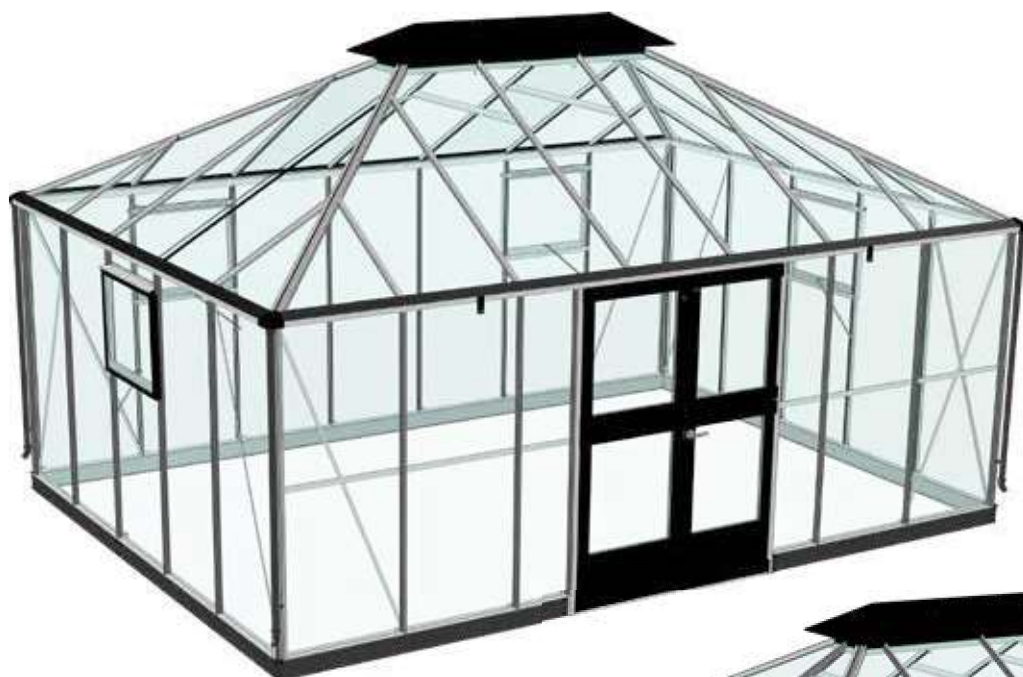
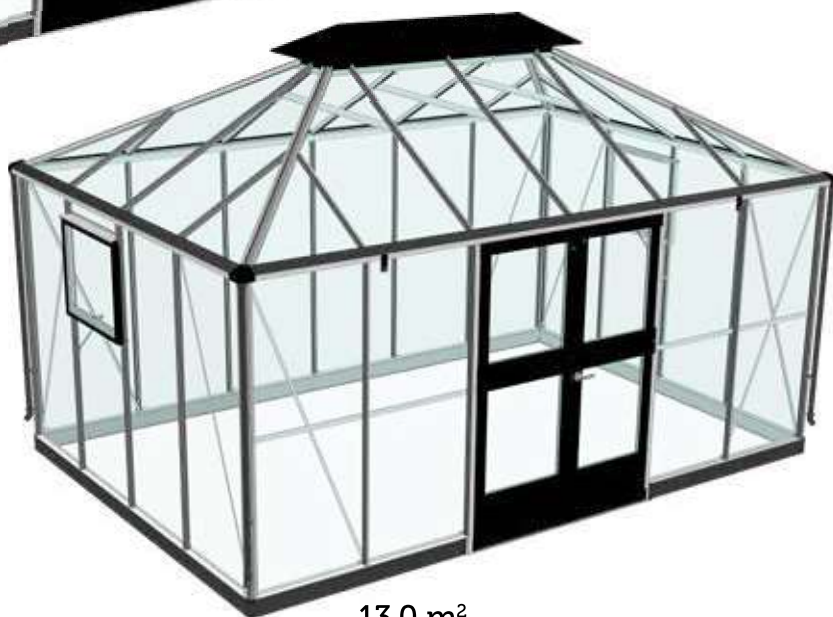


Grand Oase



18,8 m²



13,0 m²

F99649

16052024 - 3.01

Montagevejledning · Assembly Instructions · Montageanleitung
Monteringsanvisning · Instructions de montage · Montagehandleiding
Kokoamisohje · Instukcja montażu

TILBEHØR · ACCESSORIES · ZUBEHÖR · ACCESSOIRES



Juliana tagudsmykning
Juliana roof decoration
Juliana Dachdekoration
Crête de faitage Juliana



Juliana Univent automatisk vinduesåbner
Juliana Univent automatic window opener
Juliana Univent automatischer Fensteröffner
Ouverture automatique fenêtre Juliana Univent



Juliana integreret drivhusbord sort
Juliana integrated table black
Juliana integrierte Regale Schwarz
Table intégrée noire Juliana



Juliana integreret drivhushylde sort
Juliana integrated shelve black
Juliana integriert Regale Schwarz
Étagère intégrée noire Juliana



Juliana regnvandsopsamler
Juliana rainwater butt
Juliana Wasserspeicher
Récupérateur eau de pluie Juliana



Juliana kapilærkasseskjuler
Juliana capillary planter collector
Juliana Pflanzgefäß
Jardinière pour auto-arrosage Juliana

Félicitations pour l'achat de votre serre

Juliana Drivhouse A/S est une entreprise familiale danoise fondée en 1963. Chez Juliana Drivhouse nous concevons, développons et fabriquons nos serres en nous basant sur les principes suivants: simplicité, esthétique, fonctionnalité et qualité. Avec le temps l'entreprise Juliana Drivhouse s'est agrandie et offre aujourd'hui 3 marques différentes: Halls, Juliana et Gabriel Ash. Nos marques proposent des produits à la conception et aux fonctionnalités uniques, tout en conservant un très bon rapport qualité prix. Pour faire pousser des plantes ou flâner au jardin, nos produits sont conçus et fabriqués pour durer de nombreuses années. Rendez-vous sur www.juliana.com pour en savoir plus sur l'entreprise, les différentes marques ainsi que les nombreux accessoires pour serres de jardin disponibles.

Instructions de montage

Veillez respecter chaque étape de montage pour l'assemblage de votre nouvelle serre. Vous trouverez toute la visserie dans une boîte séparée.

REMARQUE: Ce manuel est destiné à plusieurs tailles du même modèle de serre et suit les principes pertinents de la norme EN1090-3, section 9 Installation.

Conseils de sécurité

- Monter la serre par temps calme et sec.
- Effectuer l'installation avec l'aide d'une 1-2 assistants.
- Utiliser des gants de travail pour la pose du verre. Les carreaux peuvent casser, leurs bords être tranchants.
- Prévenir les assistants du danger que comporte le verre. Avertir les enfants du danger. Ramasser les éventuels bris de verre et les jeter soigneusement.
- Utiliser une échelle sur sol plat en respectant les règles de sécurité.
- Si la serre est laissée sur place pendant l'installation, elle doit être protégée contre le vent et les intempéries.

Emplacement

Choisir le bon emplacement est important pour créer les meilleures conditions de production et garantir la durabilité de la serre de jardin.

La serre doit être placée dans un endroit ensoleillé et protégé du vent. Éviter de positionner la serre sous un arbre car l'ombre et l'humidité pourrait encourager la formation d'algues. Aussi, les branches en tombant pourraient abîmer la structure, et les feuilles boucher les gouttières.

Nous vous recommandons d'installer la serre dans votre endroit préféré du jardin si le but n'est pas de cultiver des plantes.

IMPORTANT: Le sol devra être aplani, de niveau et de préférence compacté avant le montage de la serre. La surface requise pour l'emplacement devra être au minimum aux dimensions extérieures de la serre.

Embase

L'embase pour ce produit n'est pas incluse. Nous fabriquons des embases qui peuvent être achetées séparément en option. Si vous faite l'acquisition de l'une de nos embases, sachez que les trous creusés pour la fondation devront être suffisamment profond pour être hors gel. Les différentes dimensions sont indiquées dans les pages suivantes. Sachez que toutes les dimensions sont notées hors tout. L'embase est fixée au bas de chacun des profilés verticaux comme indiqué sur l'illustration.

Ordre de montage:

1. S'assurer que le sol soit plat.
2. Baliser les endroits où seront creusés les trous comme illustré. S'assurer que les diagonales sont de mêmes longueurs.
3. Creuser le sol suffisamment profond pour être hors gel.
4. Plier légèrement les supports de moulure aux extrémités, comme indiqué sur le dessin, puis les fixer.
5. Assembler l'embase – piquets/les tuyaux carrés pour le moulage doivent reposer librement dans les trous.
6. Vérifier que l'embase est bien de niveau. S'assurer que les diagonales sont de mêmes longueurs.

7. Remplir les trous avec du béton.

Exemple: un trou aux dimensions Ø150 mm et 900mm de profondeur nécessitera environ 16 litres de béton.

8. Vérifier que l'embase est toujours de niveau et que les angles sont droits. S'assurer que les diagonales sont de mêmes longueurs.

Respecter le temps de séchage du béton puis commencer l'assemblage de la serre.

Emplacement sur sol dur

Si la fondation de la serre n'est pas coulée dans du béton, elle devra être sécurisée à l'aide de fixations adéquates. Fixations qui devront être achetées séparément. Si notre embase est utilisée sur une dalle ou un plancher, les piquets d'ancrage devront alors être sciés. Nos embases sont conçues pour être coulées dans du béton, ainsi tout matériel de perçage ou de forage prévu sera nécessaire (non inclus dans la livraison). Attention, la plupart des compagnies d'assurance ne couvre pas les serres dont la fondation n'est pas coulée dans du béton.

Ordre d'assemblage

Veillez bien respecter l'ordre de montage indiqué dans les pages suivantes. Placer chaque élément comme illustré, puis assembler la section dans l'ordre indiqué sur les illustrations. Ne serrer complètement les vis et boulons que lorsque la section entière est assemblée. Lorsque toutes les sections sont terminées, la structure de la serre peut alors être assemblée.

REMARQUE: À plusieurs endroits le manuel indique des vis et boulons additionnels qui doivent être insérés dans les profilés. Ceux-ci seront utilisés plus tard pour fixer d'autres éléments.

IMPORTANT: Avant d'installer le verre, vérifier que les pignons et les côtés sont d'aplomb et d'équerre, et serrer les boulons/écrous pour assurer un contact ferme et étanche.

Ne pas suspendre la pose du vitrage. La pose du vitrage de la serre doit être réalisé en une fois.

Vitrage/polycarbonate assemblée

1. Nettoyer le verre et les profilés.
 2. Poser un carreau à la fois. Ajouter une couche de 3mm de silicone sur les profilés comme indiqué par bleu sur les illustrations.
 3. Placer le carreau et terminer par les joints (#M).
- REMARQUE:** Pour les serres utilisant des joints PVC pour fixer le vitrage. Pour qu'un carreau de verre soit bien centré, fixer les 2 joints PVC (à droite et à gauche du carreau) simultanément.

Ordre recommandé pour la pose du vitrage: Toit – Côtés – Pignons.

Une couche de silicone de 3 mm est suffisante pour une adhérence maximale. Si vous utilisez plus de silicone que recommandé, un tube de Silicone additionnel pourra être acheté.

Si un carreau est cassé accidentellement, retirer soigneusement les bris de verre ainsi que la couche de silicone à l'aide d'un couteau.

Nettoyer complètement les profilés avant la pose d'un carreau de verre.

Vitrage en polycarbonate

Les illustrations indiquent comment poser les panneaux en polycarbonate. Si nécessaire, ajuster les dimensions des panneaux à l'aide d'une scie.

REMARQUE: Pour éviter l'apparition d'algues ne pas mettre en contact les panneaux polycarbonate avec le sol.

Portes et fenêtres

Graisser les vis afin de faciliter l'assemblage de la porte. Le vitrage et les différents éléments composant la porte et les fenêtres doivent être assemblés ensembles.

Outils

L'outillage recommandé à l'assemblage de la serre est indiqué dans les pages suivantes.

Conseils et astuces

Rendez-vous sur www.juliana.com pour plus de conseils de montage pour votre serre de jardin.

Entretien

- Graisser les charnières et la serrure tous les 6 mois.
- Resserrer les vis et boulons.
- Nettoyer les gouttières bouchées par les feuilles.
- Ajuster les fenêtres si nécessaire
- Remplacer les carreaux éventuellement cassés
- Nettoyer la serre avant et après les périodes de cultures.

Précautions hiver et tempêtes

En cas de neige et/ou de vents violents nous recommandons de:

- Soutenir la faîtière de toit.
- Retirer la neige accumulée sur le toit.
- Anticiper les chutes de neige provenant des arbres environnants ou du toit d'une maison.
- Retirer les éventuelles ouvertures automatiques de fenêtres.
- Sécuriser les ouvertures, porte et fenêtres en cas de vents violents pour protéger la serre.

Merci de noter que les compagnies d'assurance peuvent avoir des politiques d'assurance différentes.

Garantie 12 ans

Retrouvez une description complète de la garantie sur www.juliana.com. Dans les conditions où la serre est installée en respectant les instructions de montage ainsi que les recommandations, la serre est couverte par une garantie de 12 ans. Les pièces manquantes ou défectueuses doivent être signalés immédiatement.

Un entretien général et régulier de la serre tels que le nettoyage, graissage et resserrage des vis et boulons doit être respecté.

Merci de noter que la garantie ne couvre pas:

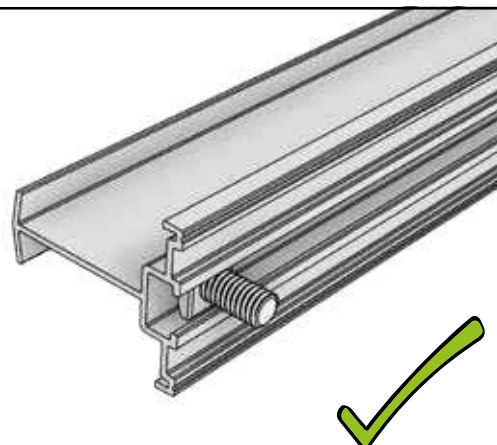
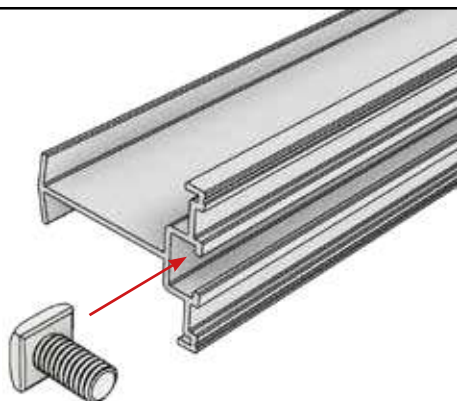
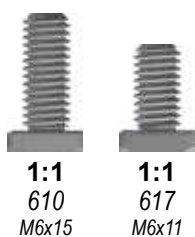
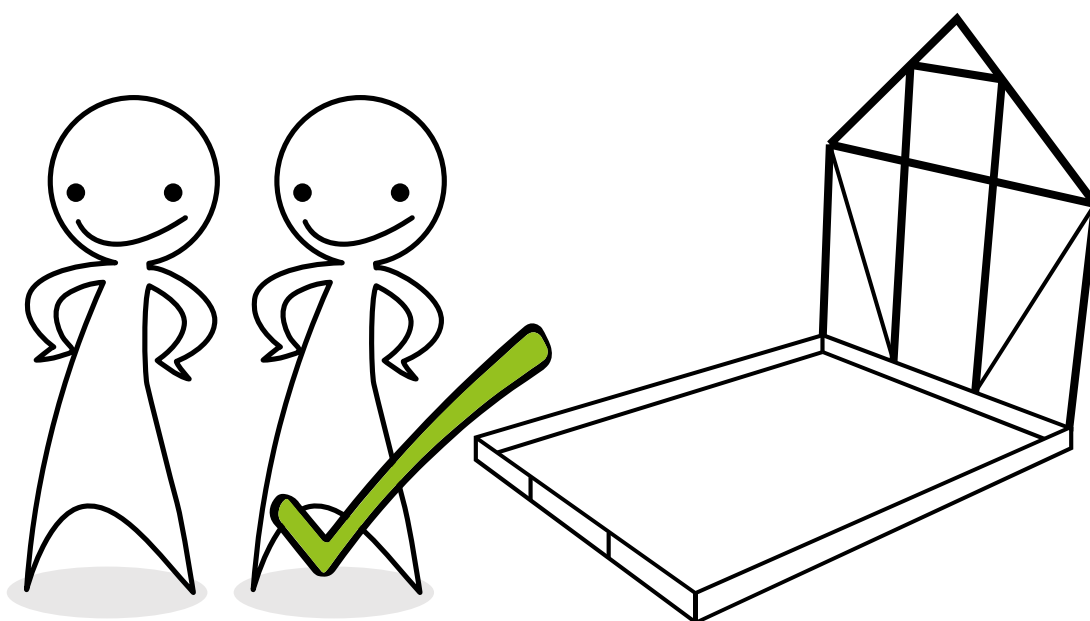
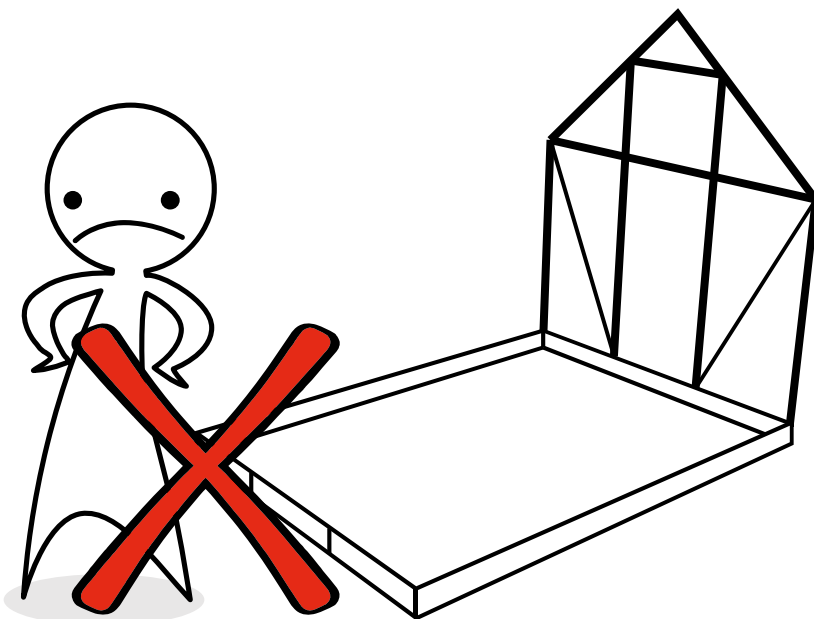
- Les dommages et problèmes fonctionnels liés au manque d'entretien (graissage et nettoyage).
- Toutes les parties peintes sont couvertes par une garantie de 2 ans.
- Des nuances de couleurs ou des marques sur les profilés peuvent être liés au processus de peinture. Ceci n'est pas couvert par la garantie.
- Lever, le polycarbonate, la livraison, l'assemblage, le retrait des produits, les dommages advenus après livraison, la main d'œuvre, etc.
- Les parties endommagées par des causes extérieures: bâtiments environnants, impact du climat, vandalisme, force majeure et autres conditions extérieures. Exemple: N'est pas couvert par la garantie une serre abîmée par le poids trop important de neige accumulée et non retirée du toit.
- Éléments fonctionnels tels que les poignées, éléments de porte coulissante, serrure et autres fermetures. Ces pièces devront être entretenues et si nécessaire remplacées périodiquement.
- Produits défectueux liés à une utilisation incorrecte ou non approprié des pièces.

