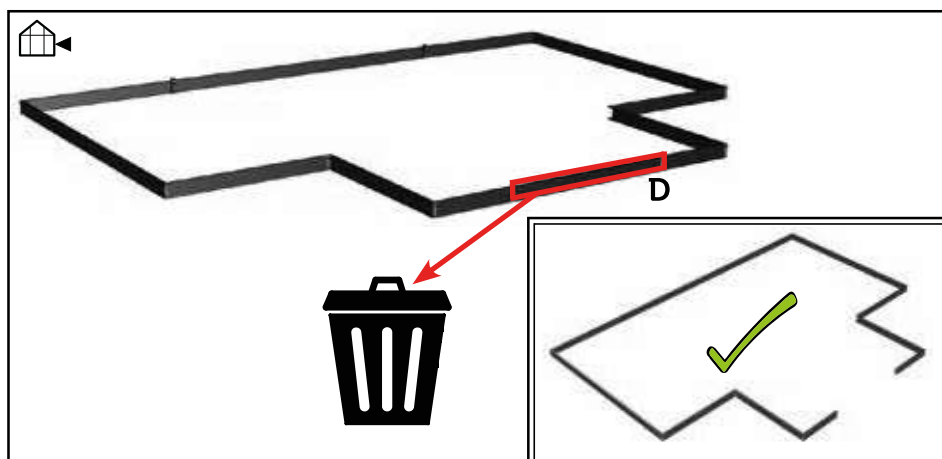
BOX	6A	#	mm	15,1 m ²
		30-1	717	2
		30-2	717	2
→ 49				
		50-2	2171	1
		54	1015	6
→ 49/55/76				
		-	-	8
→ 76				
		34-1	727	2
		34-2	727	2

BOX	7	#	mm	15,1 m ²
		36	1600	2
→ 49				
		37	2192	2
		51	1644	5
		51-7	767	2
		51-7	1597	2
		51-8	767	2
		51-8	1597	2
		52-1	2184	2
→ 76				
		443	1450	6

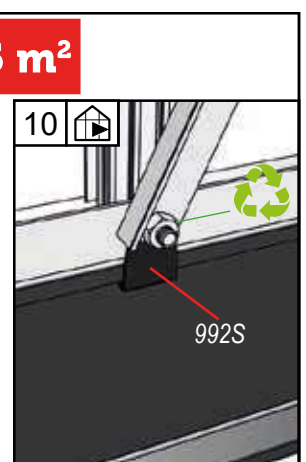
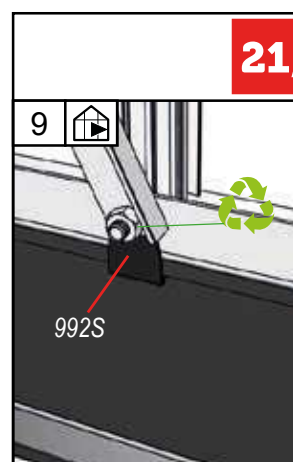
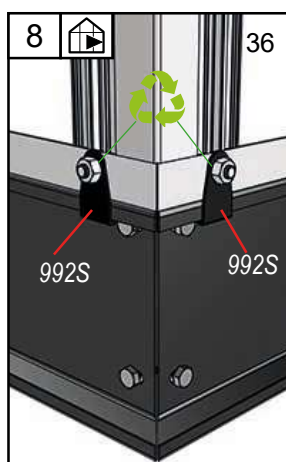
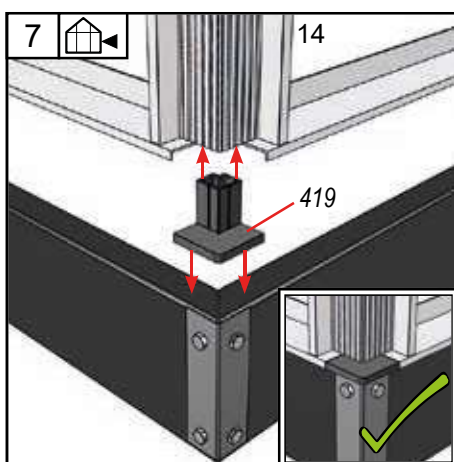
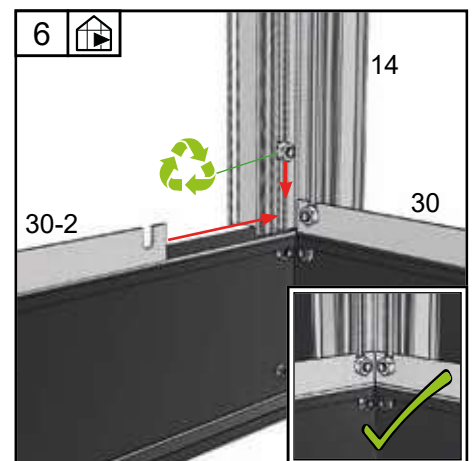
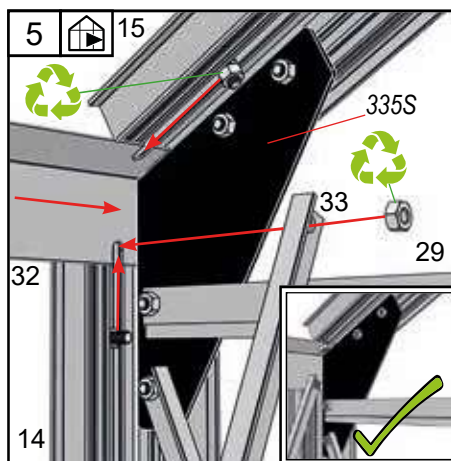
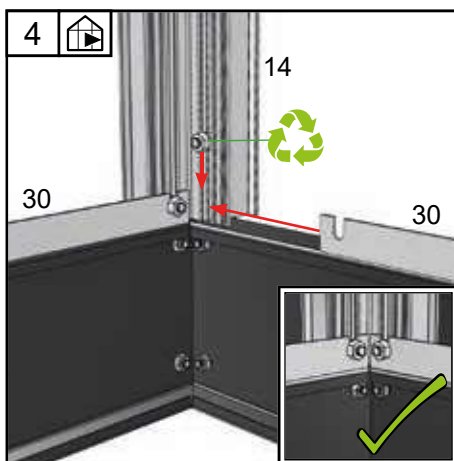
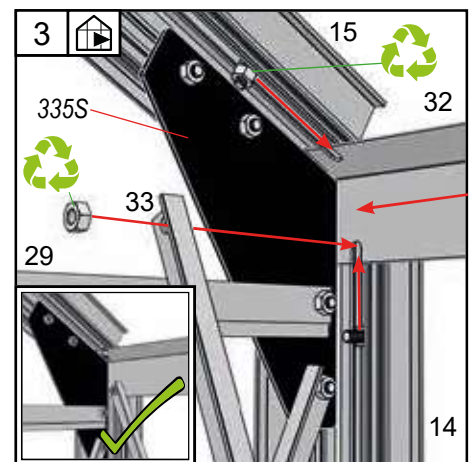
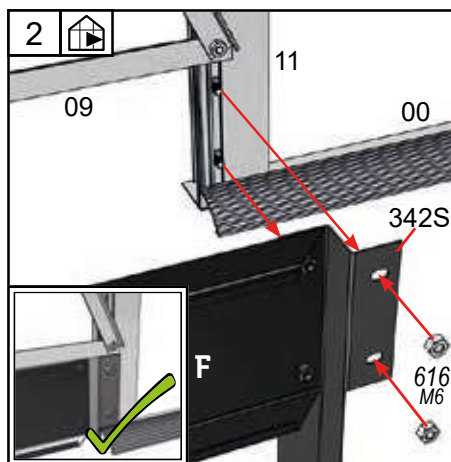
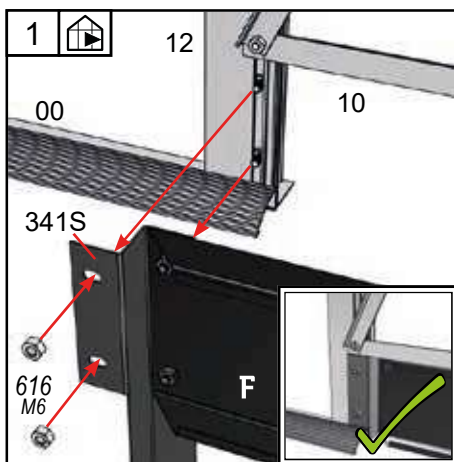
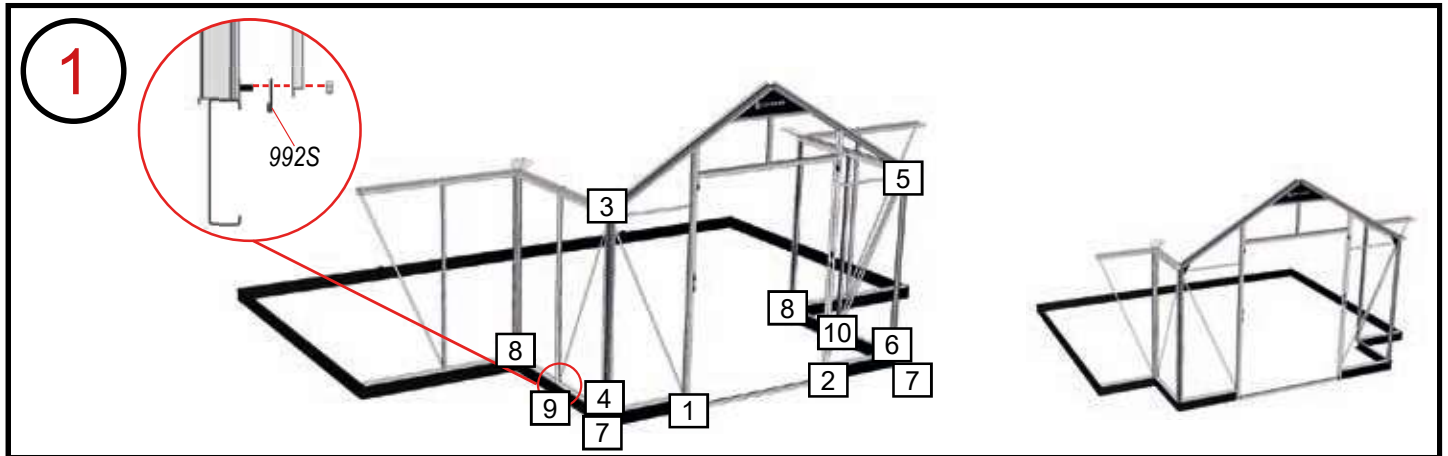


Samling – Assembly – Verbindung – Församling – Assemblage – Kokoaminen – Montaż stelaża

Funda- ment	#	mm	21,5 m ²	15,1 m ²
	992S	-	19	14
	520	30x40	2	1

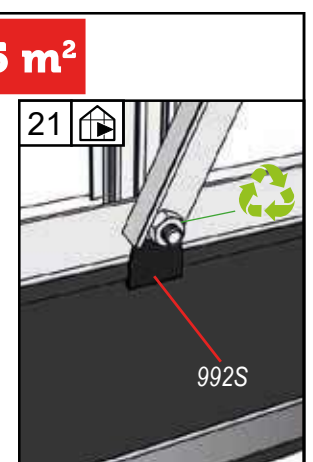
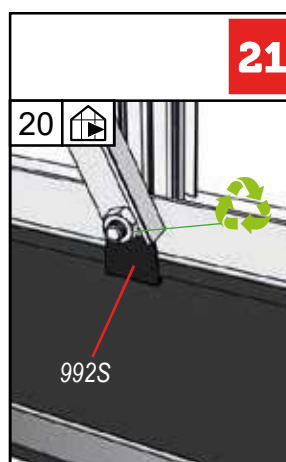
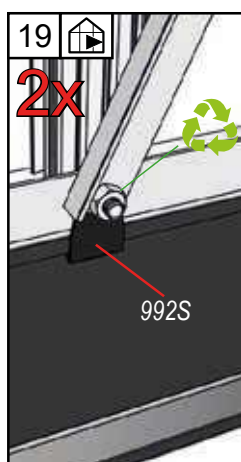
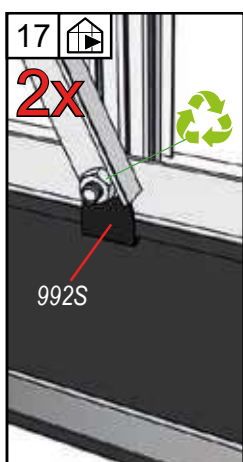
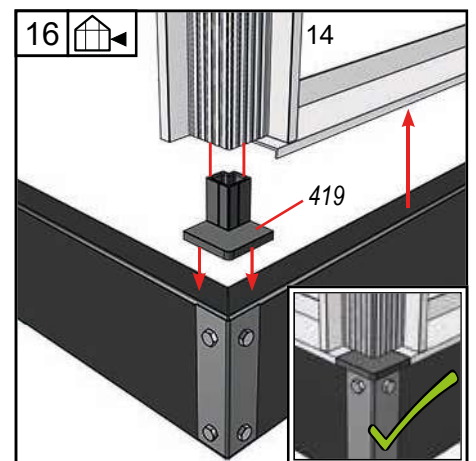
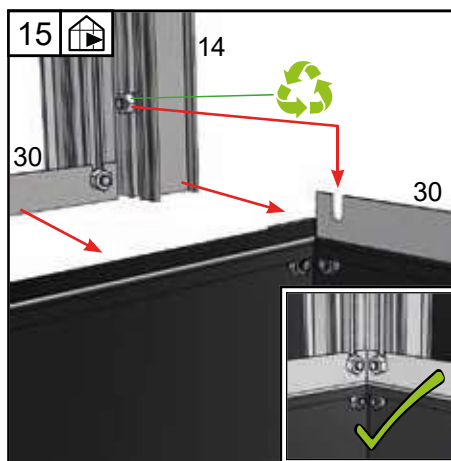
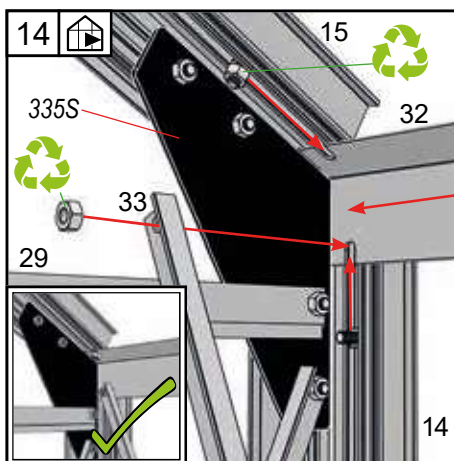
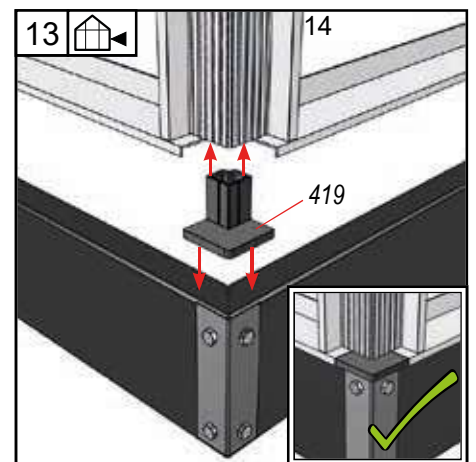
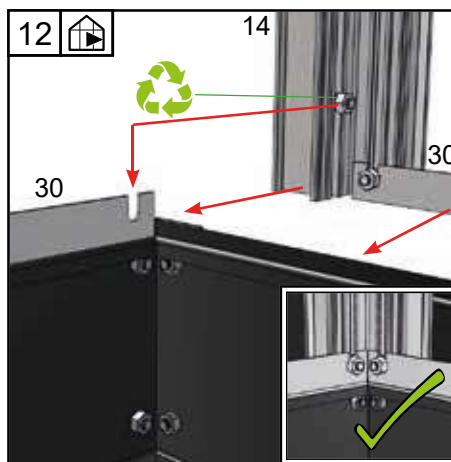
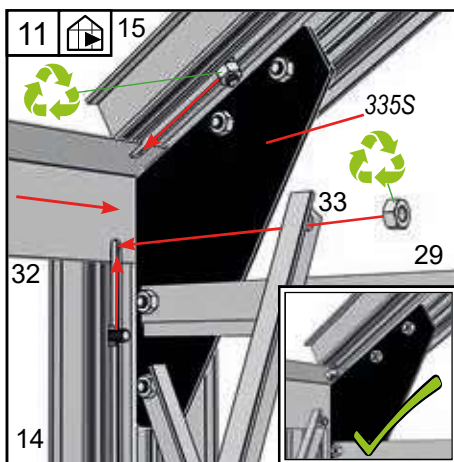
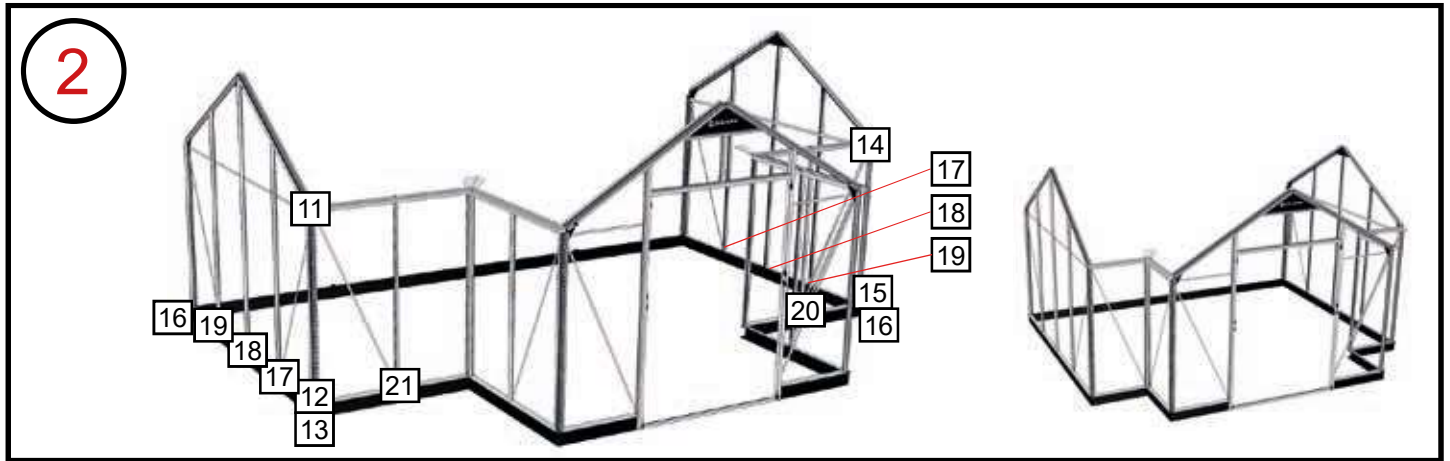


Samling – Assembly – Verbindung – Församling – Assemblage – Kokoaminen – Montaż stelaża



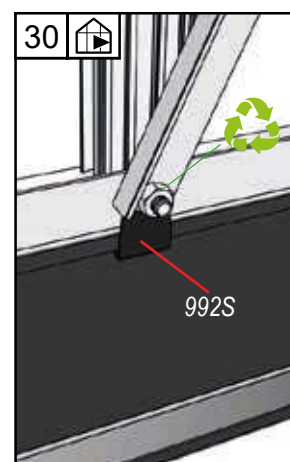
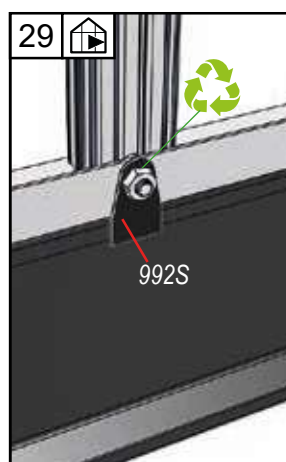
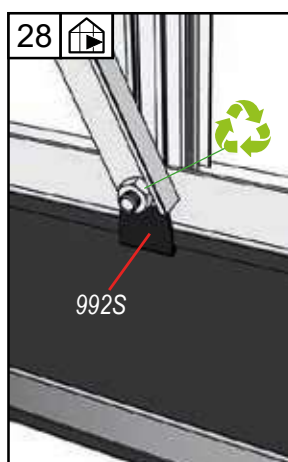
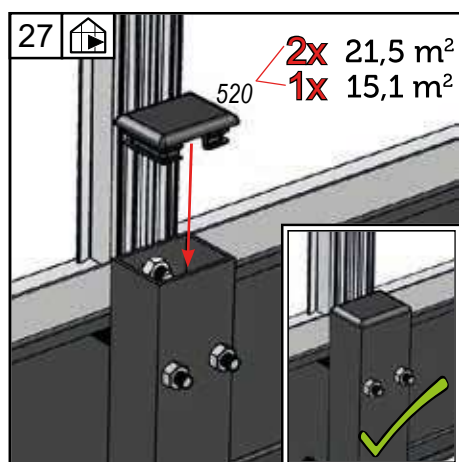
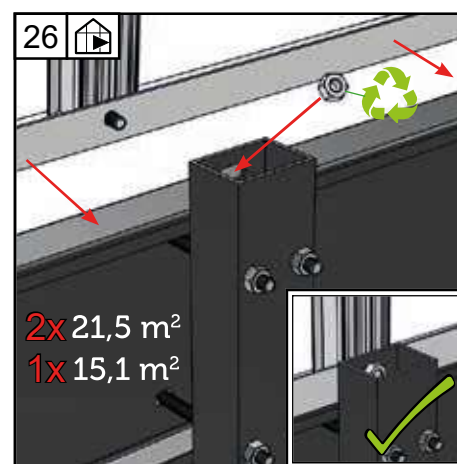
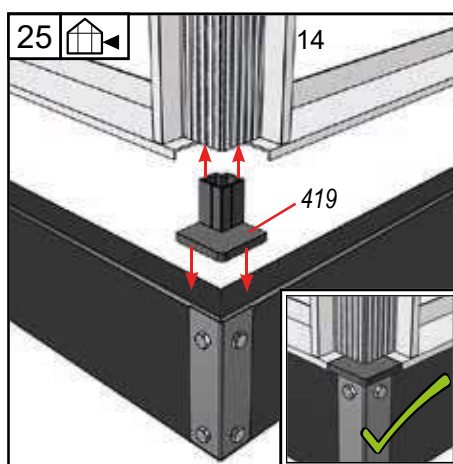
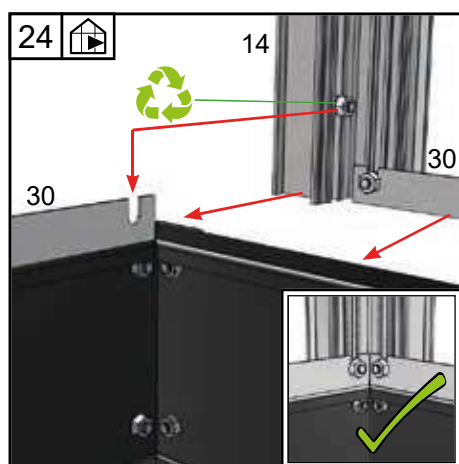
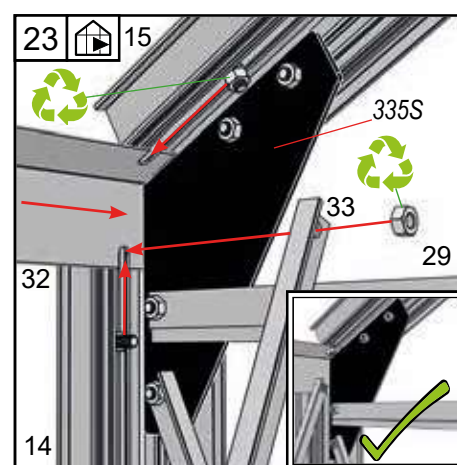
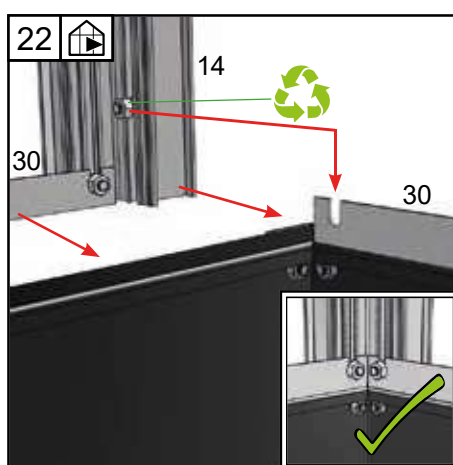
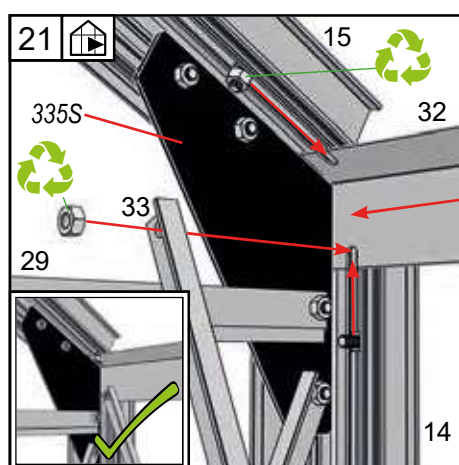
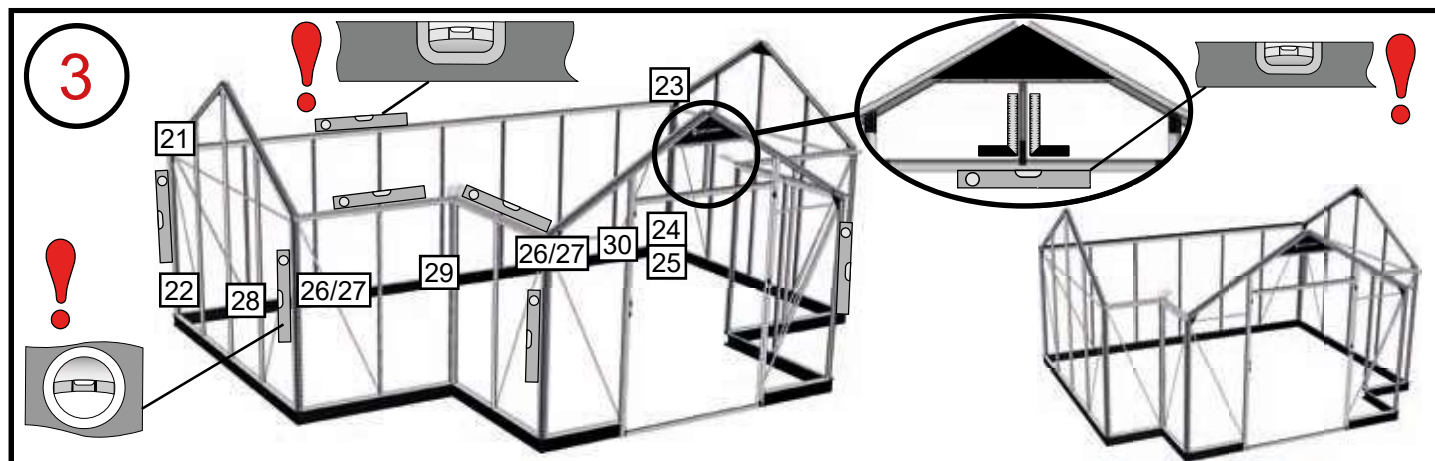
21,5 m²

Samling – Assembly – Verbindung – Församling – Assemblage – Kokoaminen – Montaż stelaża



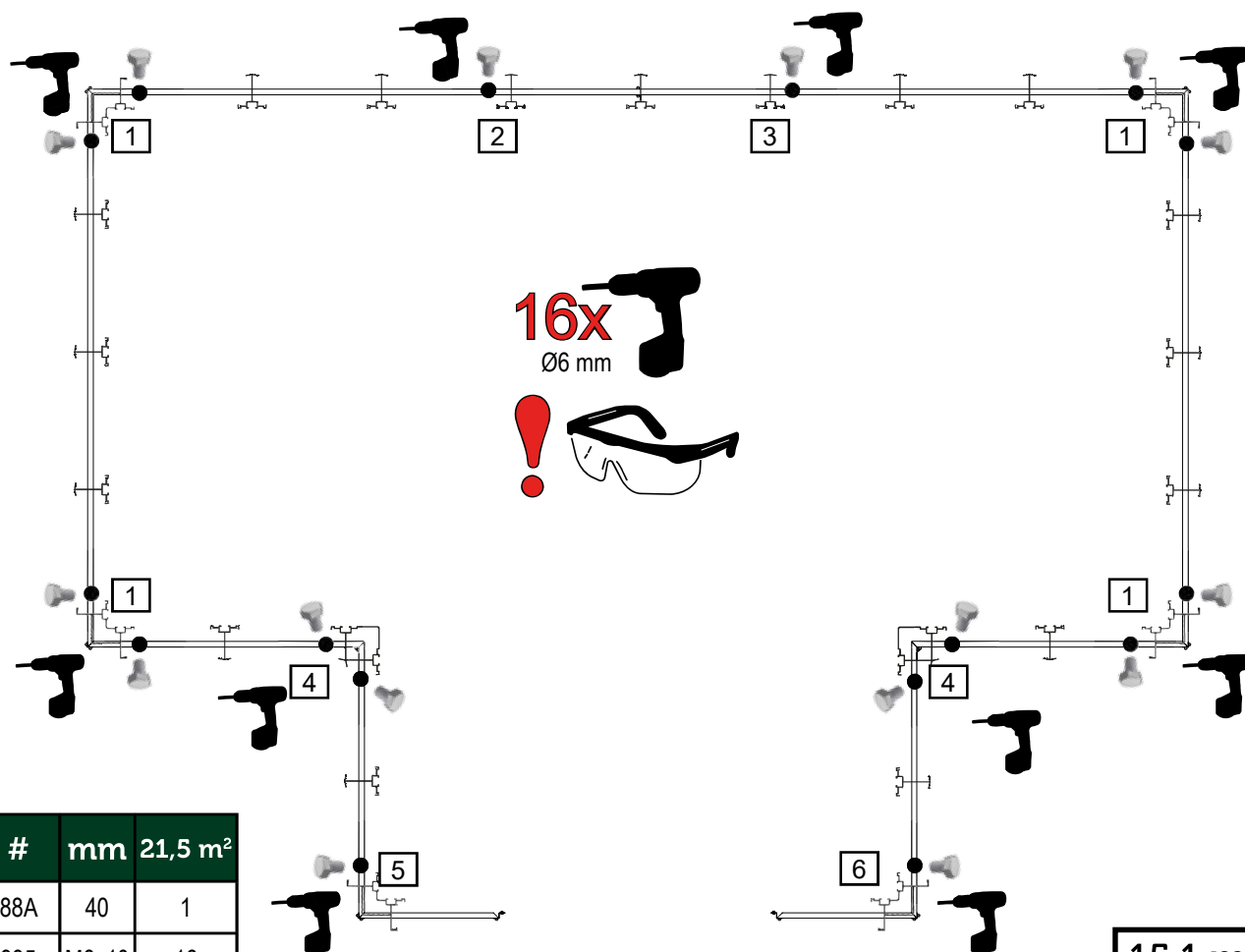
21,5 m²

Samling – Assembly – Verbindung – Församling – Assemblage – Kokoaminen – Montaż stelaża



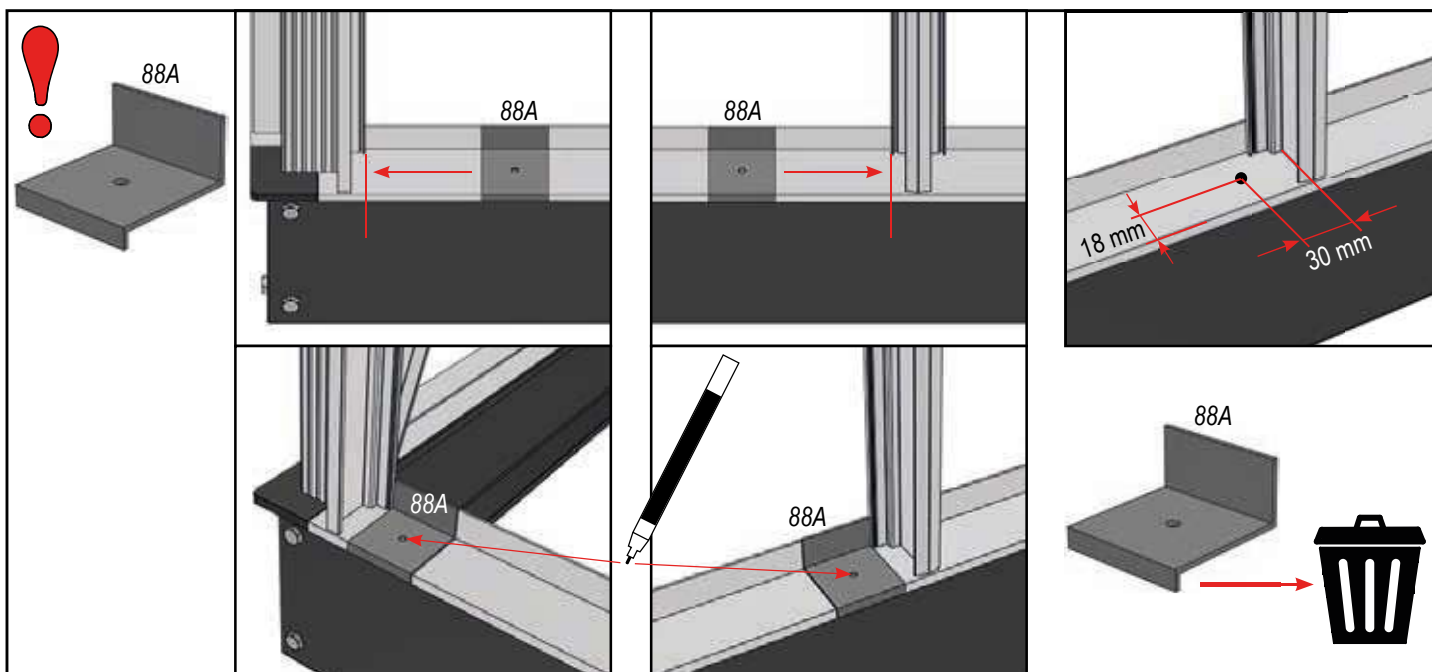
21,5
m²

Samling – Assembly – Verbindung – Församling – Assemblage –
Kokoaminen – Montaż stelaża