REMARQUE: Une serre de jardin n'est pas entièrement étanche. Selon les conditions météo des fuites d'eau peuvent apparaître dans la toiture, les fenêtres, la porte ou aux angles du toit.

Réclamations

La fabrication de nos serres de jardin répond aux standards de qualité des plus élevés. Cependant, en cas de problèmes merci de contacter immédiatement votre revendeur. Revendeur à qui vous devrez indiquer le modèle de la serre concerné et les numéros des pièces défectueuses.

Nous espérons que vous serez satisfait(e) de votre nouvelle serre et en profiterez pendant de nombreuses années.



Symboler – Symbole – Symbols – Symboles – Symbolen – Symbolit

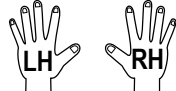
	
DK Billedet viser samlingen indefra / udefra.	FR Ce symbole montre l'assemblage depuis l'intérieur / l'extérieur de la serre.
GB The image shows the assembly from the inside / outside.	NL De afbeelding toont het frame van binnen / buiten.
DE Das Bild zeigt die Montage von innen / von außen.	FIN Kuvassa näytetään kokoonpano sisä- / ulkopuolelta.
SE Bilden visar monteringen från insidan / utsidan.	PL Zdjęcie przedstawia zmontowane elementy od wewnątrz / z zewnątrz.

	
DK Dele fra denne kasse bruges først på side "X".	FR Les pièces de cette boîte ne seront utilisées qu'à la page «X».
GB Components from this box will be used later on page "X".	NL Onderdelen uit deze kas worden eerst gebruikt op pagina "X".
DE Die Teile von diesem Kasten verwenden Sie erst an der Seite „X“.	FIN Tämän laatikon osia käytetään ensin sivulla "X".
SE Delar från den här lådan används först på sidan "X".	PL Części z tego pudełka są po raz pierwszy używane na stronie „X”.

	
DK Denne del bruges på side "X".	FR Cette pièce est utilisée à la page «X».
GB This component is used on page "X".	NL Dit deel wordt gebruikt op pagina "X".
DE Dieser Teil verwenden Sie an der Seite „X“.	FIN Tätä osaa käytetään sivulla "X".
SE Denna del används på sidan "X".	PL Część używana na stronie „X”.

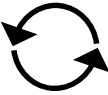
	
DK Nummeret refererer til detaljebilledet, hvor samlingen er vist. Start med 1, 2, 3 osv.	FR Le numéro fait référence au plan détaillé de l'assemblage. Commencer par 1, 2, 3, etc.
GB The number refers to the detail image in which the assembly is shown. Begin with 1, 2, 3 etc.	NL Het nummer verwijst naar de detailafbeelding waarin het frame wordt getoond. Begin met 1, 2, 3, etc.
DE Die Nummer bezieht sich auf das Bild, wo die Montage gezeigt ist. Fangen Sie mit 1, 2, 3 usw. an.	FIN Numero viittaa detaljikuvaan, jossa näytetään kokoonpano. Aloita 1, 2, 3 jne.
SE Siffran refererar till detaljbilden där monteringen visas. Börja med 1, 2, 3 osv.	PL A Numer odnosi się do szczegółowego zdjęcia, na którym przedstawiono zmontowane elementy. Zaczynij od 1, 2, 3 itp.

	
DK Sektionen samles i denne rækkefølge.	FR Assembler la section dans cet ordre.
GB Assemble the section in this order.	NL Dat is de volgorde van het monteren.
DE Die Sektion wird in dieser Reihenfolge gesammelt.	FIN Lohkot kootaan tässä järjestyksessä.
SE Sektionen monteras i denna ordning.	PL Sekcję należy montować w tej kolejności.

	
DK Venstre side / højre side.	FR Côté gauche / côté droit.
GB Left side / right side.	NL Linkerkant / rechterkant.
DE Links / rechts.	FIN Vasen / oikea puoli.
SE Vänster sida/höger sida.	PL Lewa / prawa strona.

	
DK Tallet angiver antal styk / gentagelser af processen.	FR Le chiffre indique le nombre de fois / répétitions de la procédure.
GB The number indicates the quantity / the number of times the process must be repeated.	NL Het getal geeft het aantal stuks / onderdelen van het proces aan.
DE Die Zahl zeigt die Anzahl der Stücke / der Wiederholungen des Prozesses an.	FIN Numero ilmaisee kappaleiden / toistojen määrän.
SE Siffran anger antal gånger / repetitioner av processen.	PL Liczba wskazuje liczbę sztuk / powtórzeń procesu.

	
DK Korrekt samling / forkert samling.	FR Assemblage correct / incorrect.
GB Correct assembly / wrong assembly.	NL Correcte montage / incorrecte montage.
DE Die korrekte Montage / die verkehrte Montage.	FIN Oikea kokoonpano / väärä kokoonpano.
SE Korrekt montering / felaktig montering.	PL Prawidłowy montaż / nieprawidłowy montaż.

	(DK) Delsamlingen roteres.
	(GB) Rotate the sub-assembly.
	(DE) Rotieren Sie den bisher montierten Teil.
	(SE) Delmonteringen roteras.
	(FR) Tourner l'assemblage réalisé jusqu'ici.
	(NL) Een gedeelte van het frame is gedraaid.
	(FIN) Osakokoonpanoa kierretään.
	(PL) Obrócić zmontowaną część.

	(DK) Møtrikken løsnes / skrues af og genbruges.
	(GB) Loosen / unscrew the bolt and reuse it.
	(DE) Lösen Sie die Schraubenmutter und wiederverwerten Sie sie.
	(SE) Muttern lossas / wskruvas loss och återanvänds.
	(FR) Desserrer / enlever l'écrou et le réutiliser.
	(NL) De moer wordt losgemaakt / losgeschroefd en gerecycled.
	(FIN) Mutteri irrotetaan ja kierrätetään.
	(PL) Poluzować / odkręcić nakrętkę i użyć jej ponownie.

	(DK) Vær opmærksom på justering / retning af profiler.
	(GB) Please note the adjustment / direction of the profiles.
	(DE) Beachten Sie die Justierung / die Richtung von den Profilen.
	(SE) Var uppmärksam på profilernas justering / riktning.
	(FR) Attention à l'ajustement / l'orientation des profilés !
	(NL) Let op de uitlijning / richting van de profielen.
	(FIN) Kiinnitä huomiota profiilien kohdistukseen / suuntaukseen.
	(PL) Zwrócić uwagę na ustawienie / orientację profili.

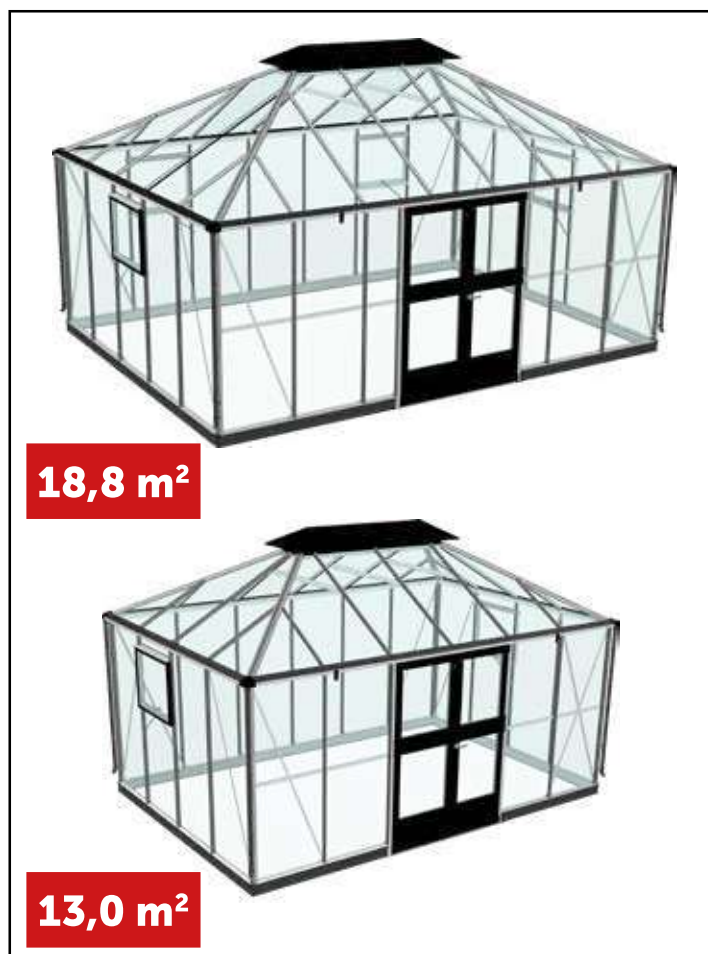
	(DK) Vær opmærksom på mål / detalje.
	(GB) Please note the measurement / detail.
	(DE) Beachten Sie das Maß / das Detail.
	(SE) Var uppmärksam på mått / detaljer.
	(FR) Attention aux dimensions / détails !
	(NL) Let op afmetingen / details.
	(FIN) Kiinnitä huomiota mittoihin / yksityiskohtiin.
	(PL) Zwrócić uwagę na wymiary / szczegóły.

	(DK) Sommersæson / vintersæson.
	(GB) Summer season / winter season.
	(DE) Die Sommersaison / die Wintersaison.
	(SE) Sommarsäsong / vintersäsong.
	(FR) Été / hiver.
	(NL) Zomer / winter.
	(FIN) Kesäkausi / talvikausi.
	(PL) Sezon letni / zimowy.

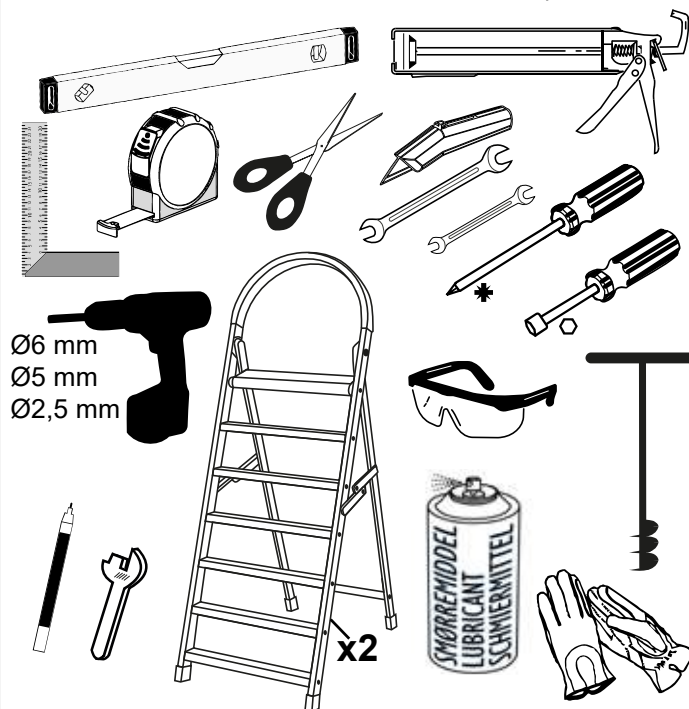
	(DK) Denne del kasseres.
	(GB) Discard this component.
	(DE) Dieser Teil kassieren Sie.
	(SE) Denna del kasseras.
	(FR) Jeter cette pièce.
	(NL) Dit deel wordt weggegooid.
	(FIN) Tämä osa hylätään.
	(PL) Część przeznaczona do utylizacji.

	(DK) Tips og tricks
	(GB) Tips and tricks
	(DE) Tipps und Tricks
	(SE) Tips och tricks
	(FR) Conseils et astuces
	(NL) Tips en trucs
	(FIN) Vinkkejä ja vihjeitä
	(PL) Porady i wskazówki

	
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Anbefalet Værktøj – Recommended Tools –
Empfohlen Werkzeug – Rekomenderas Verktyg –
Recommandés Outillage – Aanbevolen Gereedschap –
Suositellut Työkalut – Zalecane Narzędzia



Oversigt – Overview – Übersicht – Översikt – Détails – Overzicht – Sisällys – Zawartość

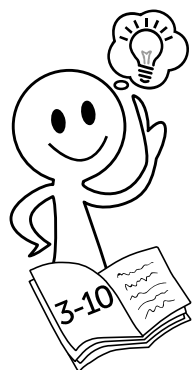
#	BOX 1	18,8 m ²	13,0 m ²
Fittings – Kleinteile			
 16-17			
#	BOX 2	18,8 m ²	13,0 m ²
Bag – Rear – Hinterseite			
30	13-10024332-30	-	1
30	13-10025050-30	1	-
31	13-20131800-31	6	5
32-5	13-20135044-325	1	-
32-6	13-20184326-326	-	1
33	13-10301931-33	2	2
34	13-20194326-34S	-	1
34	13-20195044-34S	1	-
77	13-20370740-77	2	-
#	BOX 3	18,8 m ²	13,0 m ²
For – Front – Vorderseite			
00	13-20301468-00S	1	1
09	13-10021460-09	-	1
09	13-10021819-09	1	-
10	13-10021460-10	-	1
10	13-10021819-10	1	-
11	13-20151920-11	2	2
31	13-20131800-31	4	2
32-5	13-20185044-325	1	-
32-6	13-20184326-326	-	1
33	13-10301931-33	2	2
34S	13-20194326-34S	-	1
34S	13-20195044-34S	1	-
90	13-10681460-90	-	2
90	13-10681819-90	2	-
#	BOX 4	18,8 m ² 2x	13,0 m ² 2x
Sider – Sides – Seiten			
14	13-20141800-14	2	2
30	13-10022896-30	-	1
30	13-10023614-30	1	-
31	13-20131800-31	4	3
32-5	13-20183608-325	-	1
32-6	13-20182890-326	1	-
33	13-10301931-33	2	2
34S	13-20192890-34S	-	1
34S	13-20193608-34S	1	-
77	13-20370740-77	1	1
451	00300451	2	2
#	BOX 6	18,8 m ²	13,0 m ²
Tag – Roof – Dach			
49	13-20421993-49	-	4
51	13-20131486-51	-	8
51-5	13-20130813-515	-	4
51-6	13-20130813-516	-	4
54	13-10541470-54	-	3
350	00300350	-	5