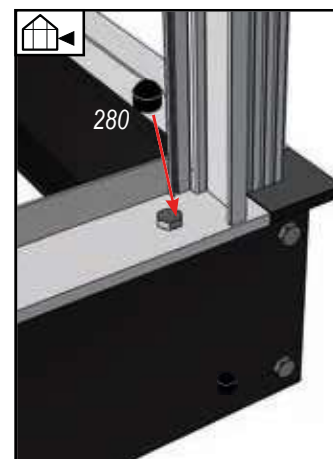
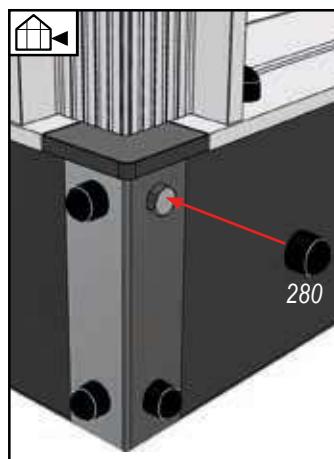
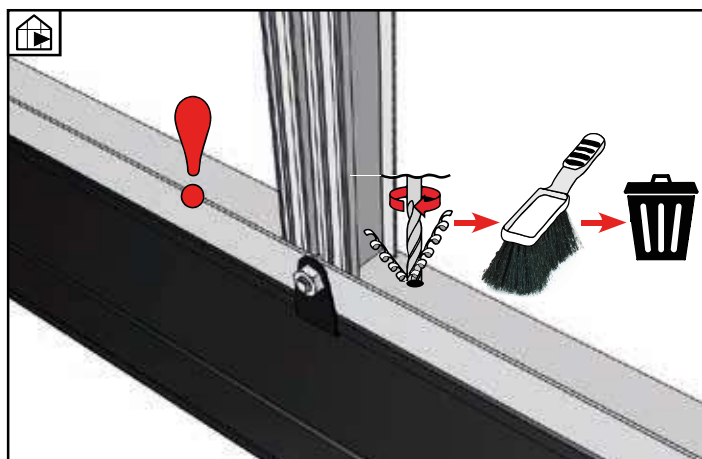
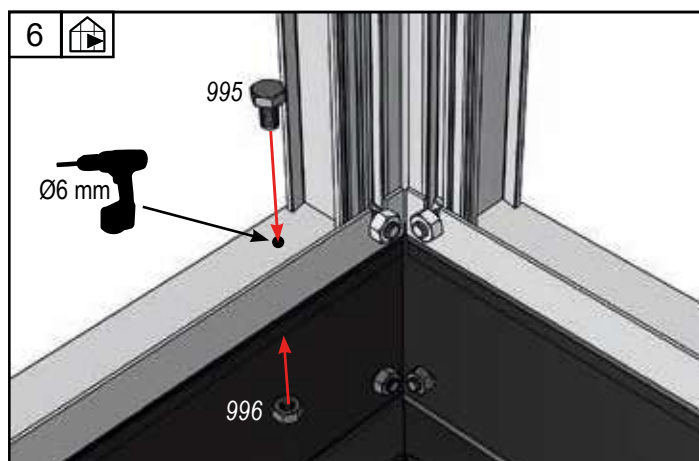
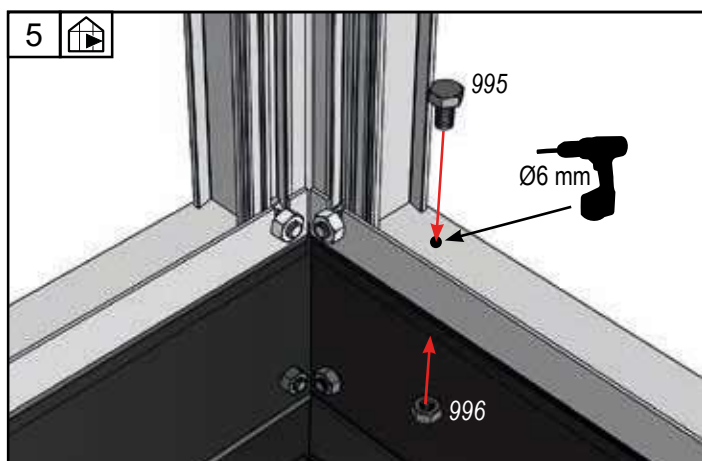
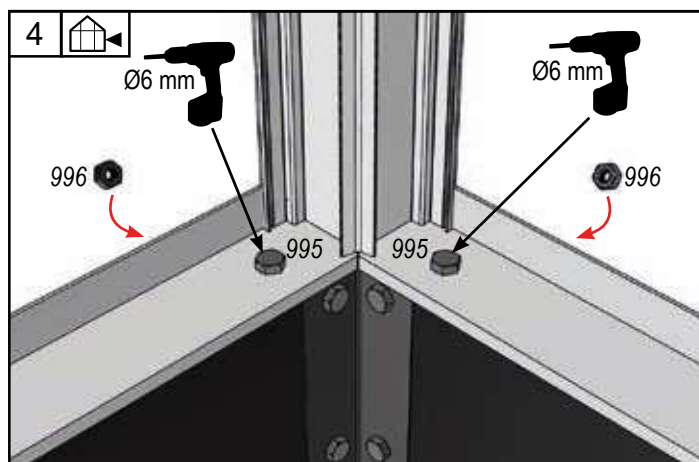
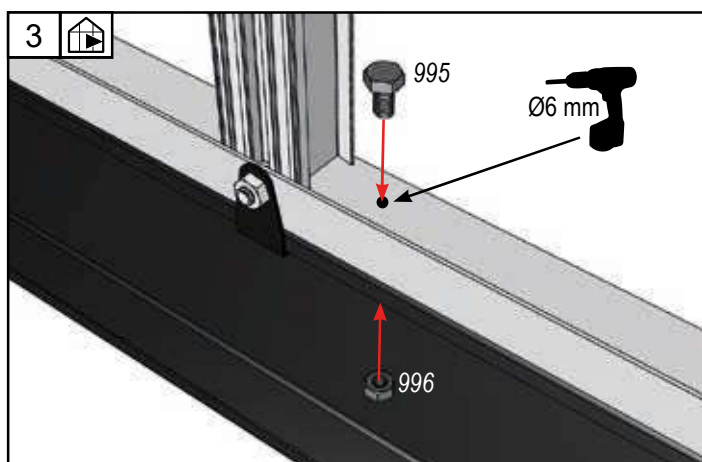
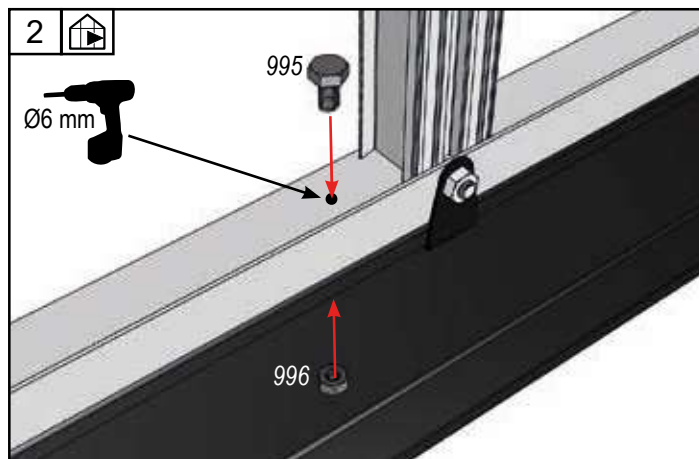
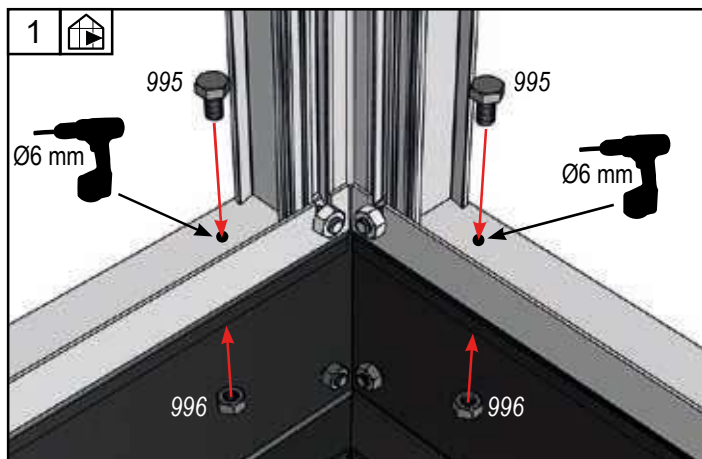
Funda- ment	#	mm	21,5 m ²
	88A	40	1
	995	M6x10	16
	996	M6	16
	280	-	112

15,1 m²
40



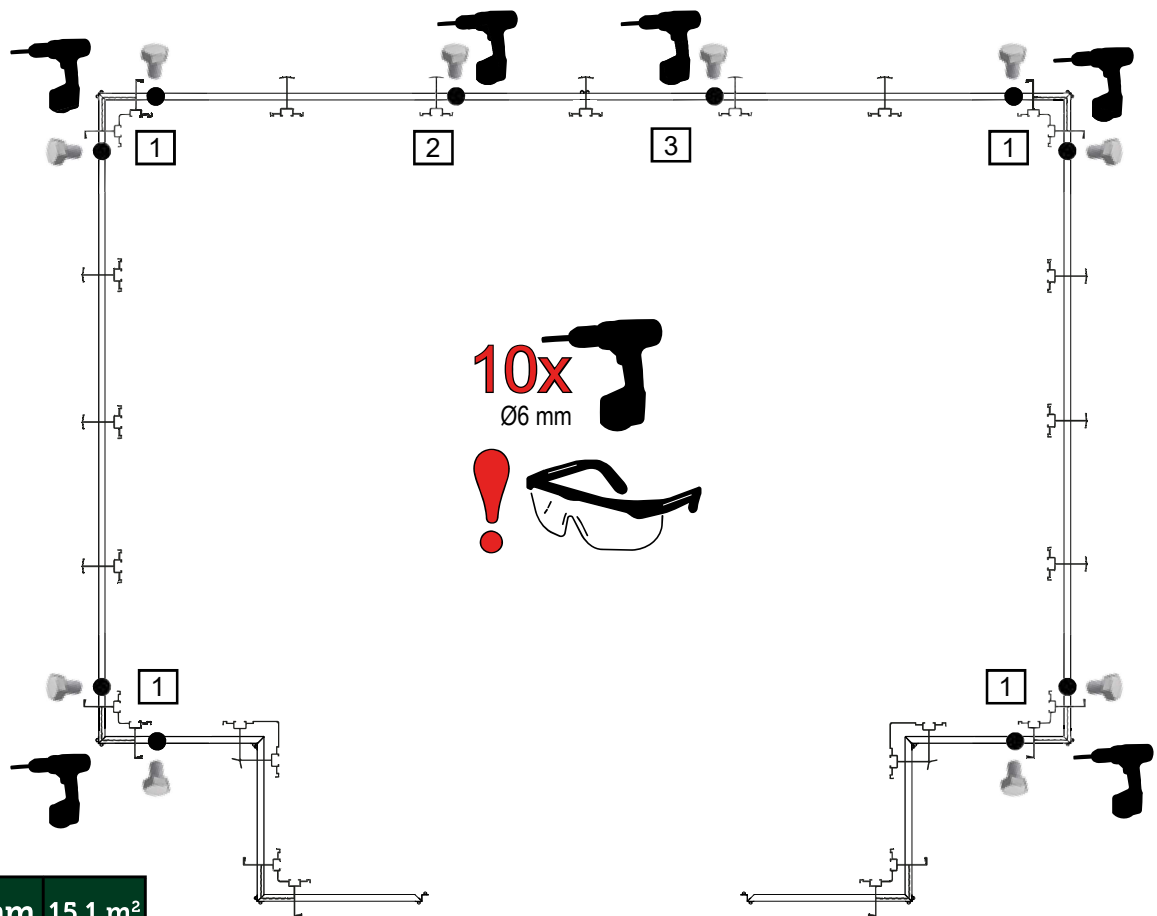
**21,5
m²**

**Samling – Assembly – Verbindung – Församling – Assemblage –
Kokoaminen – Montaż stelaża**

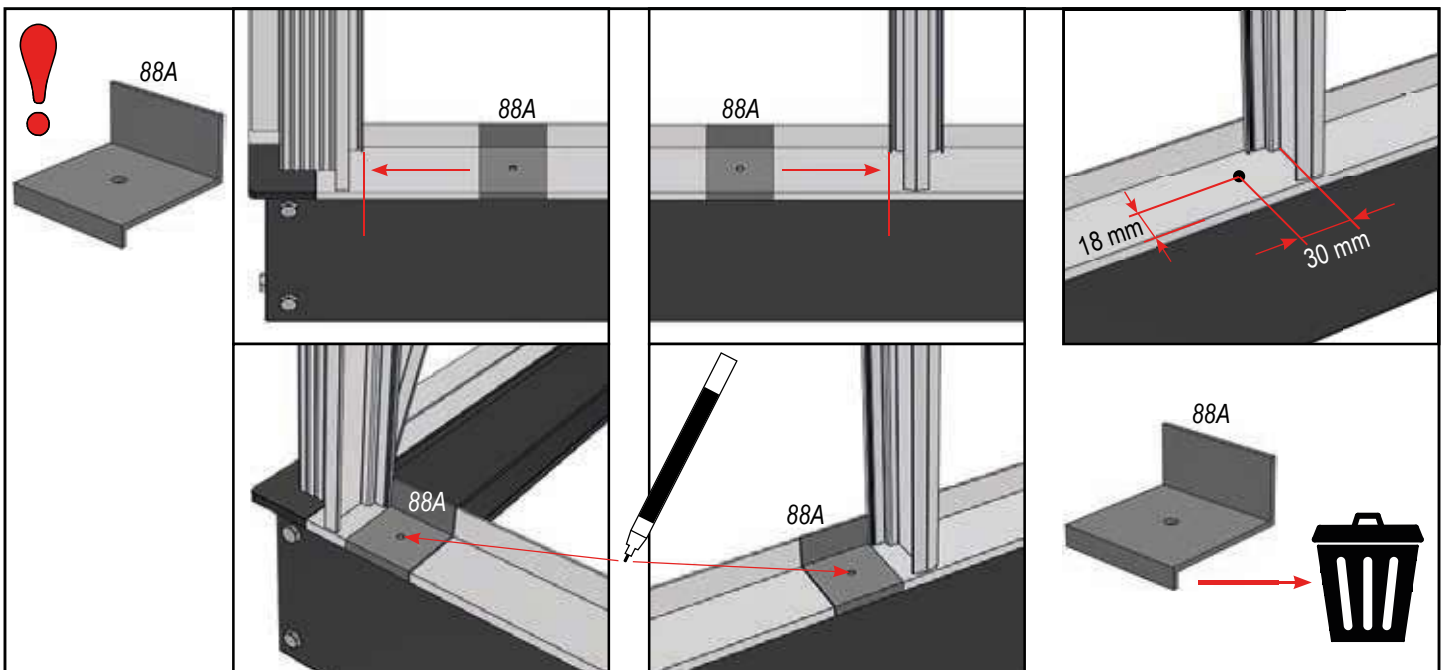
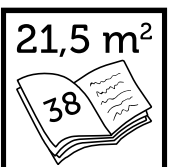


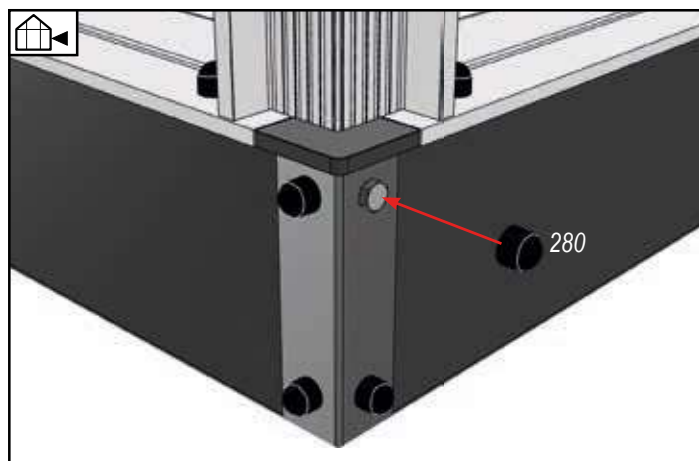
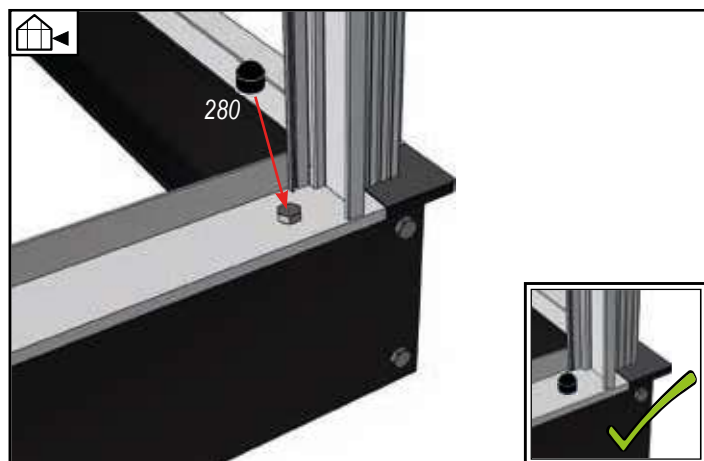
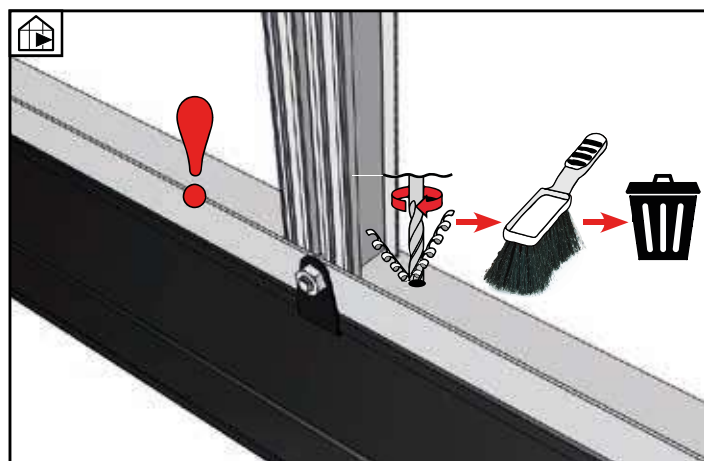
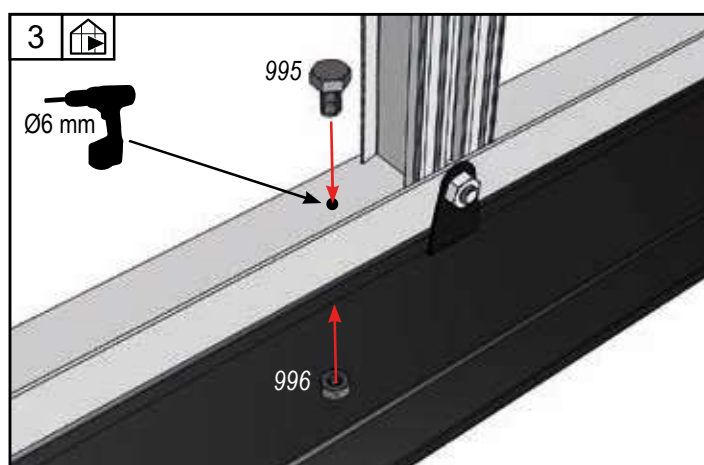
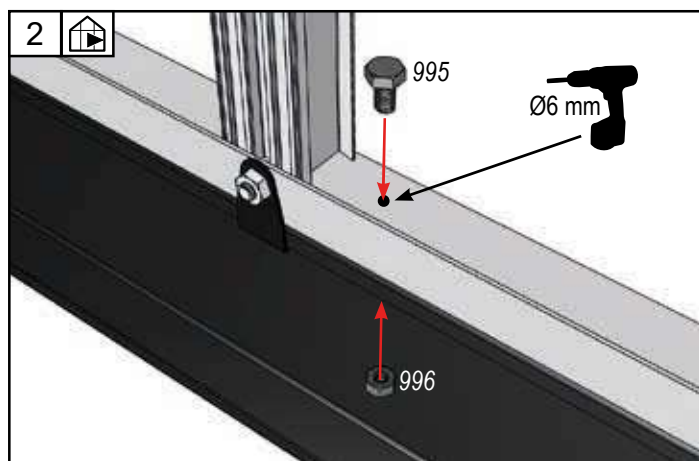
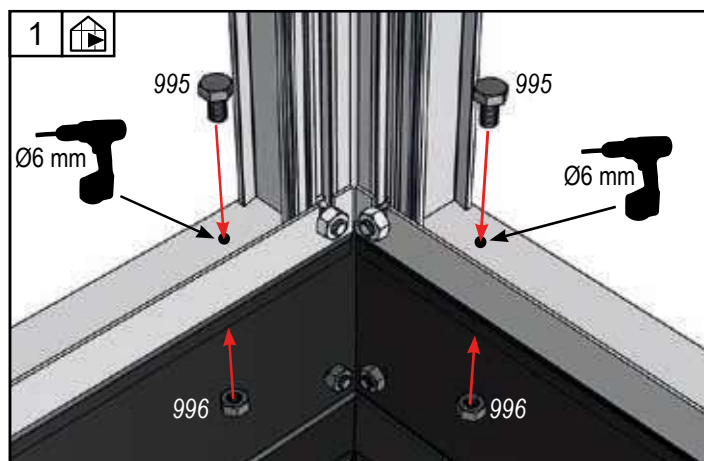
15,1
m²

Samling – Assembly – Verbindung – Församling – Assemblage –
Kokoaminen – Montaż stelaża

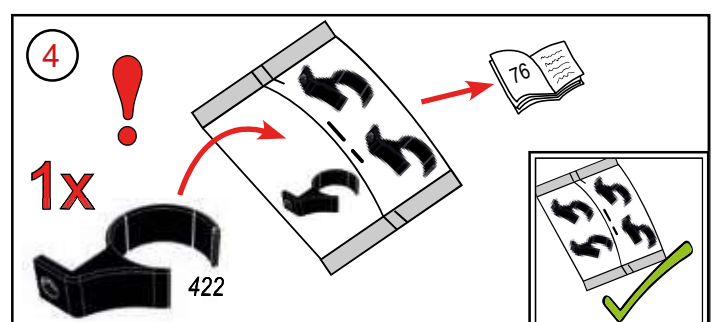
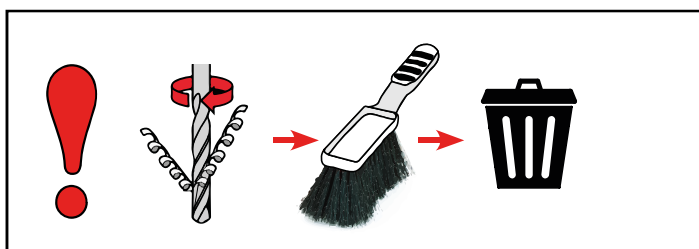
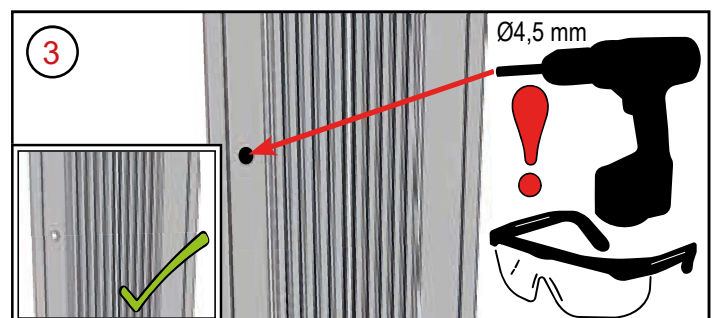
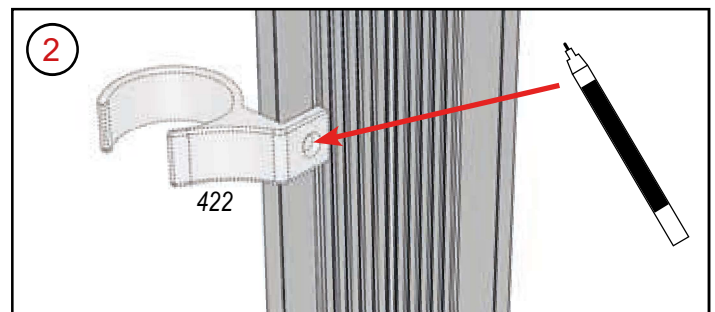
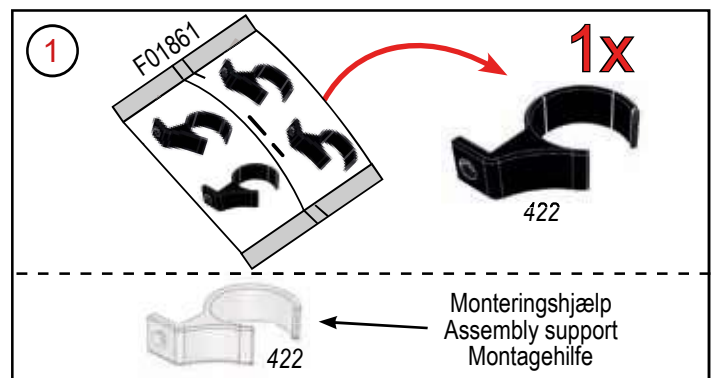
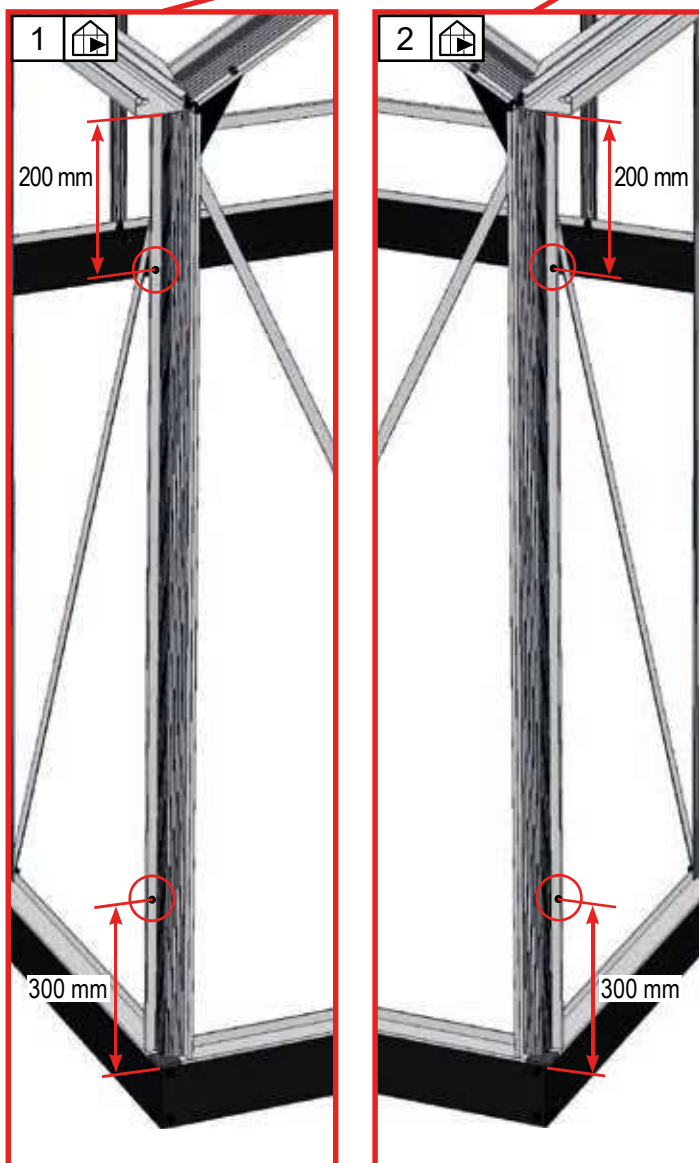
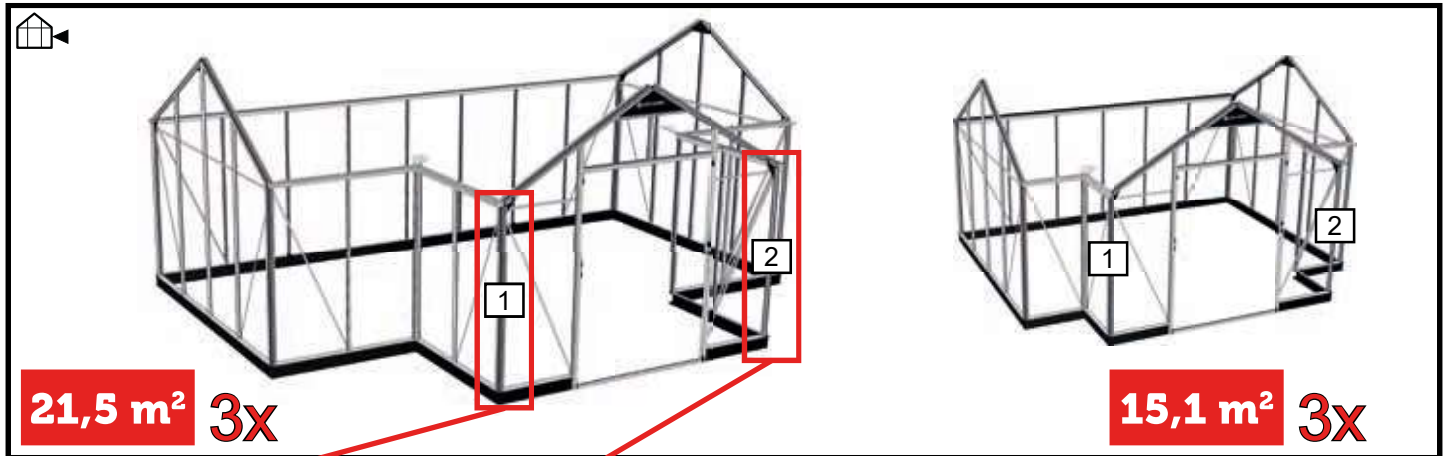


Funda- ment	#	mm	15,1 m ²
	88A	40	1
	995	M6x10	10
	996	M6	10
	280	-	10



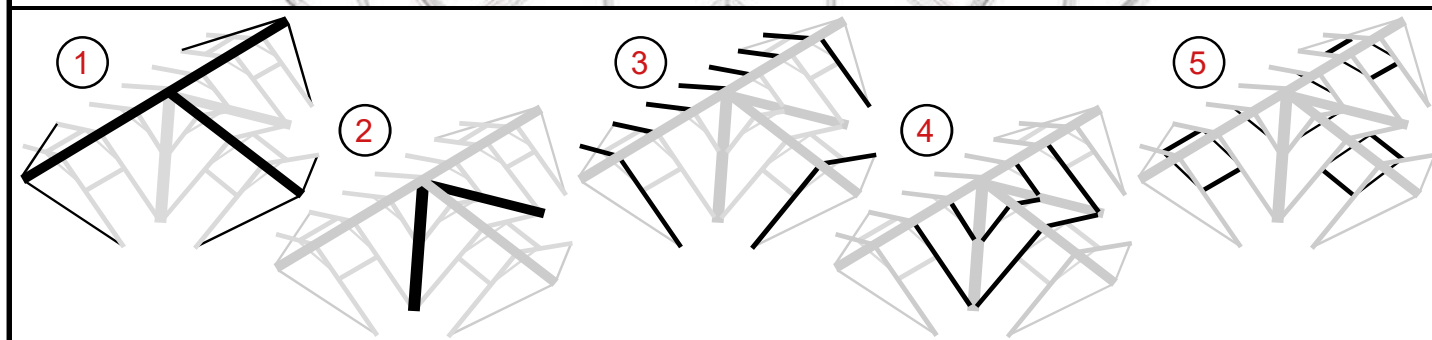
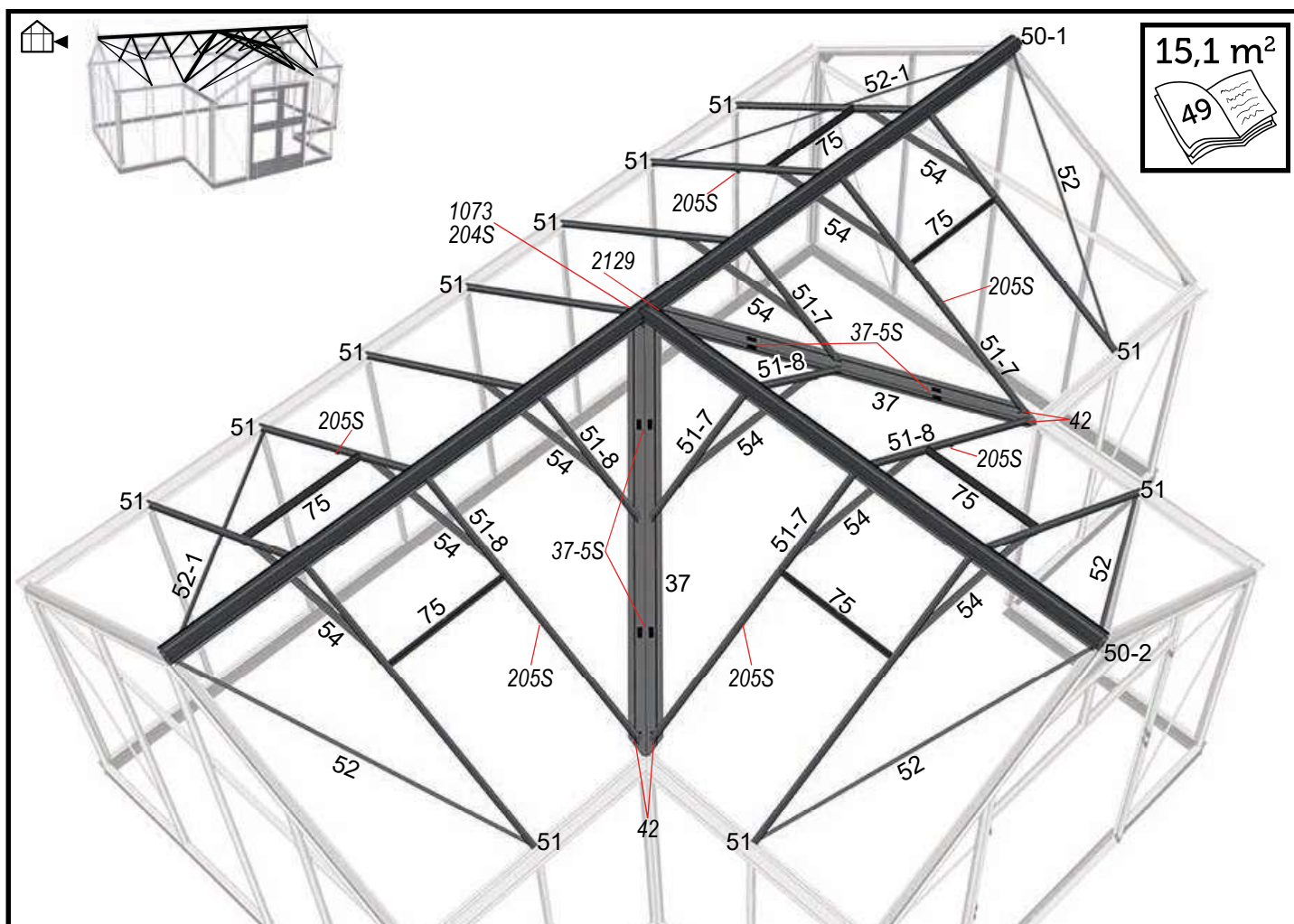


Samling – Assembly – Verbindung – Församling – Assemblage –
Kokoaminen – Montaż stelaża



21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



2x			
BOX 2	#	mm	21,5 m ²
	52	1791	2
	52	1791	2 →

BOX 4	#	mm	21,5 m ²
	51	1644	6

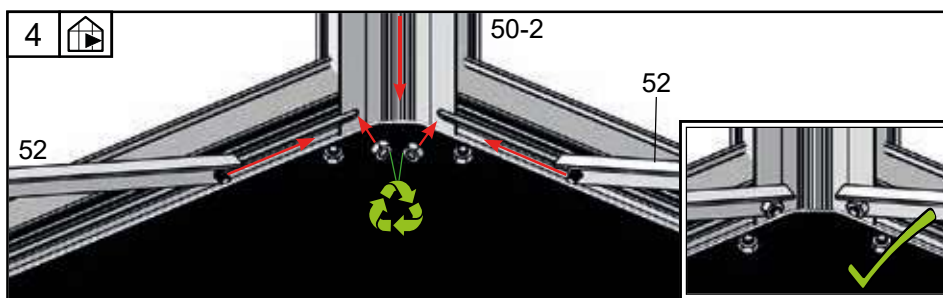
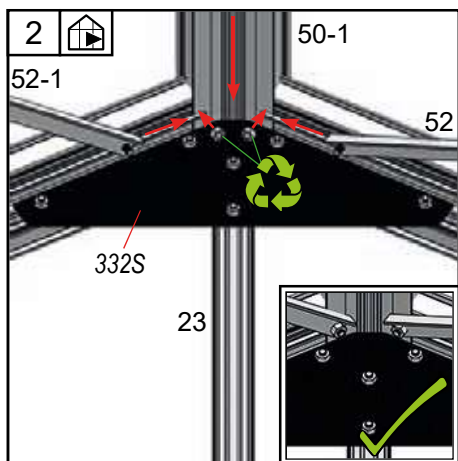
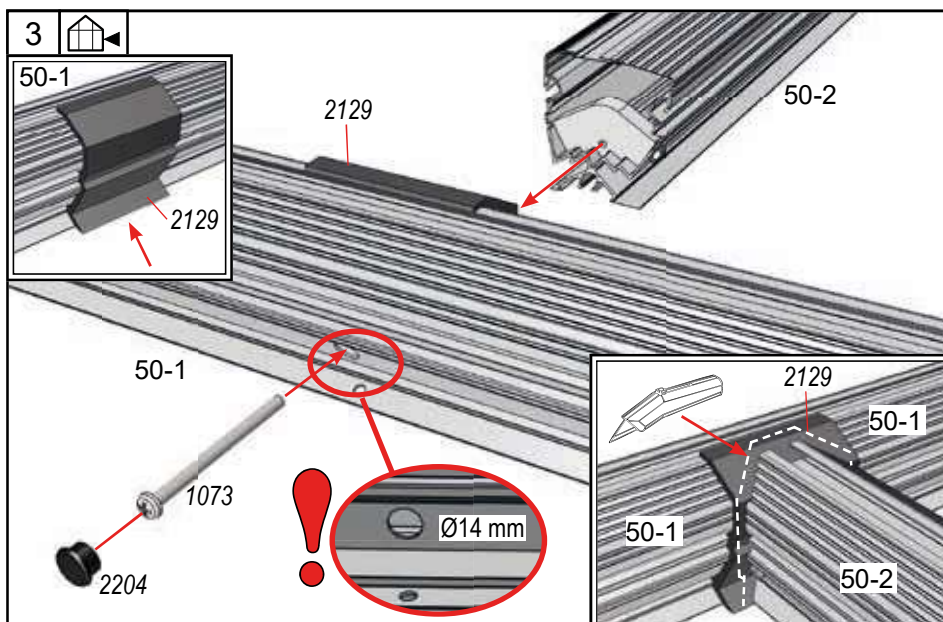
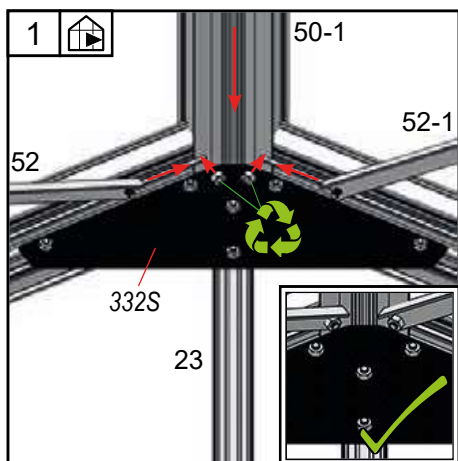
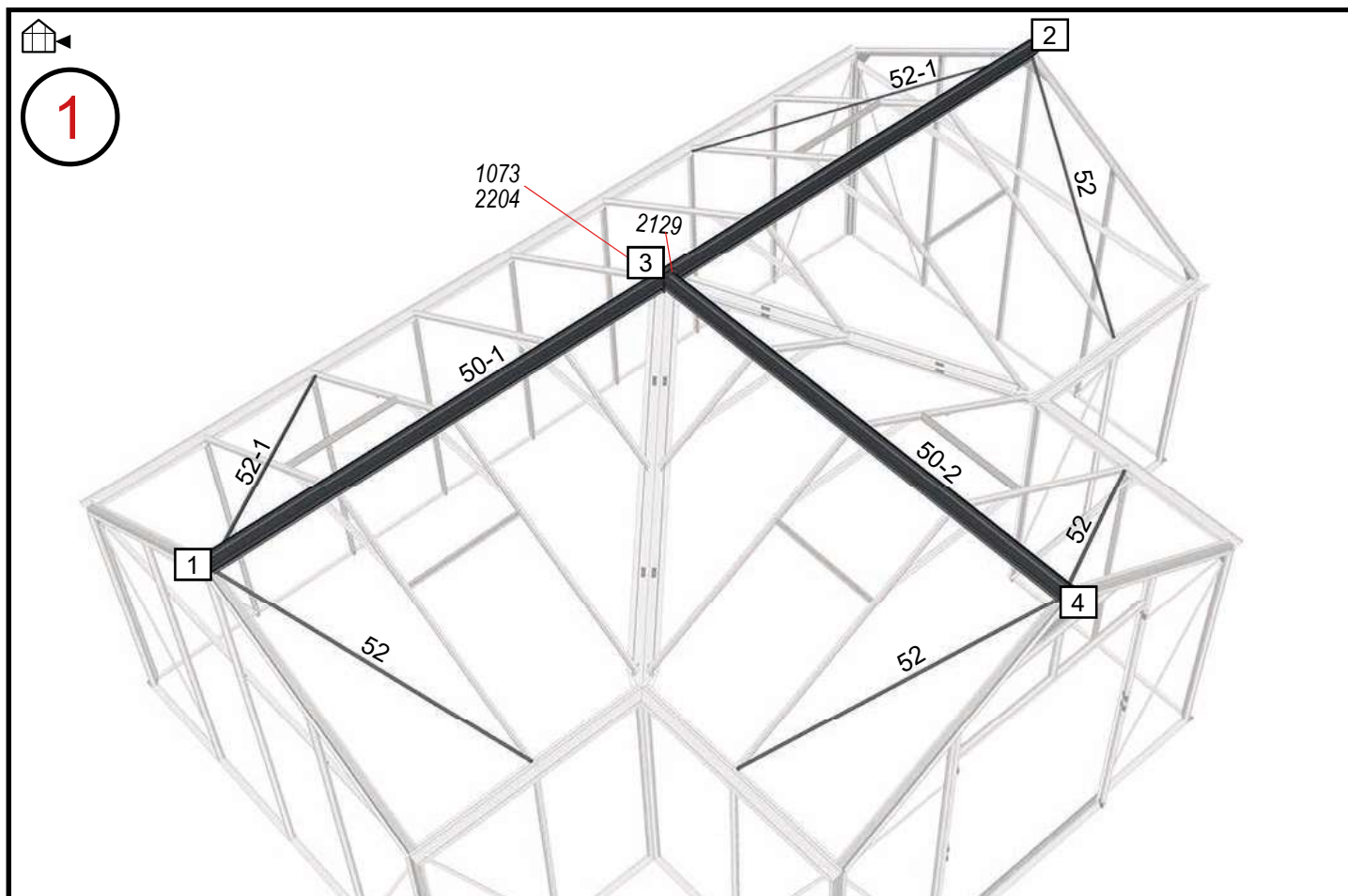
BOX 6A	#	mm	21,5 m ²
	50-2	2889	1
	54	1015	9
	-	-	1
BOX 6B	#	mm	21,5 m ²
	50-1	5812	1
→ → 76			
	34	5812	1