#	BOX 6A	18,8 m ²	13,0 m ²
Tag – Roof – Dach			
49	13-20422544-49	4	-
#	BOX 6B	18,8 m ²	13,0 m ²
Tag – Roof – Dach			
51	13-20131900-51	4	-
51-5	13-20130813-515	4	-
51-5	13-20131643-515	4	-
51-6	13-20130813-516	4	-
51-6	13-20131643-516	4	-
54	13-10541470-54	2	-
350	00300350	7	-
#	BOX 7	18,8 m ²	13,0 m ²
Topkegle – Top – Dachabzug			
348	00300348	1	1
415S	00310415S	1	1
416S	00310416S	1	1
507	00300507	4	4
#	BOX 8	18,8 m ²	13,0 m ²
Dør – Door – Tür			
55	13-20170517-55S	4	4
56	13-20160517-56S	1	1
57	13-20221075-57S	1	1
58	13-20221075-58S	1	1
59	13-20220812-59S	2	2
61	13-10020651-61S	1	1
340S	00310340S	1	1
#	BOX 9	18,8 m ²	13,0 m ²
Dør – Door – Tür			
59	13-20220812-59S	1	1
62	13-20170578-62S	4	4
63	13-20160578-63S	1	1
64	13-20231075-64S	1	1
65	13-20221075-65S	1	1
66	13-20230812-66S	1	1
67	13-10020712-67S	1	1
339S	00310339S	1	1
#	BOX 10	18,8 m ² 2x	13,0 m ² 1x
Vindue – Window – Fenster			
70	13-20250738-70S	2	2
71	13-20270611-71S	4	4
72	13-20260738-72S	2	2
73	13-10530510-73S	2	2
75	13-20290748-75S	2	2

#	BOX 11	18,8 m ²	13,0 m ²
Montagelister – Cappings – Montageleiste			
M1644	07093053	-	32
M1800	07093054	78	36
M2058	07093055	20	8
#	BOX 12	18,8 m ²	13,0 m ²
3 mm: Hærdet glas – Toughened glass – Sicherheitsglas (ESG)			
A	00281528	17	16
A1	00281534	2	-
B	00281511	-	4
B	00281561	2	-
B1	00281536	8	-
B1	00281546	-	8
B2	00281537	8	8
B3	00281571	2	-
B4	00281562	4	-
C	00281503	4	2
D	00281504	4	2
F	00281538	4	2
G	00281507	2	2
H	00281508	2	2

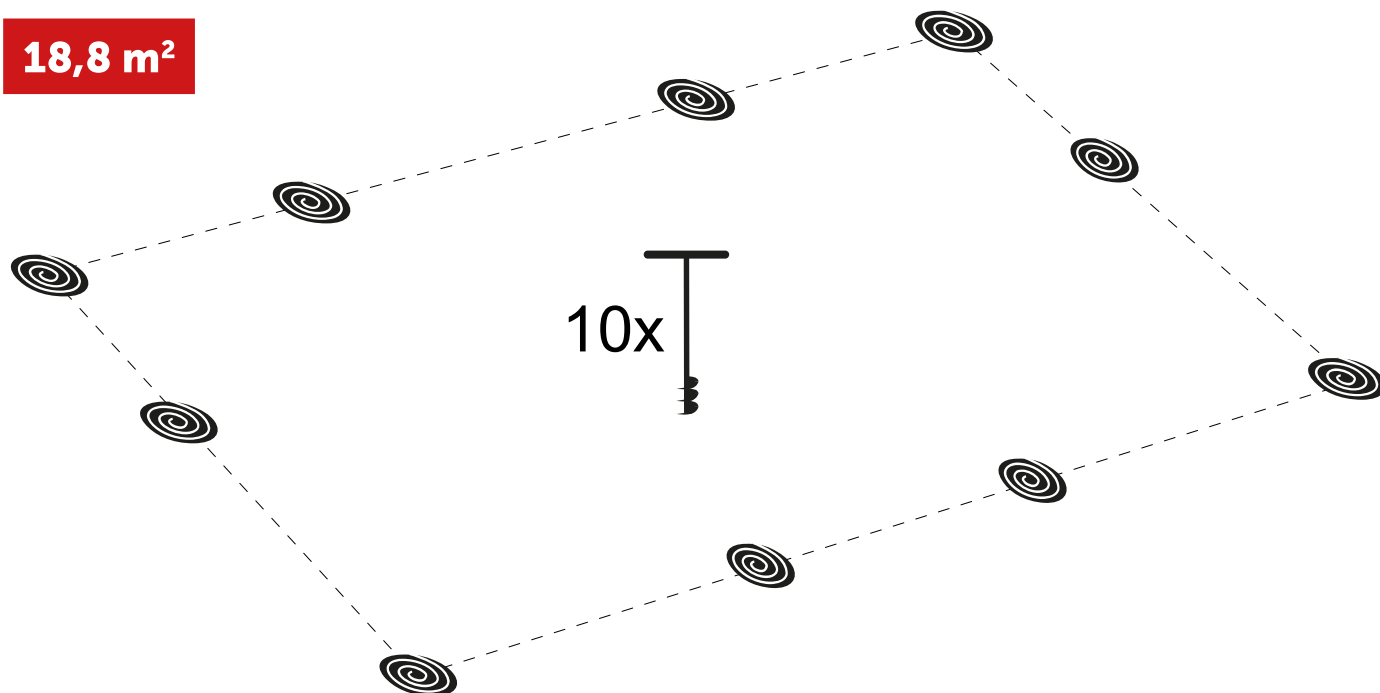
BOX 1						
# Position no.				Model		Article No.
				18,8 m²	13,0 m²	
	05S	-	F01831	4	4	13-20210040-05S
	06S	-	F01830	4	4	13-20210040-06S
	68S	-	F01830	4	4	13-20200080-68S
	69S	-	F01831	4	4	13-20200080-69S
	204S	-	F01841	4	2	00310204S
	205S	-	F01841	4	2	00310205S
	280	-	F01852 F01854	300	239	00402280
	300S	-	F01835	1	1	00310300S
	338S	-	F018172	8	4	00310338S
	349S	-	F01890	8	4	00310349S
	351S	-	F018213	2	2	00310351S
	358S	-	F018173	16	8	00310358S
	365	-	F018121	8	8	00310365
	407	-	F01839	4	2	00300407
	419	-	F01860	4	4	00300419
	440	-	F01862	4	4	00300440
	441 A	-	F01863	4	4	00300441
	441 B	-	F01863	4	4	00300441
	450	-	F01839	4	2	00300450
	470	-	F01891	4	4	00300470
	500	-	F01885	4	4	

BOX 1						
# Position no.				Model		Article No.
				18,8 m²	13,0 m²	
	501	-	F01886	4	4	00300501
	607	M6x16	F018195	16	16	00300607
	610	M6x15	F01848	16	13	00300610
	612	M5x10	F01839	4	2	00300612
	615	M5x20	F01839	4	2	00300615
	616	M6	F01845 F01846	260	199	00300616
	617	M6x11	F01842 F01843	244	186	00300617
	629	M5	F01839	8	4	00300629
	662	5x80	F01833	36	36	00300662
	664	3,5x16	F01832	12	12	00300664
	664S	3,5x16	F01866	16	8	00300664S
	667	3,5x6,5	F01887	4	4	00300667
	668	4x16	F01865	4	4	00300668
	669	M4	F01865	4	4	00300669
	691	-	F01837	4	4	00300691
	713	-	00300713	1	1	00300713
	995	M6x10	F01887	8	8	00500995
	996	M6	F018195	16	16	00500996
	1005	3,5x16	F01836	8	8	00401005
	20-1010	-	F01887	4	4	20-1010
	1011	4,2x13	F01836	2	2	00401011

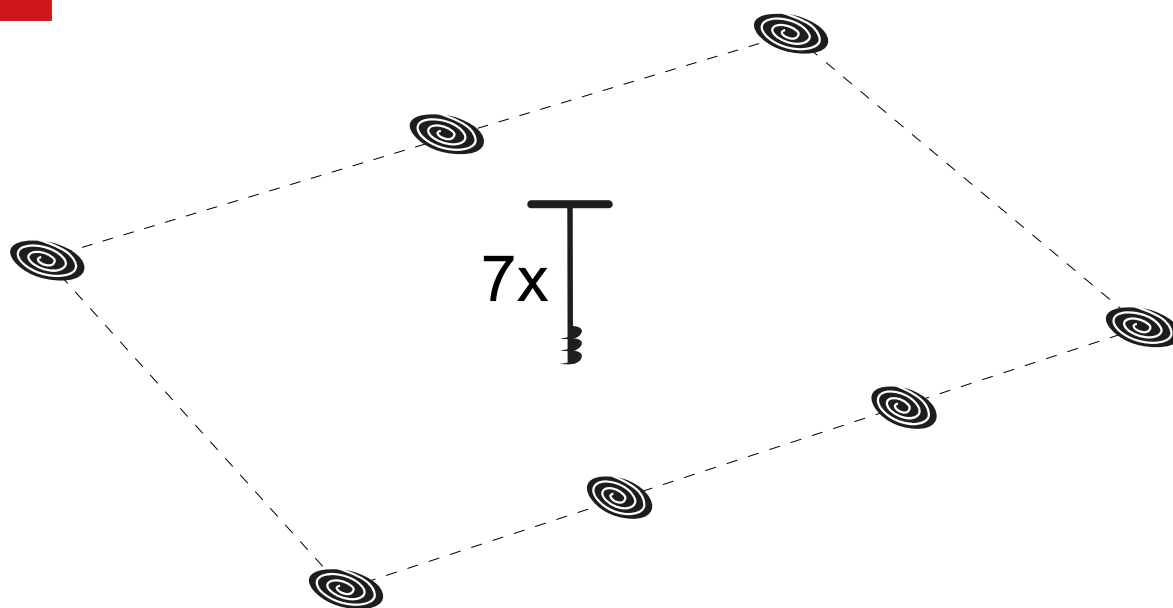


2

18,8 m²



13,0 m²



Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

18,8 m²

B - 3672 mm

13,0 m²

Fittings

	#	mm	18,8 m ²	13,0 m ²	Article no.
	40	500	4	1	14-10360500-40S
	341S	345	1	1	00310341S
	342S	345	1	1	00310342S
	613	M6x65	16	4	00300613
	989S	345	4	4	00500989S
	995	M6x10	24	24	00500995
	996	M6	72	36	00500996
	706	M10	8	2	00300706
	720	M10x100	4	1	00300720

35

	992S	-	14	12	00500992S
	520	30x40	4	1	00300520

36

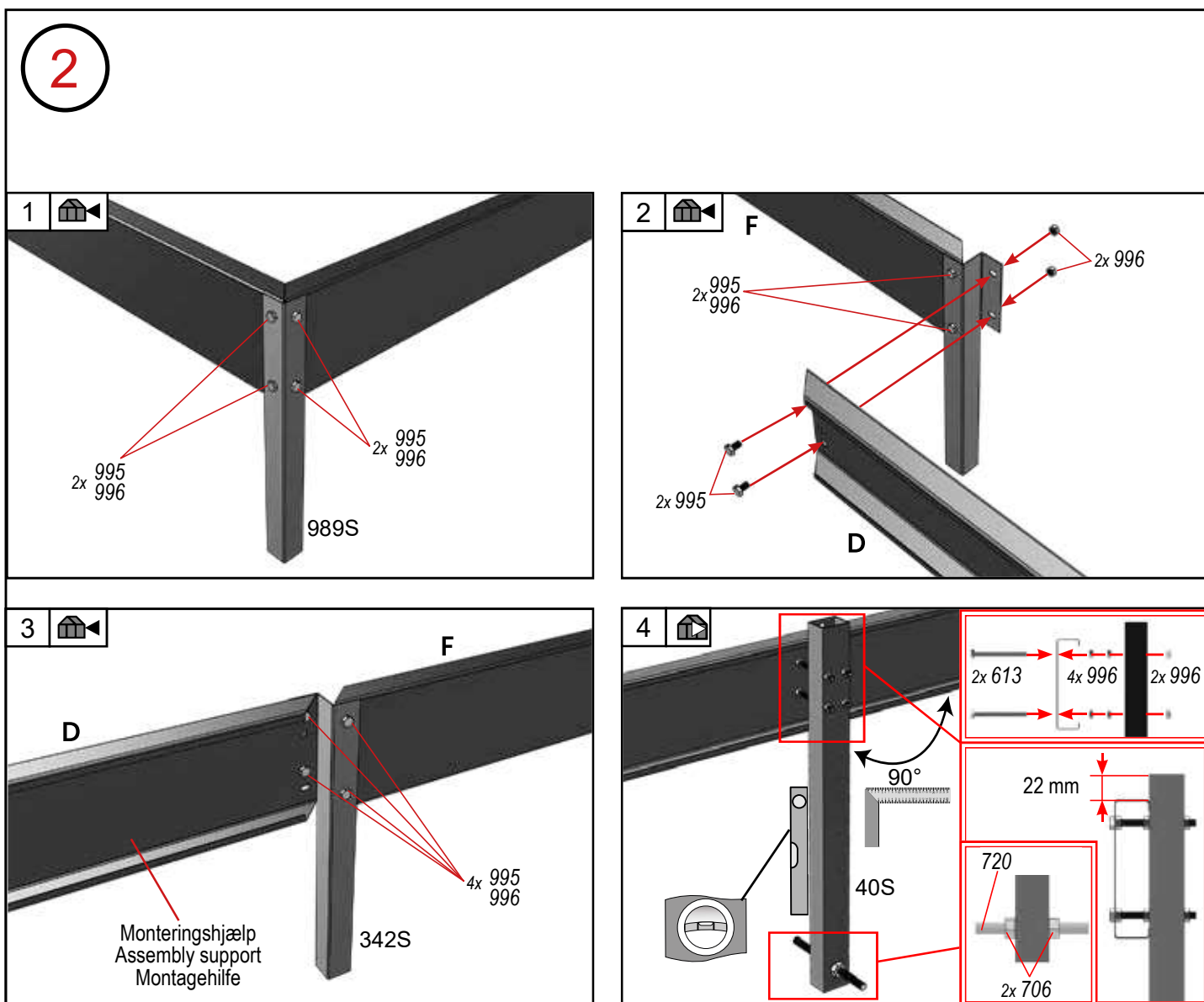
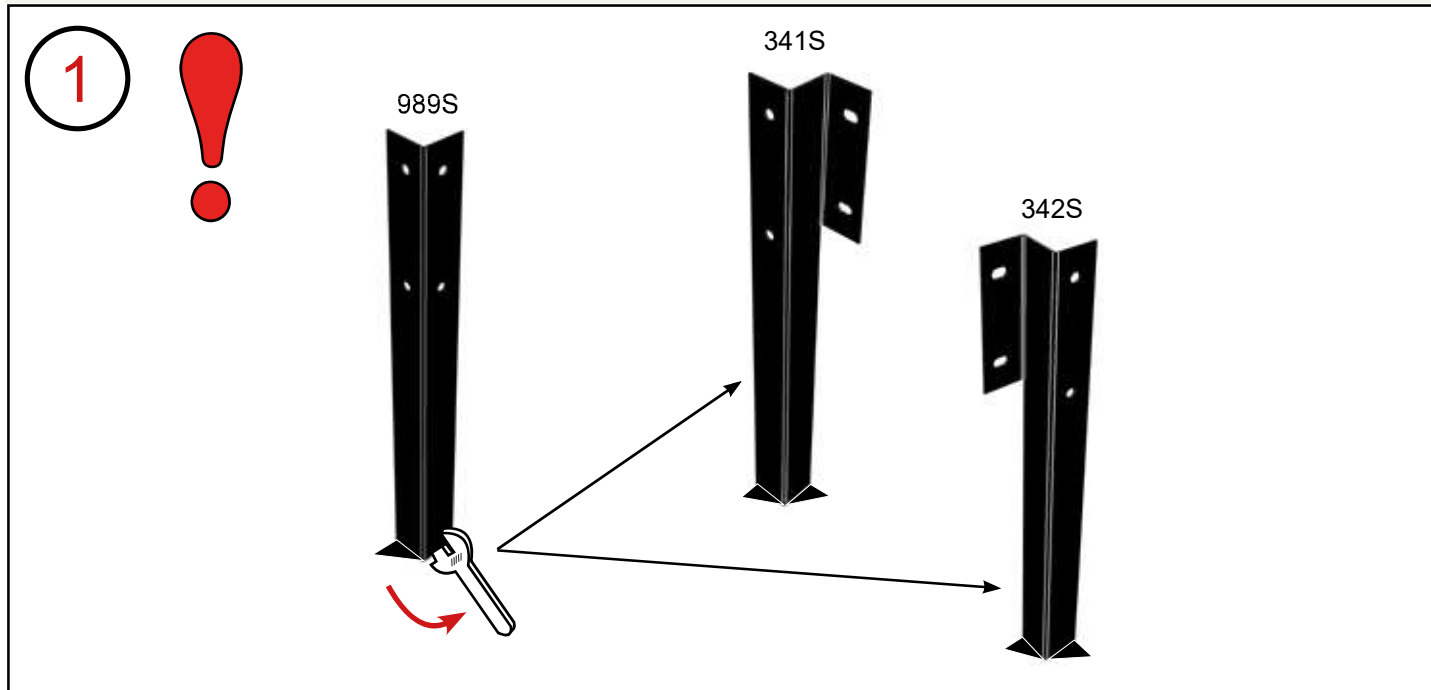
	88	40	1	1	13-10020040-88A
	280	-	84	60	00402280
	995	M6x10	12	10	00500995
	996	M6	12	10	00500996