BOX 7	#	mm	21,5 m ²
	37	2192	2
	51	1644	5
	51-7	767	2
	51-8	1597	2
	52-1	2184	2

BOX 10	#	mm	21,5 m ²
	75	748	6
→ → 72			
	70	738	6
	71	611	12
	72	738	6
	73	510	6

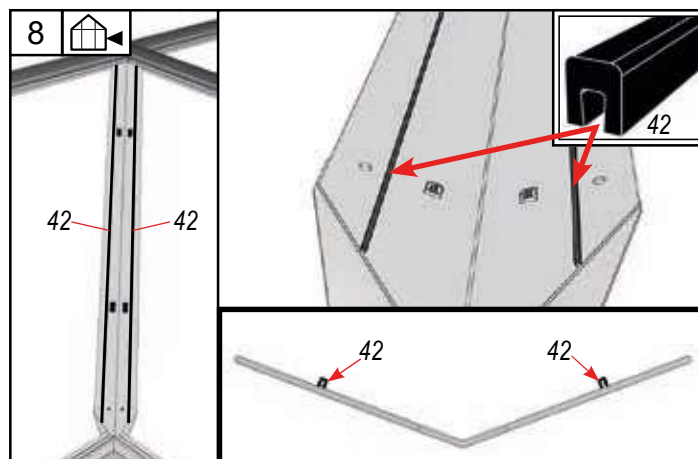
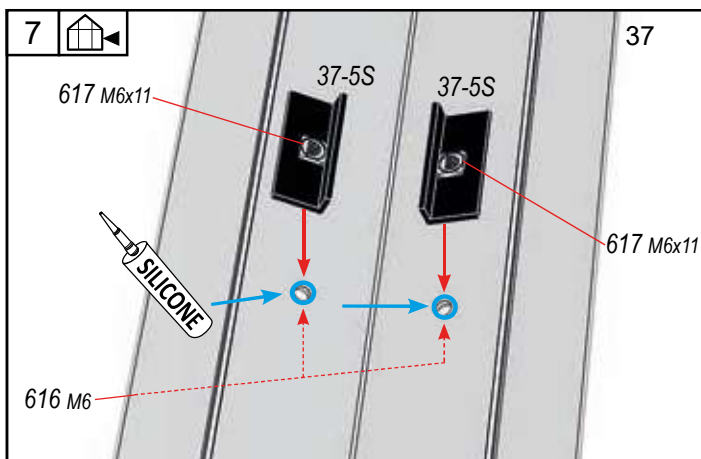
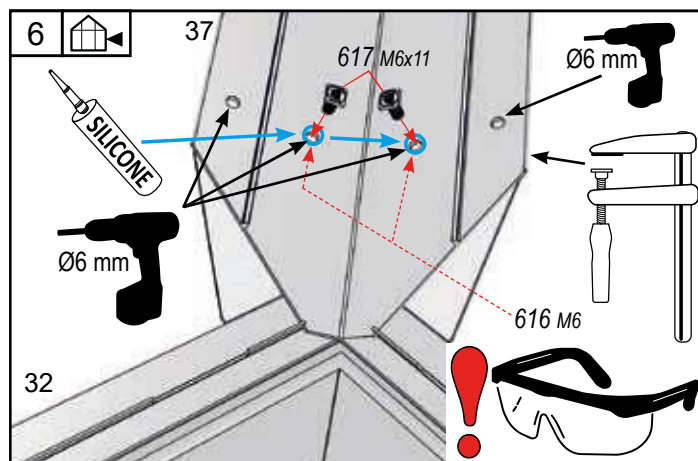
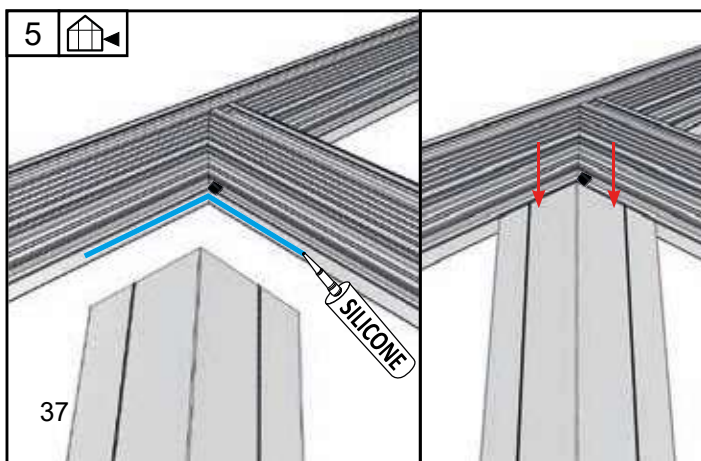
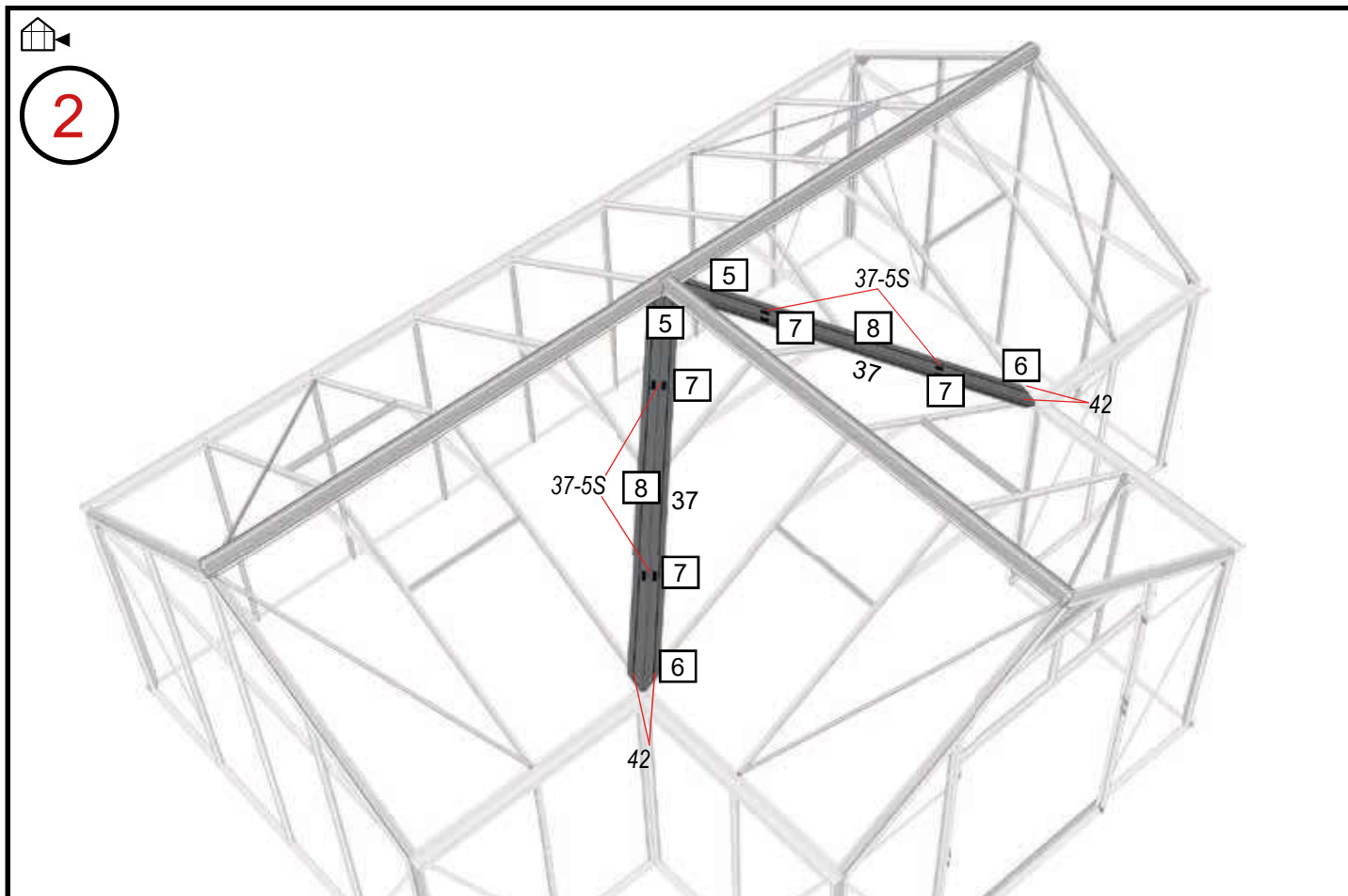
21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



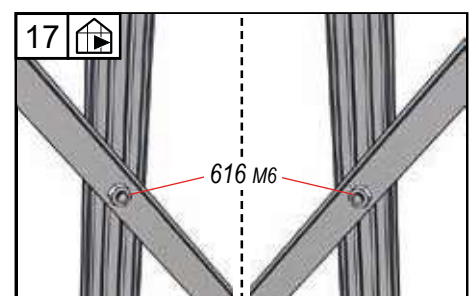
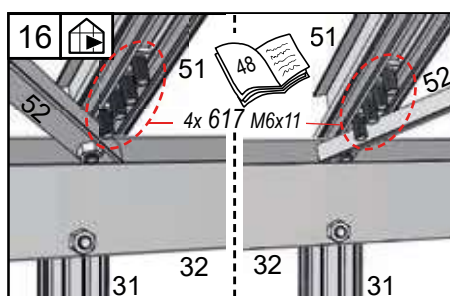
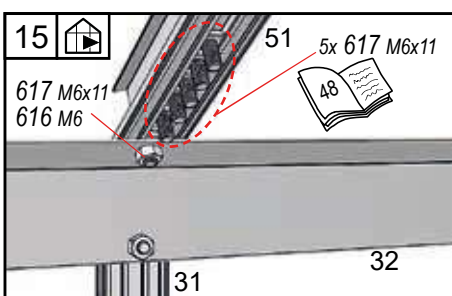
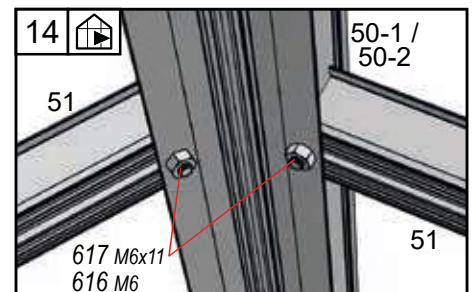
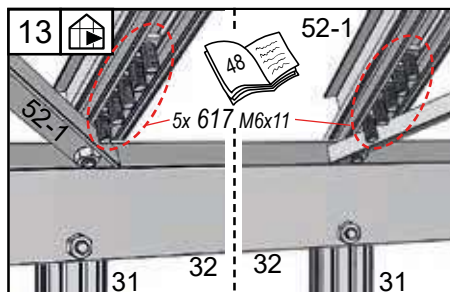
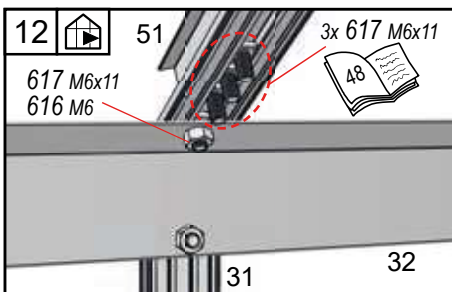
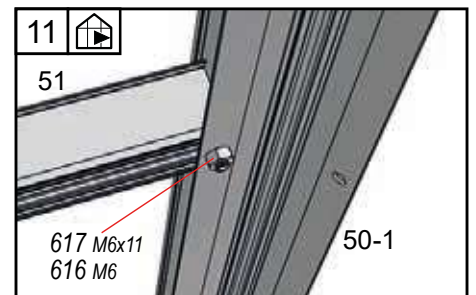
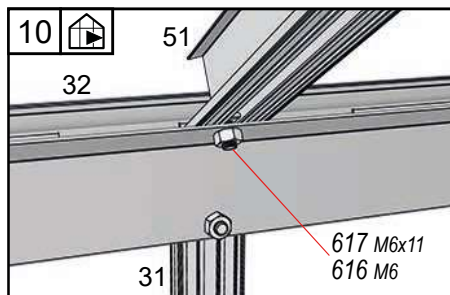
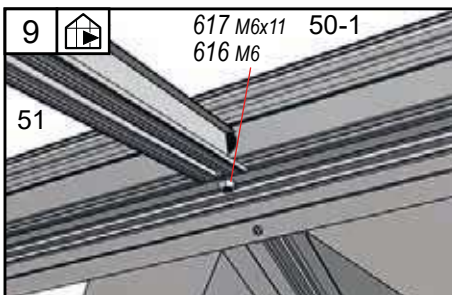
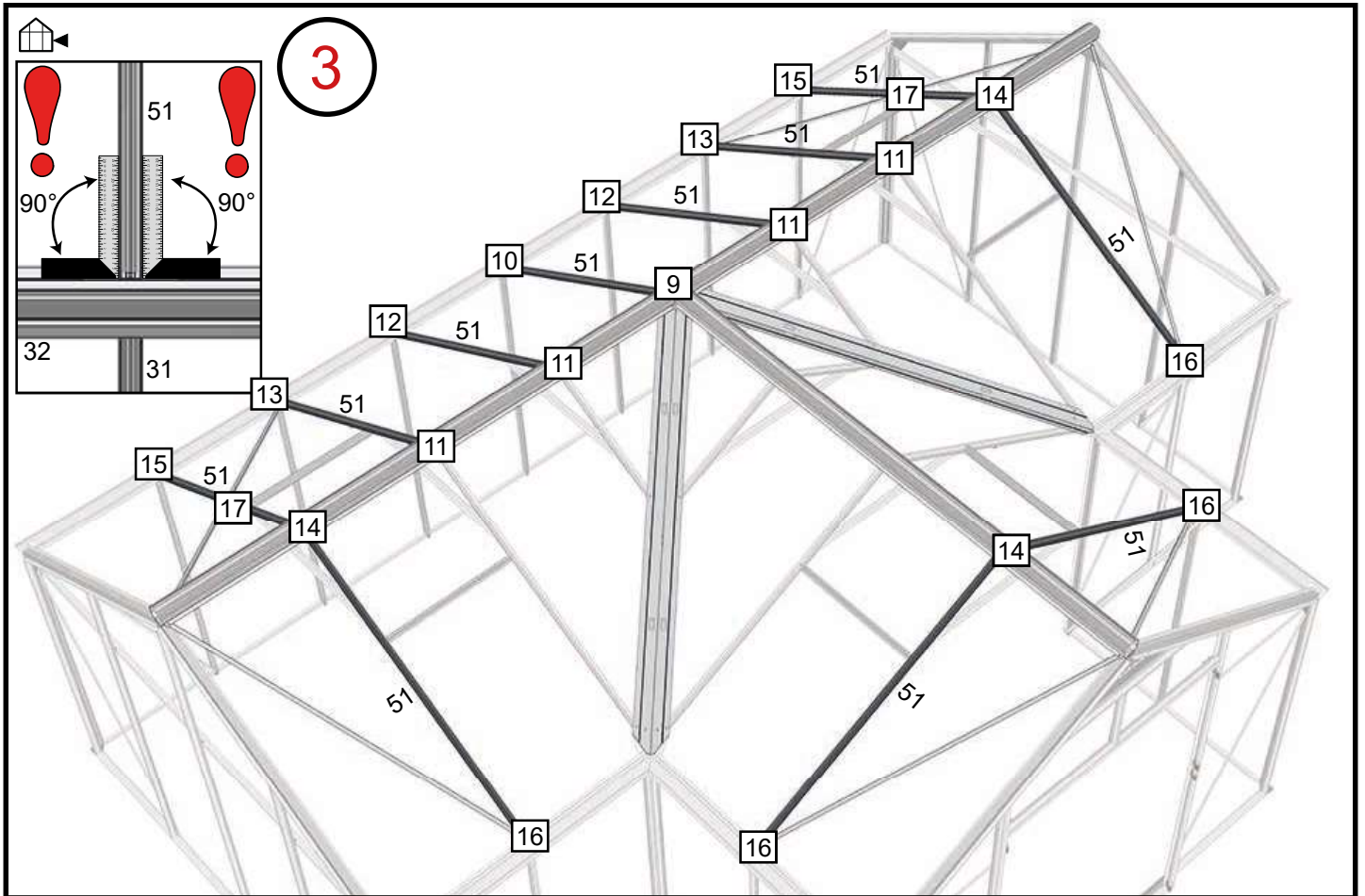
21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



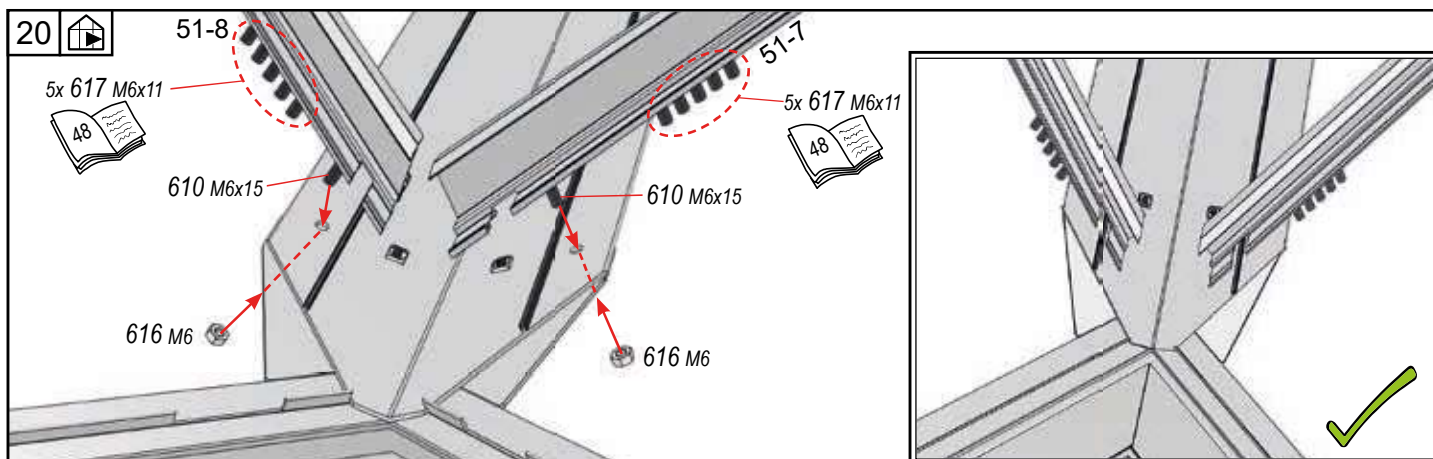
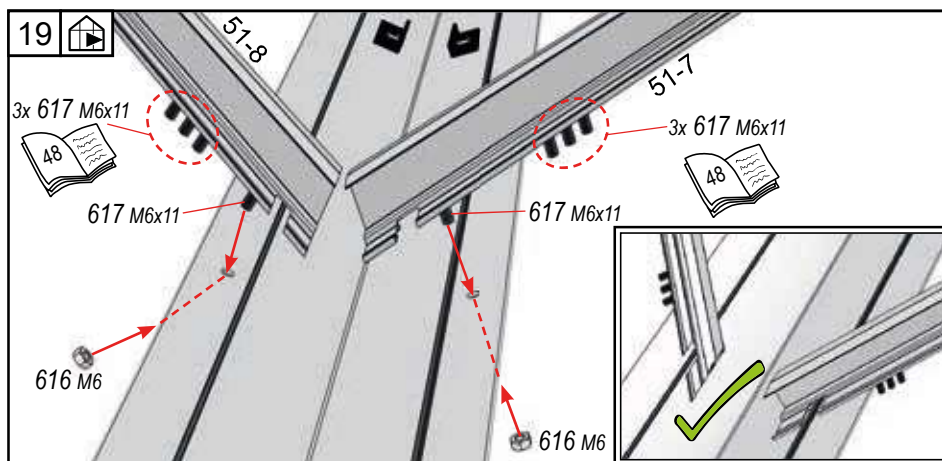
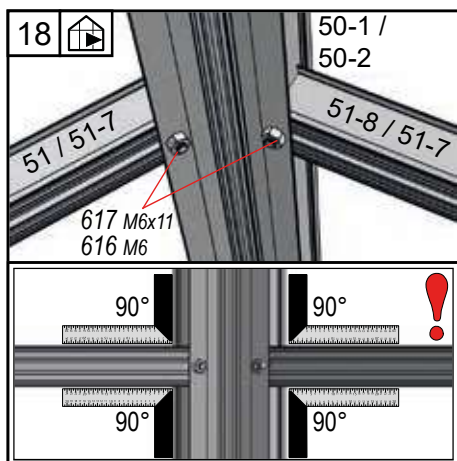
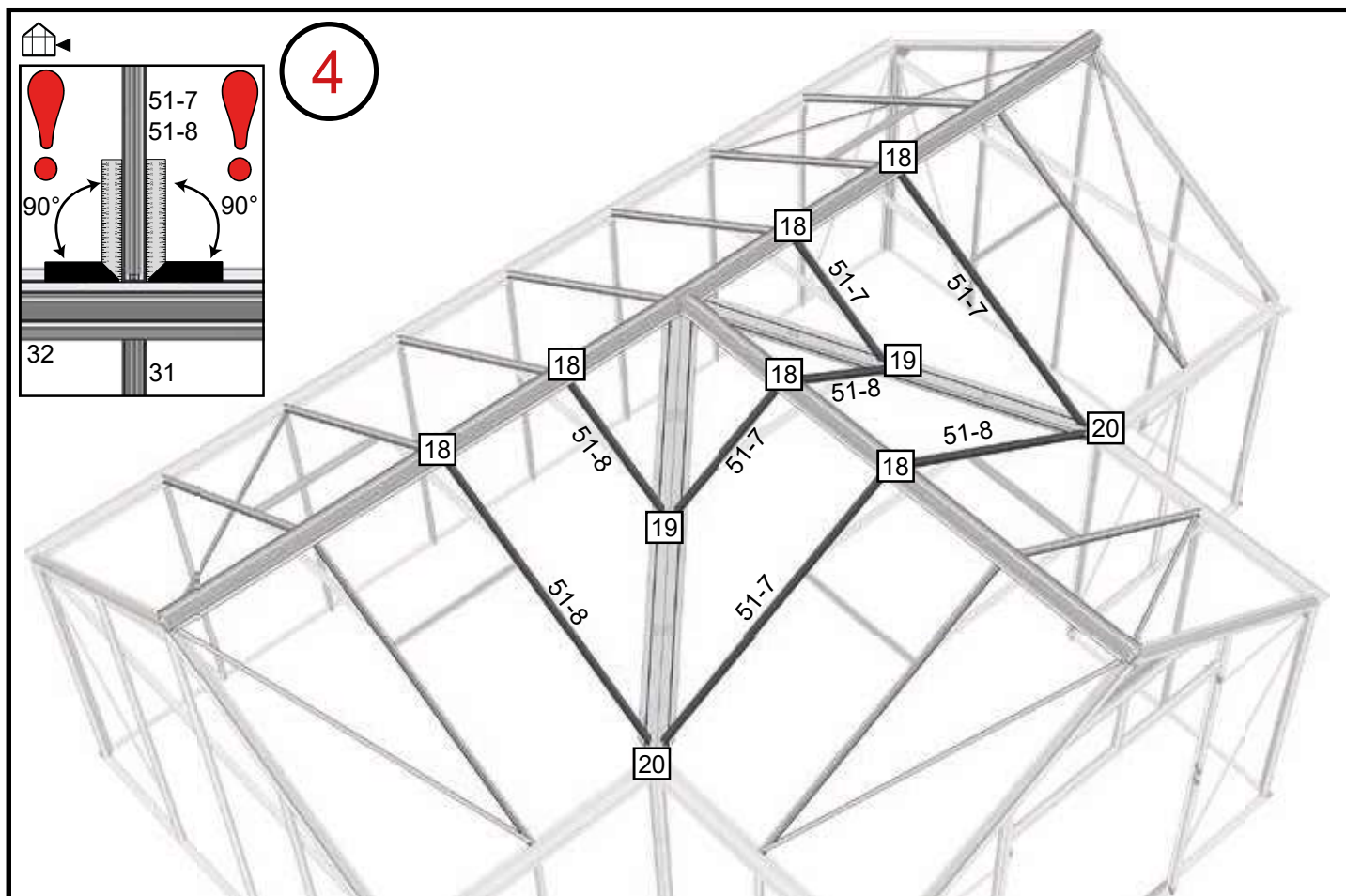
21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



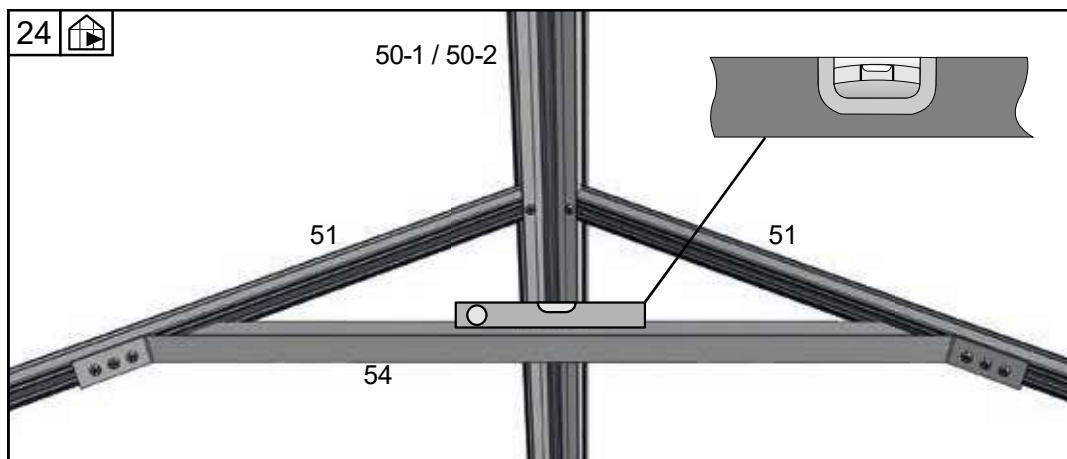
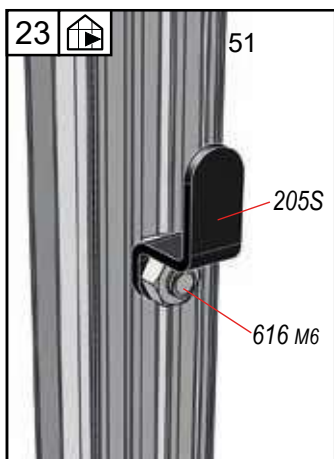
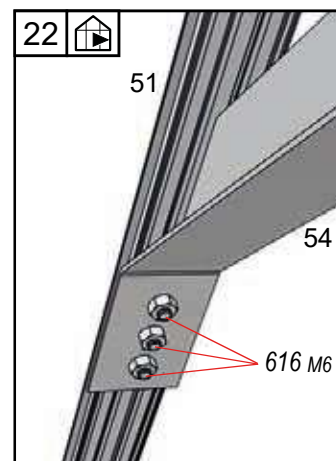
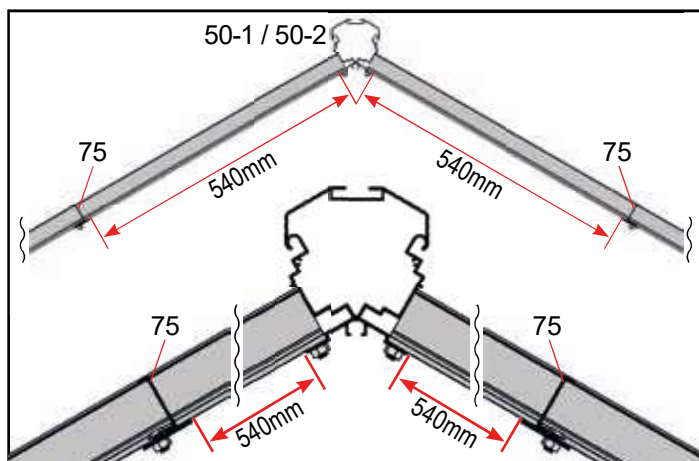
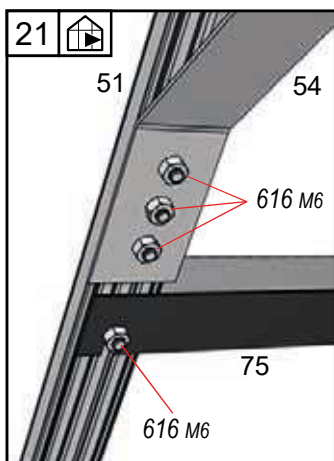
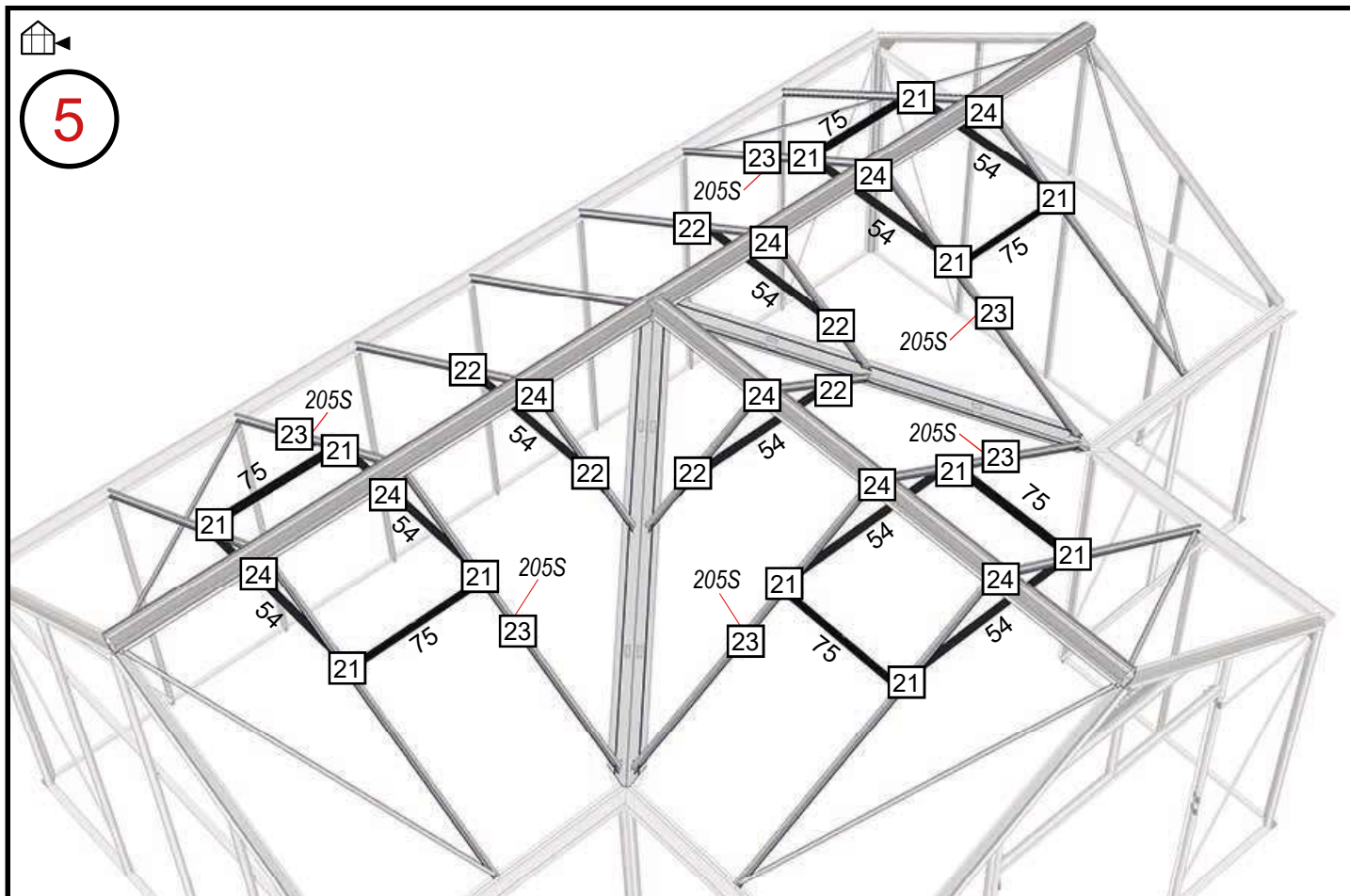
21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



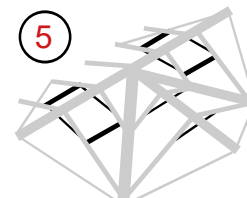
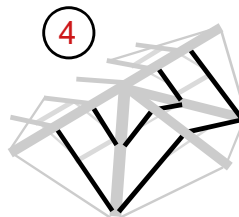
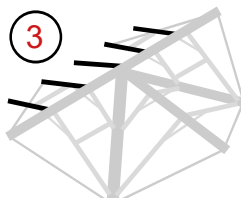
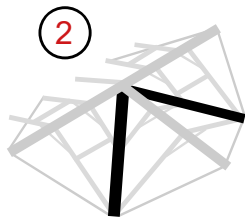
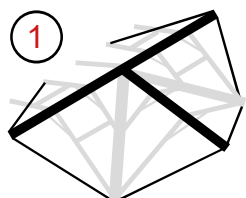
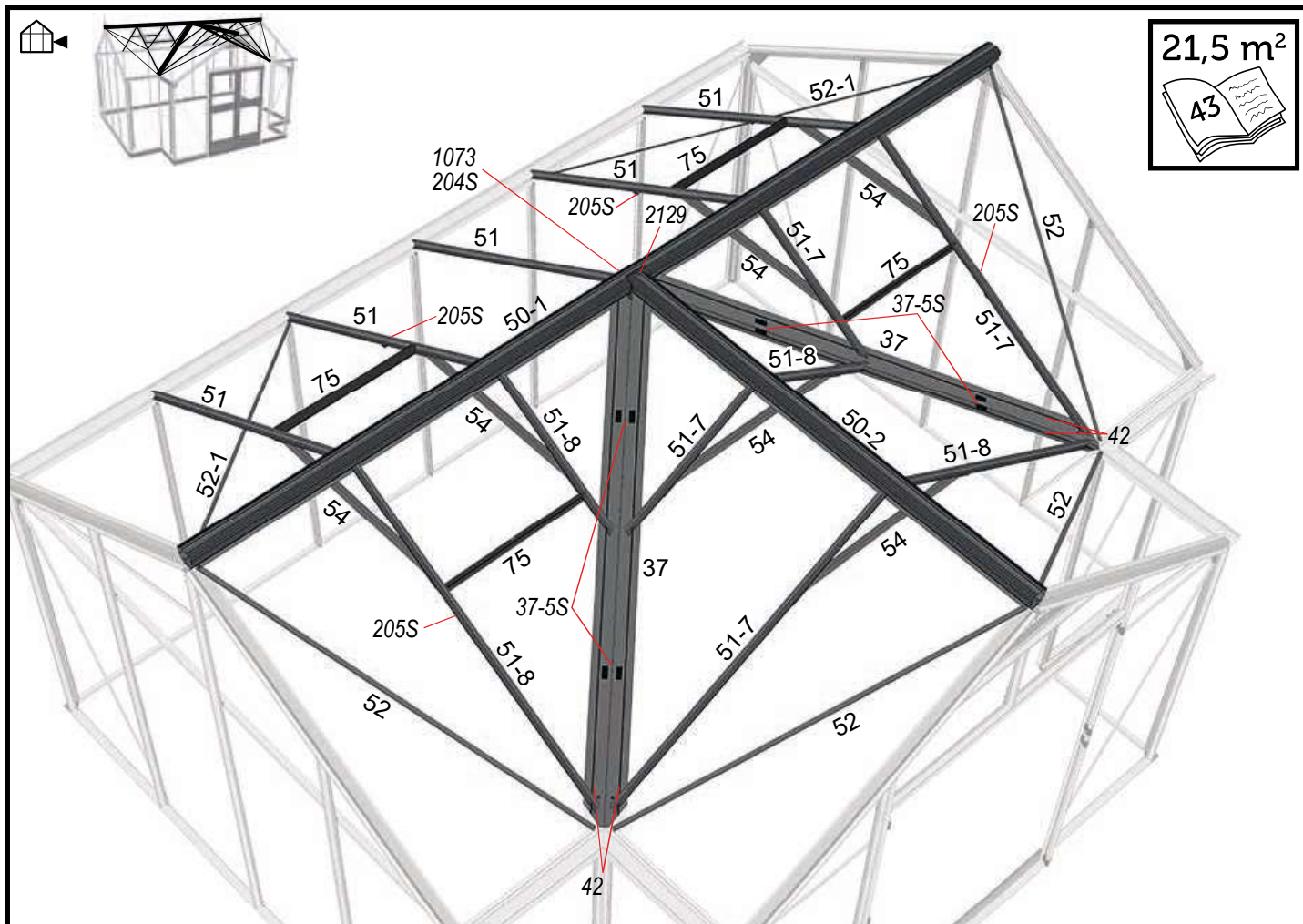
21,5
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