Fundament – Base

	#	mm	18,8 m ²	13,0 m ²	Article no.
[	F	1458	-	2	00511458S
	F	1817	2	-	00511817S
	D	1468	1	1	00511468S
	B	2954	-	2	00512954S
	B	3672	2	-	00513672S-1
	L	4390	-	1	00514390S-1
	L	5108	1	-	00515108S-2

Fundament – Base – Embase – Fundering – Perustus

Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria



Fundament – Base – Embase – Fundering – Perustus

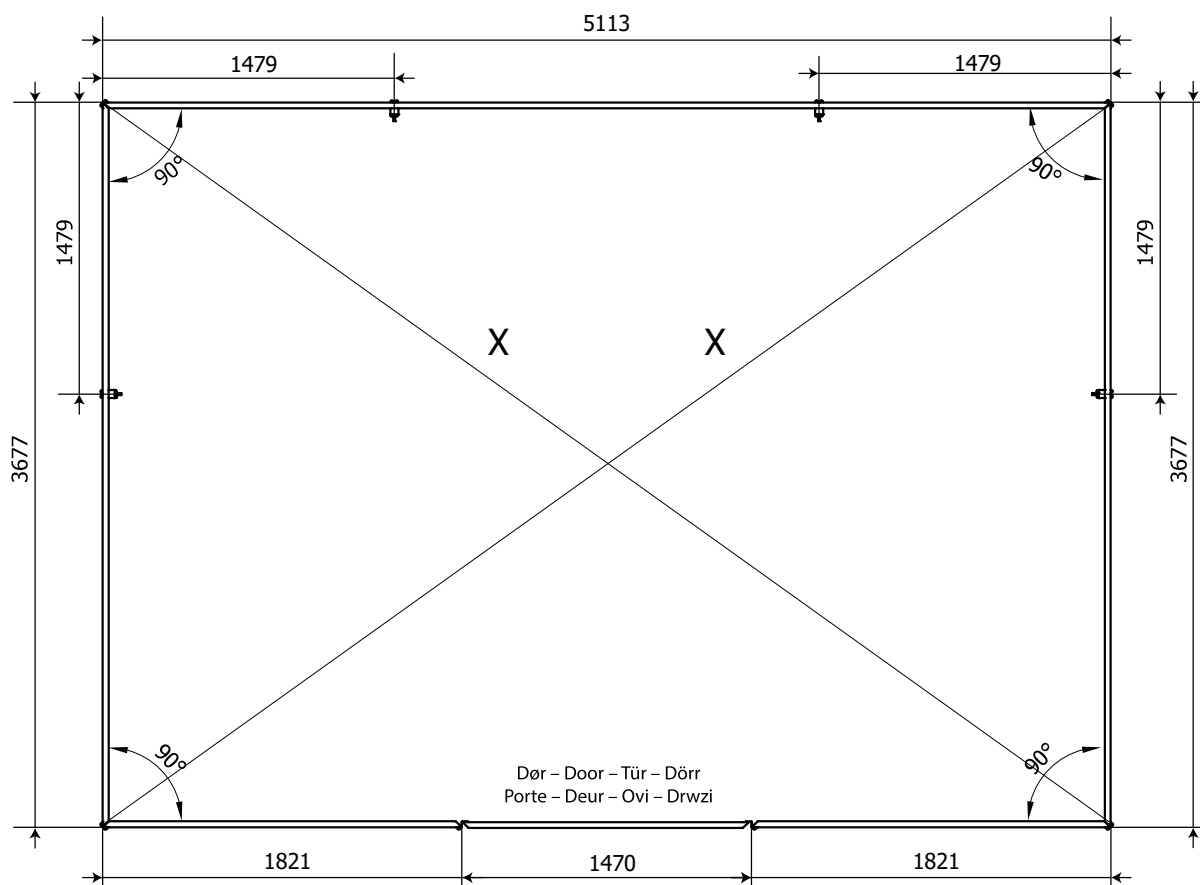
Tilbehør – Accessories – Zubehör – Tillbehör – Accessoires – Toebehoren – Lisävarusteet – Akcesoria

3

18,8 m²



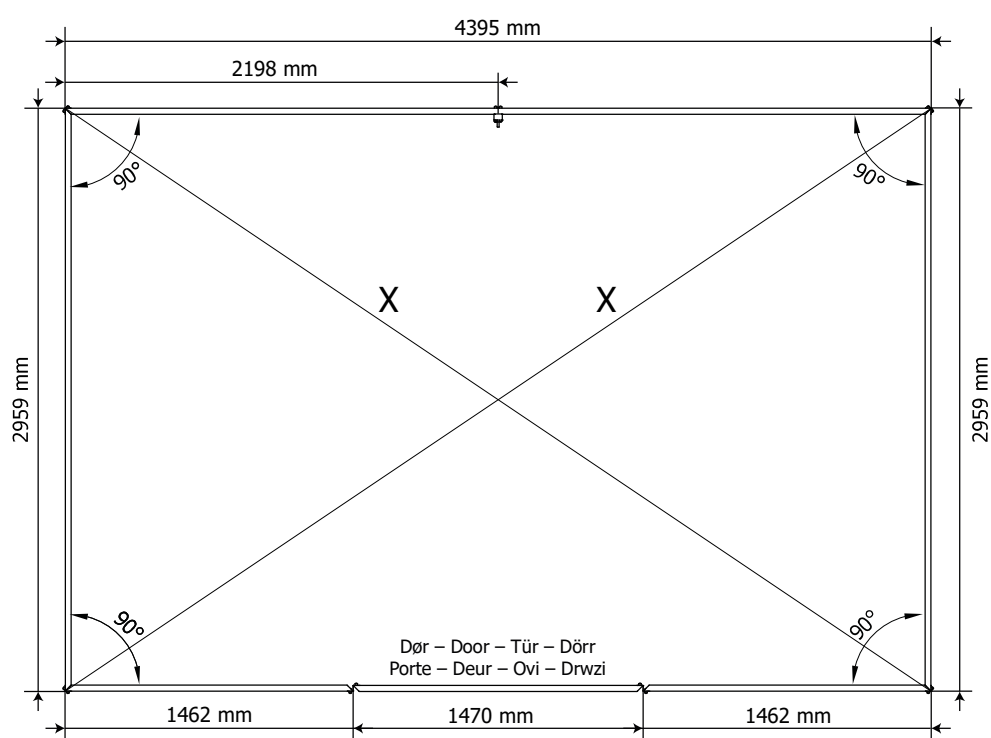
X = X



13,0 m²



X = X

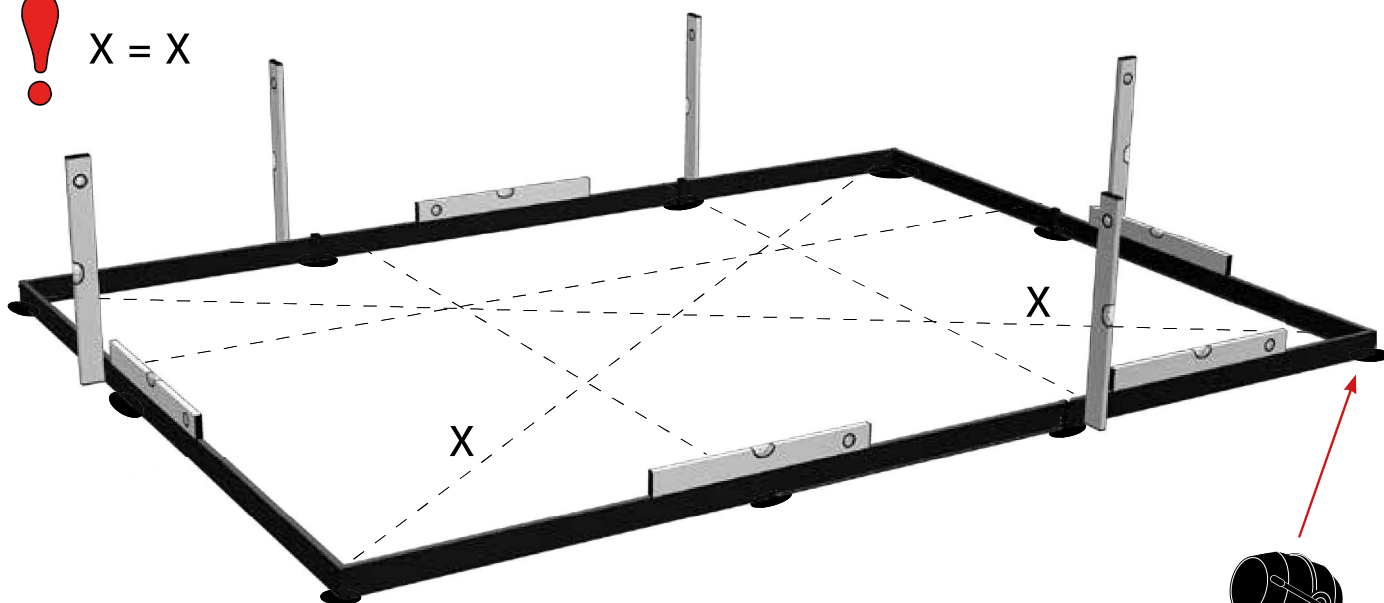


Fundament – Base – Embase – Fundering – Perustus

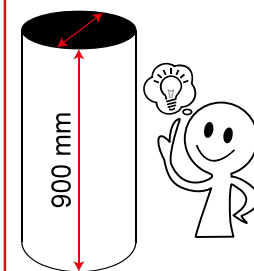
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4

18,8 m²



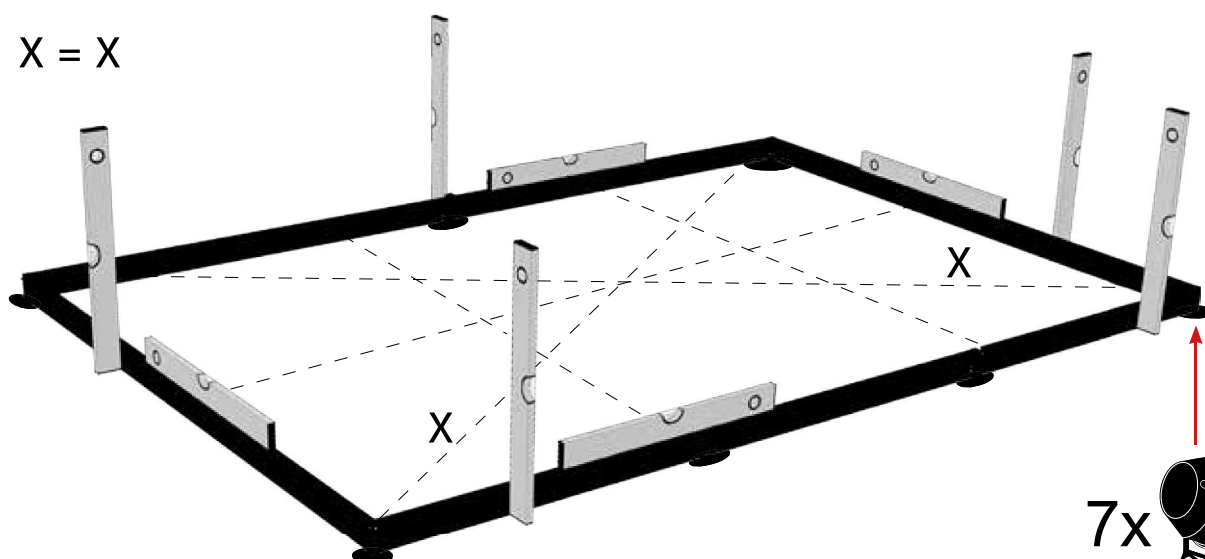
Ø150 mm → 16 L



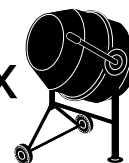
10x

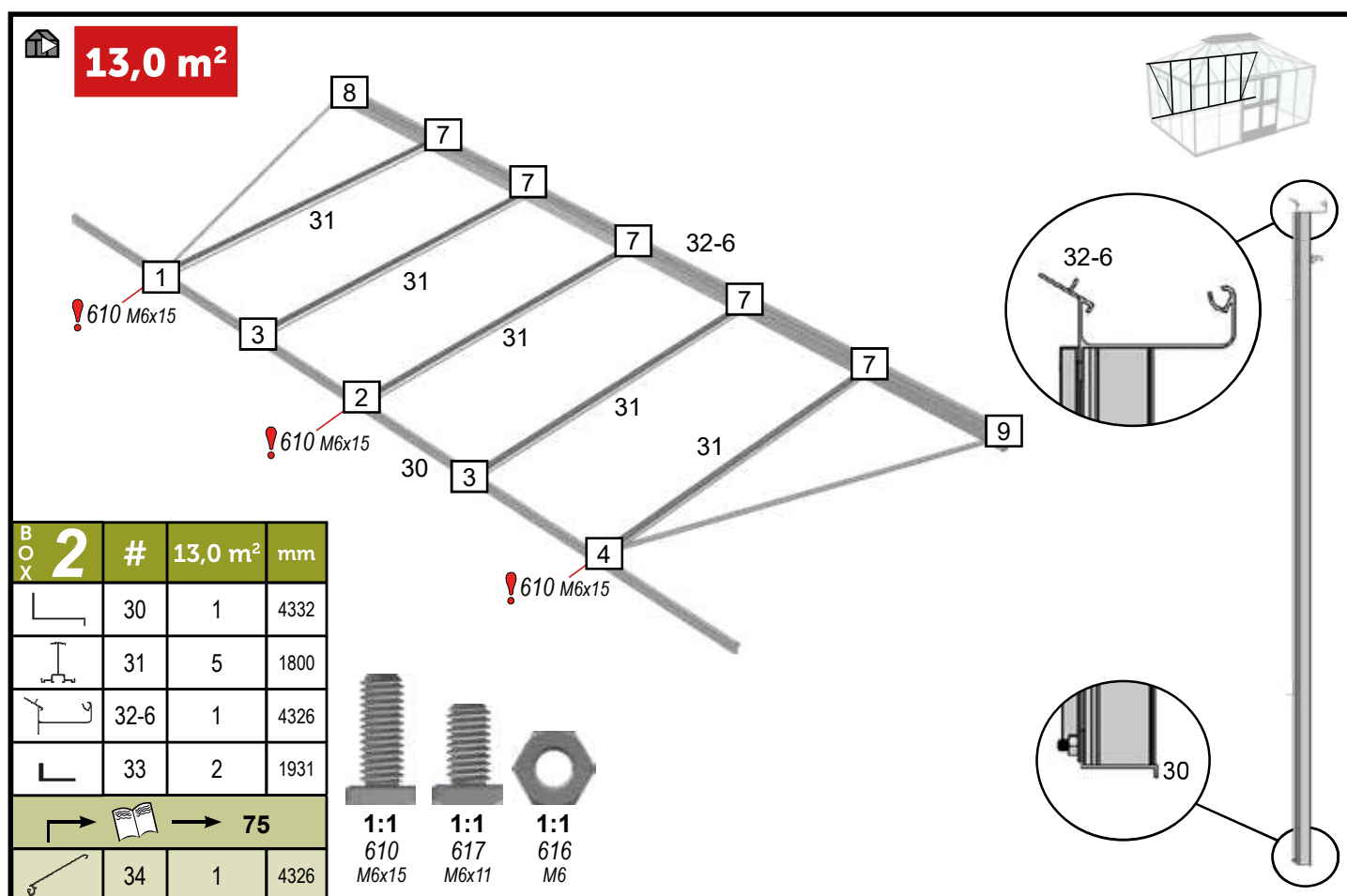
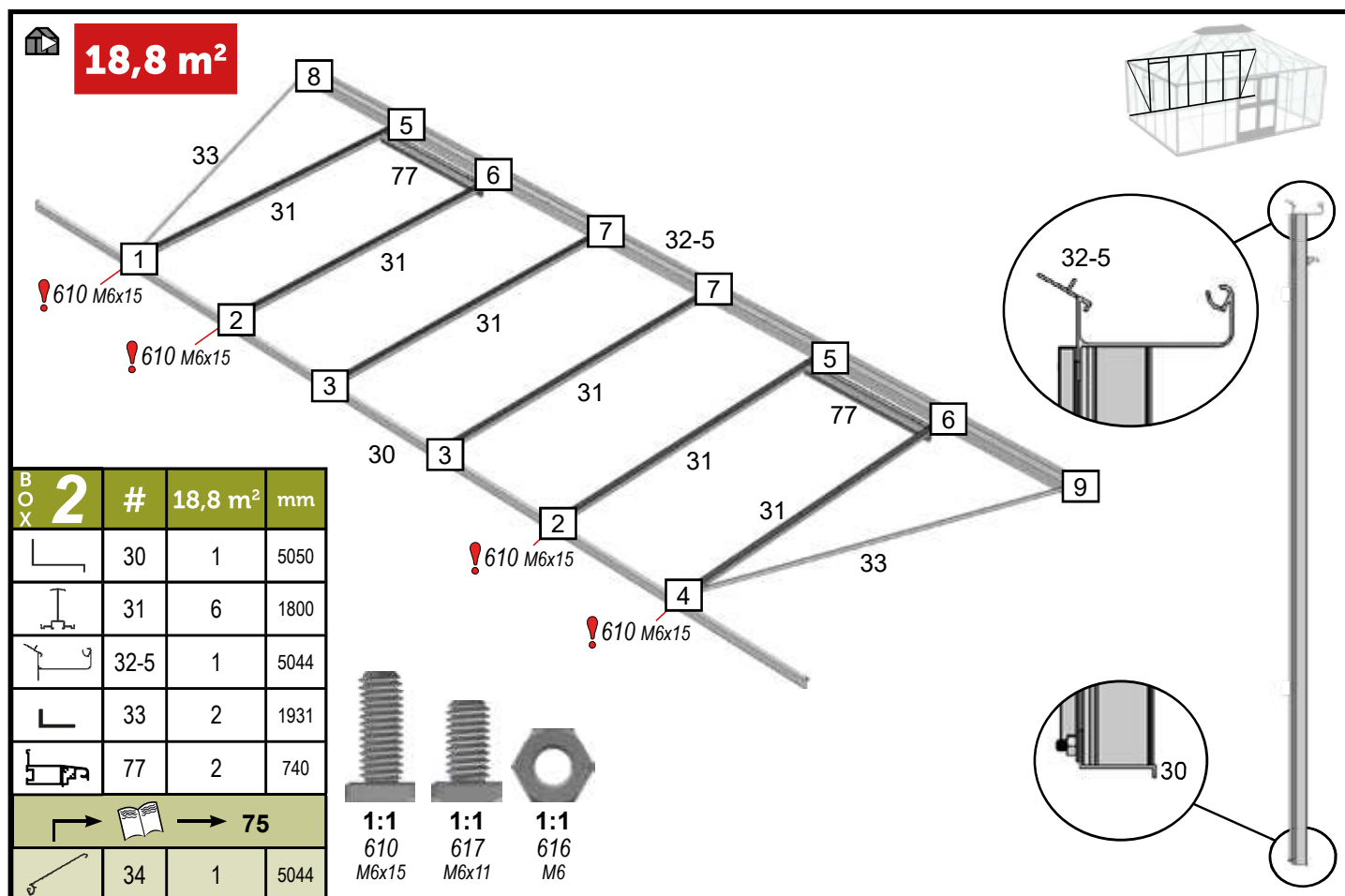