BOX	4	#	mm	15,1 m²
		52	1771	4

BOX	6A	#	mm	15,1 m²
		50-2	2171	1
		54	1015	6
		-	-	1

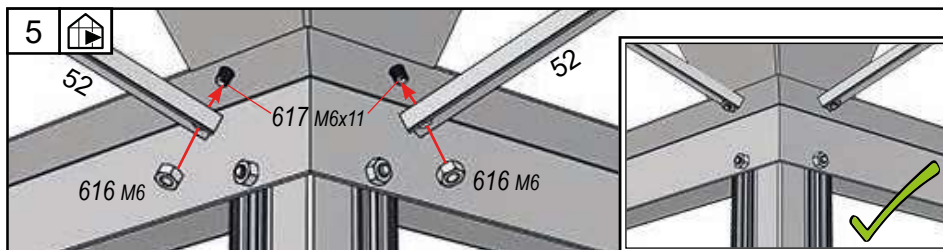
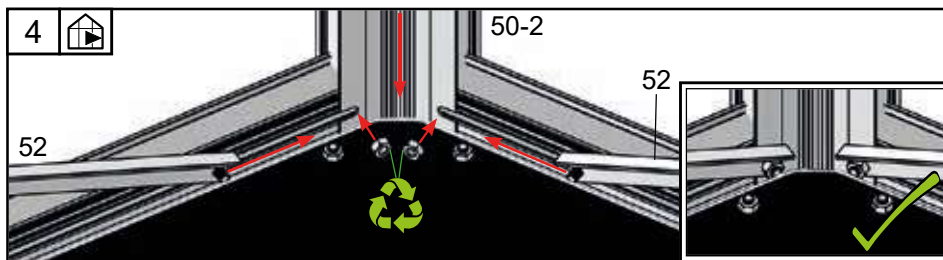
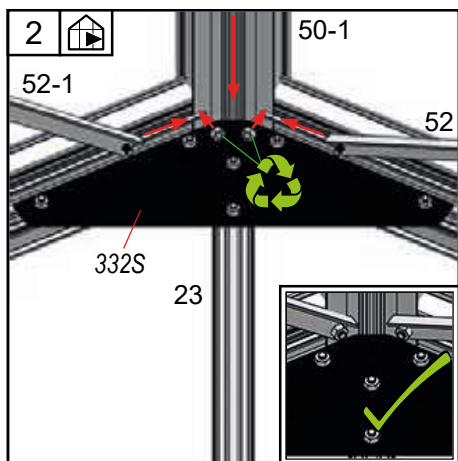
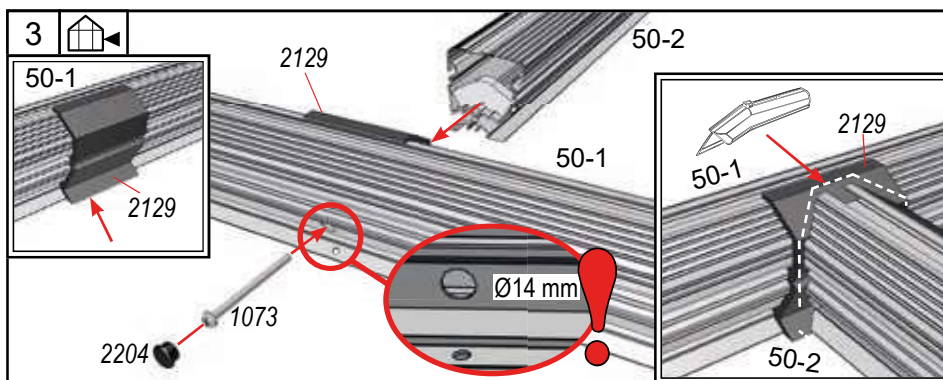
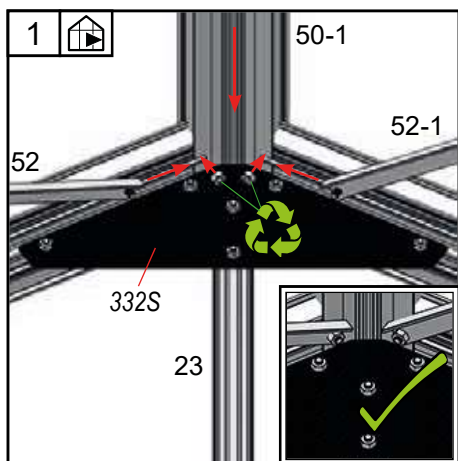
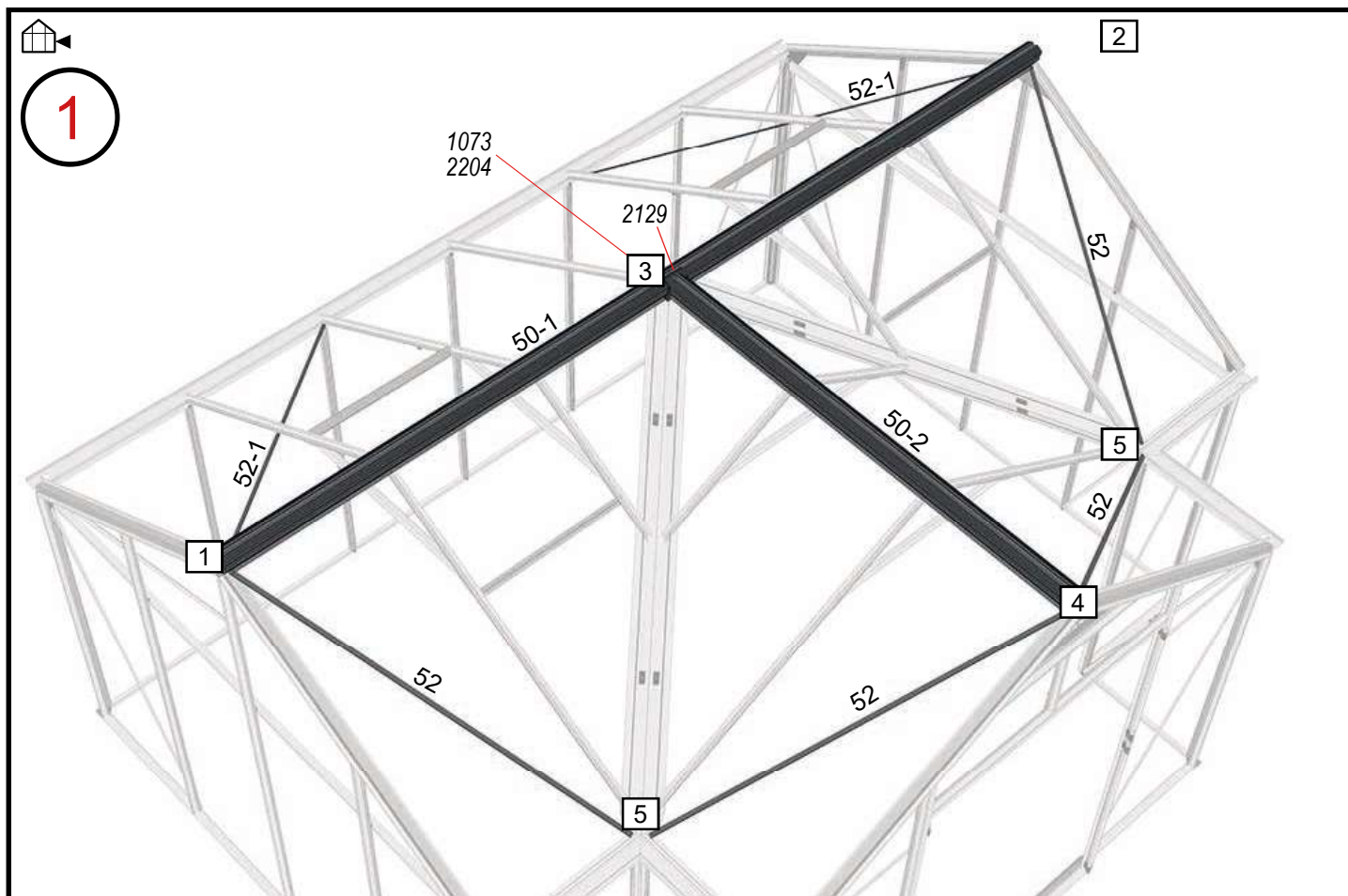
BOX	6B	#	mm	15,1 m²
		50-1	4376	1
		76		
		34	4376	1

BOX	7	#	mm	15,1 m²
		37	2192	2
		51	1644	5
		51-7	767 1597	2 2
		51-8	767 1597	2 2
		52-1	2184	2

BOX	10	#	mm	15,1 m²
		75	748	4
		72		
		70	738	4
		71	611	8
		72	738	4
		73	510	4

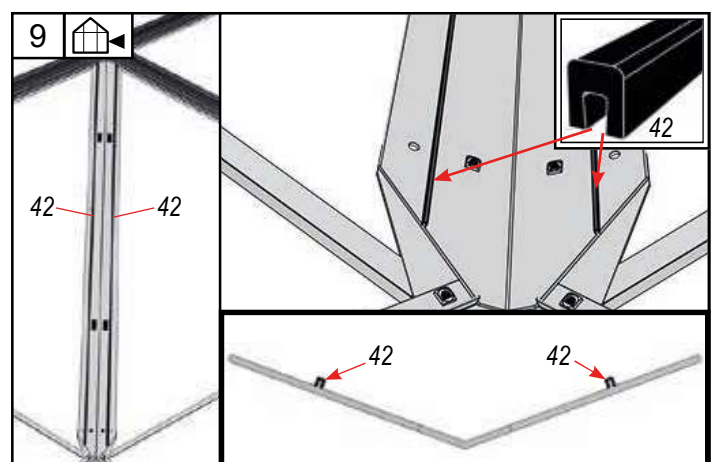
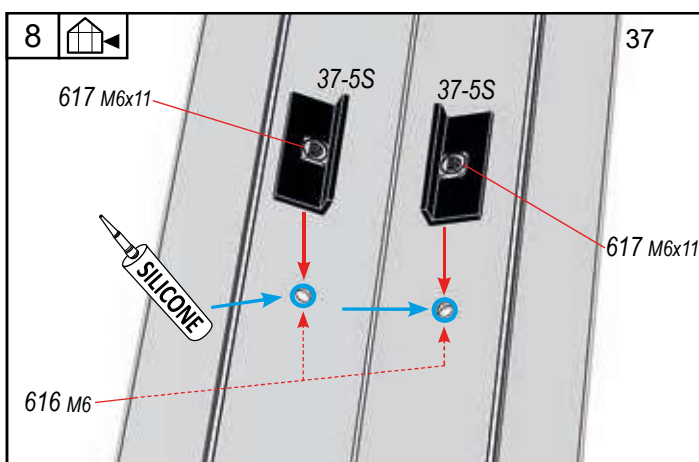
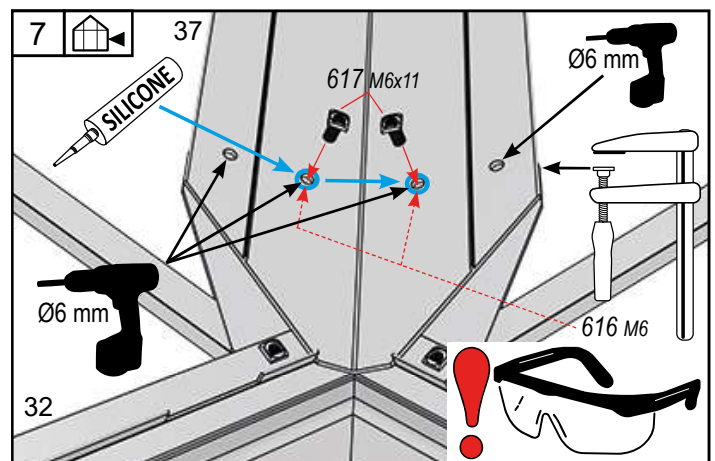
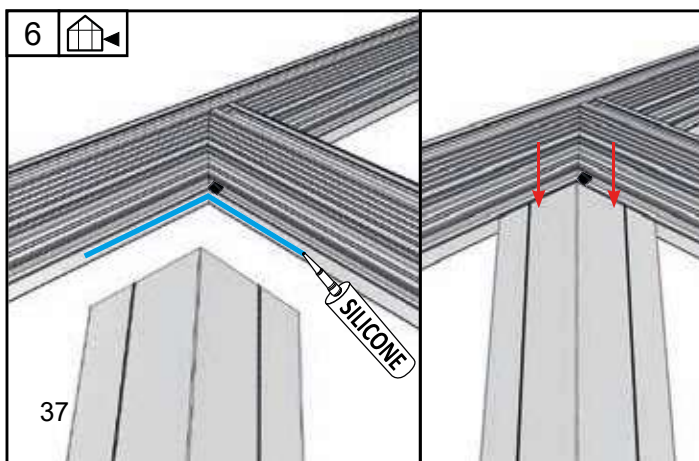
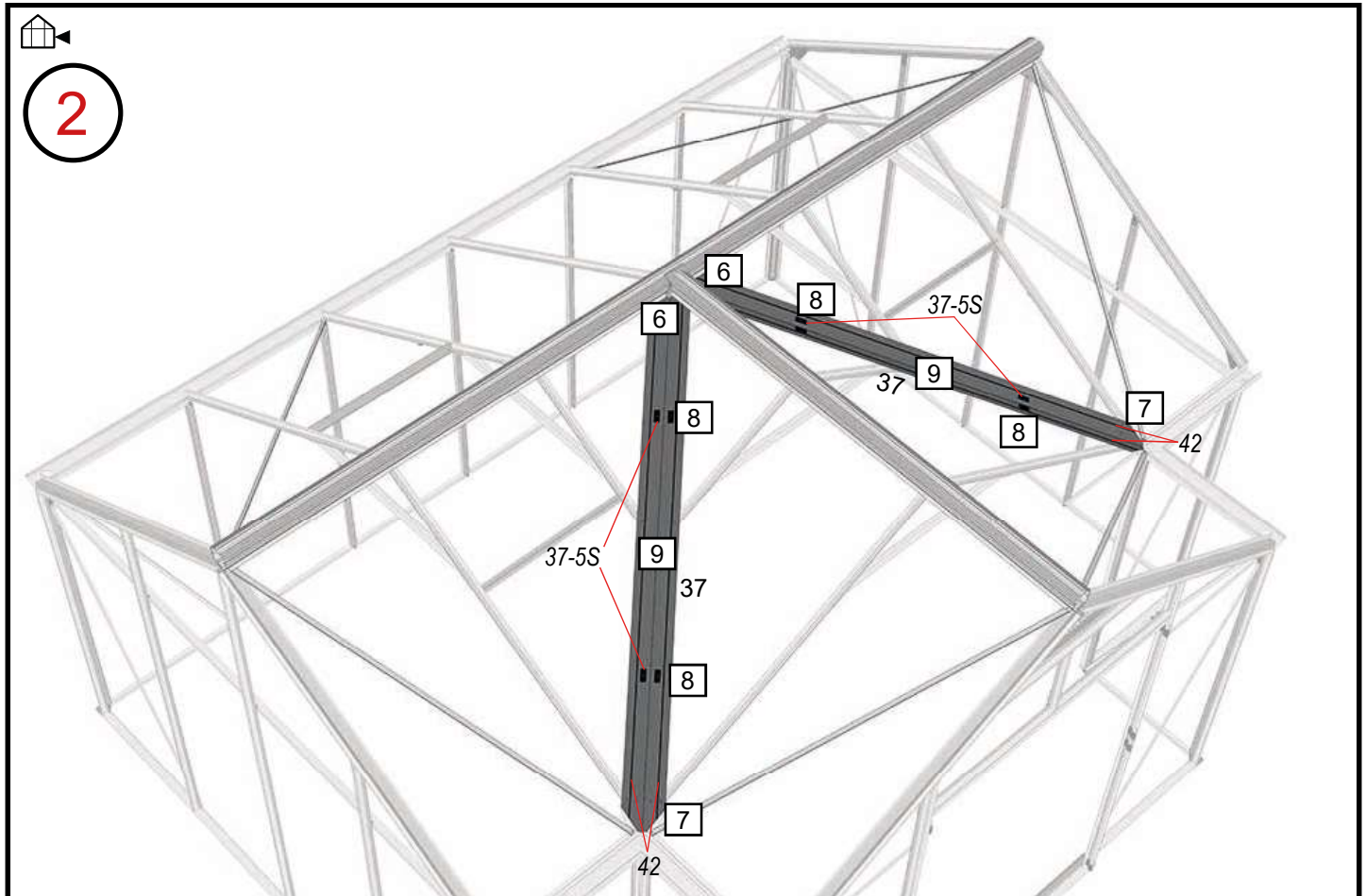
15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



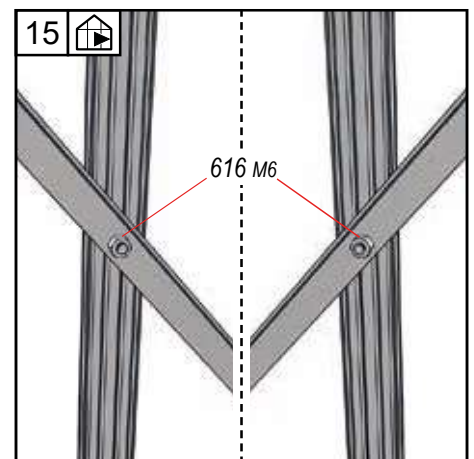
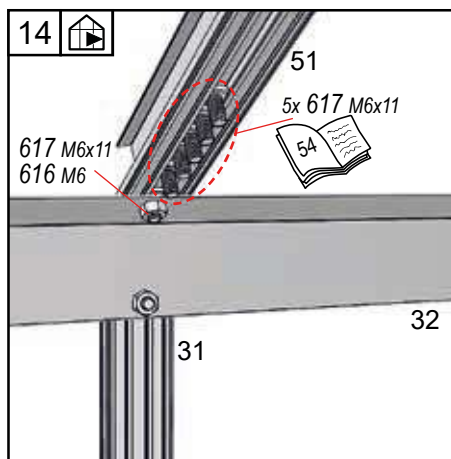
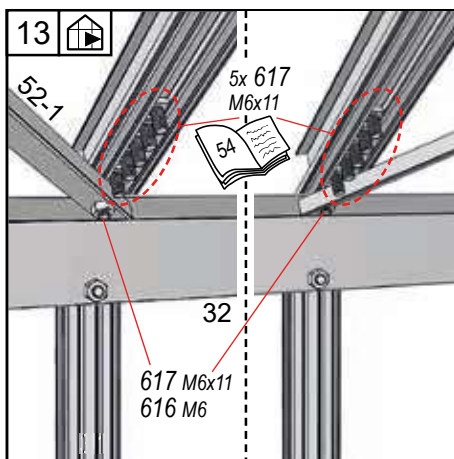
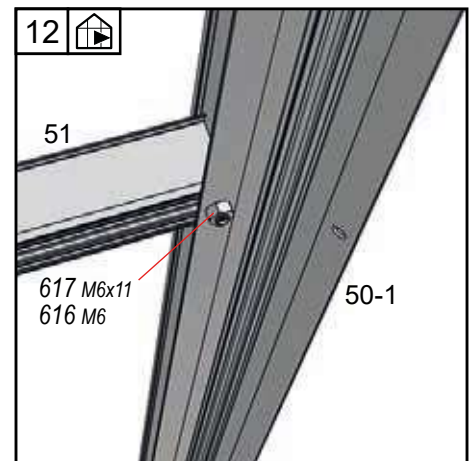
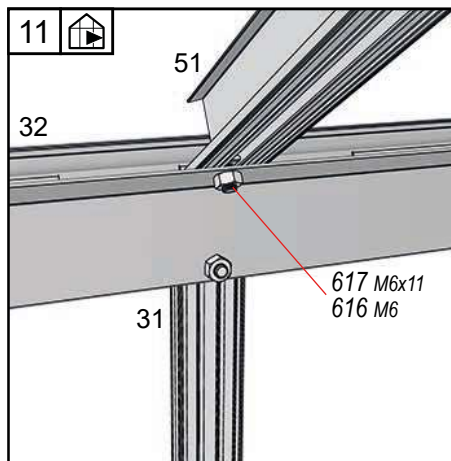
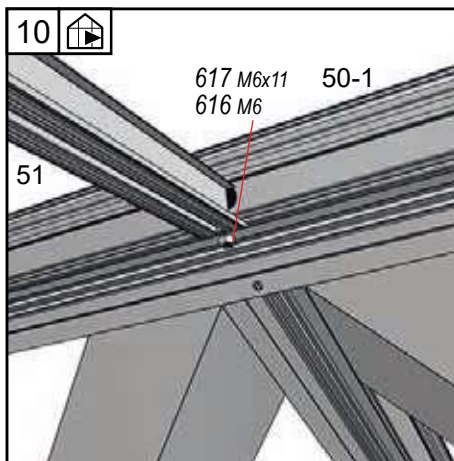
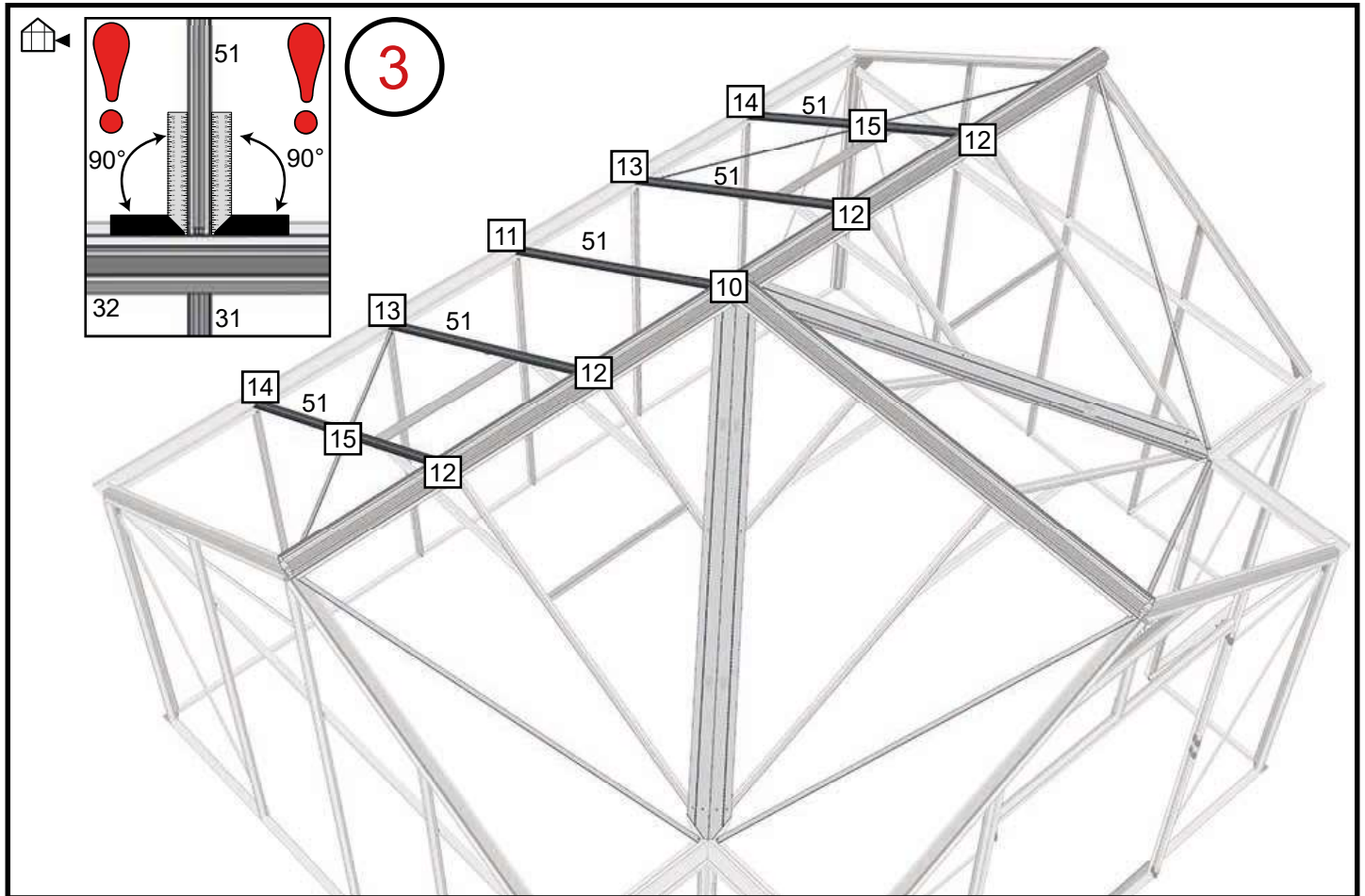
15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



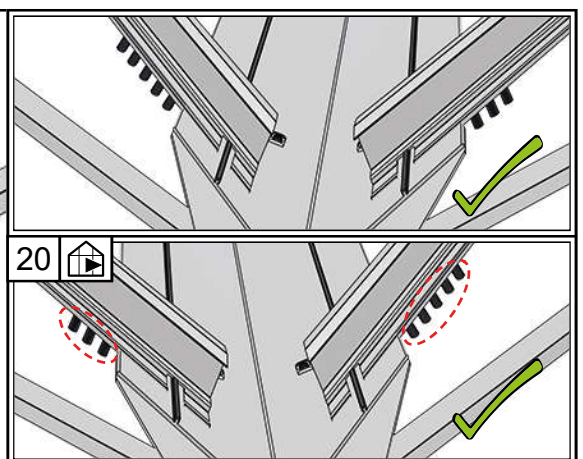
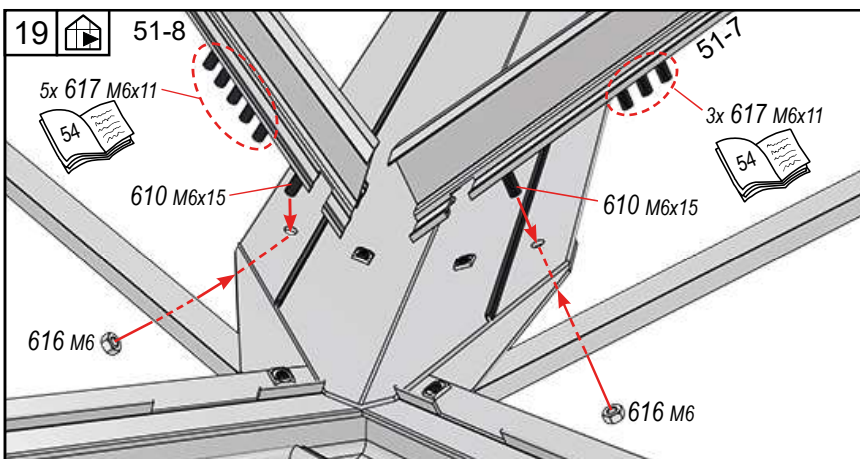
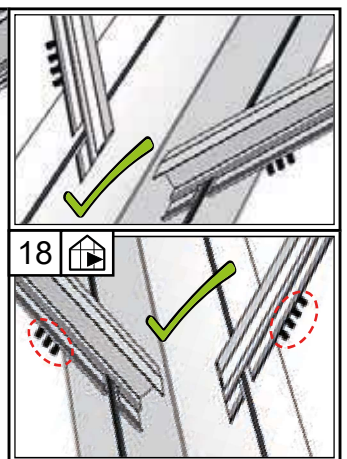
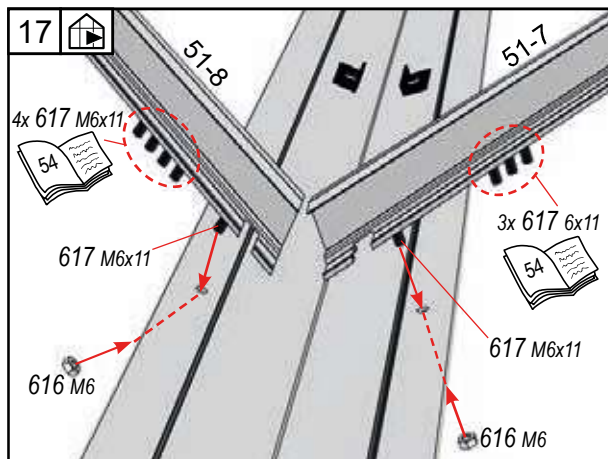
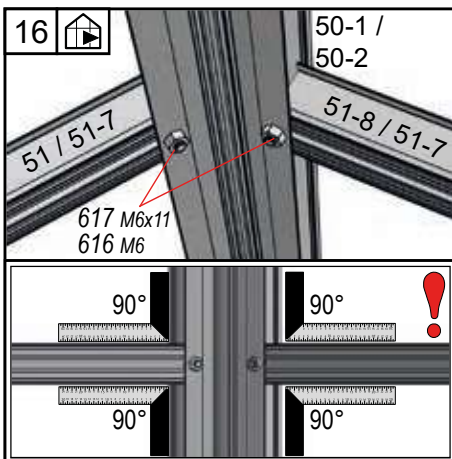
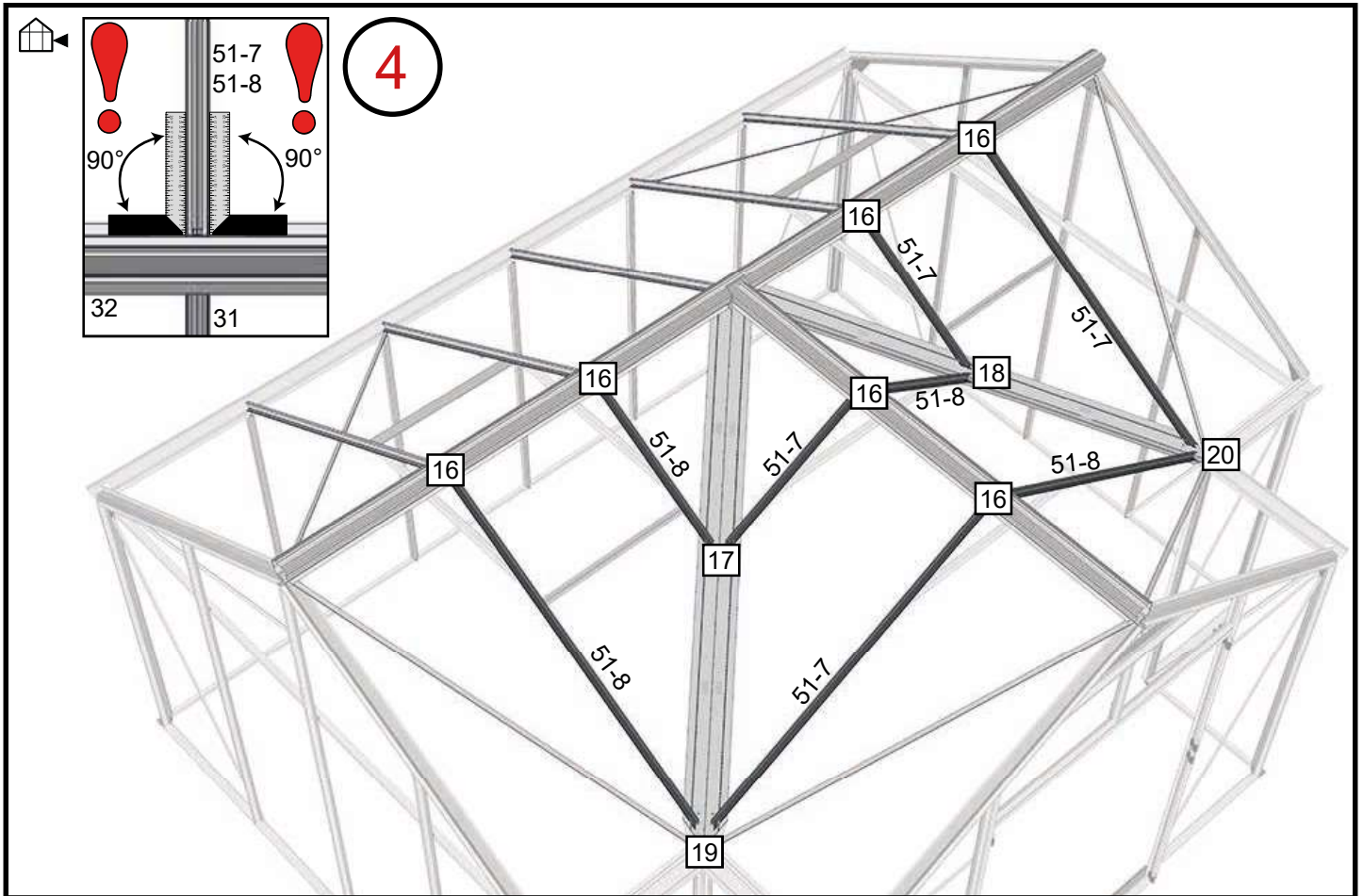
15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



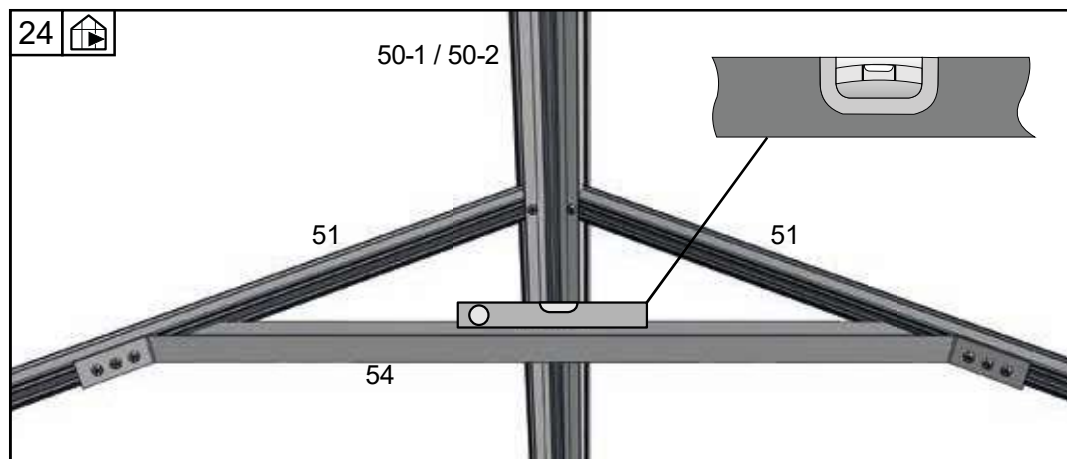
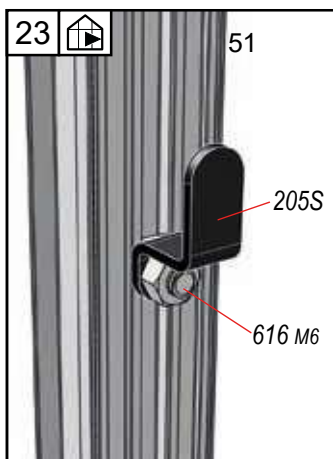
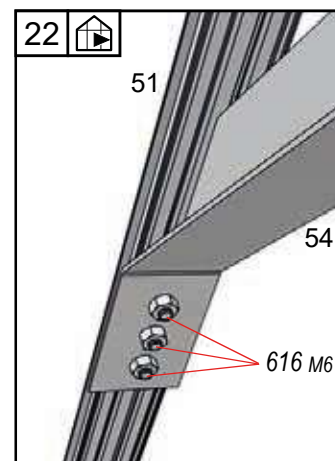
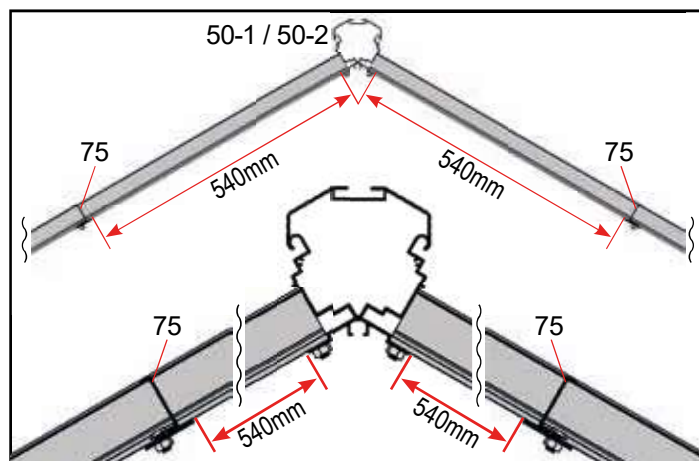
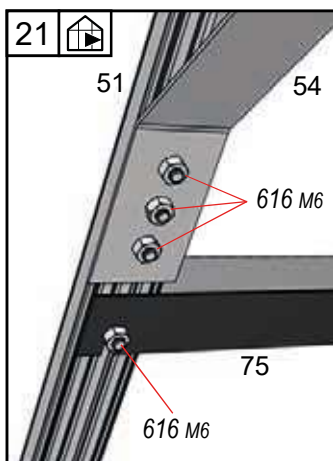
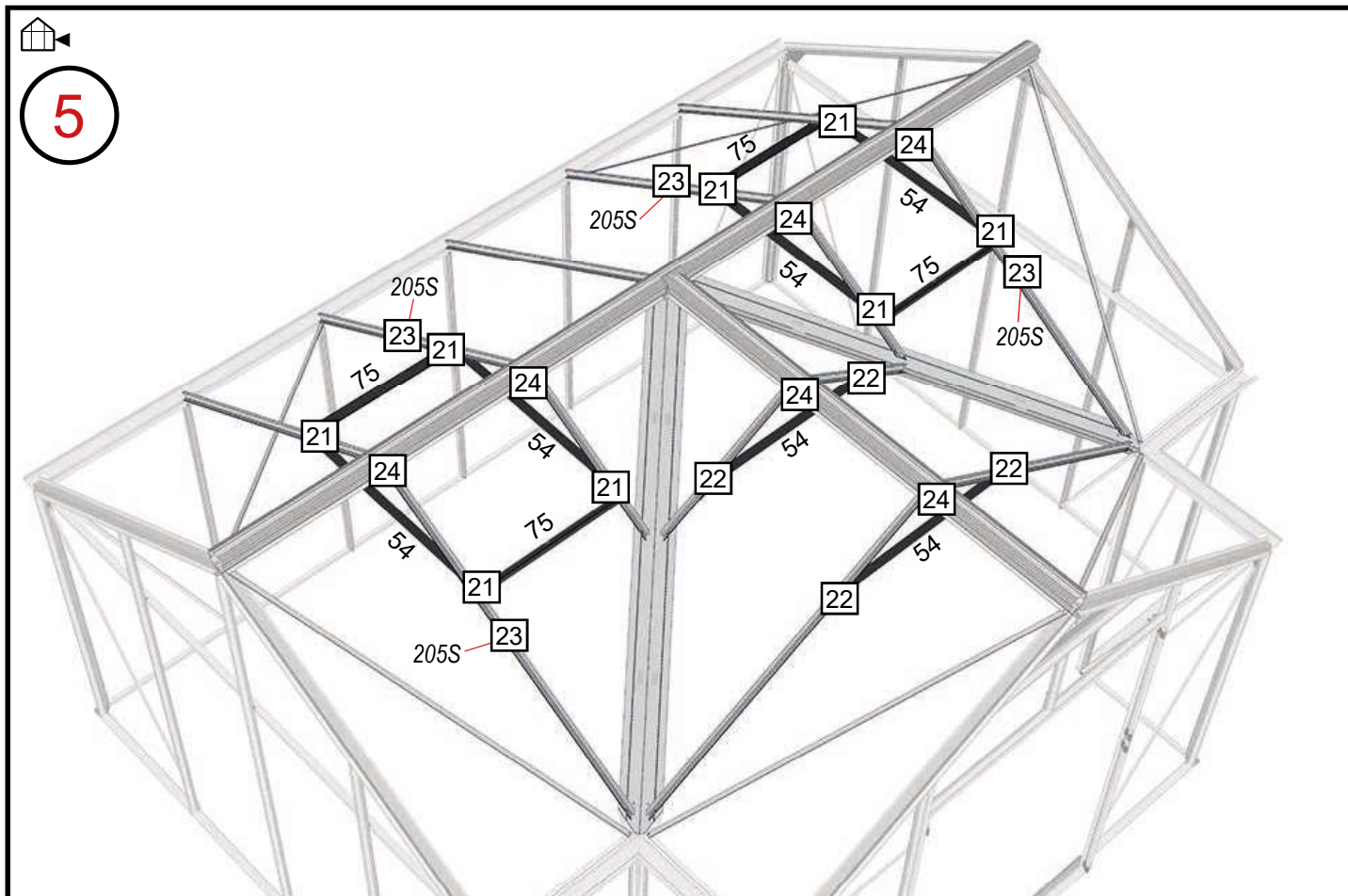
15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto



15,1
m²

Tag – Roof – Dach – Tak – Toit – Dak – Katto

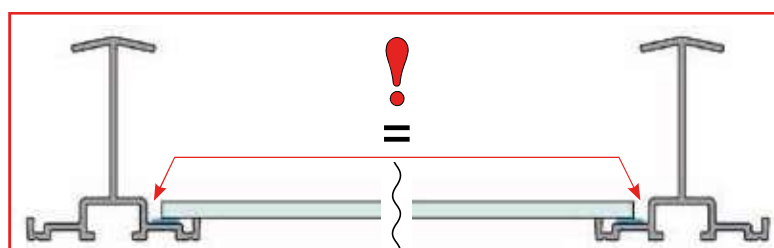
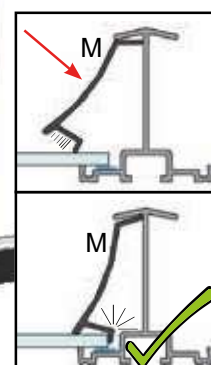
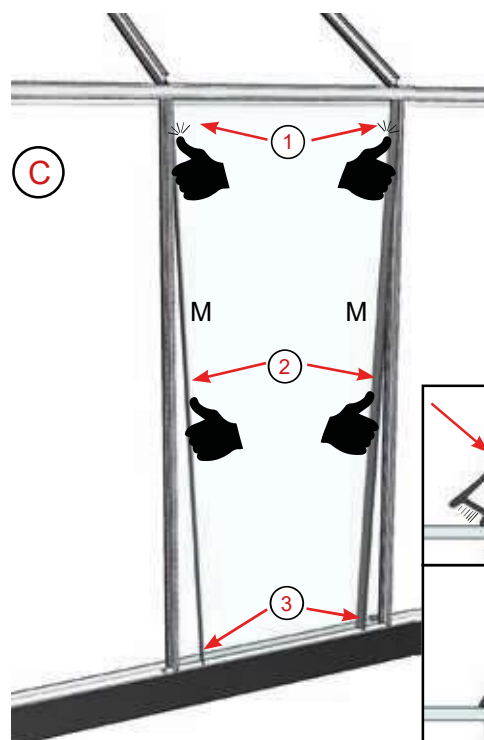
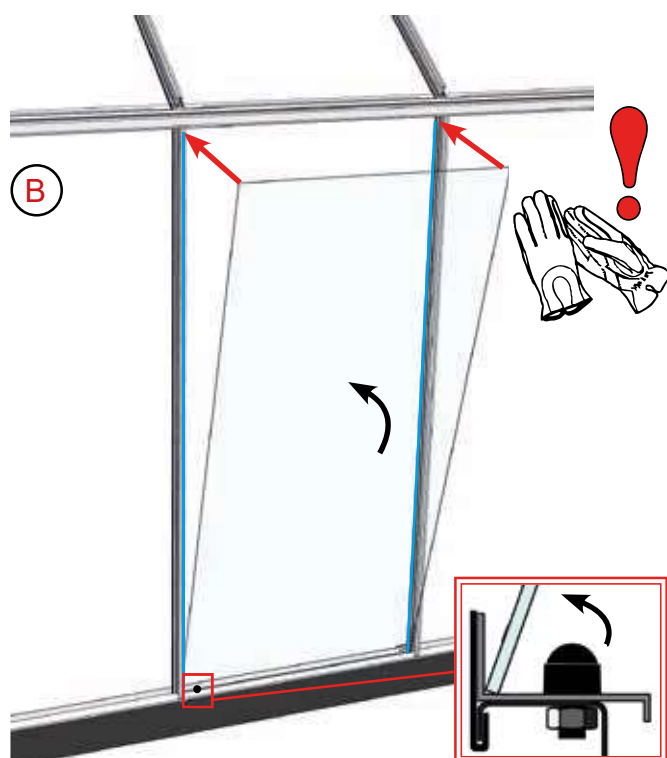
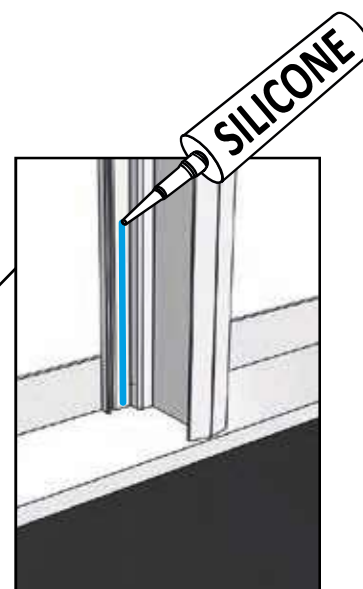
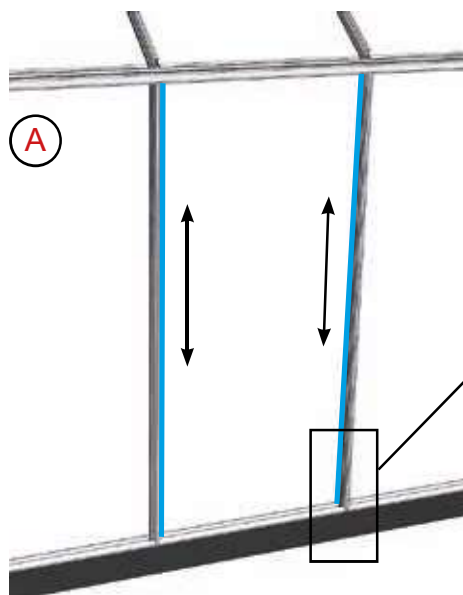
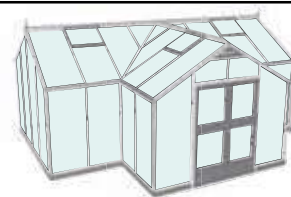
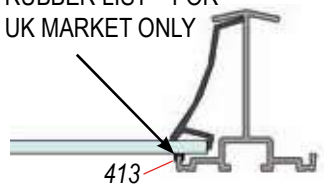


3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas – Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

Grundlæggende – Basics – Grundlegend – Grundläggande – Basiques – Basis – Perus – Podstawowe

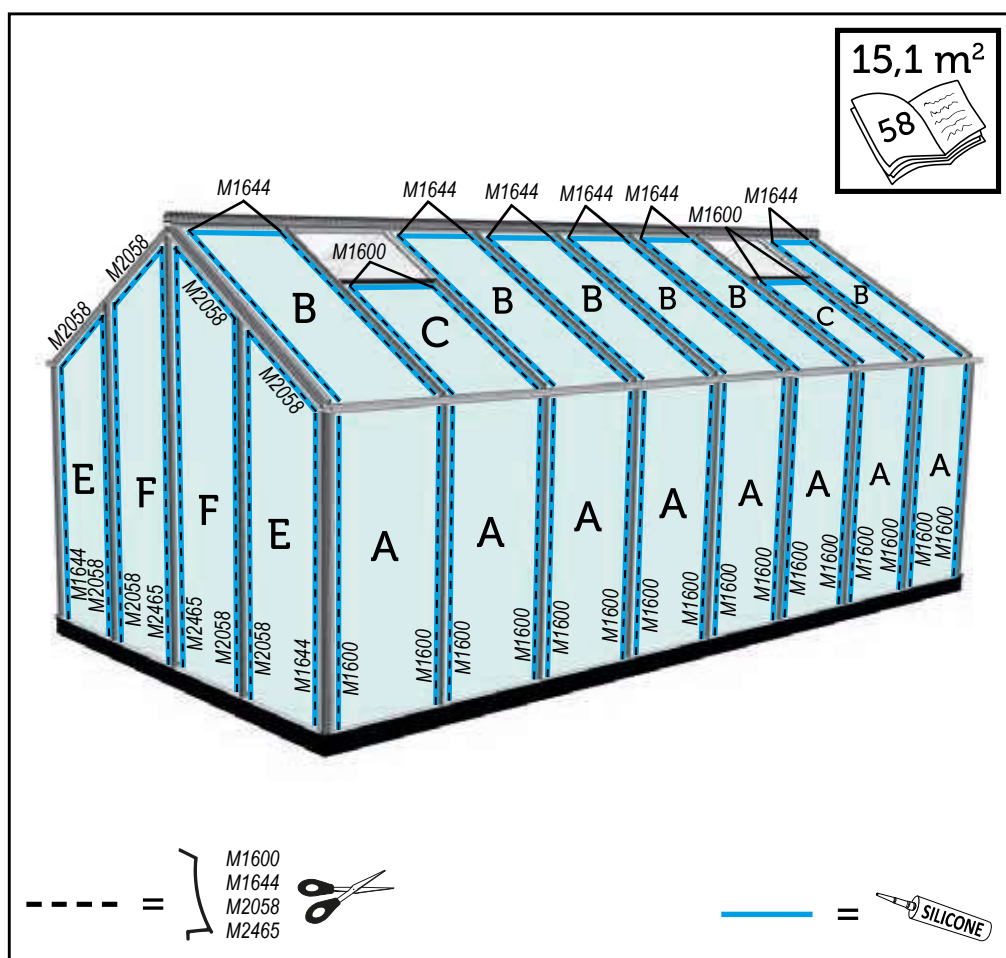
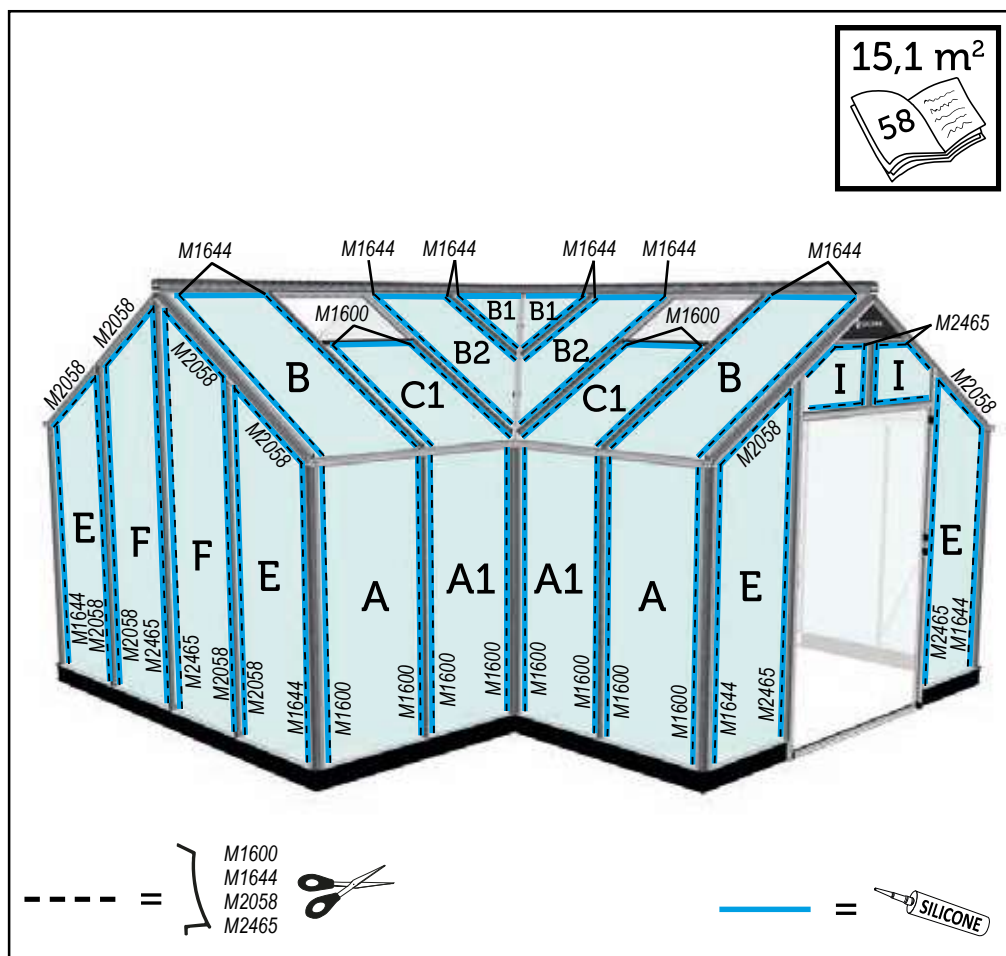
BOX	6A	#	mm	21,5 m²	15,1 m²
		-		8	6

RUBBER LIST – FOR
UK MARKET ONLY



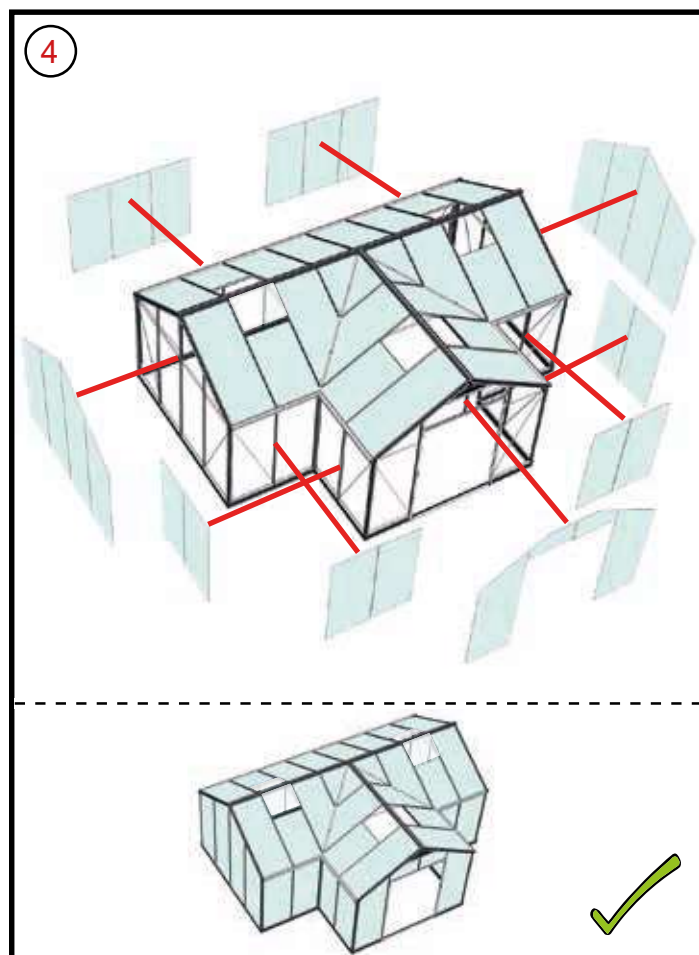
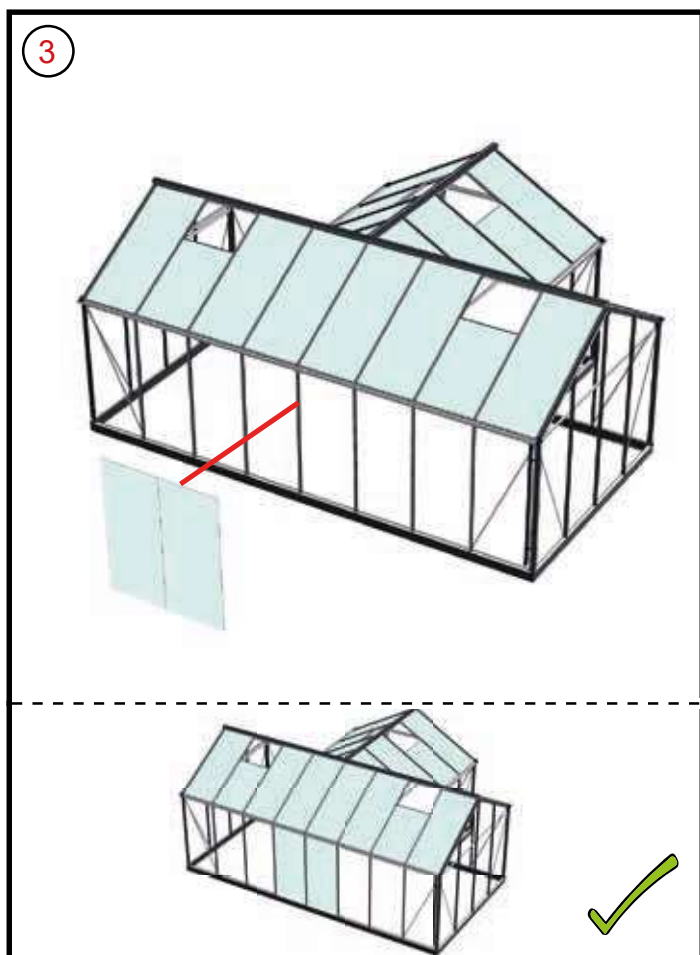
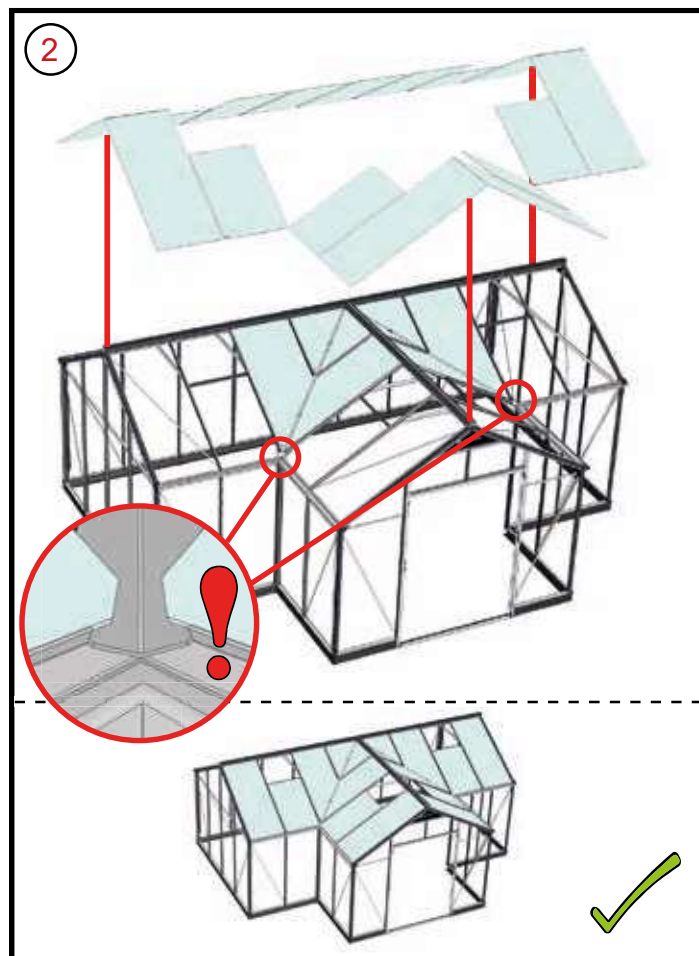
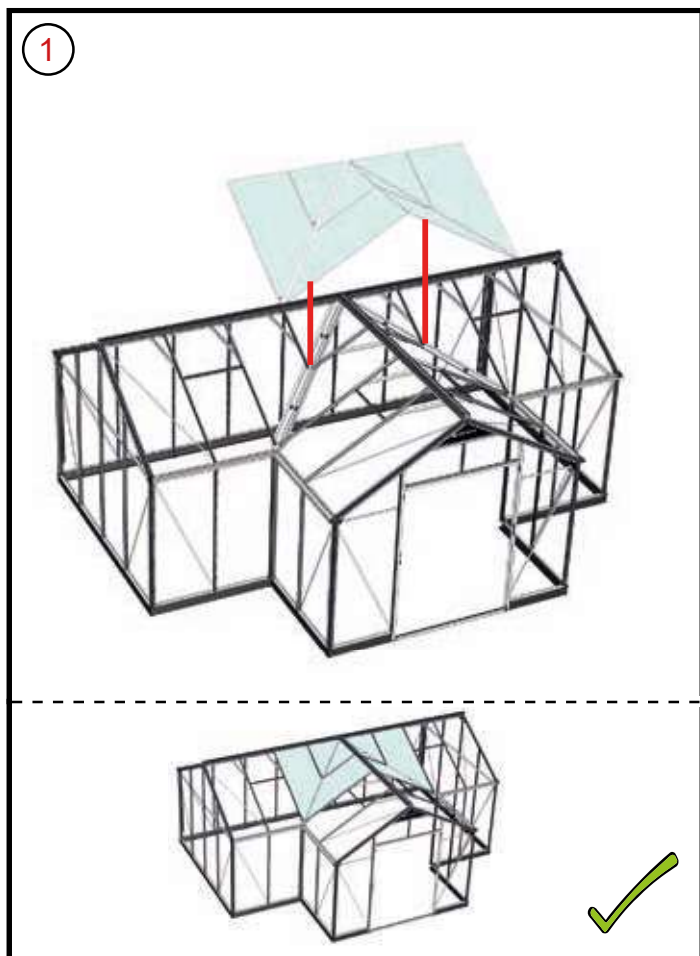
BOX 11	#	mm	21,5 m ²
	M1600	1600	44
	M1644	1644	34
	M2058	2058	13
	M2465	2465	8

BOX 12	#	mm	21,5 m ²
	A	700 x 1597	12
	A1	650 x 1597	4
	B	700 x 1663	10
	B1	673 x 778 (0)	4
	B2	700 x 1607 (798)	4
	C	700 x 1072	2
	C1	700 x 1072 (1057/685)	4
	E	700 x 2017 (1613)	6
	F	700 x 2432 (2027)	4
	I	691 x 375 (395/204)	2
→ 60			
	G	517 x 700	2
→ 63			
	H	578 x 700	2
→ 72			
	D	700 x 610	6



**21,5
m²**

3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas –
Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

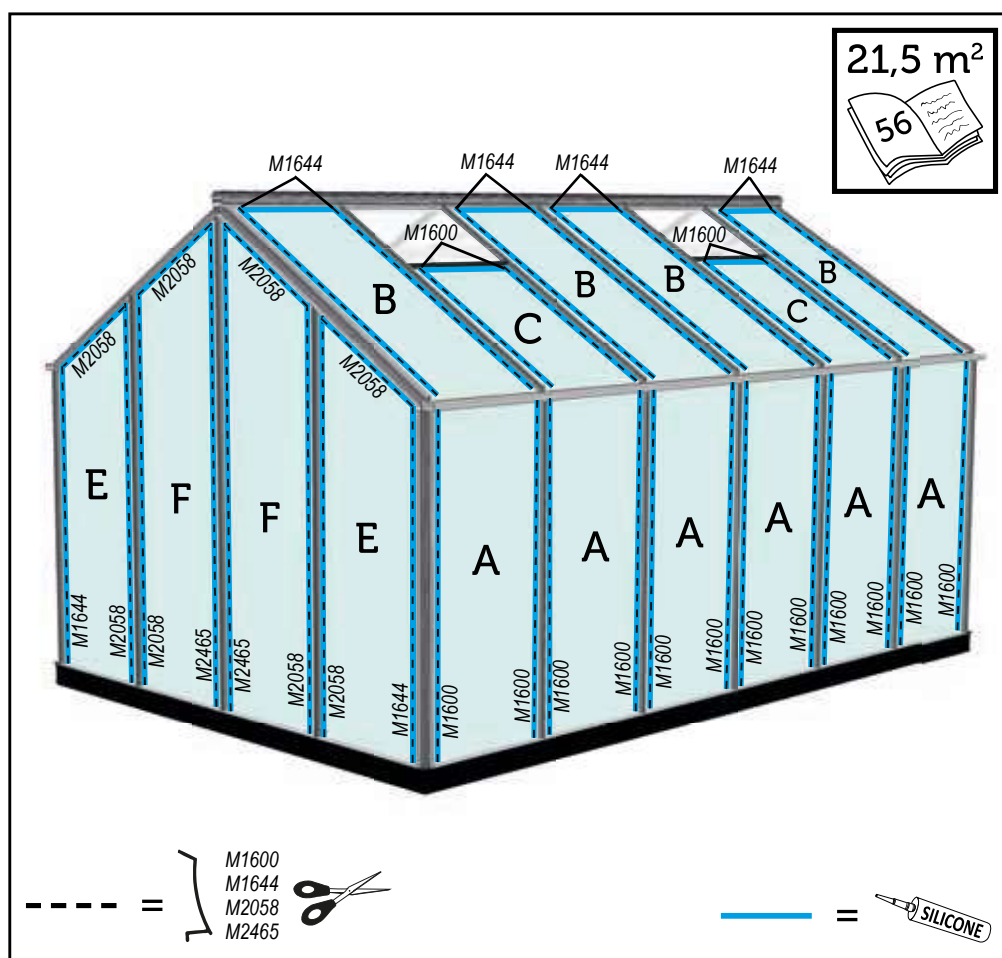
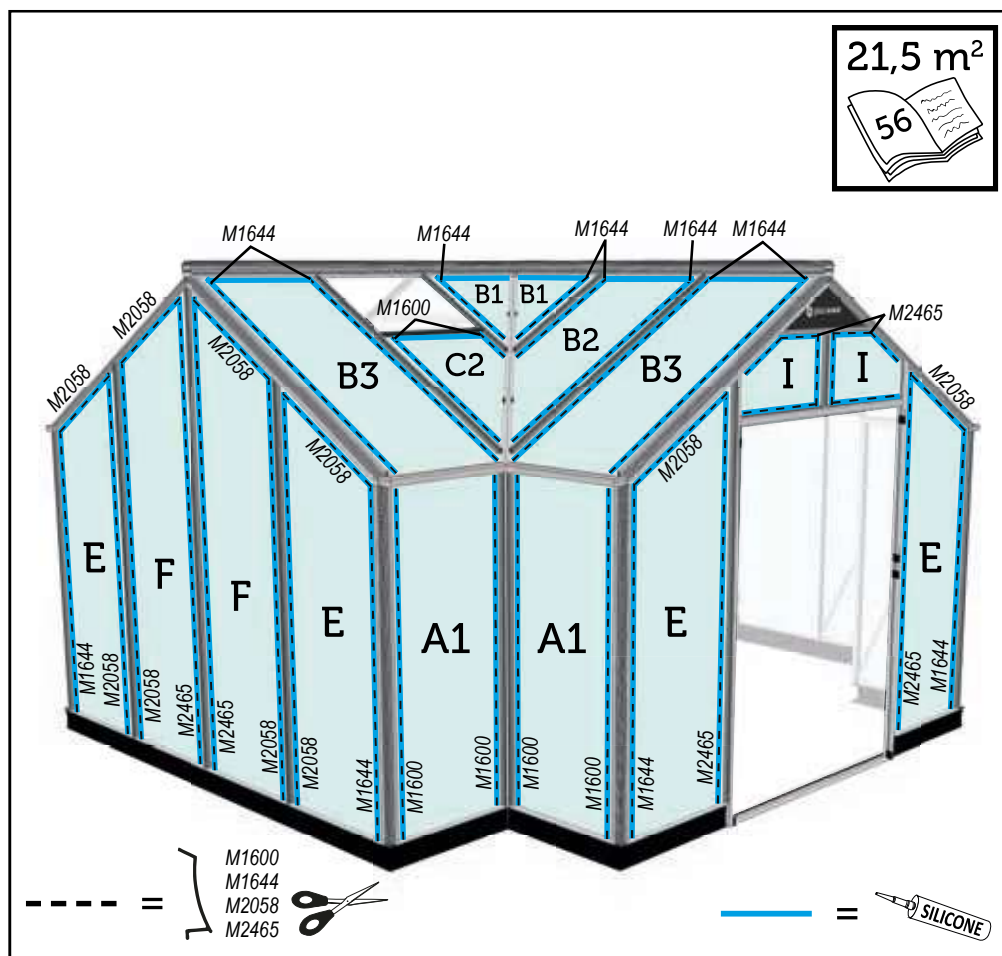


15,1
m²

3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas – Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

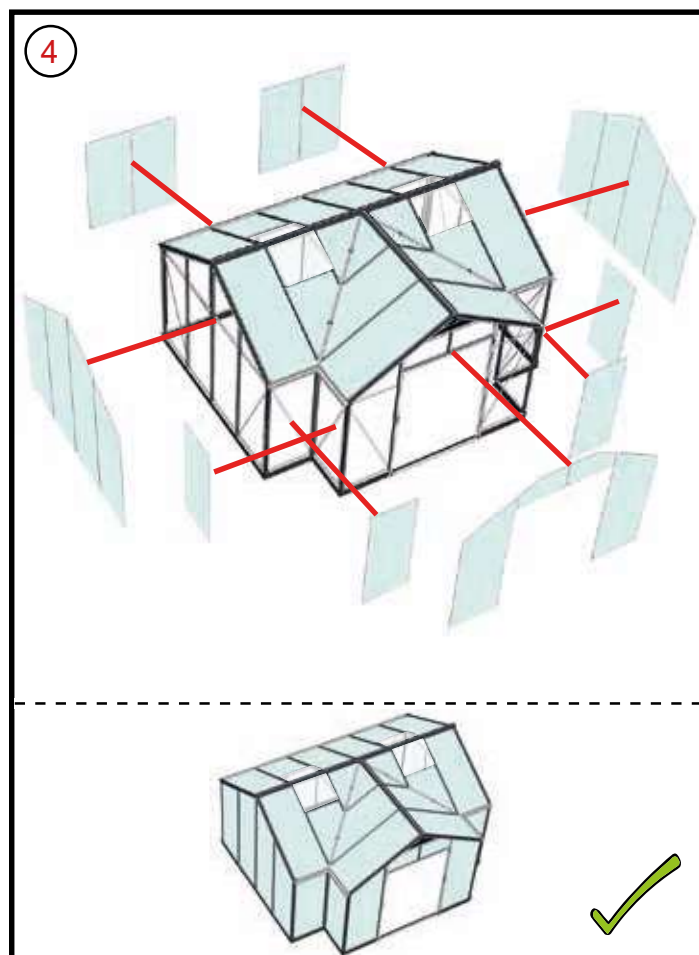
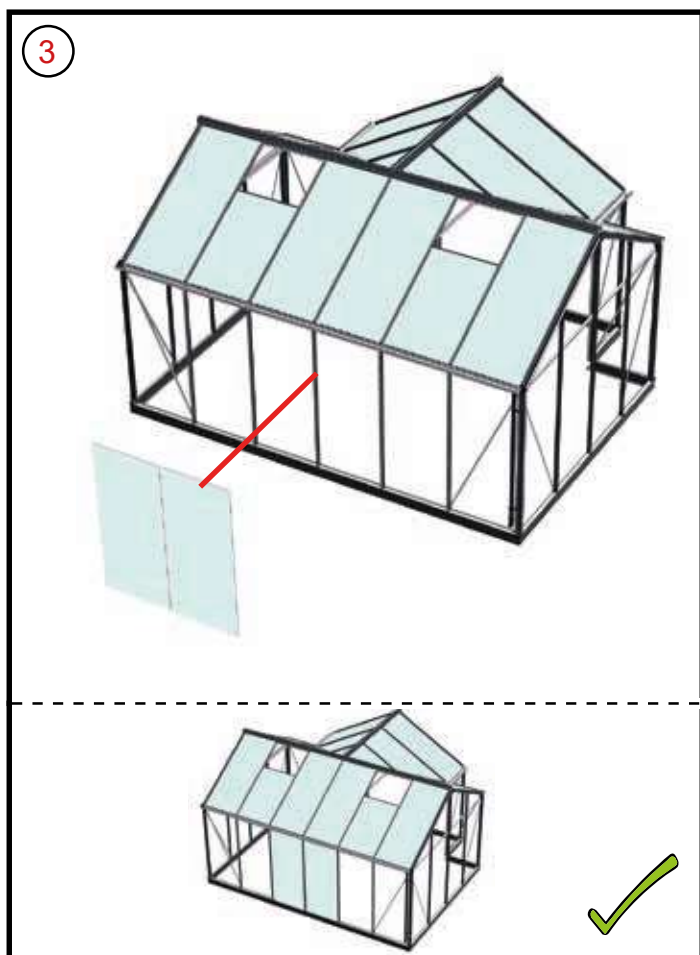
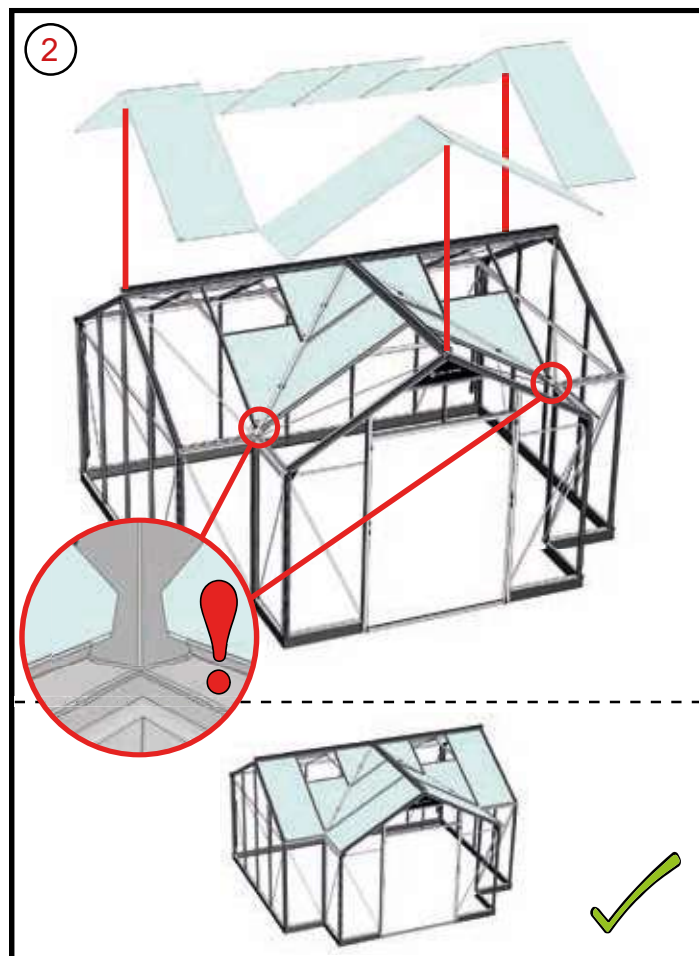
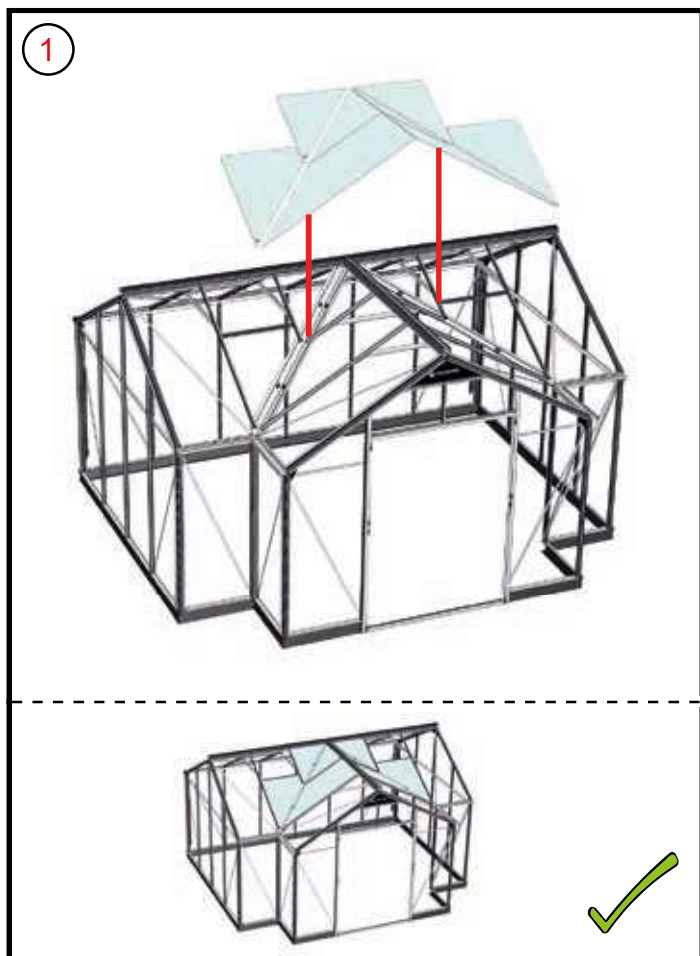
BOX 11	#	mm	15,1 m ²
	M1600	1600	26
	M1644	1644	28
	M2058	2058	13
	M2465	2465	8