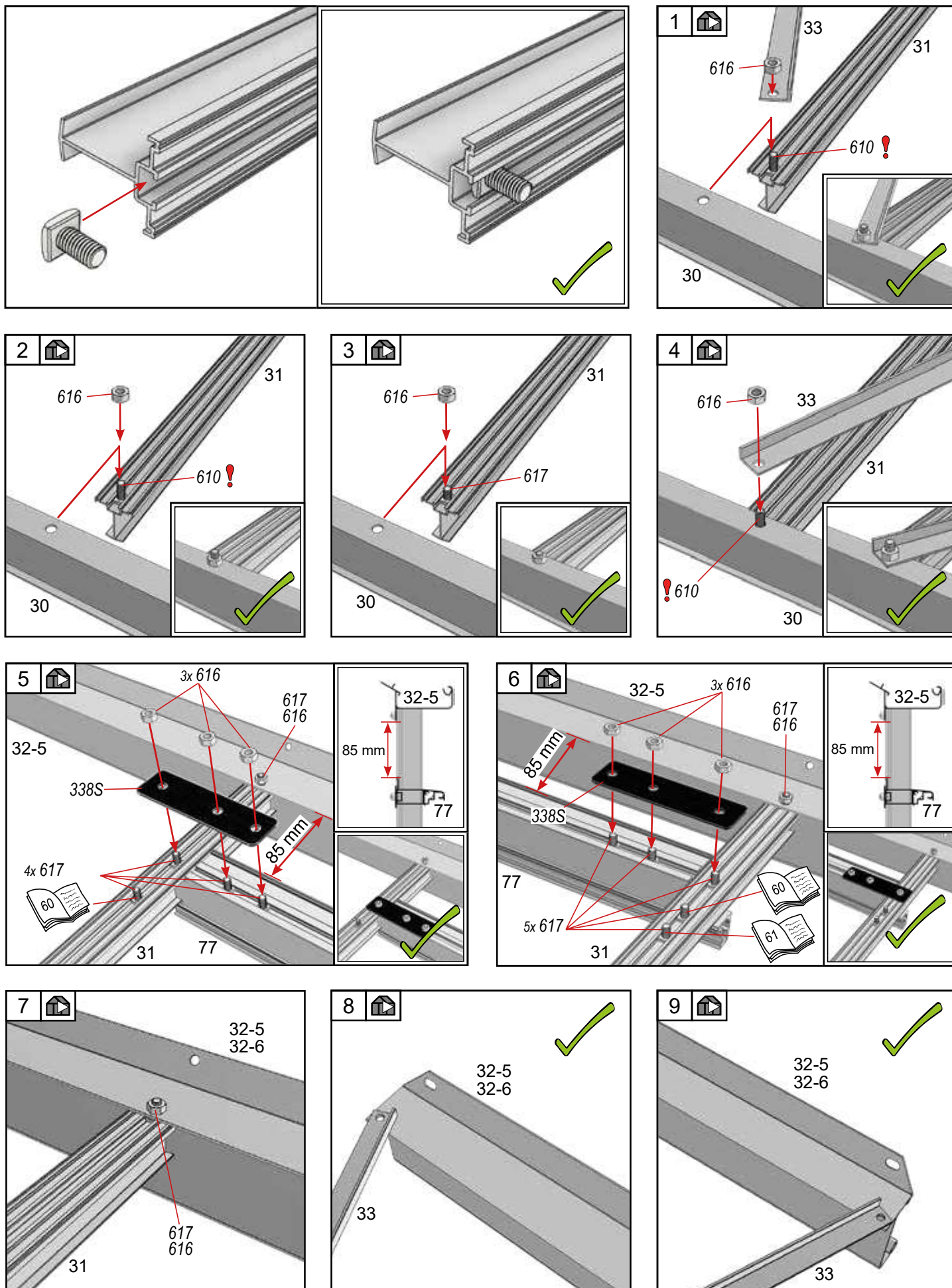
13,0 m²

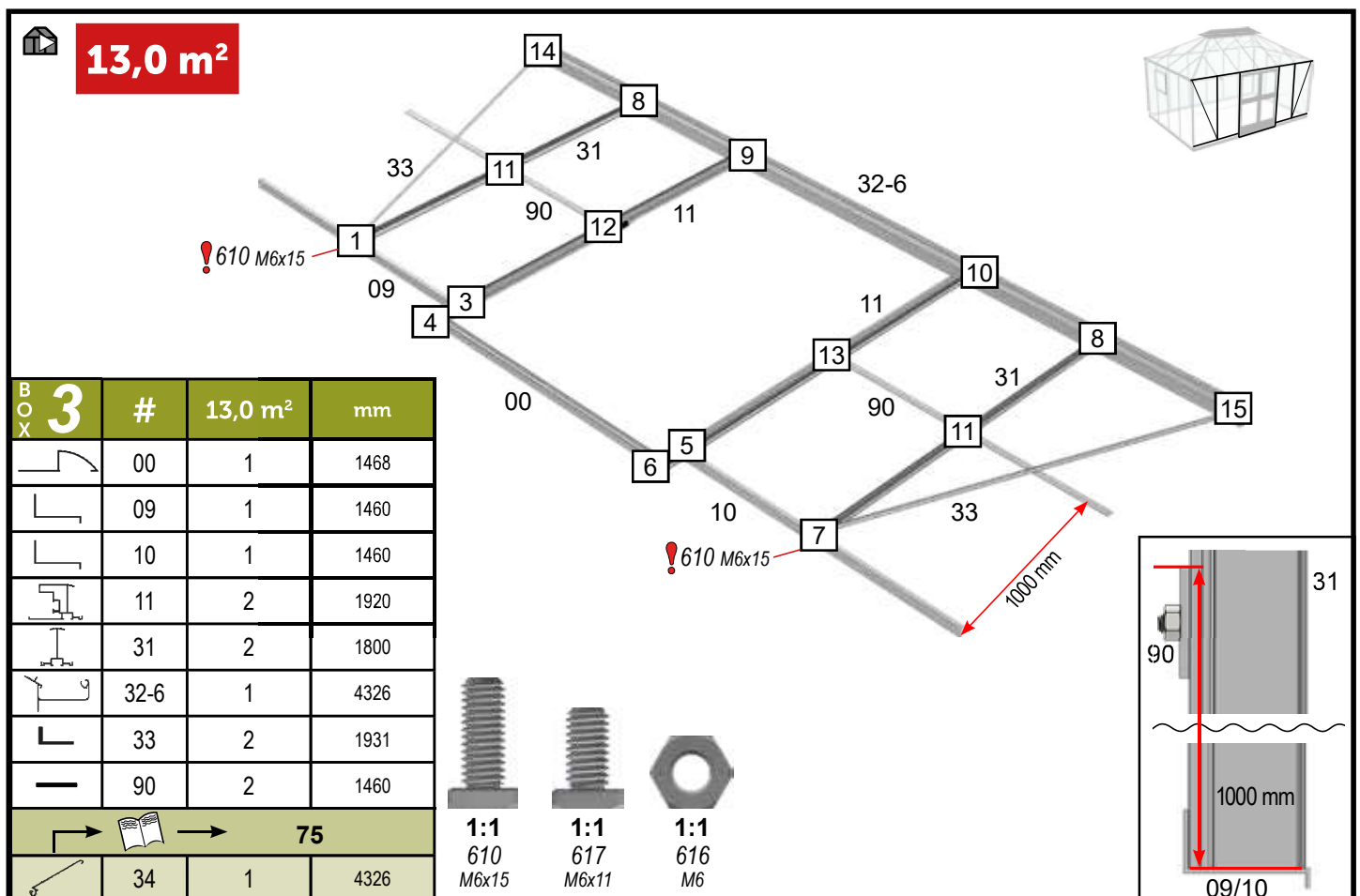
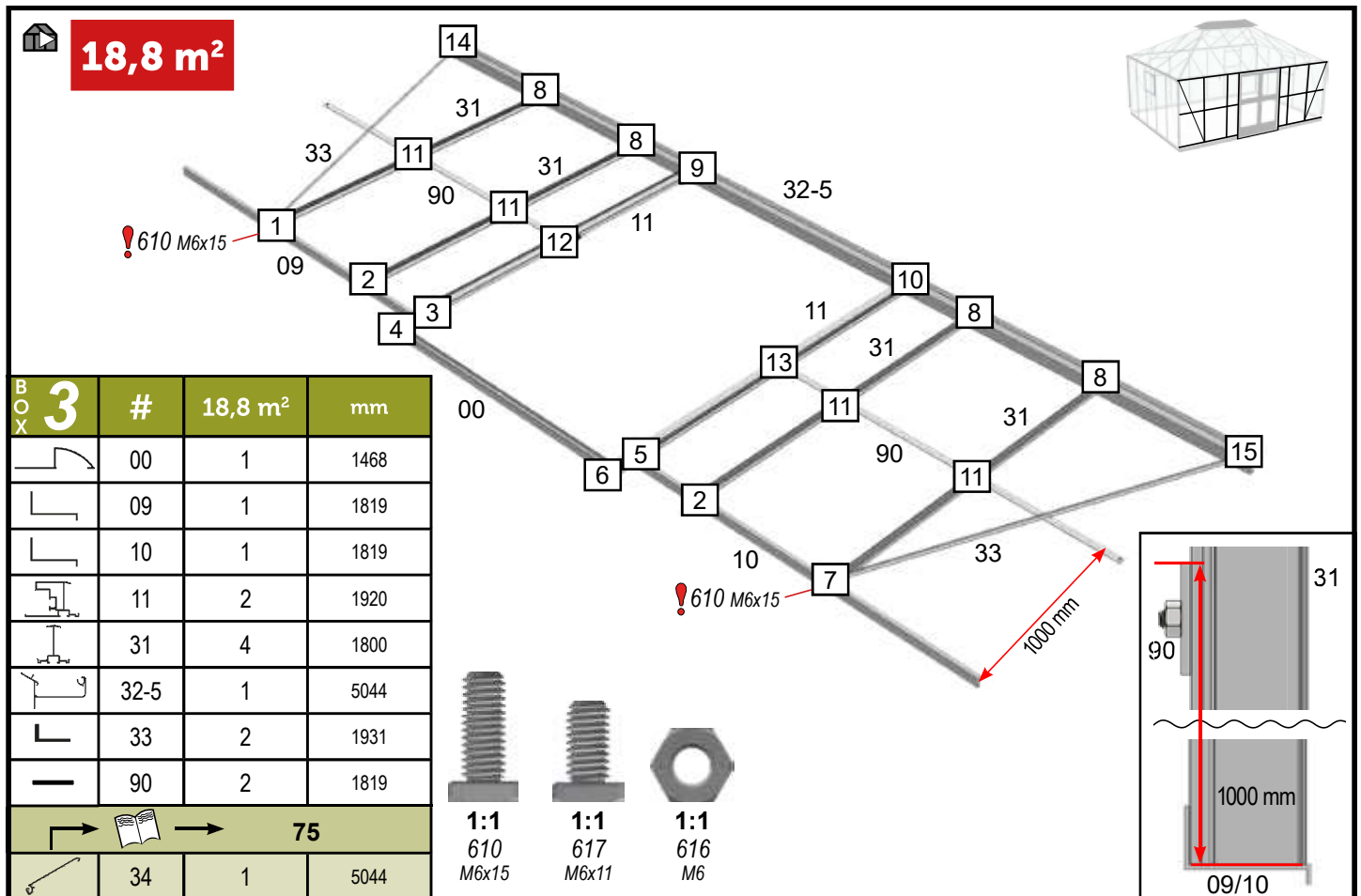