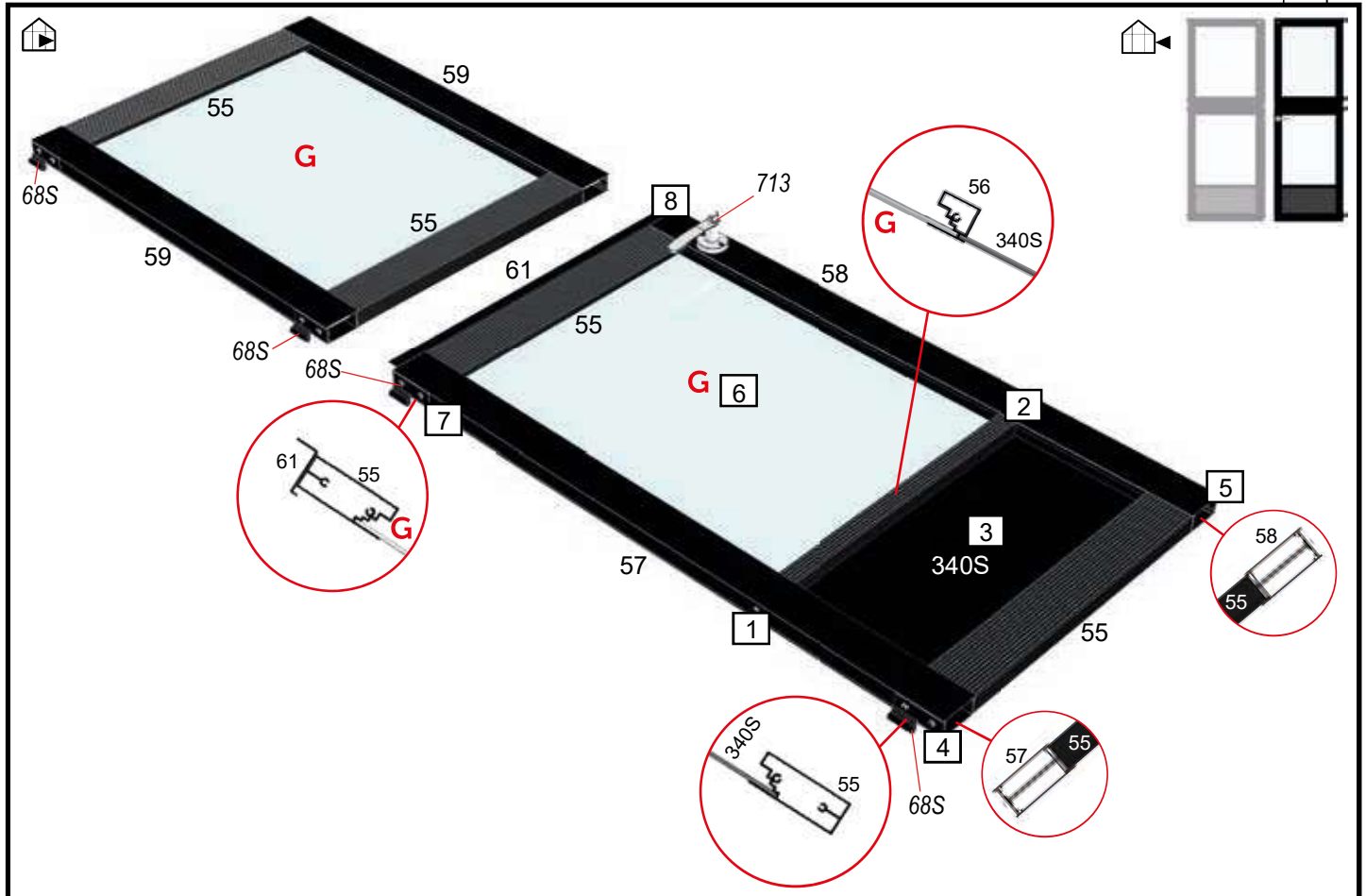
BOX 12	#	mm	15,1 m ²
	A	700 x 1597	6
	A1	650 x 1597	4
	B	700 x 1663	4
	B1	673 x 778 (0)	4
	B2	700 x 1607 (798)	2
	B3	700 x 1663 (1648/685)	4
	C	700 x 1072	2
	C2	700 x 1015 (206)	2
	E	700 x 2017 (1613)	6
	F	700 x 2432 (2027)	4
	I	691 x 375 (395/204)	2
→ → 60			
	G	517 x 700	2
→ → 63			
	H	578 x 700	2
→ → 72			
	D	700 x 610	4



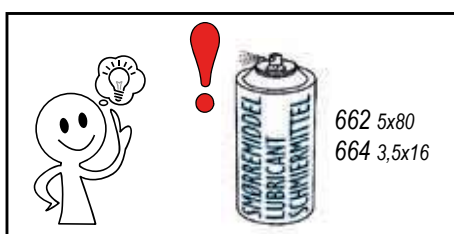
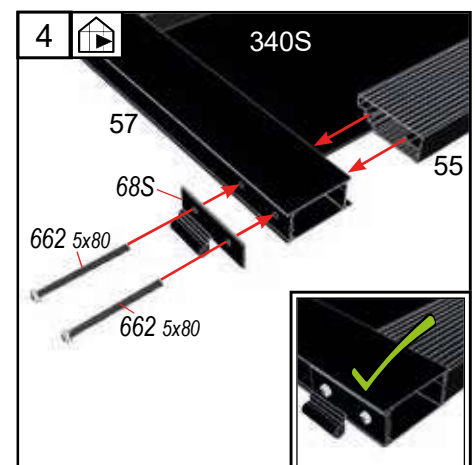
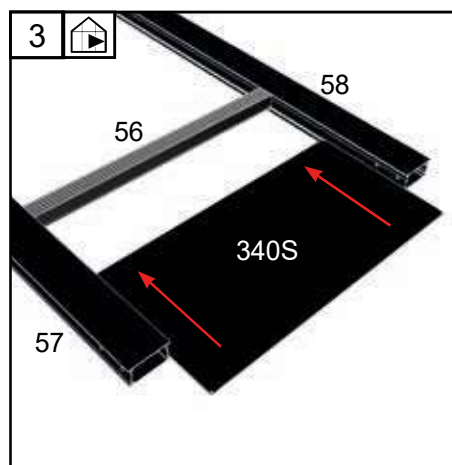
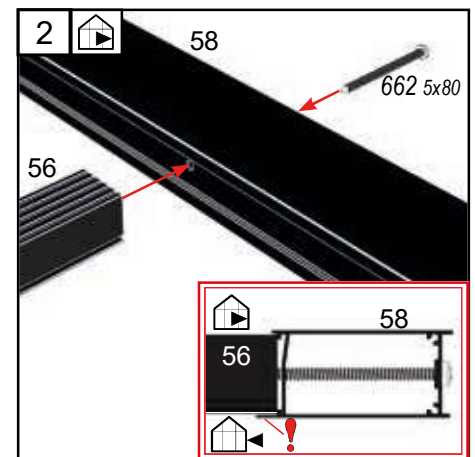
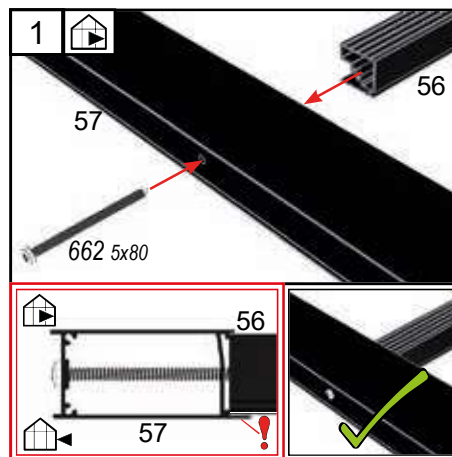
**15,1
m²**

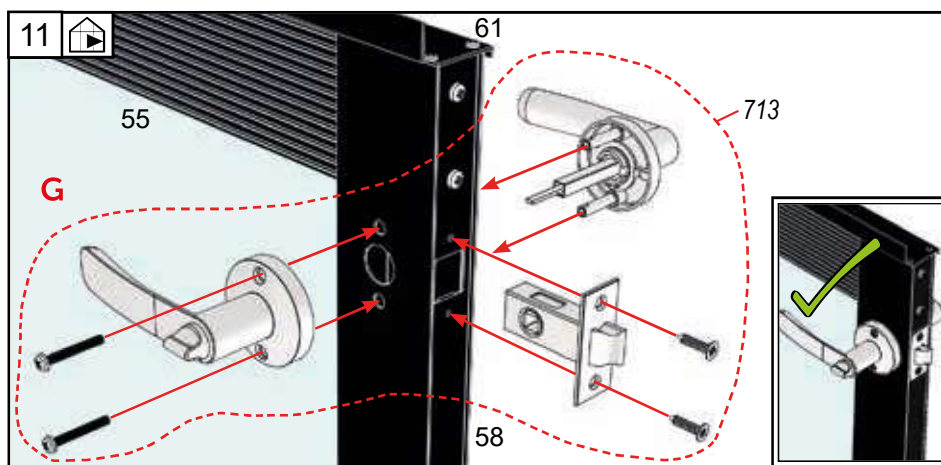
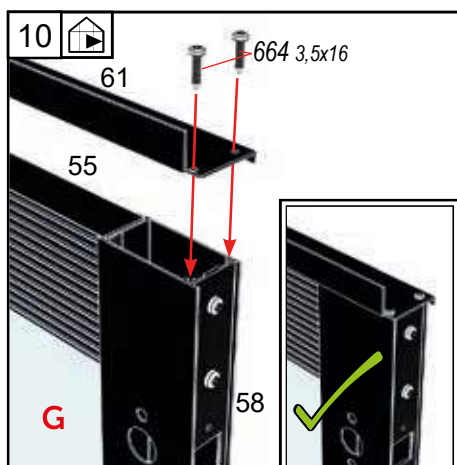
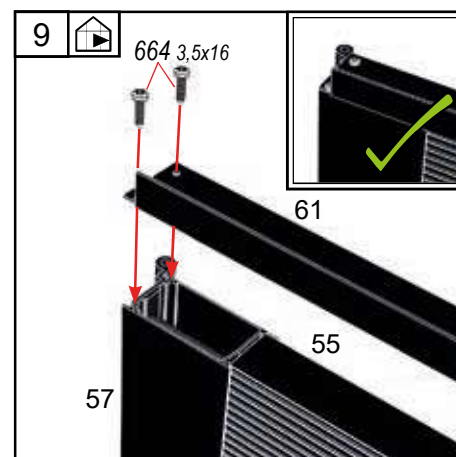
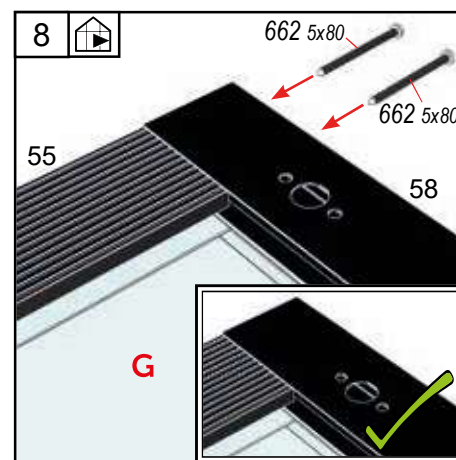
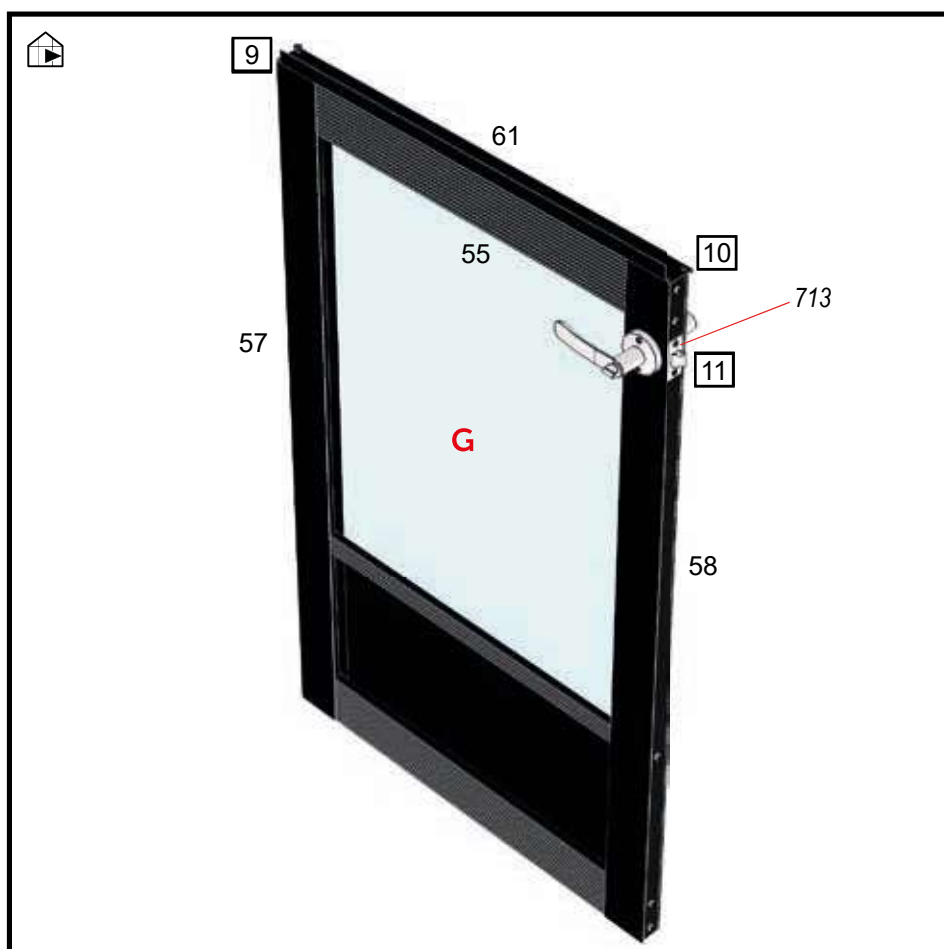
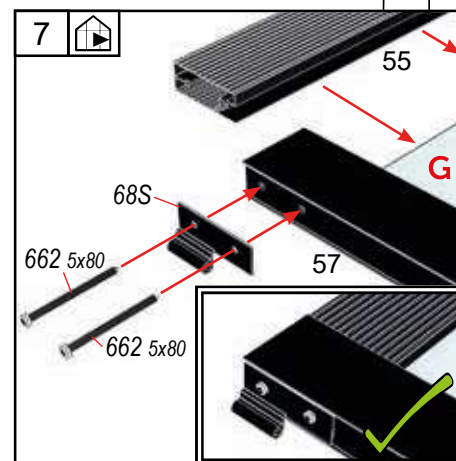
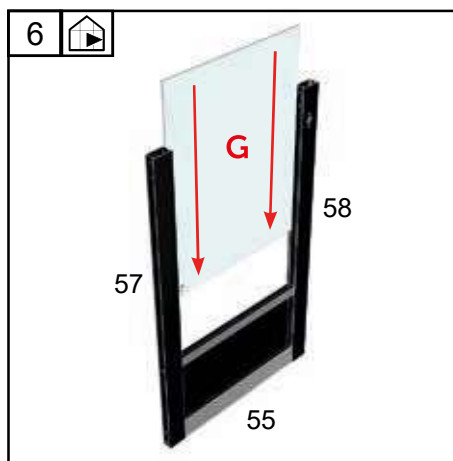
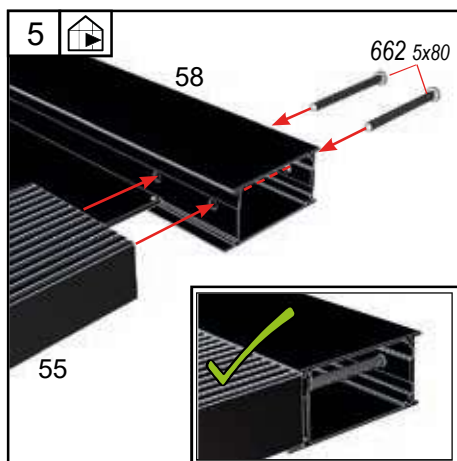
3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas –
Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

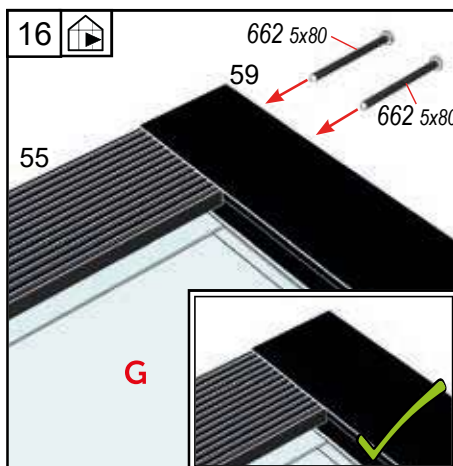
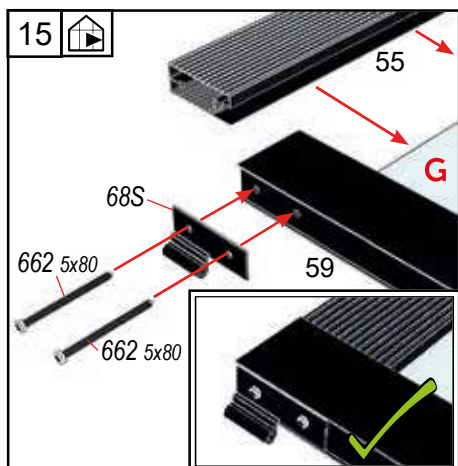
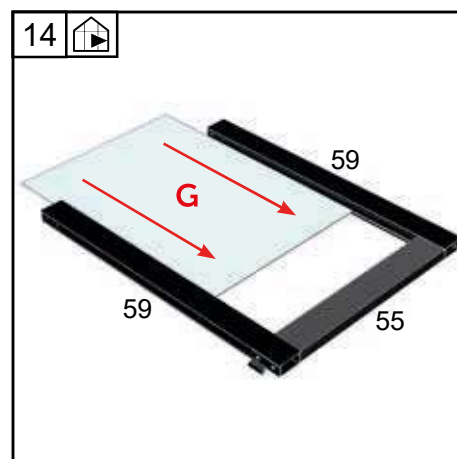
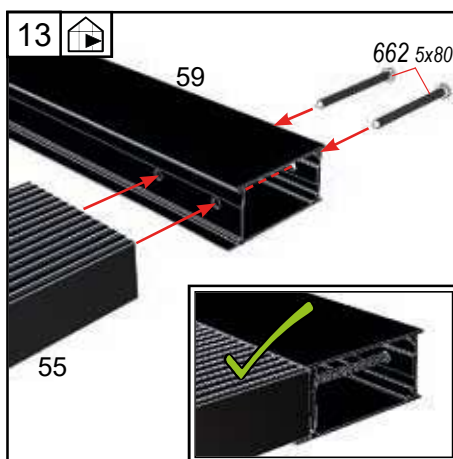
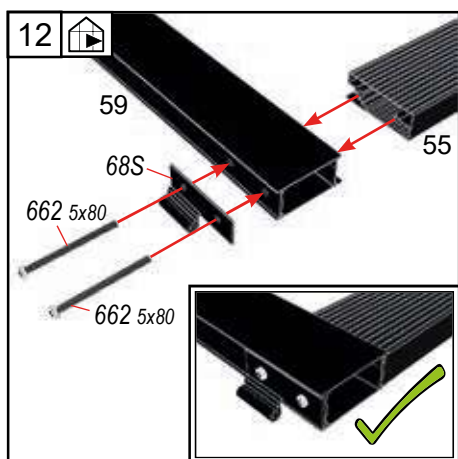




BOX 8	#	mm	21,5 m²	15,1 m²
	55	517	4	4
	56	517	1	1
	57	1075	1	1
	58	1075	1	1
	59	812	2	2
	61	651	1	1
	340S	261x517	1	1
BOX 12	#	mm	21,5 m²	15,1 m²
	G	517x700	2	2

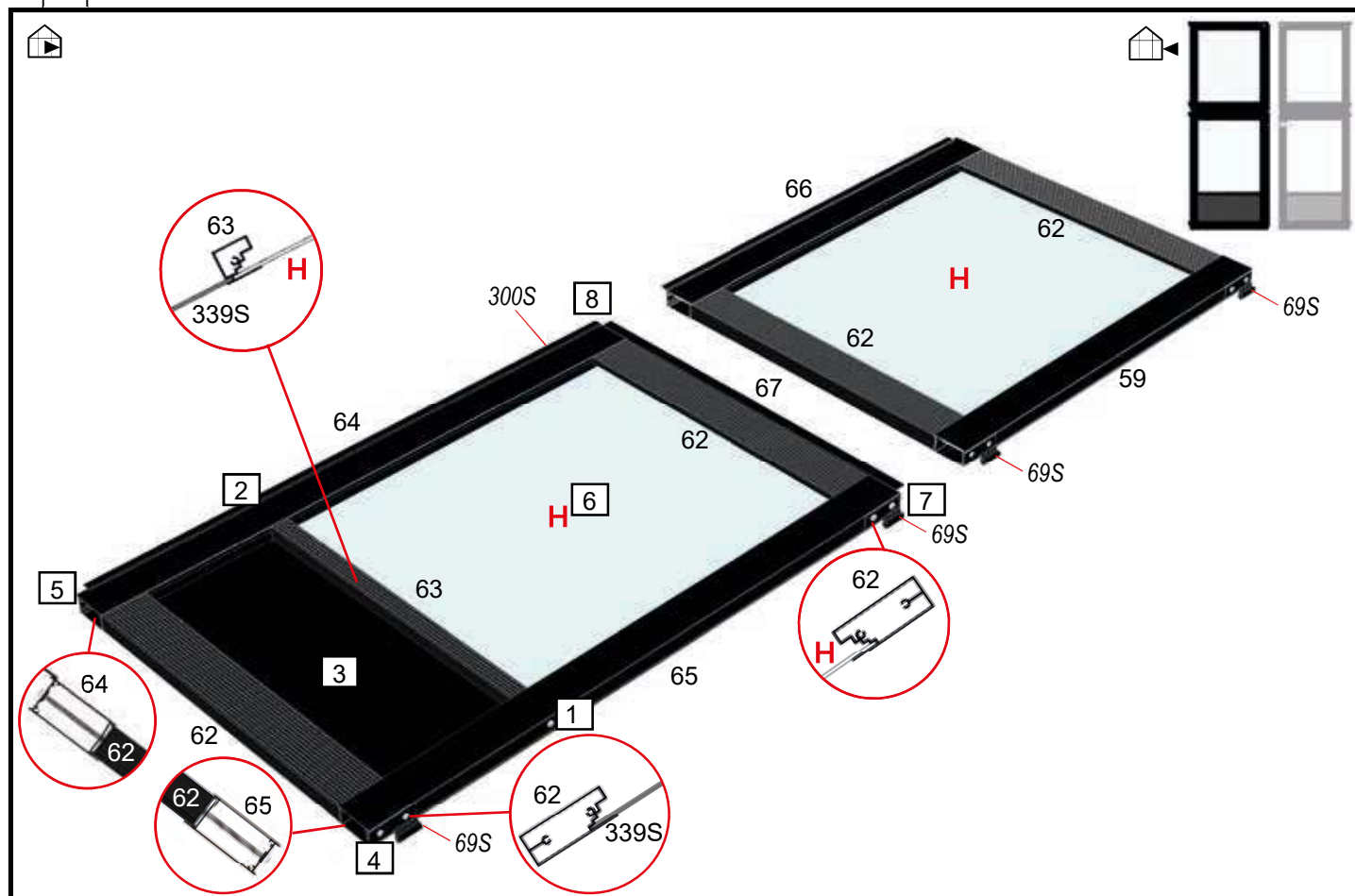




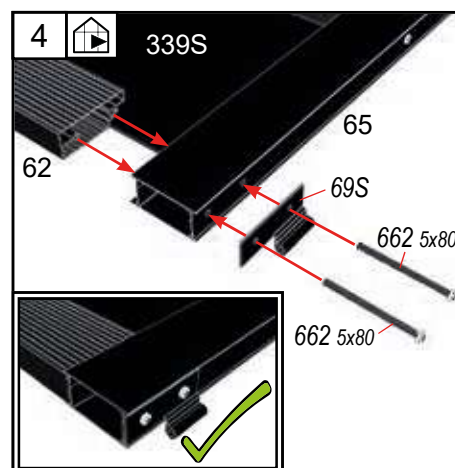
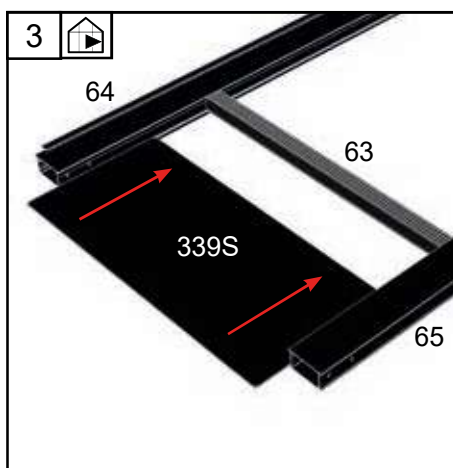
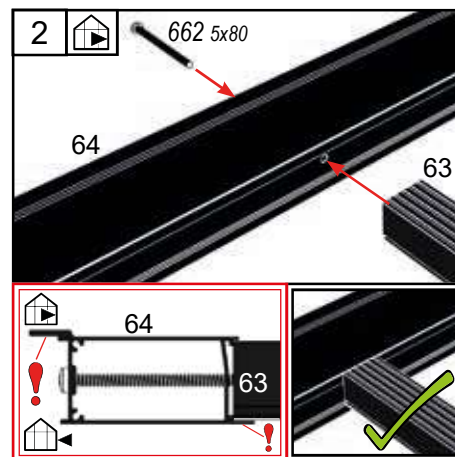
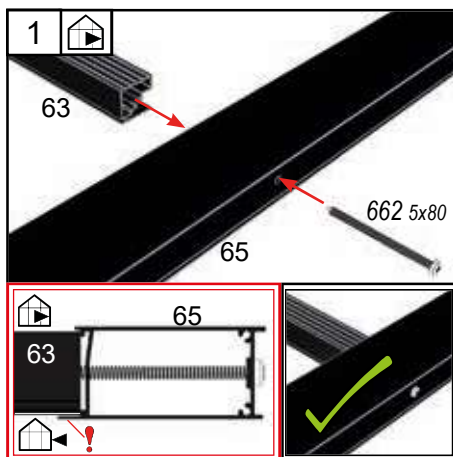
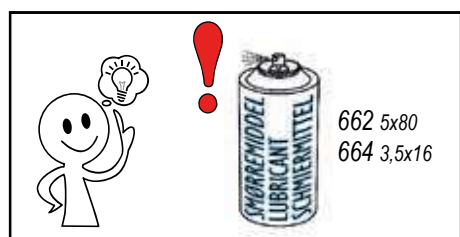




Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi

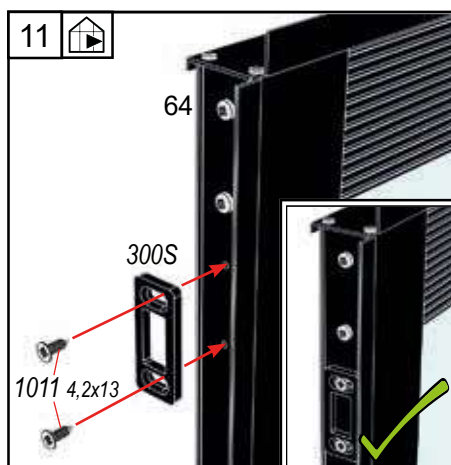
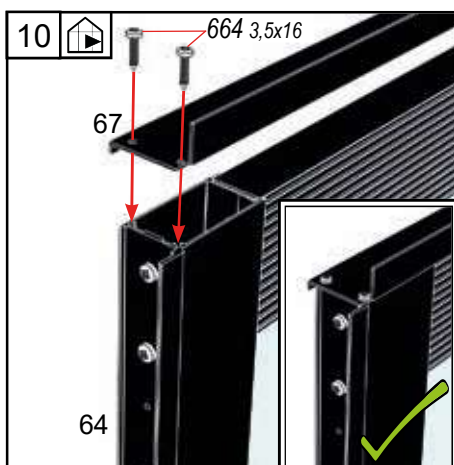
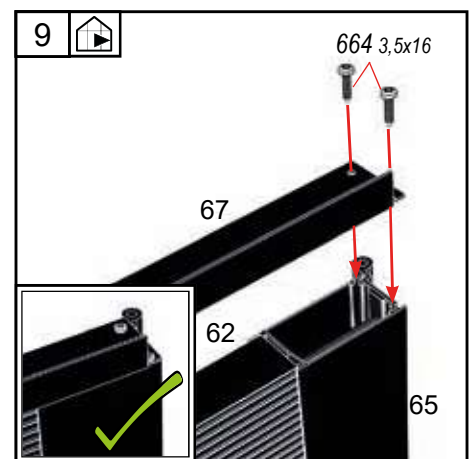
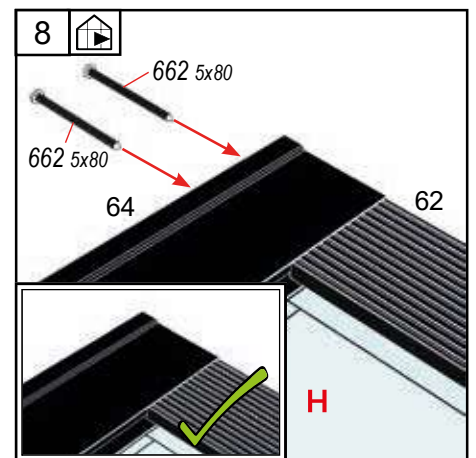
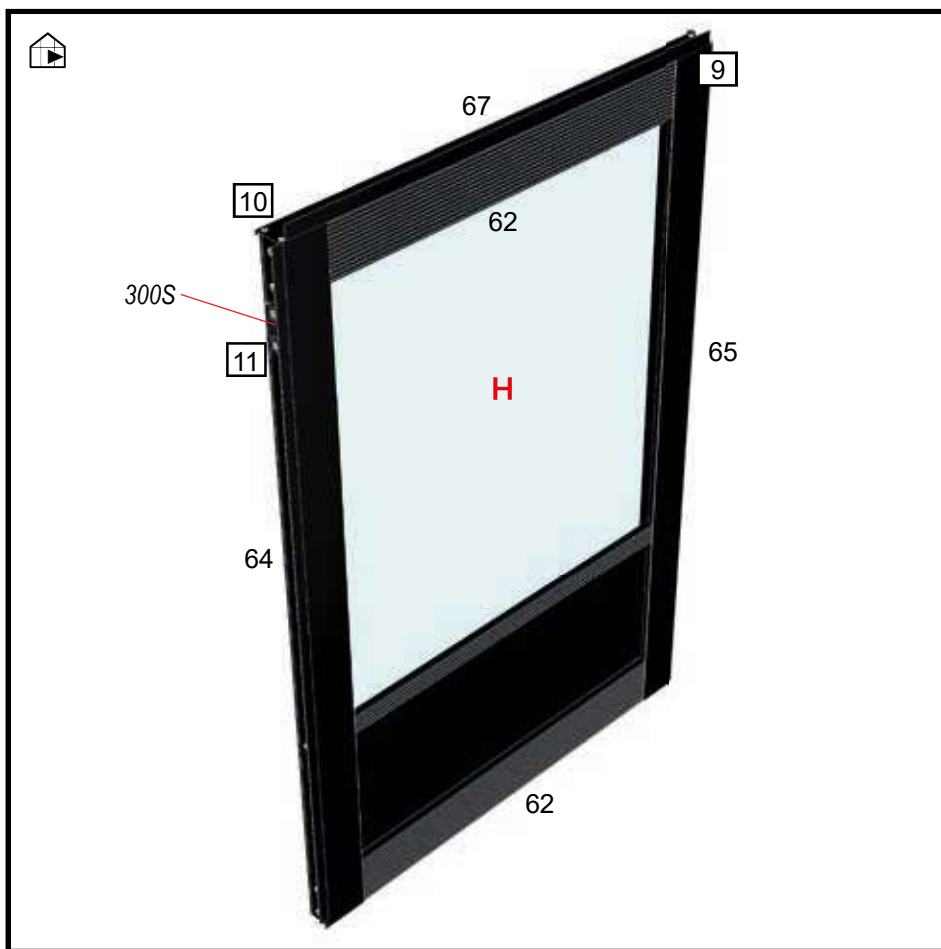
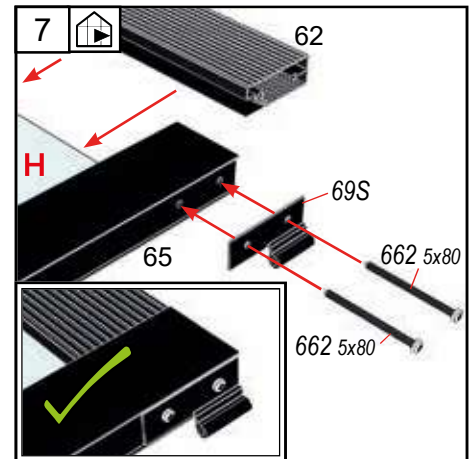
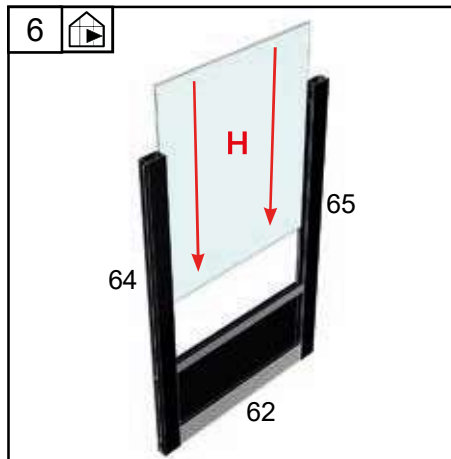
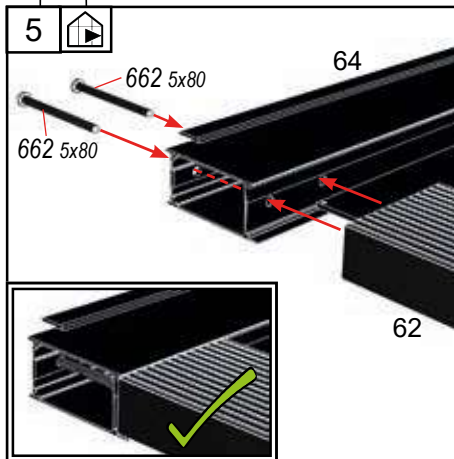


BOX 9	#	mm	21,5 m ²	15,1 m ²
	59	812	1	1
	62	578	4	4
	63	578	1	1
	64	1075	1	1
	65	1075	1	1
	66	812	1	1
	67	712	1	1
	339S	261x578	1	1
BOX 12	#	mm	21,5 m ²	15,1 m ²
	H	578x700	2	2



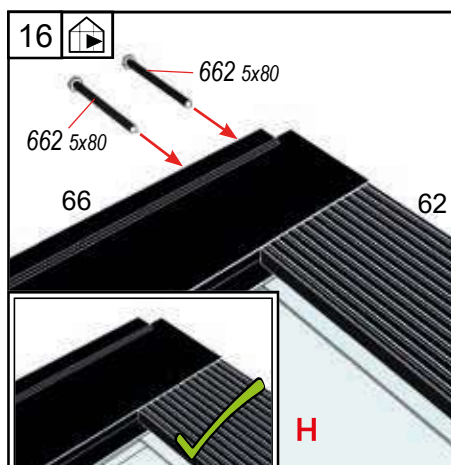
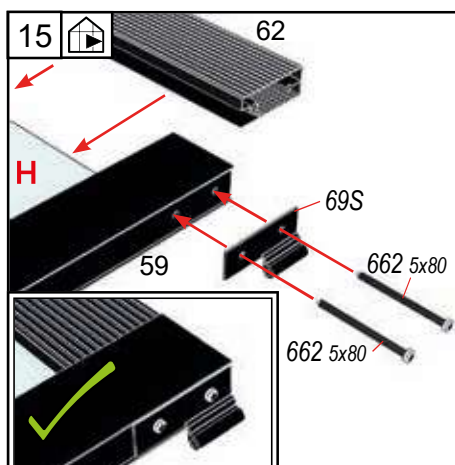
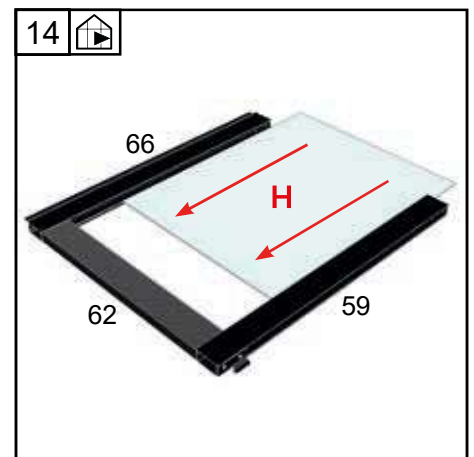
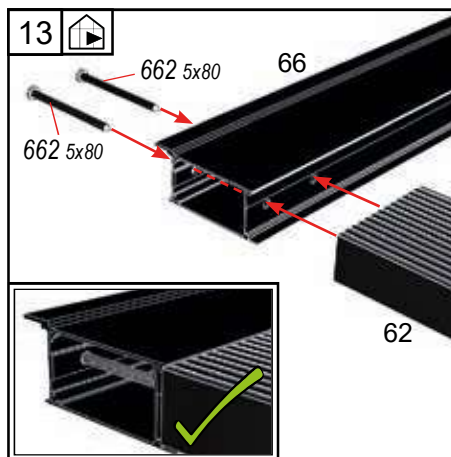
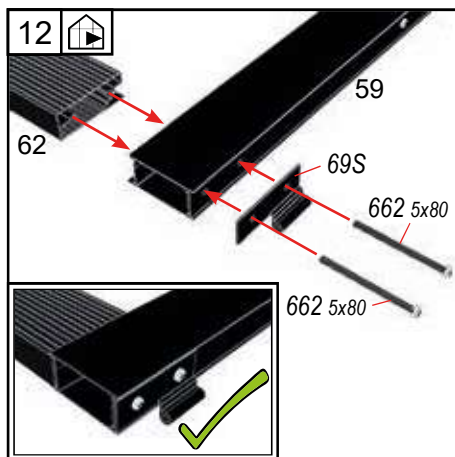


Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi



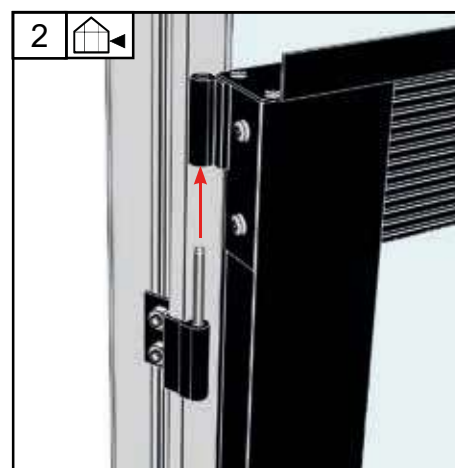
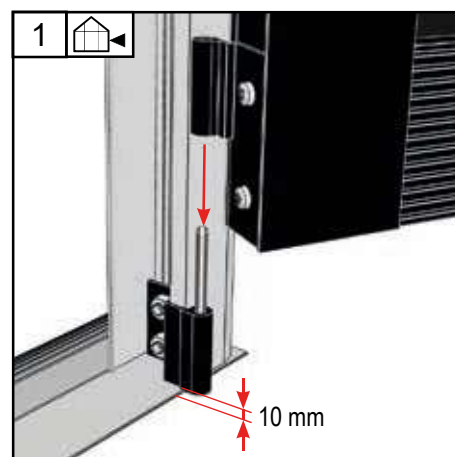
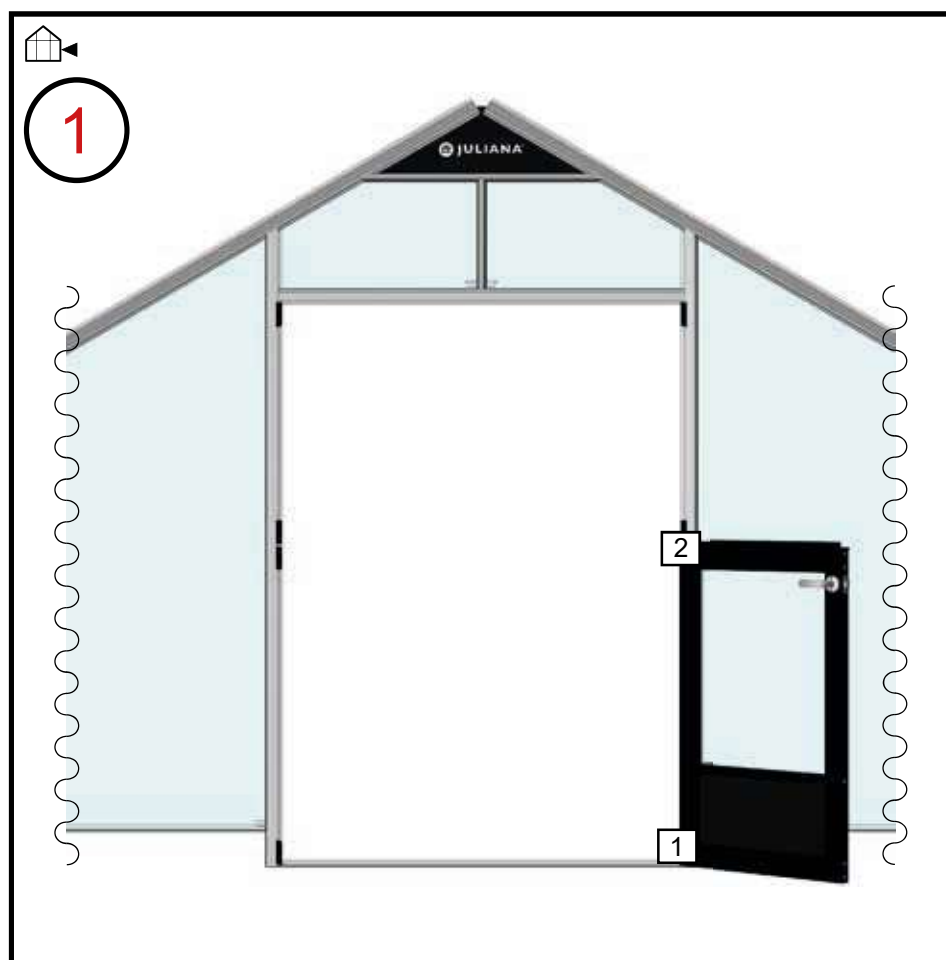
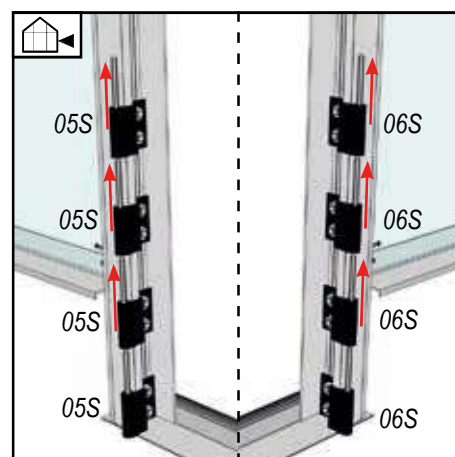
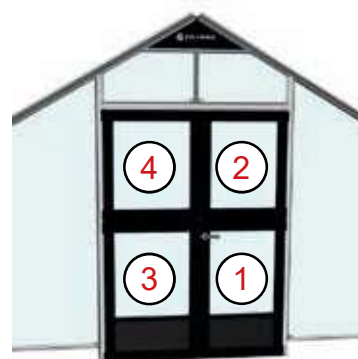
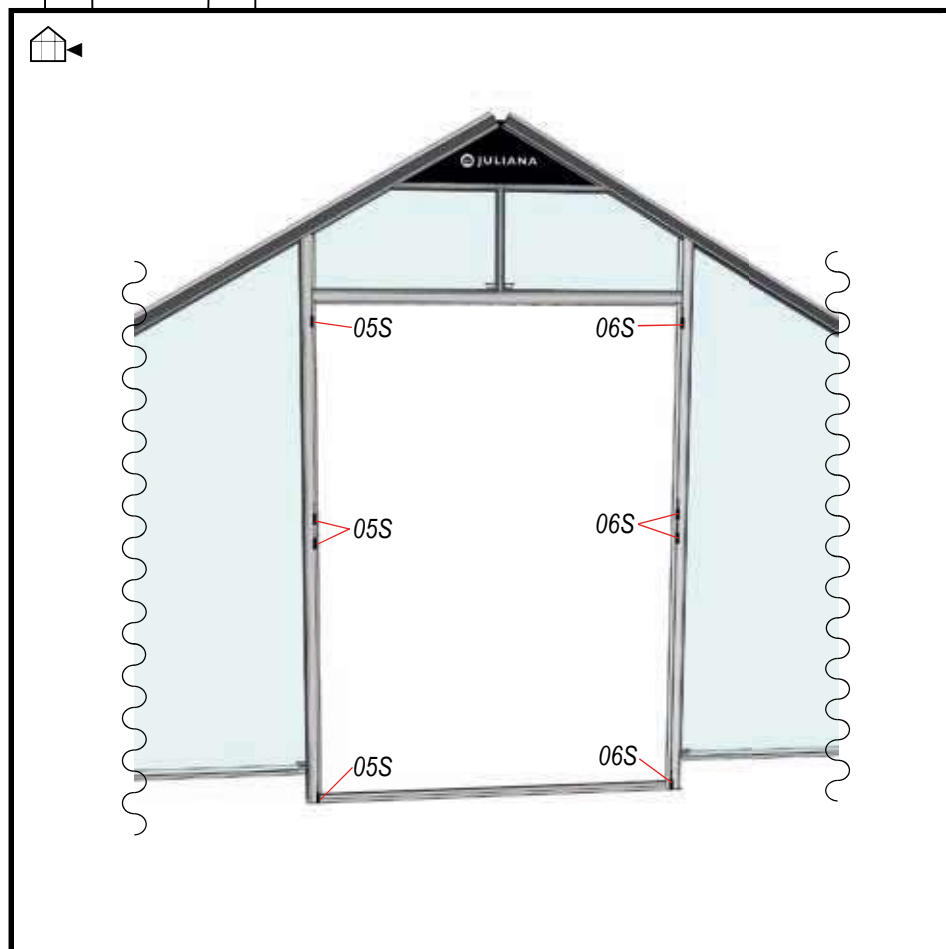


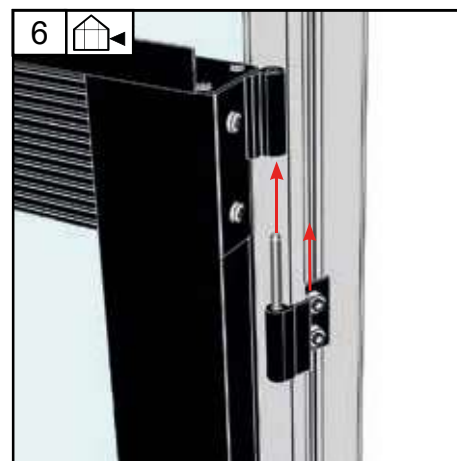
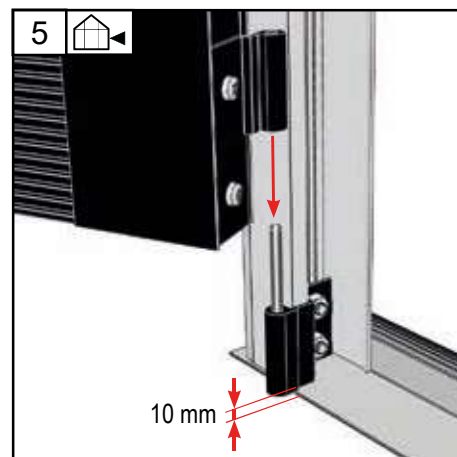
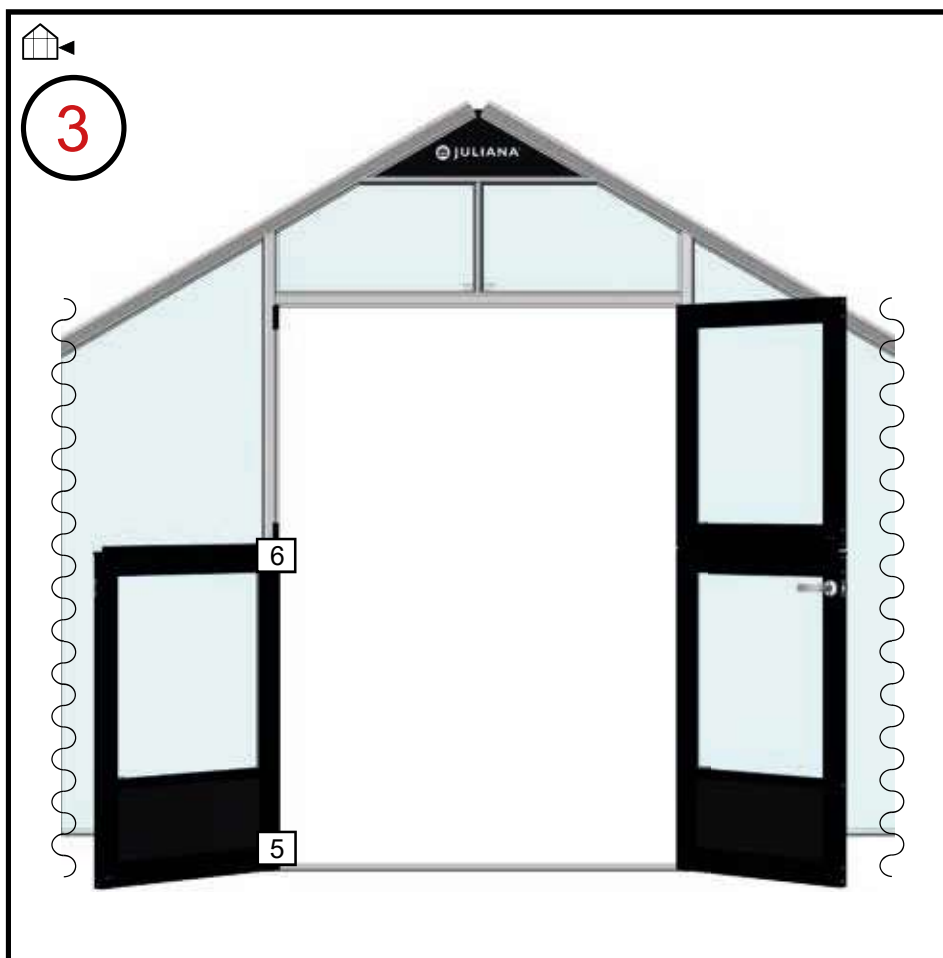
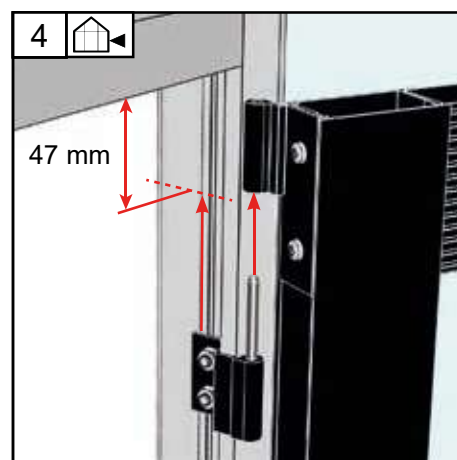
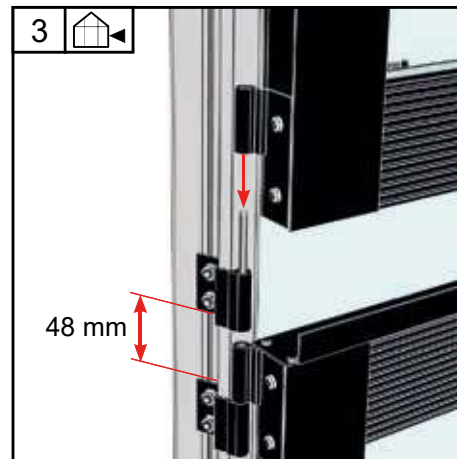
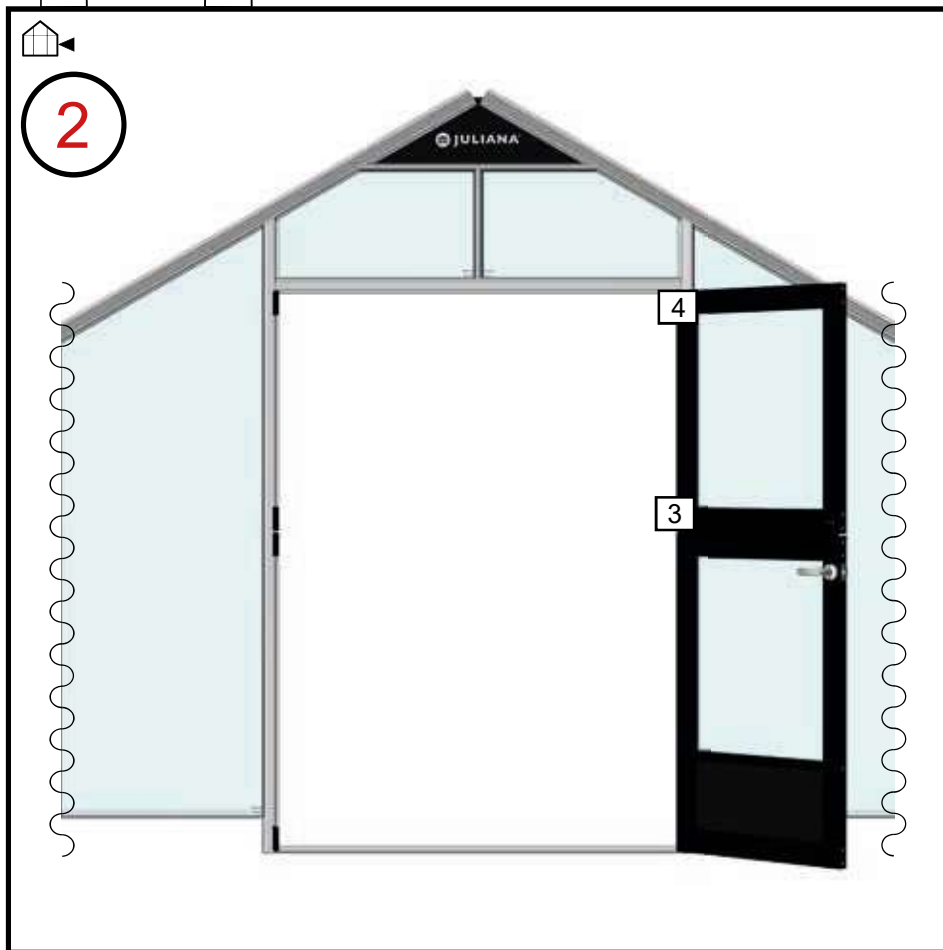
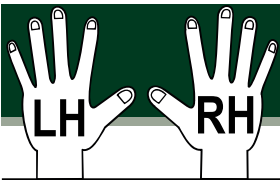
Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi





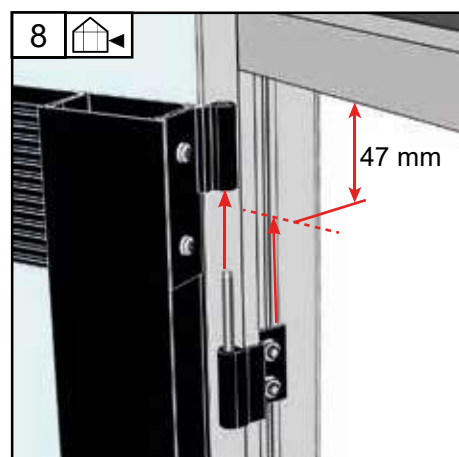
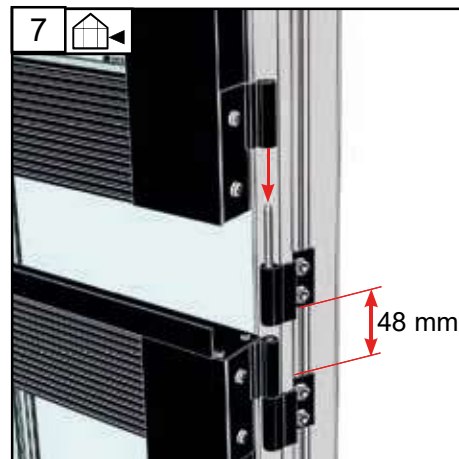
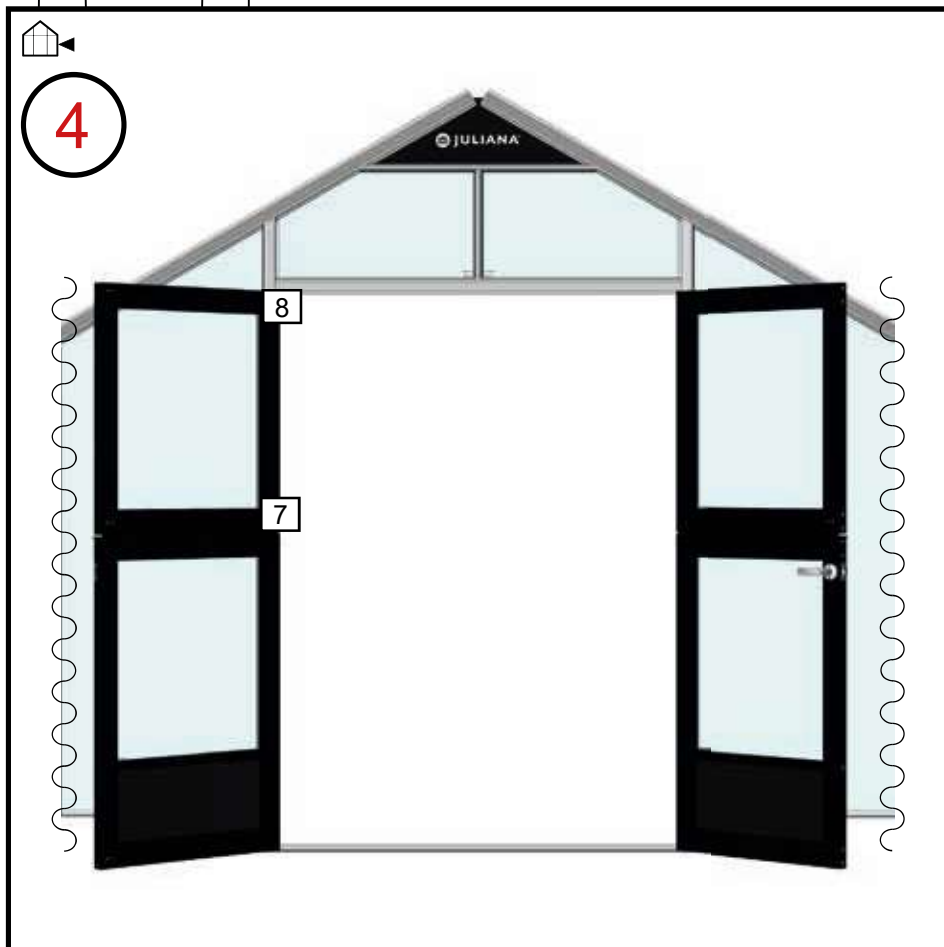
Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi





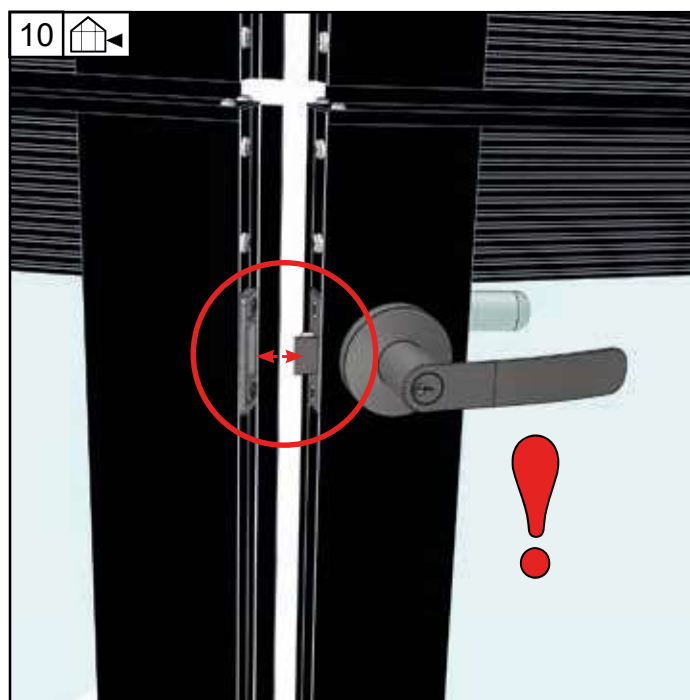
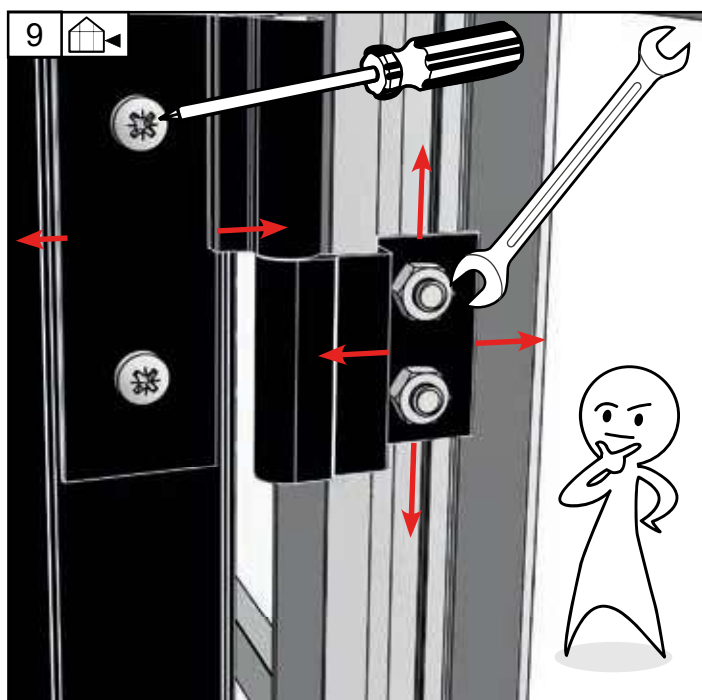
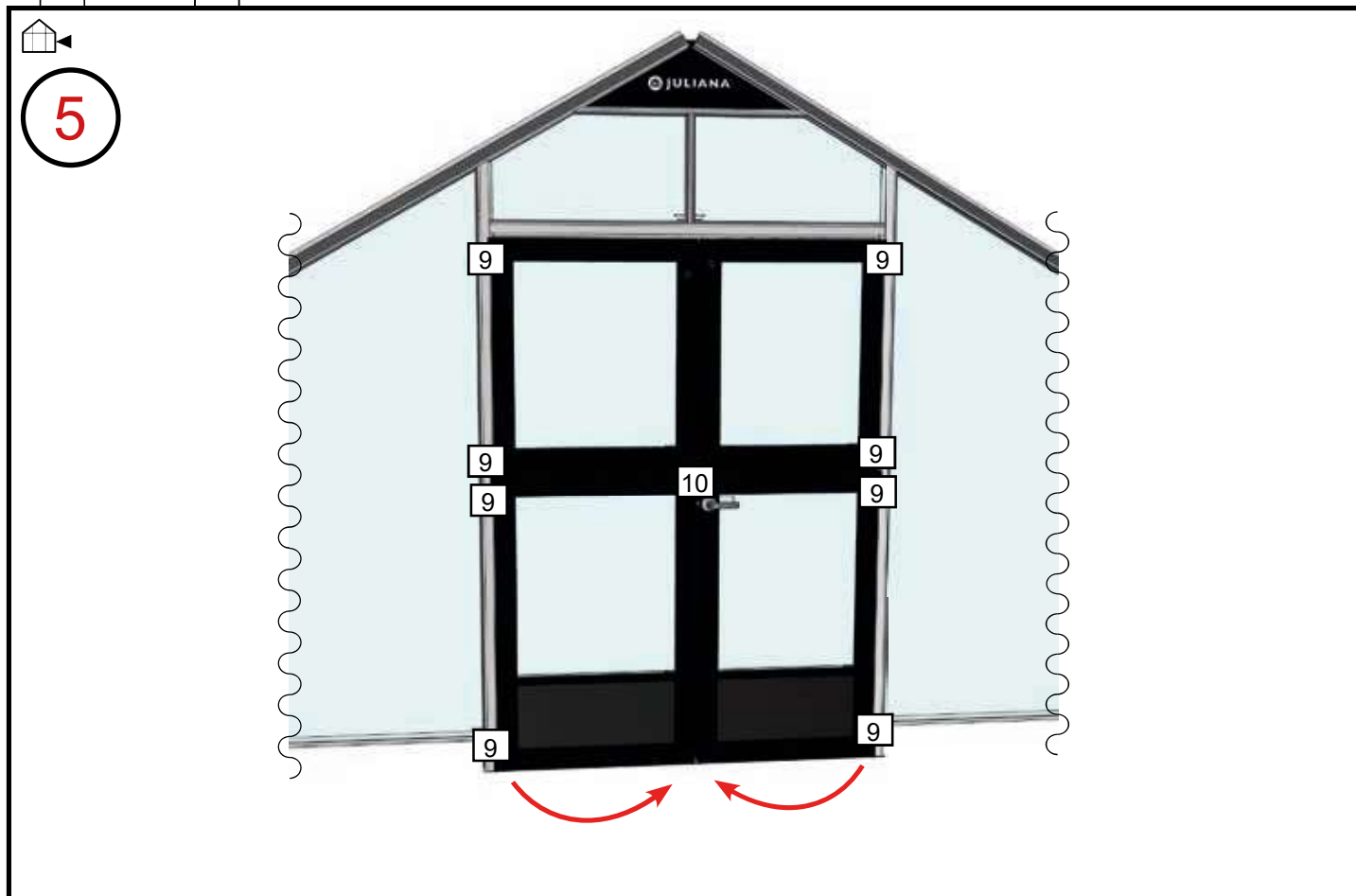


Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi



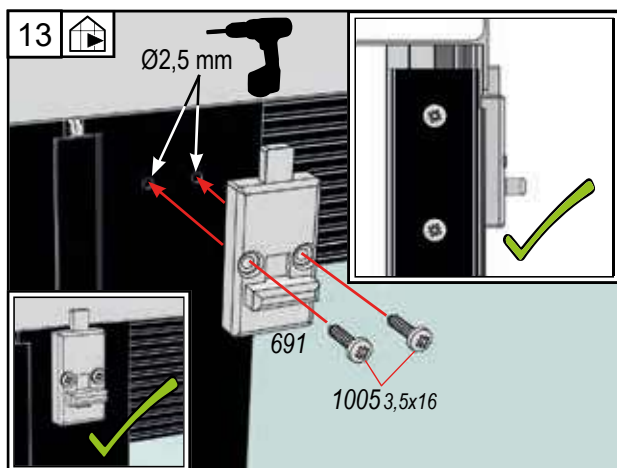
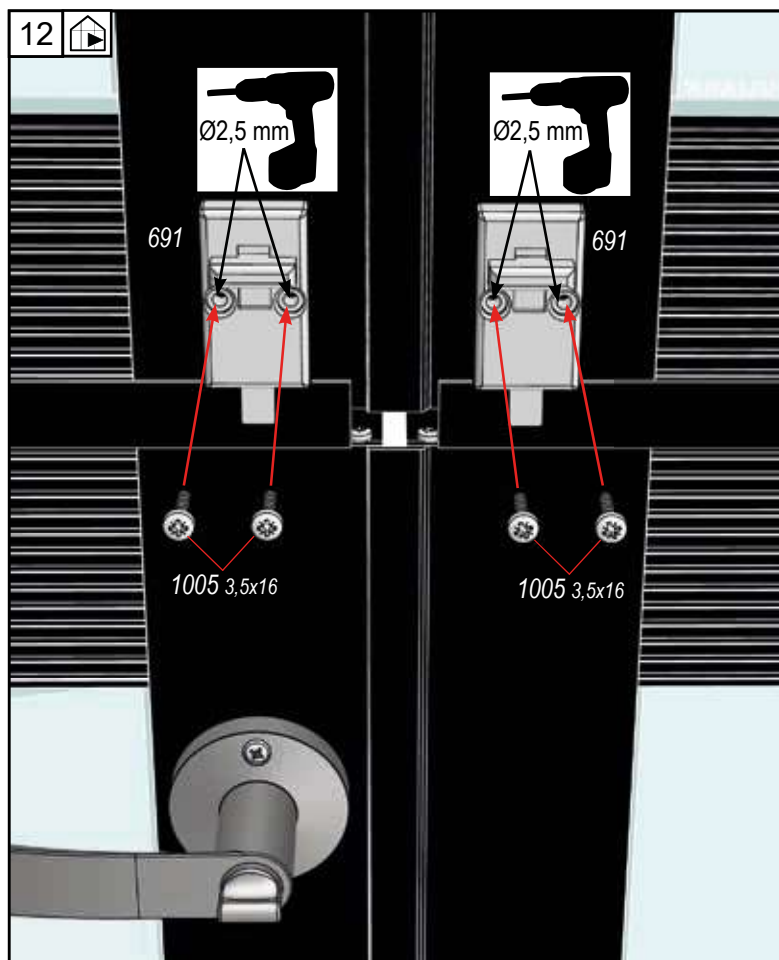
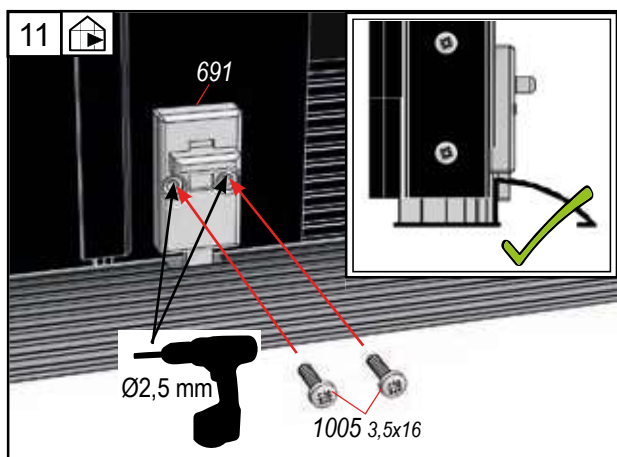


Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi





Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi

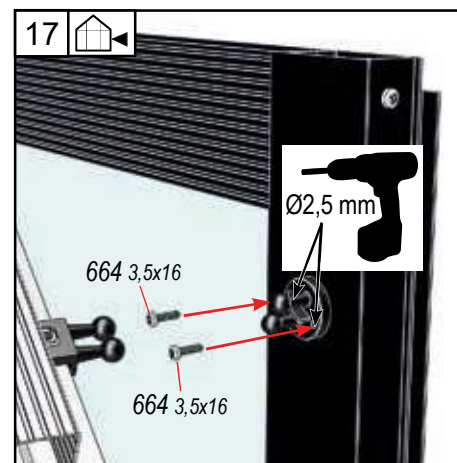
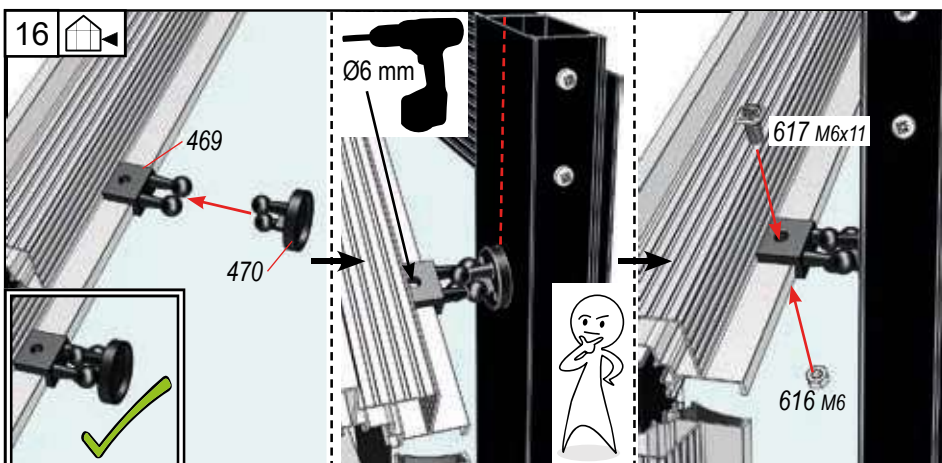
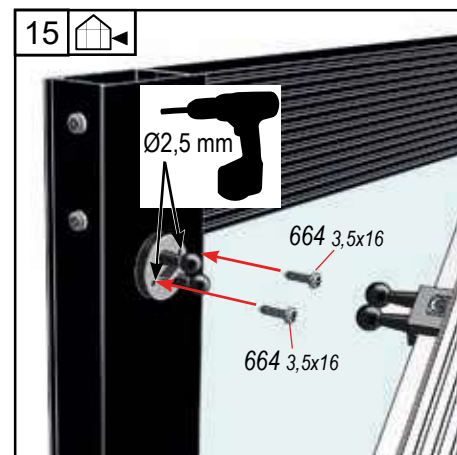
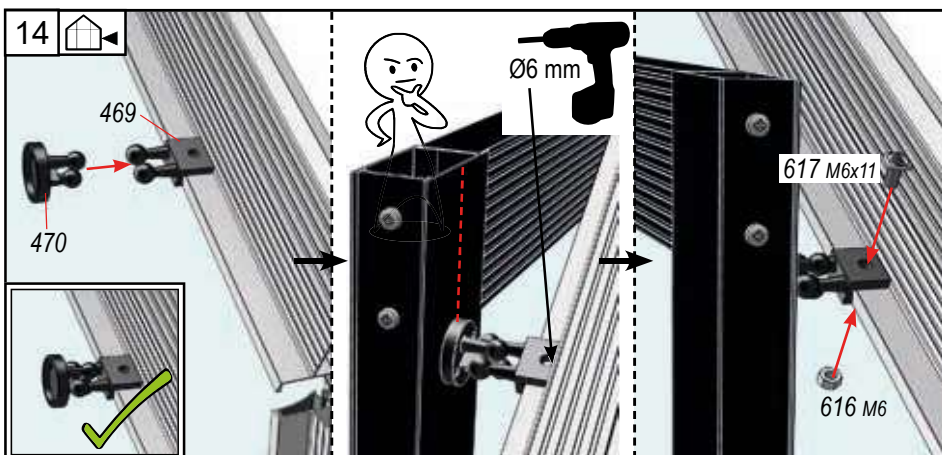
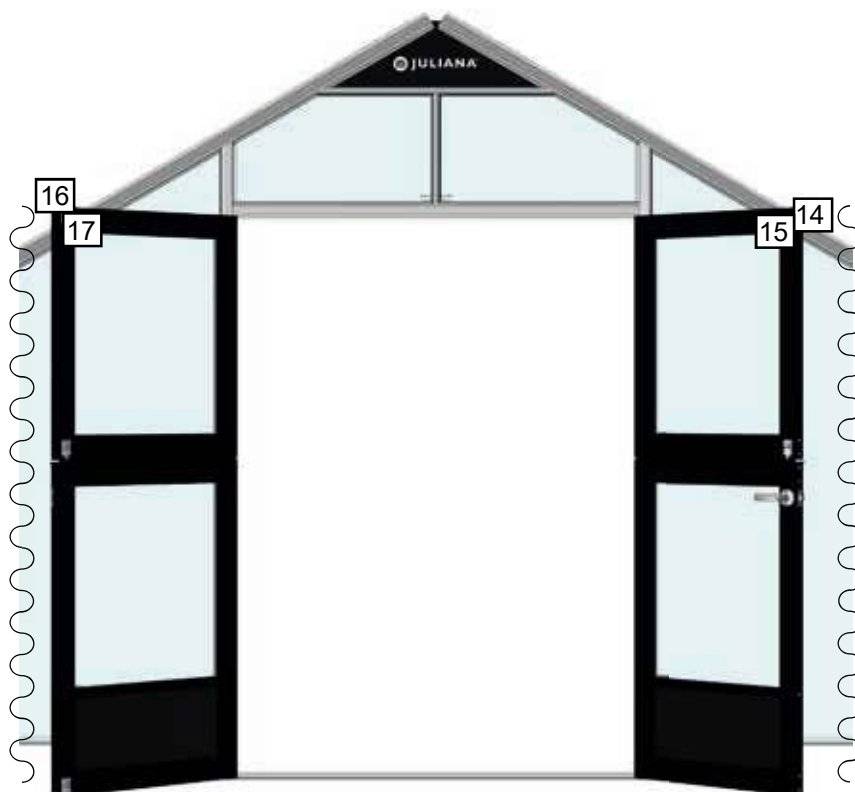