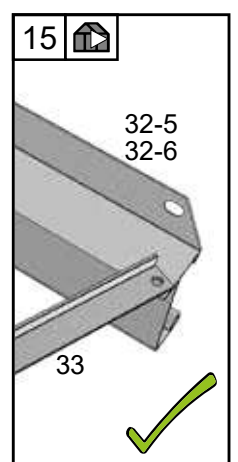
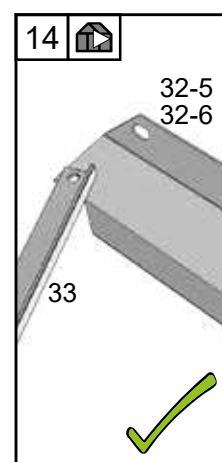
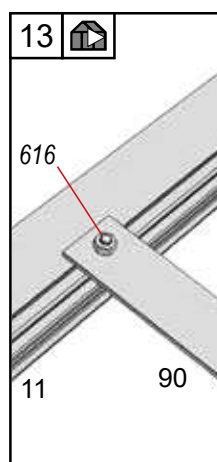
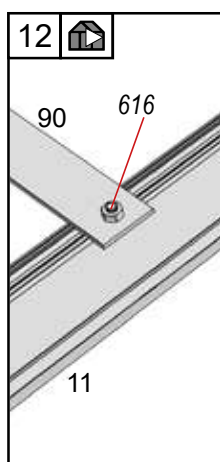
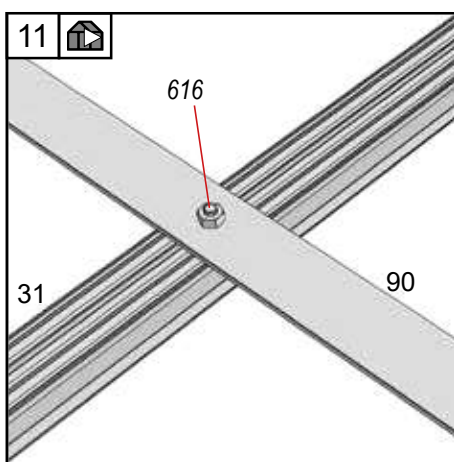
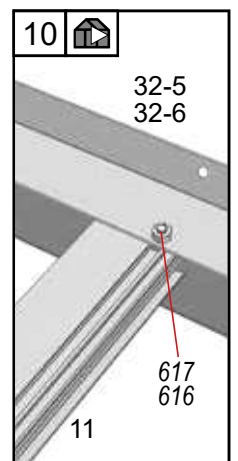
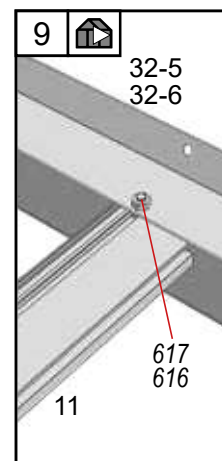
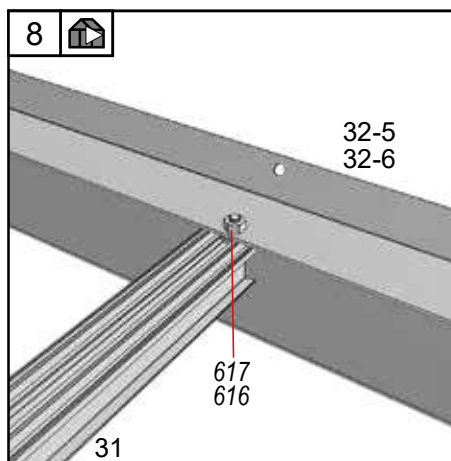
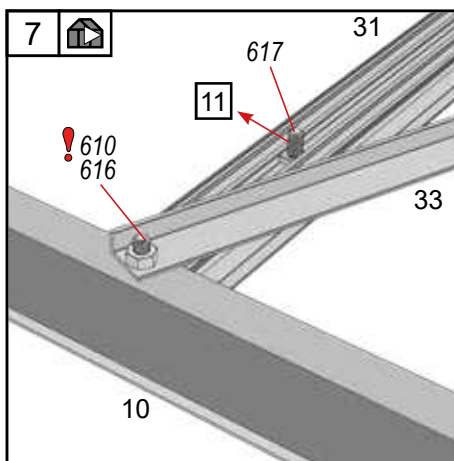
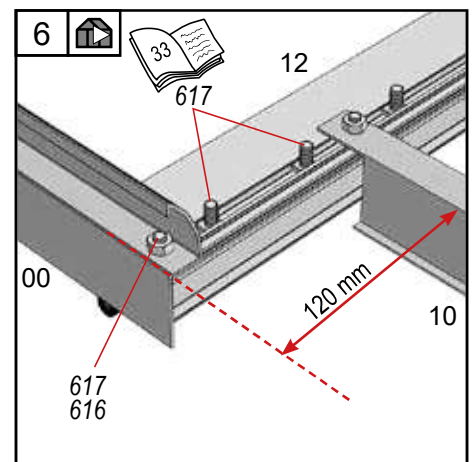
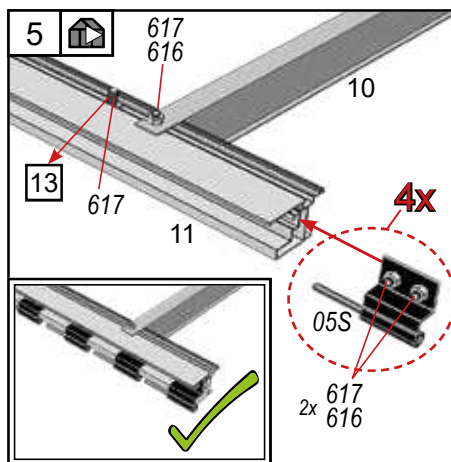
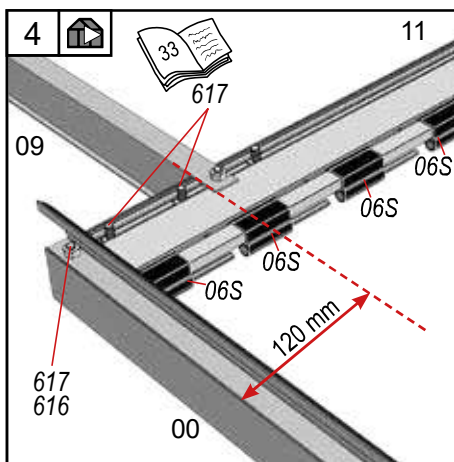
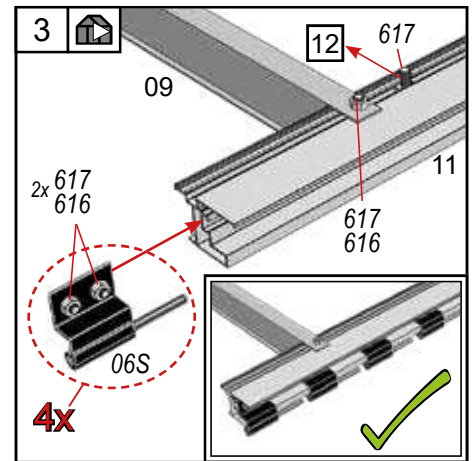
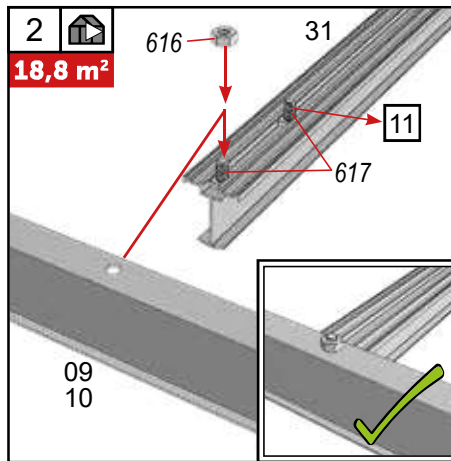
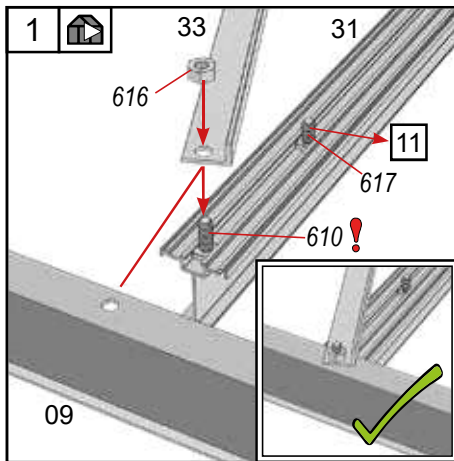
7x





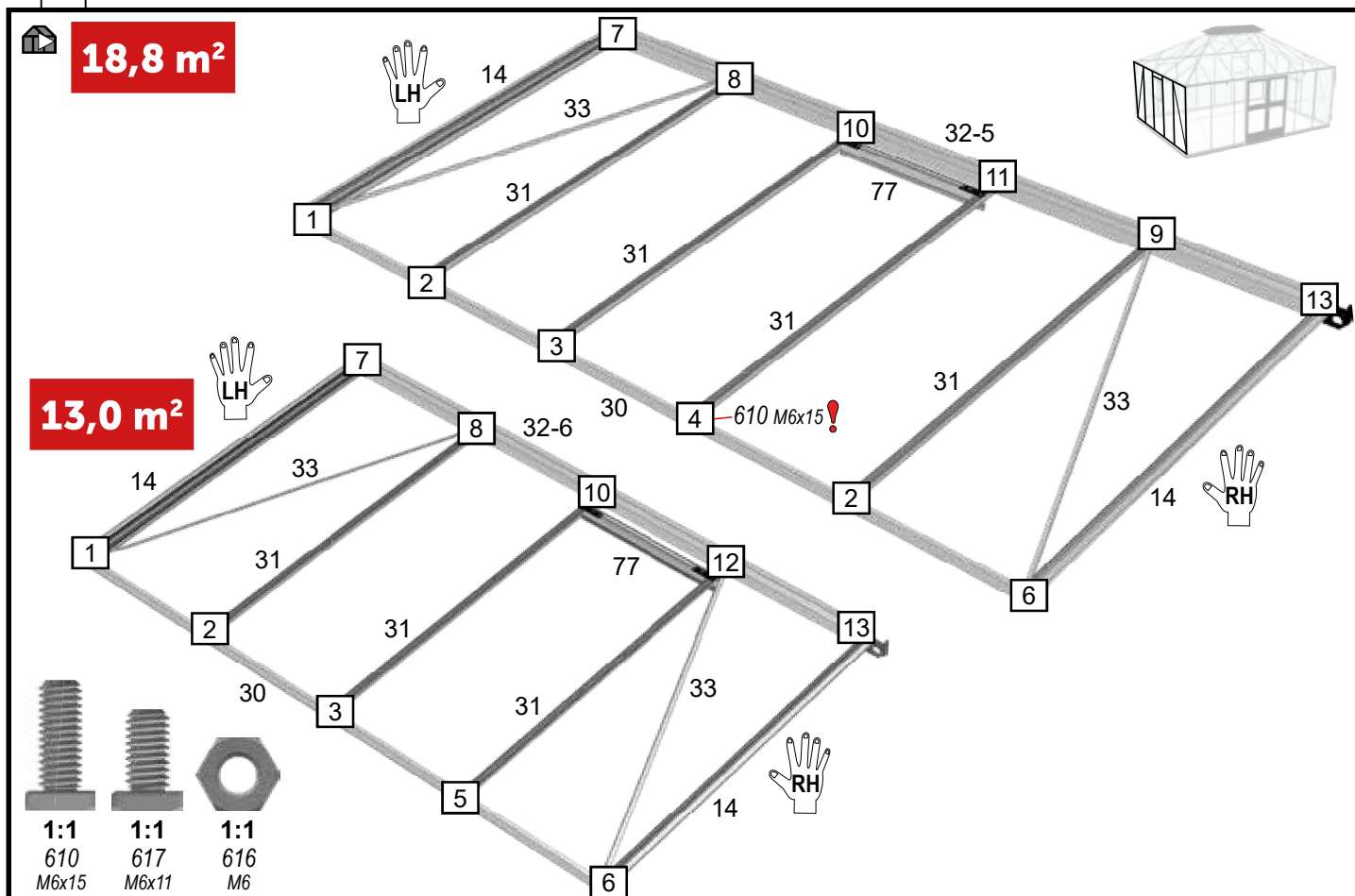




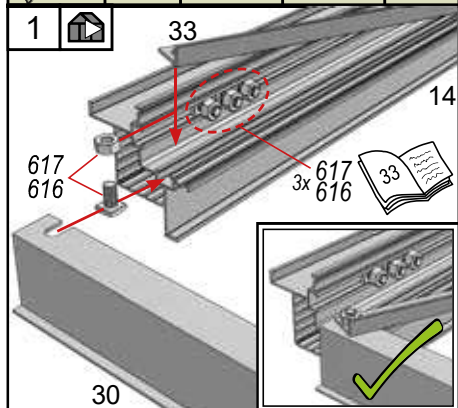




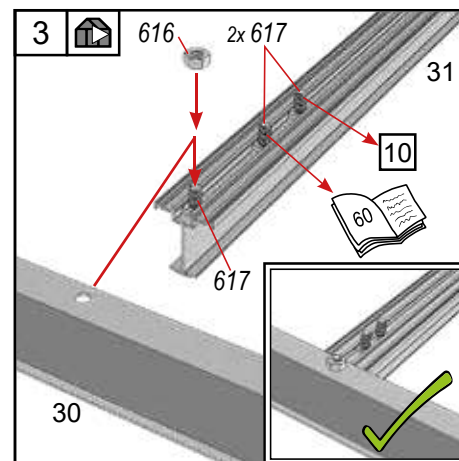
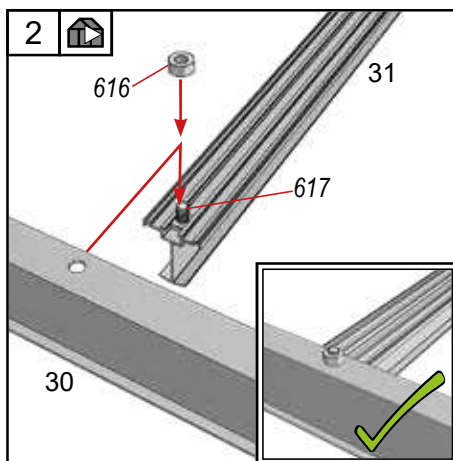
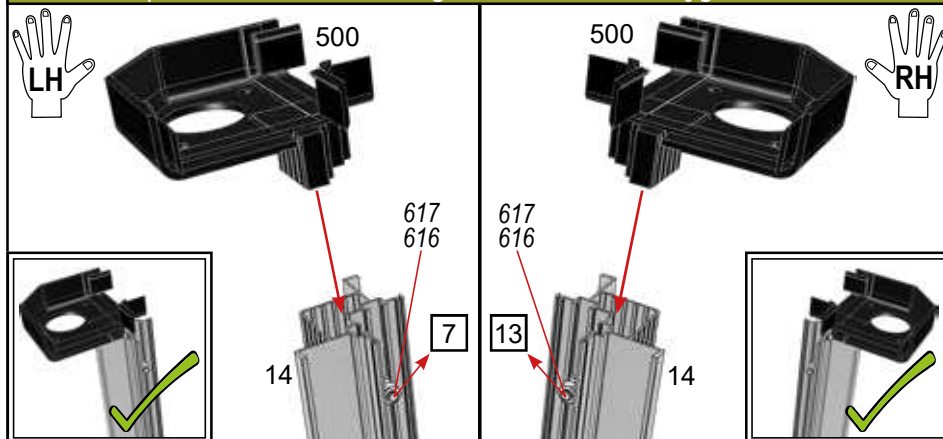
Sider – Sides – Seiten – Sidor – Côtés Zijkanten – Puolet – Strony



BOX	#	18,8 m²	13,0 m²	mm
	14	2	2	1800
	30	1	1	3614
	31	4	3	1800
	32-5	1	-	3608
	32-6	-	1	2890
	33	2	2	1931
	77	1	1	740
74				
	451	2	2	1650
	34	-	1	2890
	34	1	-	4326

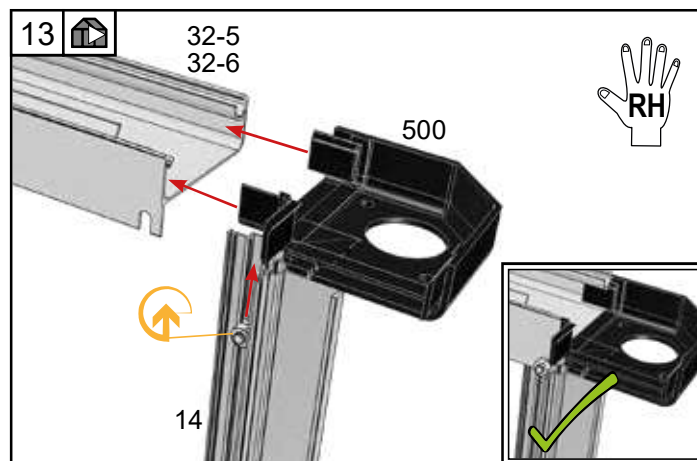
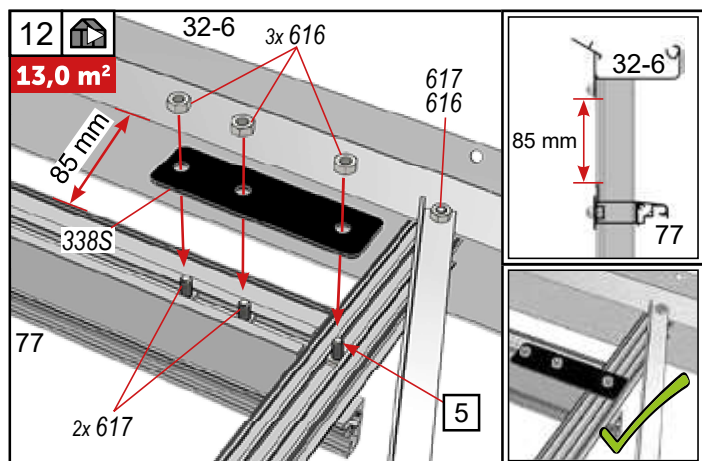
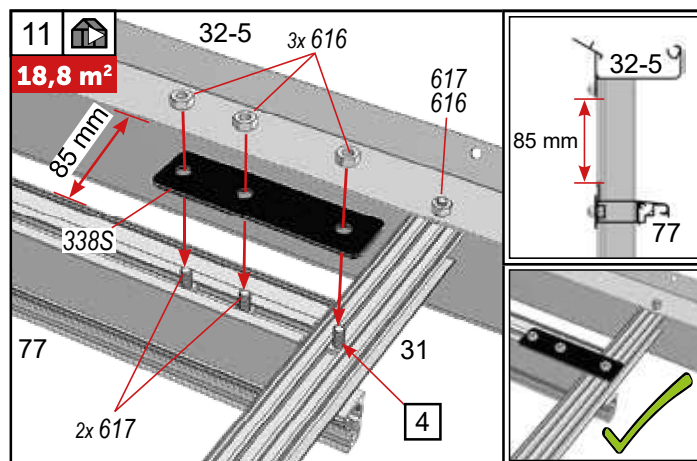
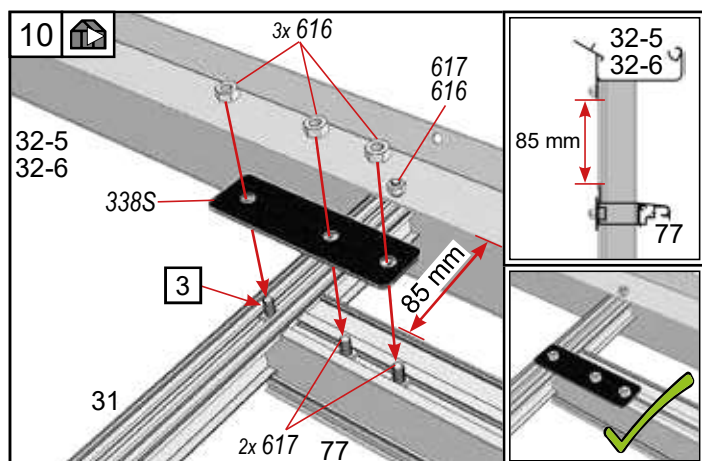
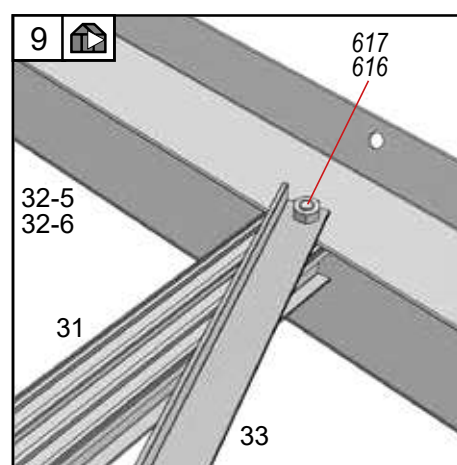
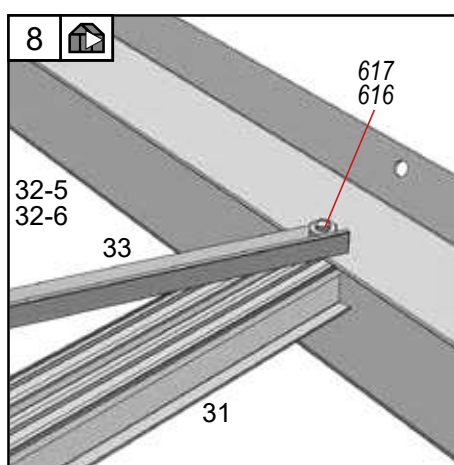
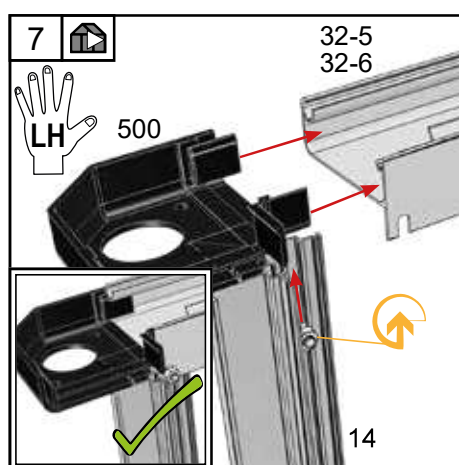
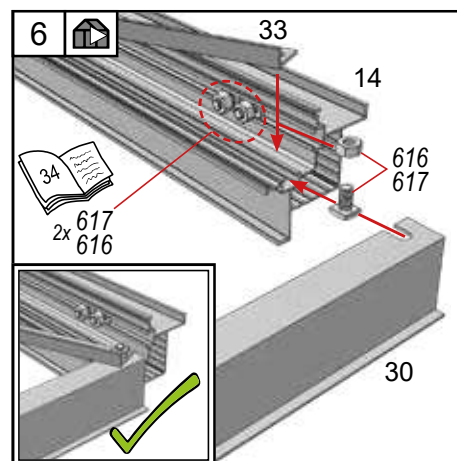
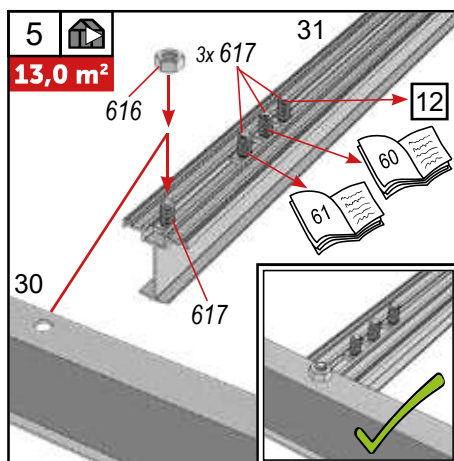
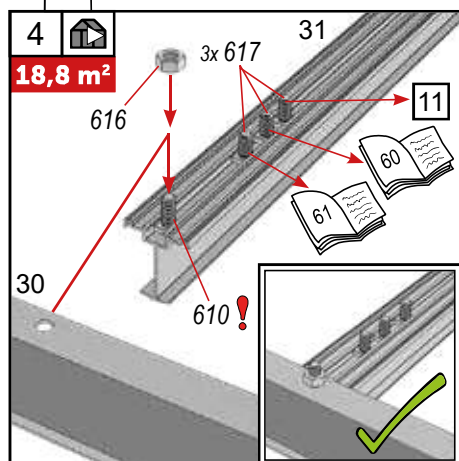


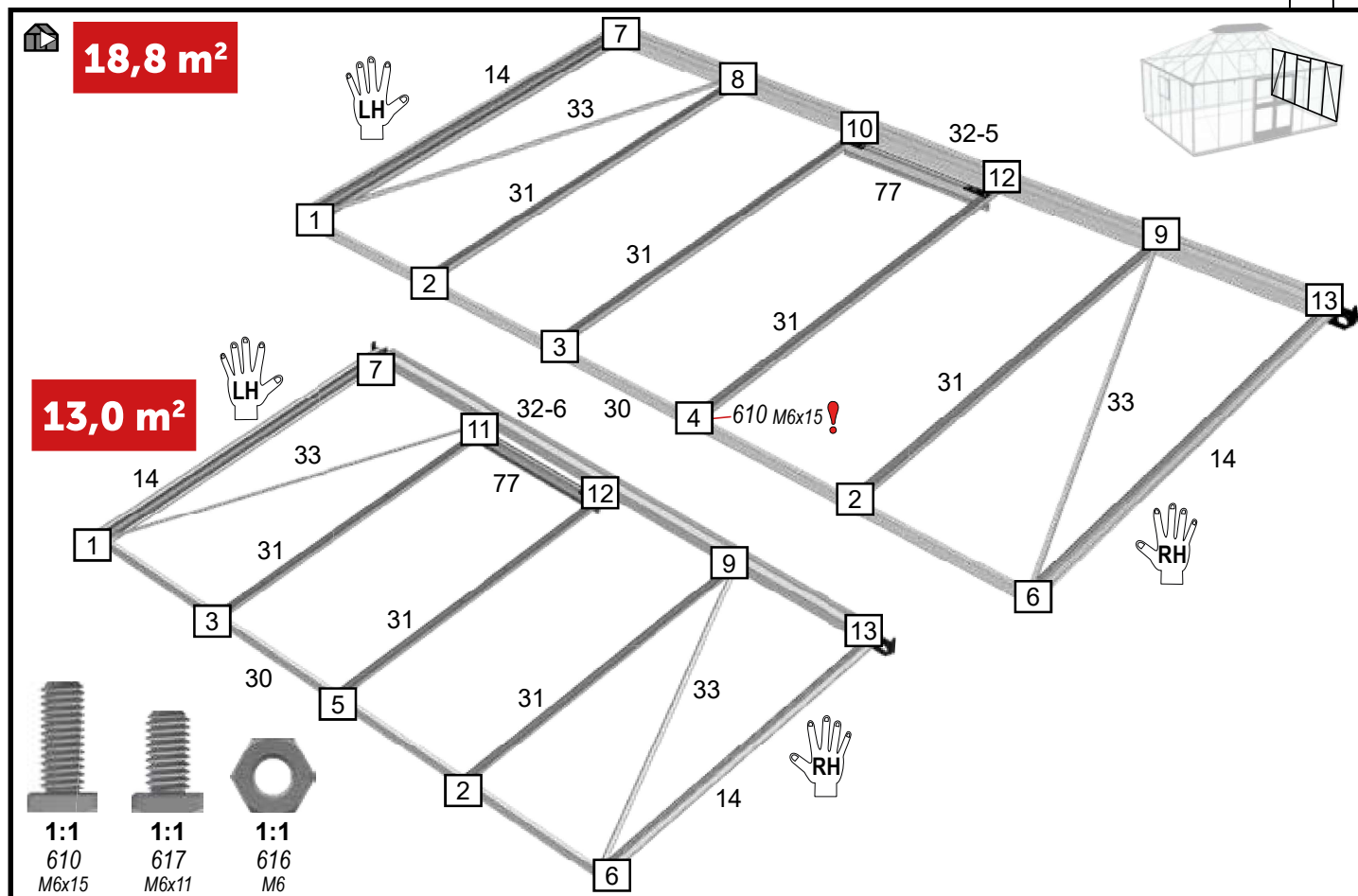
Forberedelse – Preparation – Vorbereitung – Förberedelse Préparation – Voorbereiding – Valmistelun – Przygotowawcze



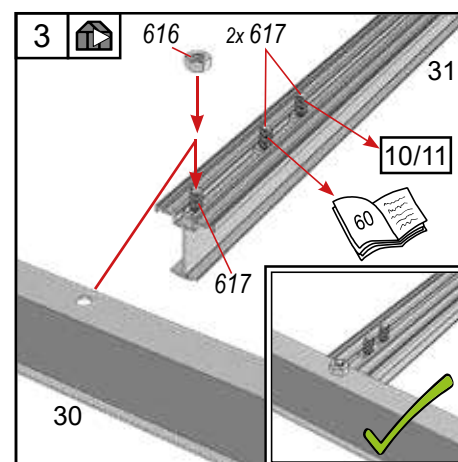
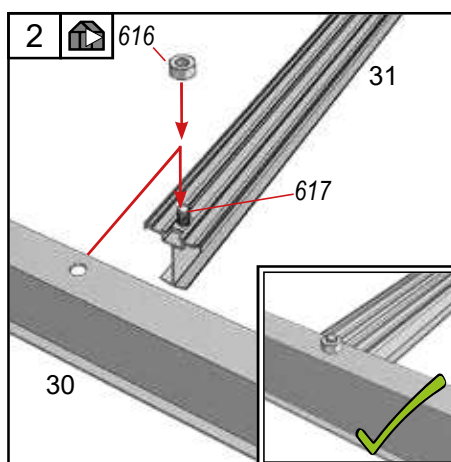
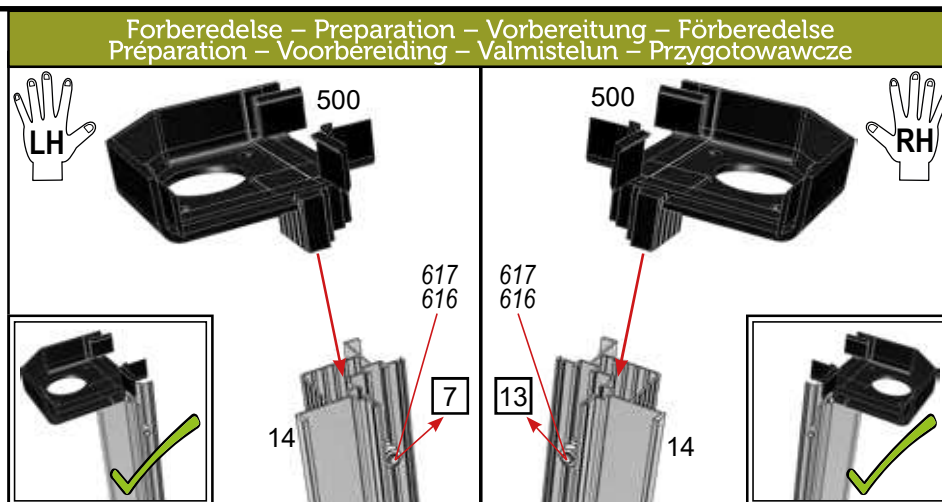
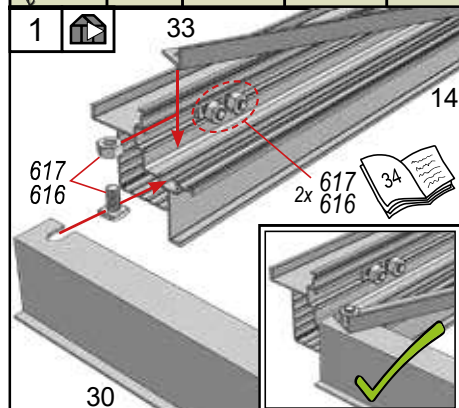


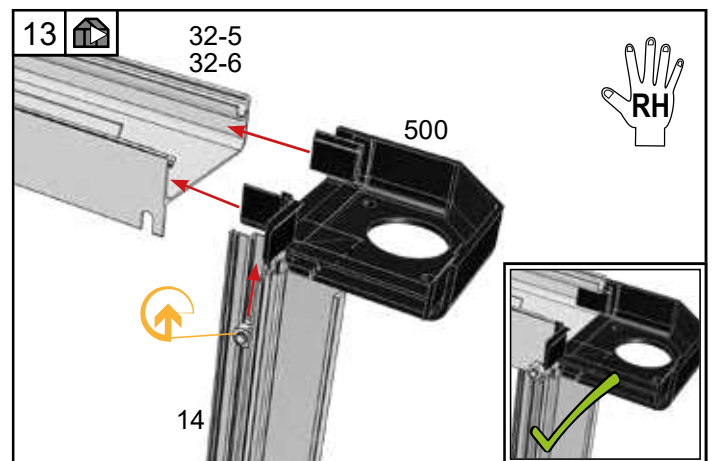
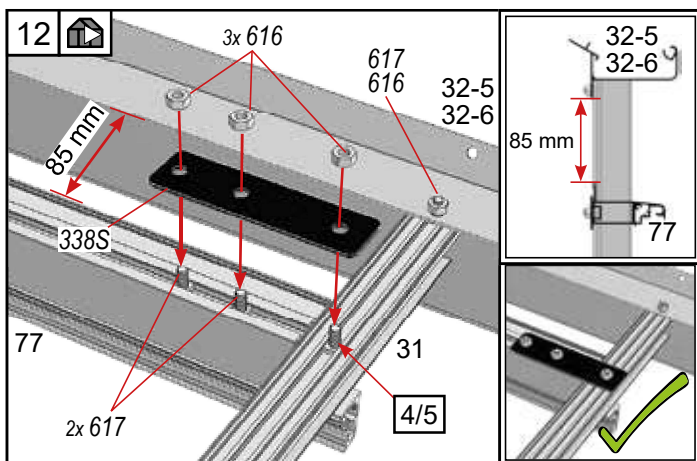
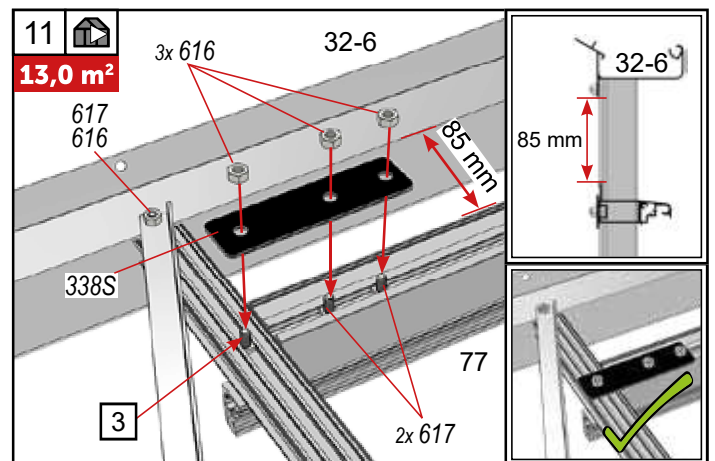
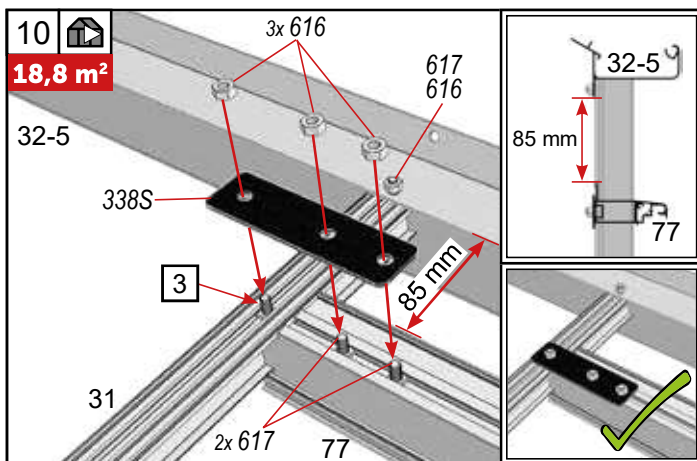
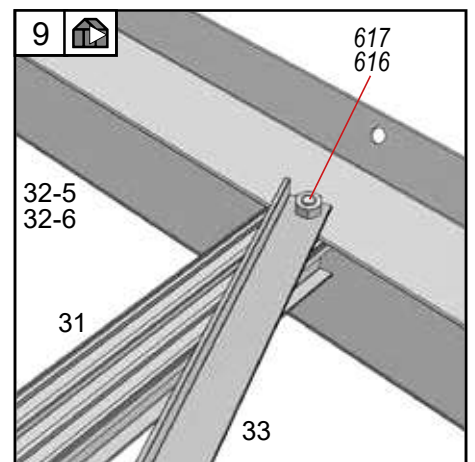
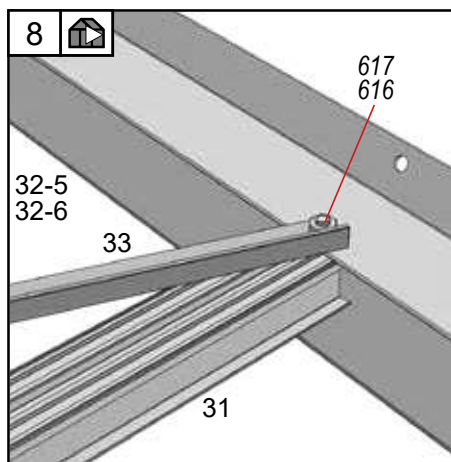
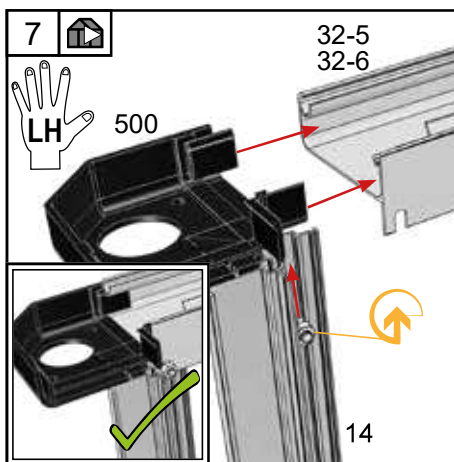
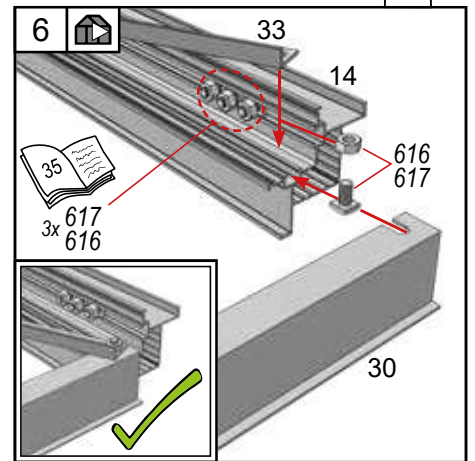
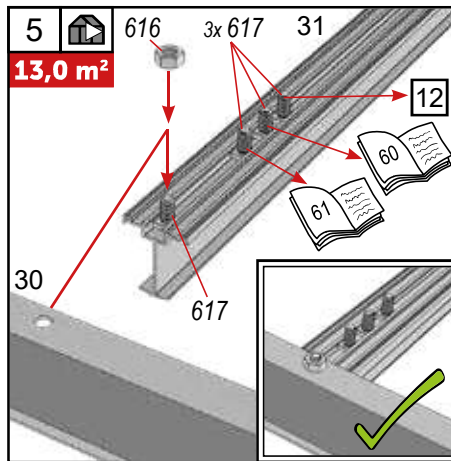
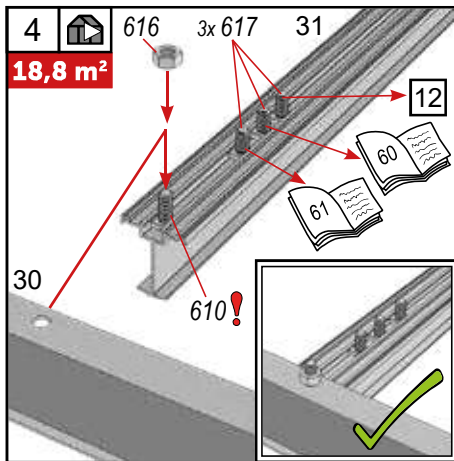
Sider – Sides – Seiten – Sidor – Côtés Zijkanten – Puolet – Strony