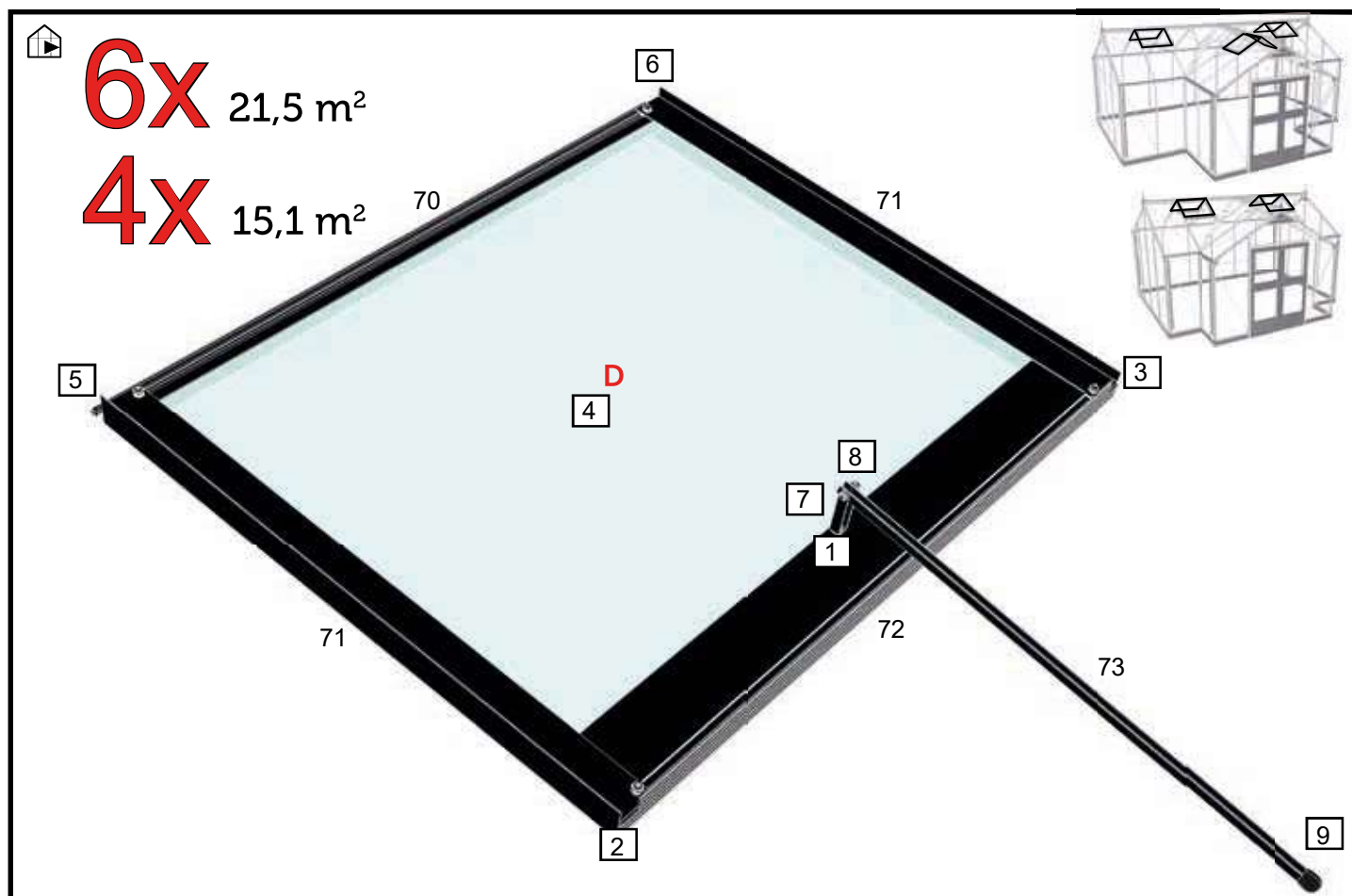
Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi



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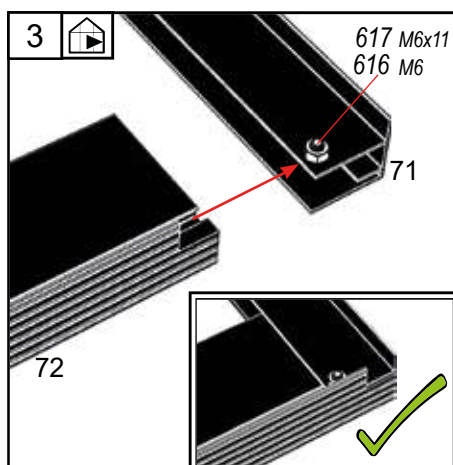
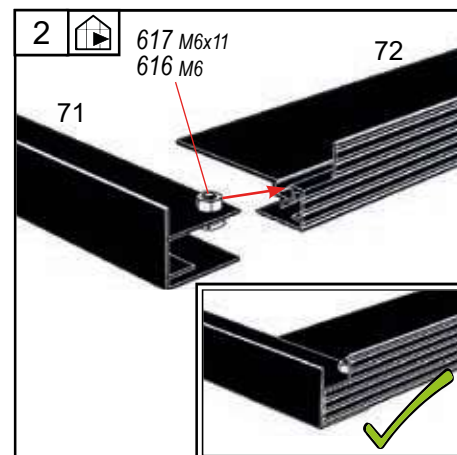
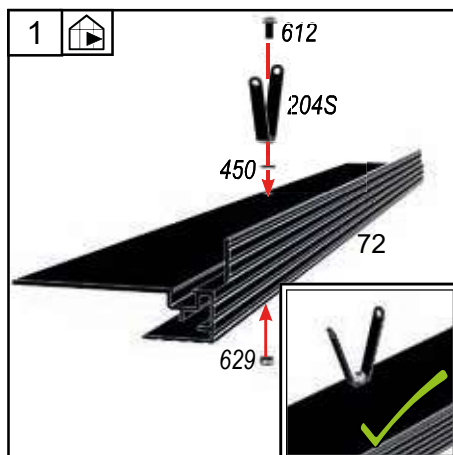


Vinduer – Windows – Fenster – Fönster – Fenêtres – Ramen – Ikkunoita – Okno

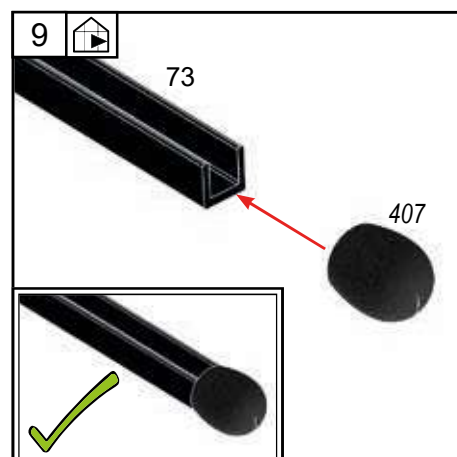
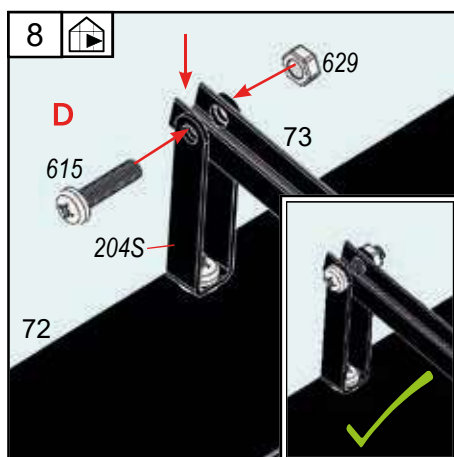
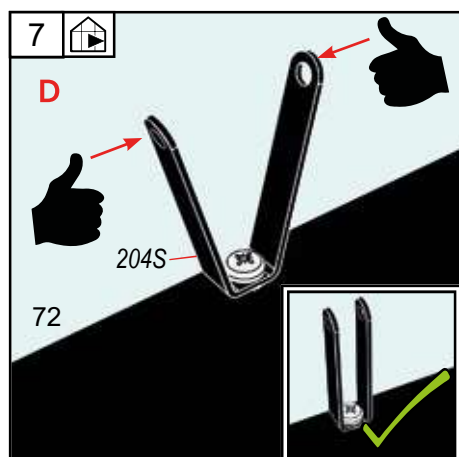
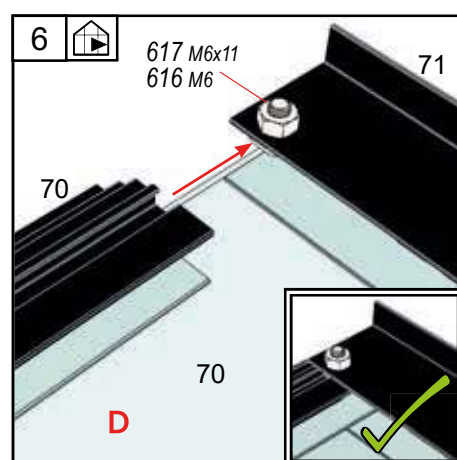
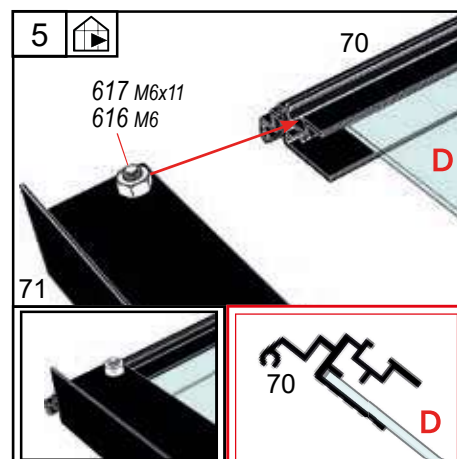
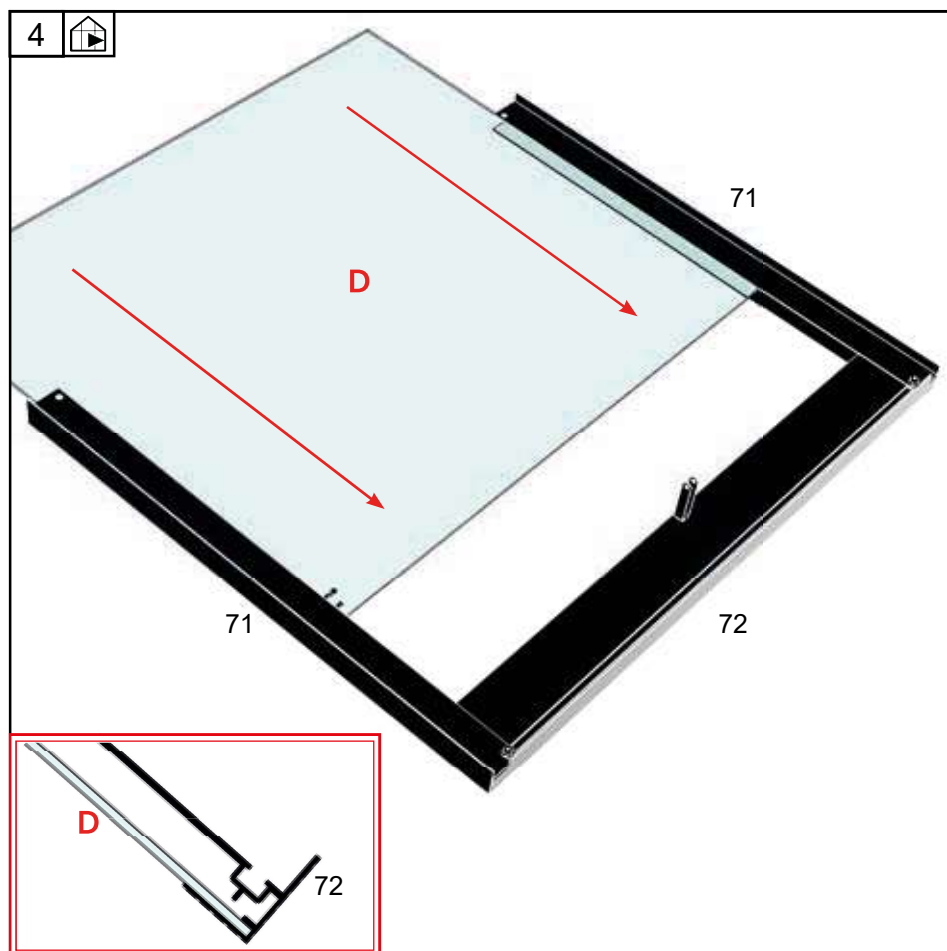


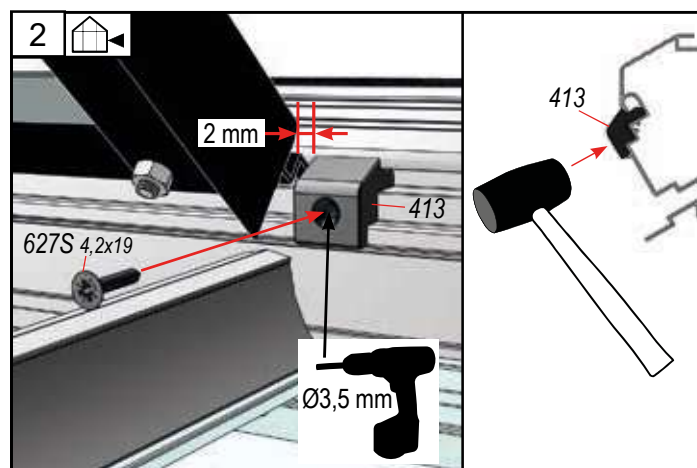
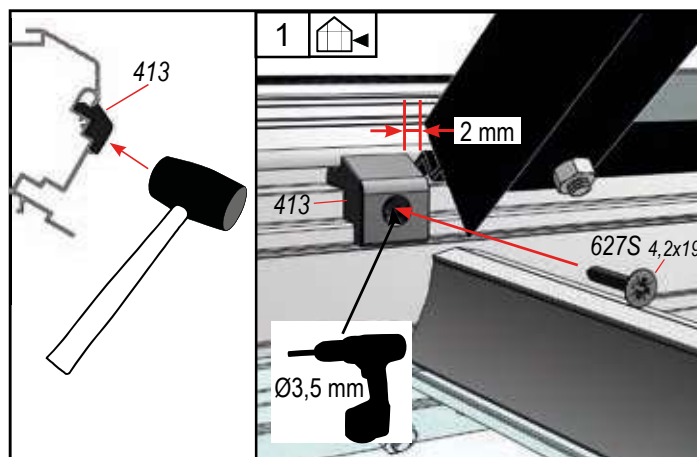
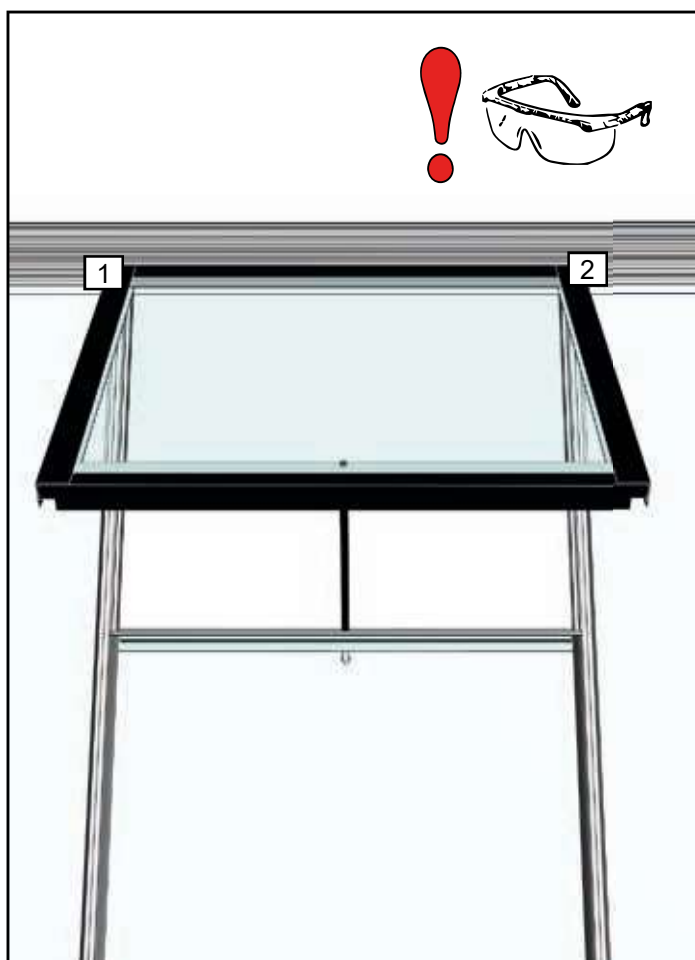
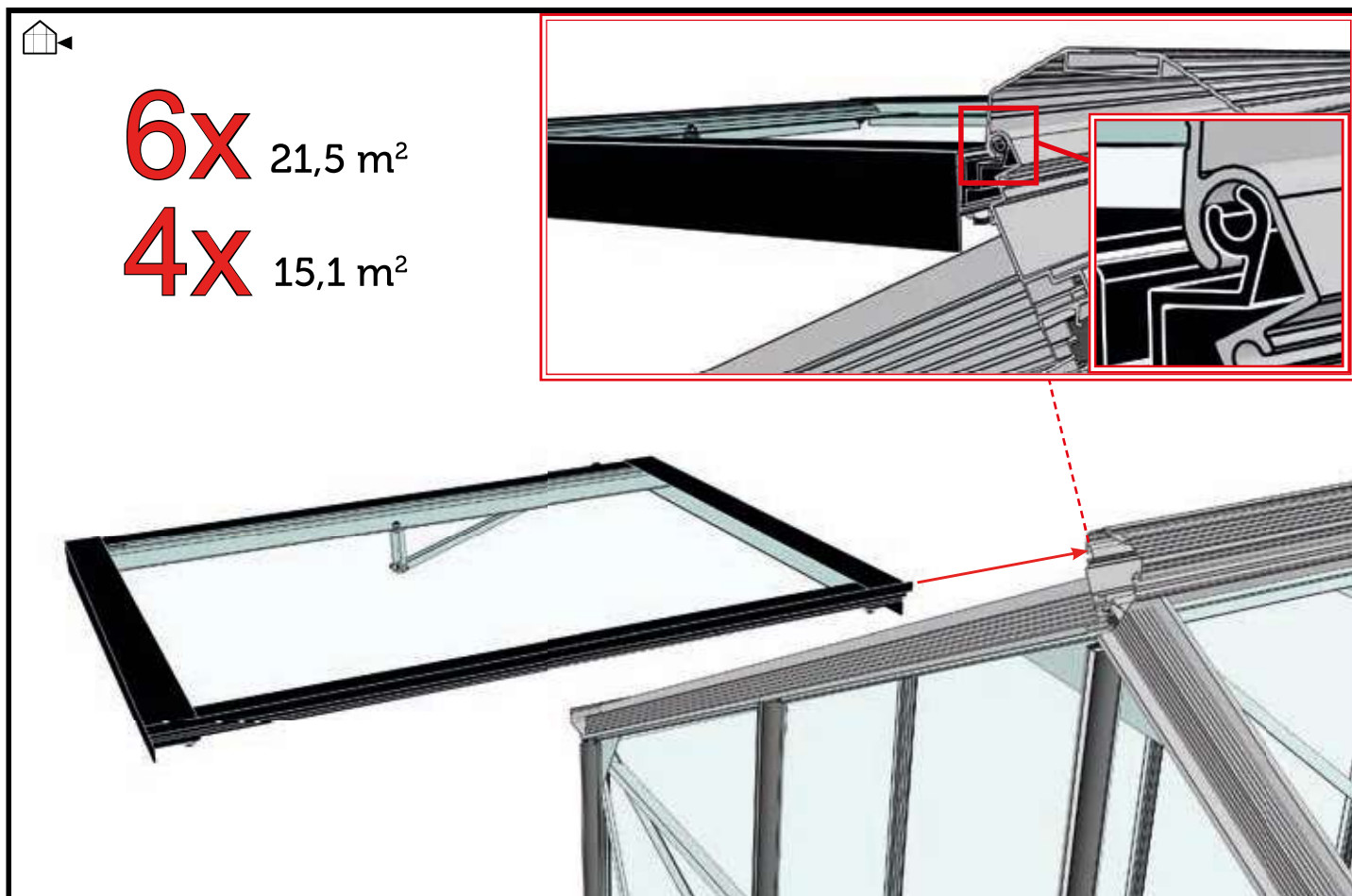
			3x	2x
BOX 10	#	mm	21,5 m ²	15,1 m ²
	70	738	2	2
	71	611	4	4
	72	738	2	2
	73	510	2	2

BOX 12	#	mm	21,5 m ²	15,1 m ²
	D	700x610	6	4

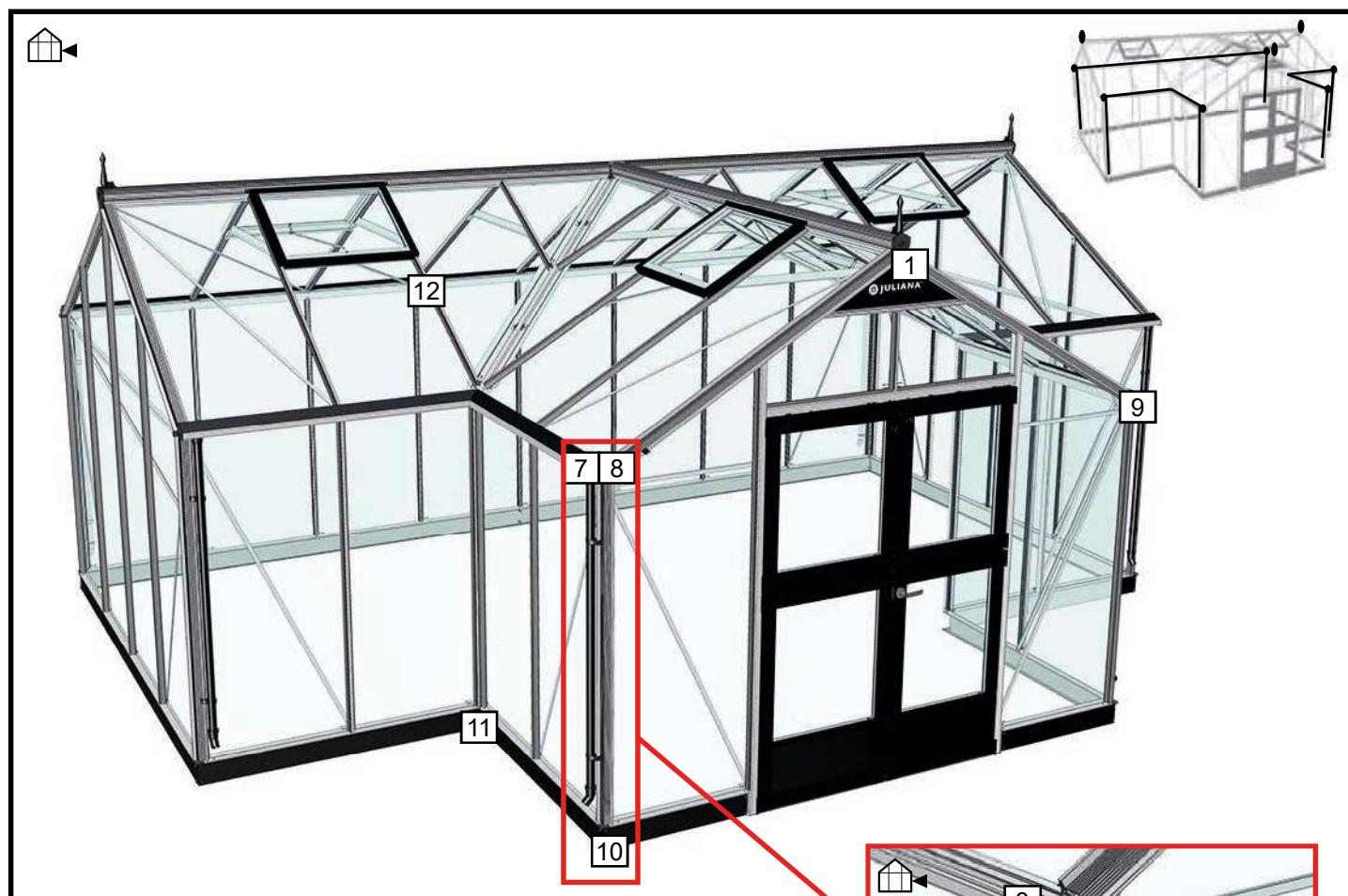


Vinduer – Windows – Fenster – Fönster – Fenêtres – Ramen – Ikkunoita – Okno





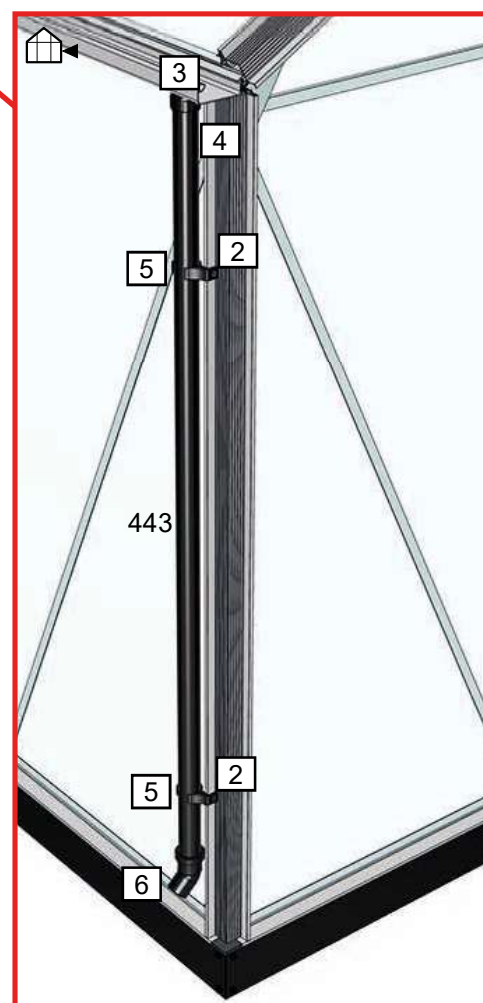
Afslutning – Finishing – Fertigstellung – Slutför – Aperçu –
Afwerking – Viimeistely – Wykończenie



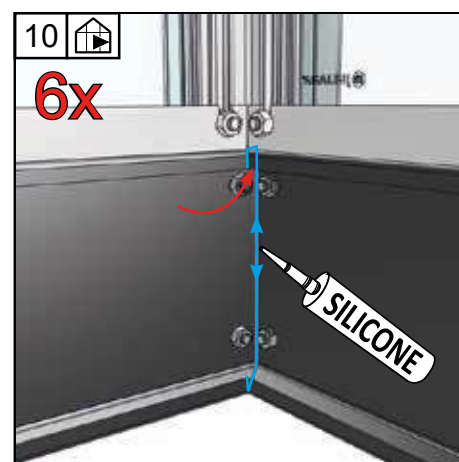
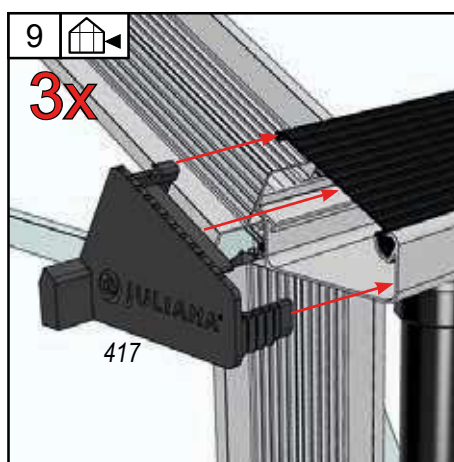
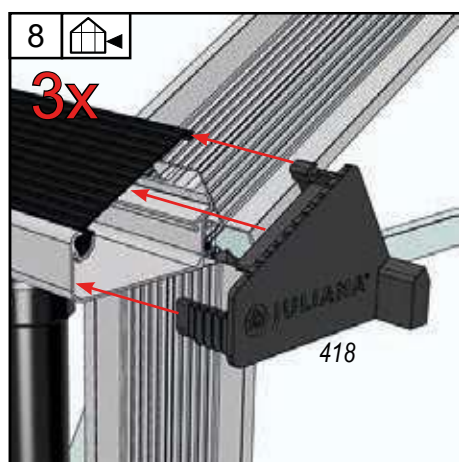
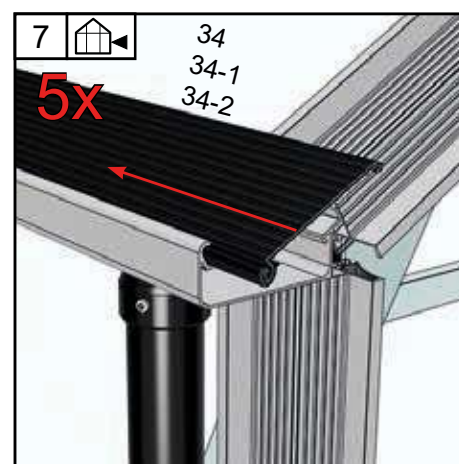
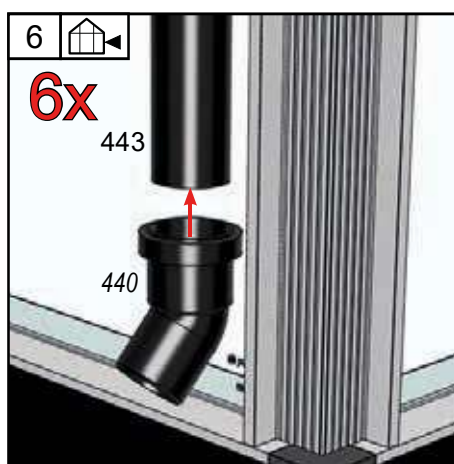
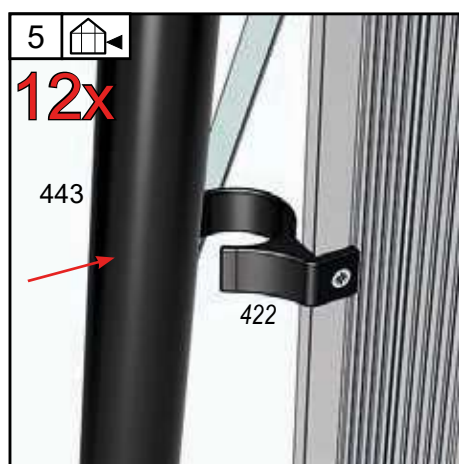
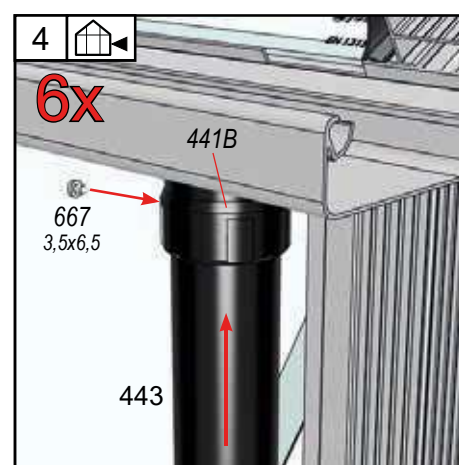
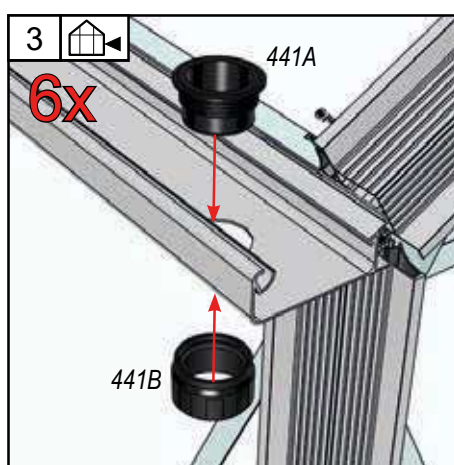
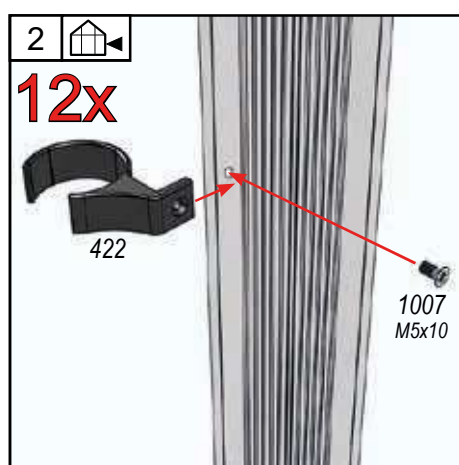
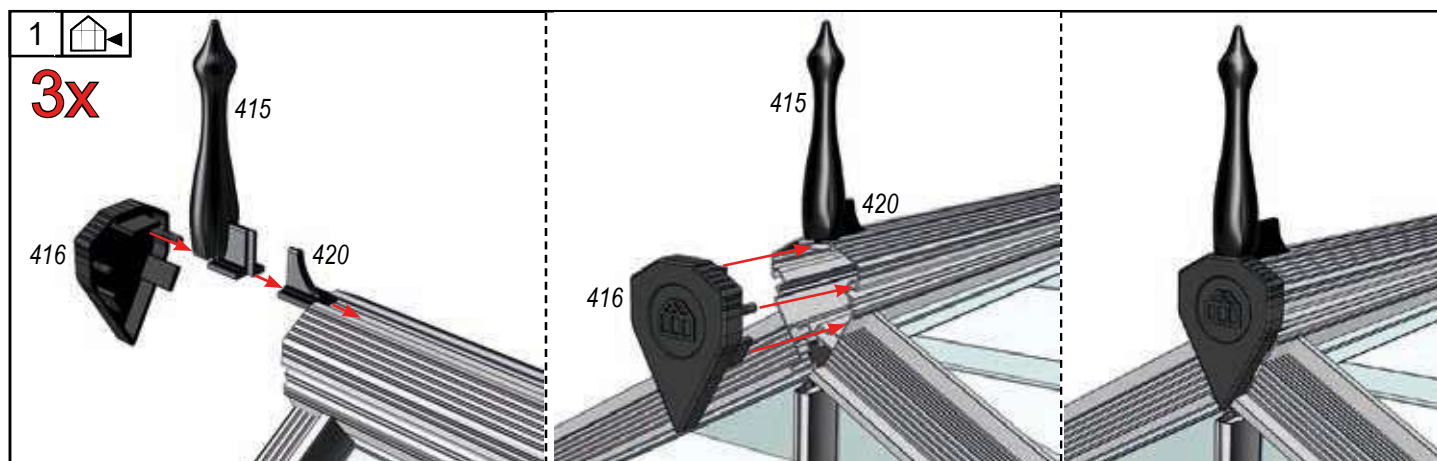
BOX 6A	#	mm	21,5 m²	15,1 m²
	34-1	727	-	2
		1445	2	-
	34-2	727	-	2
		1445	2	-
	-		1	1

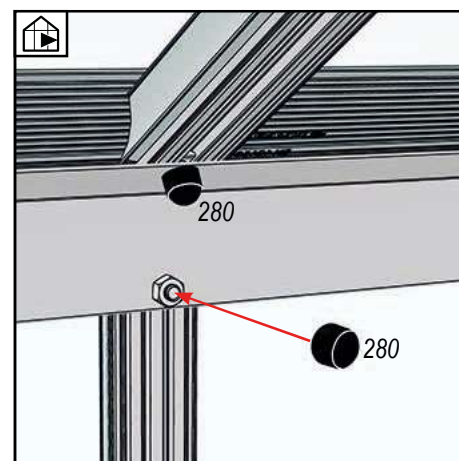
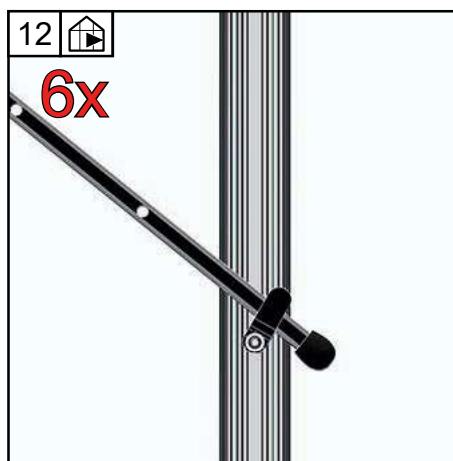
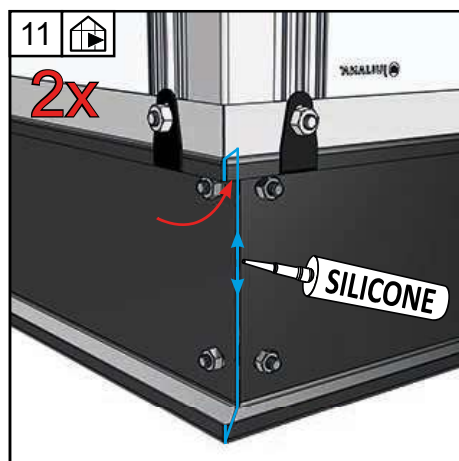
BOX 6B	#	mm	21,5 m²	15,1 m²
	34	4376	-	1
		5812	1	-

BOX 7	#	mm	21,5 m²	15,1 m²
	443	1450	6	6



Afslutning – Finishing – Fertigstellung – Slutför – Aperçu – Afwerking – Viimeistely – Wykończenie







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Juliana Drivhuse A/S
Sivlandvænget 29
DK-5260 Odense S

Notified Body nr. 0200

DoP: 1003

EN 1090-1:2009 + A1:2012

F09612 ORANGERI 15,2 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09955 ORANGERI 15,1 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09956 ORANGERI 21,5 M/ 3 MM HÆRDET GLAS - ANTRACIT

Svejselighed: EN AW-6060 T6 og EN AW-5754 H22 ifølge
UNE/EN 573-3 og EN 755-2.

Holdbarhed: Overfladebehandling:
Klasse C3 iht. GSB AL 631-5 og Qualicoat



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Juliana Drivhuse A/S
Sivlandvænget 29
DK-5260 Odense S

Notified Body nr. 0200

DoP: 1003

EN 1090-1:2009 + A1:2012

F09612 ORANGERI 15,2 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09955 ORANGERI 15,1 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09956 ORANGERI 21,5 M/ 3 MM HÆRDET GLAS - ANTRACIT

Weldability: EN AW-6060 T6 and EN AW-5754 H22 acc.
UNE/EN 573-3 and EN 755-2.

Durability: Surface treatment:
Class C3 acc. to GSB AL 631-5 and Qualicoat



23

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Sivlandvænget 29
DK-5260 Odense S

Notified Body nr. 0200

DoP: 1003

EN 1090-1:2009 + A1:2012

F09612 ORANGERI 15,2 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09955 ORANGERI 15,1 M/ 3 MM HÆRDET GLAS - ANTRACIT
F09956 ORANGERI 21,5 M/ 3 MM HÆRDET GLAS - ANTRACIT

Schweißbarkeit: EN AW-6060 T6 und EN AW-5754 H22 acc.
UNE/EN 573-3 und EN 755-2.

Haltbarkeit: Oberflächenbehandlung:
Class C3 acc. to GSB AL 631-5 und Qualicoat