BOX	#	18,8 m²	13,0 m²	mm
	14	2	2	1800
	30	1	1	3614
	31	4	3	1800
	32-5	1	-	3608
	32-6	-	1	2890
	33	2	2	1931
	77	1	1	740
74				
	451	2	2	1650
	34	-	1	2890
	34	1	-	4326







18,8 m²



13,0 m²



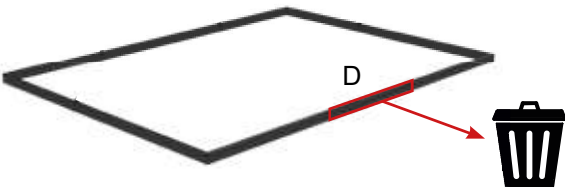
LH



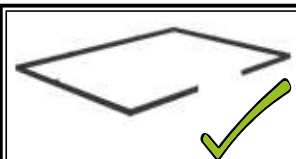
RH



1:1
616
M6



D



Funda- ment	#	18,8 m ²	13,0 m ²	mm
	992S	14	12	-



1

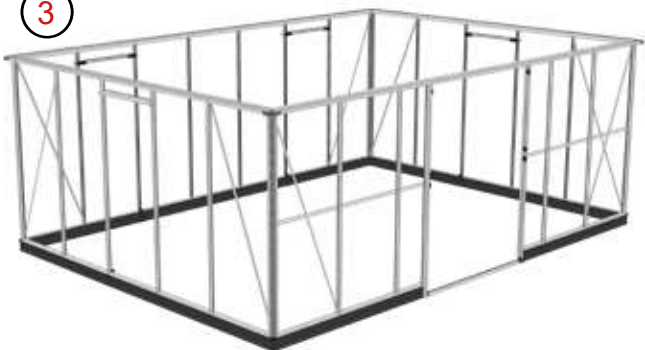


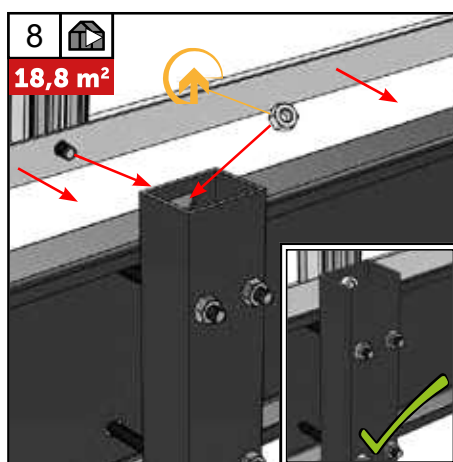
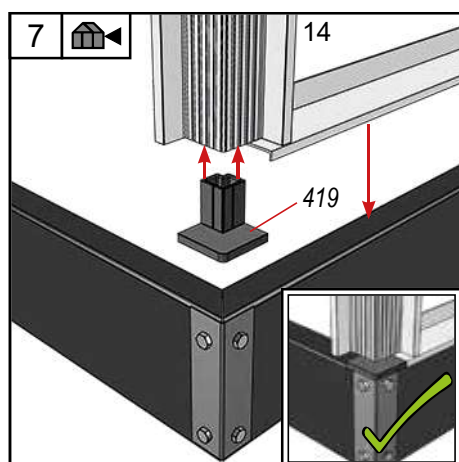
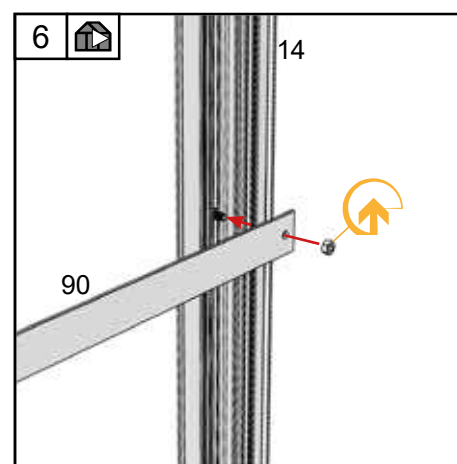
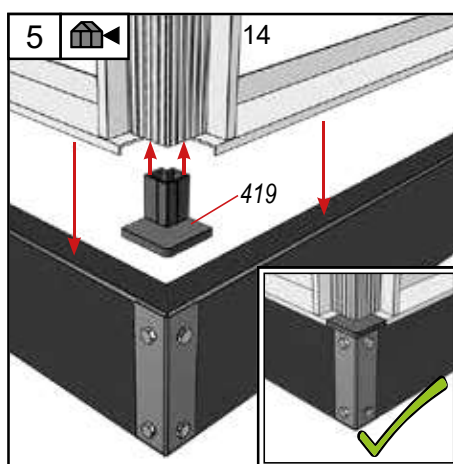
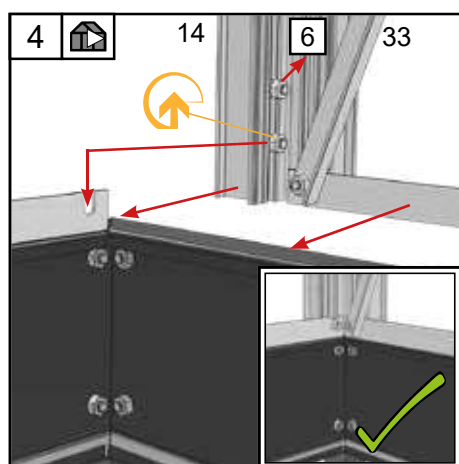
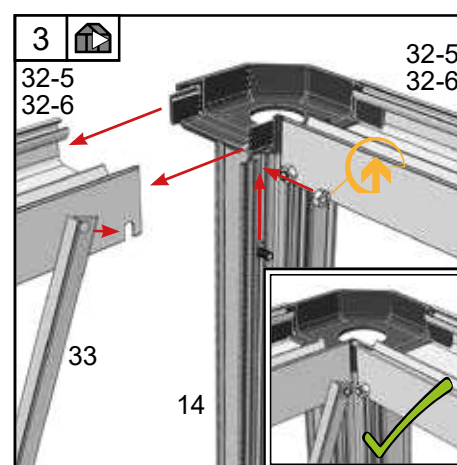
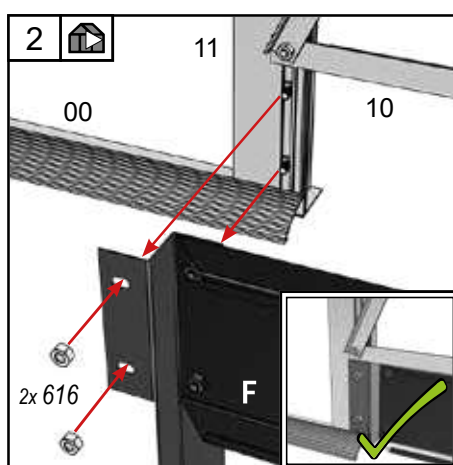
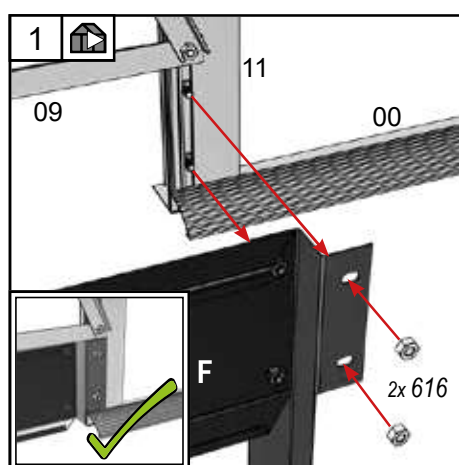
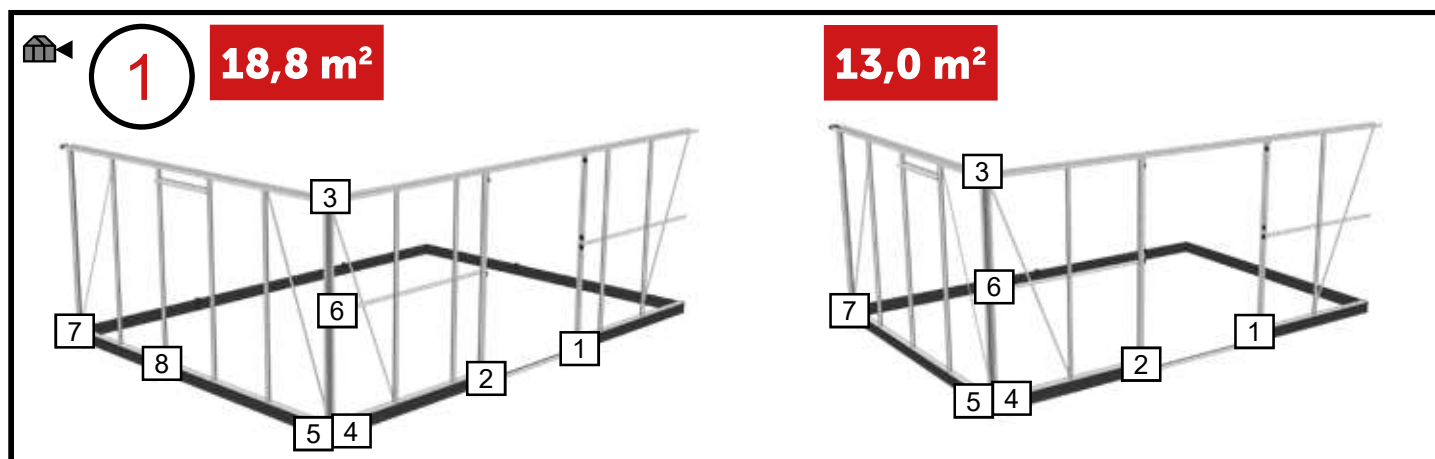
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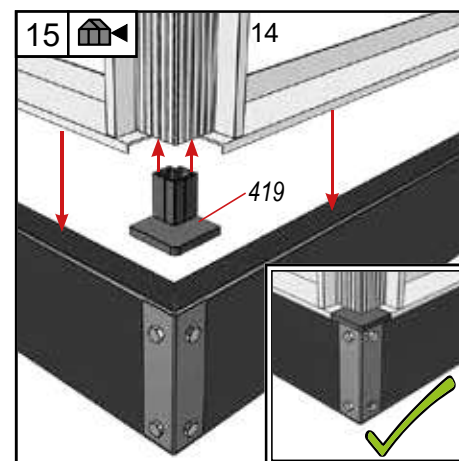
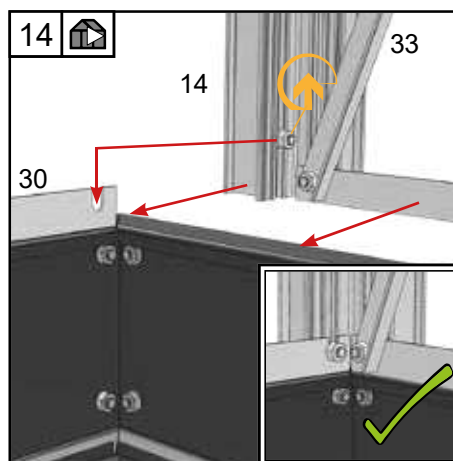
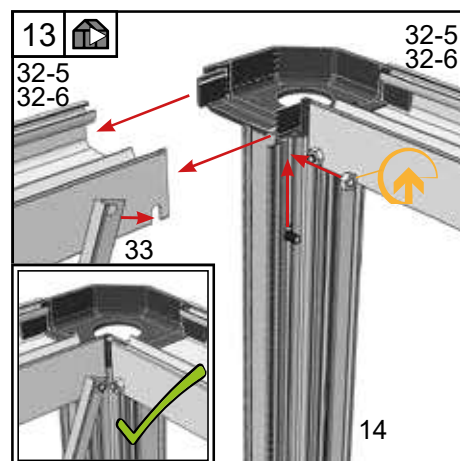
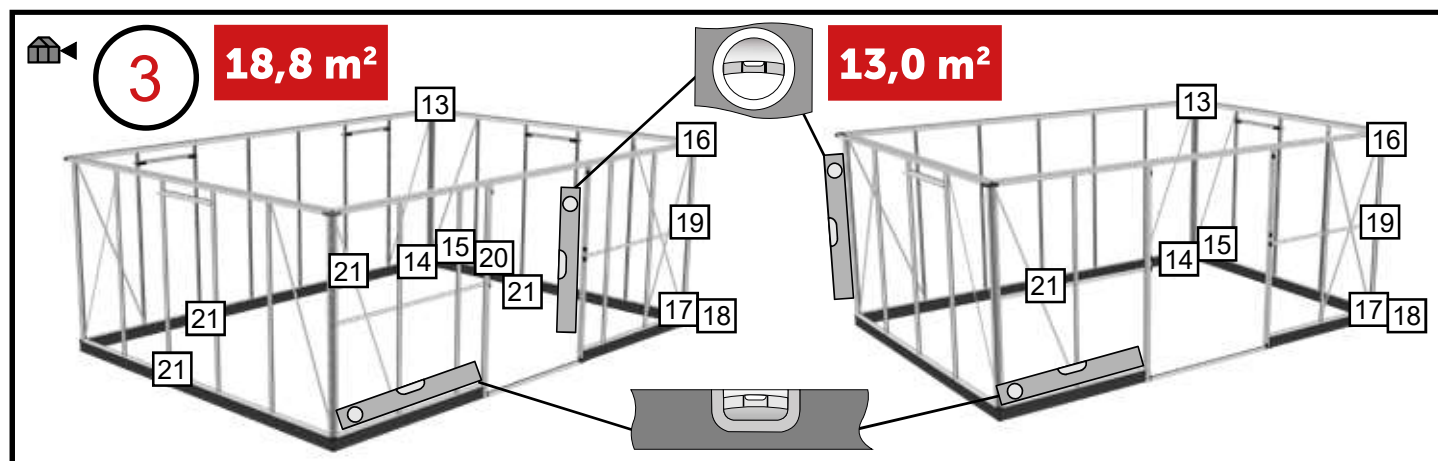
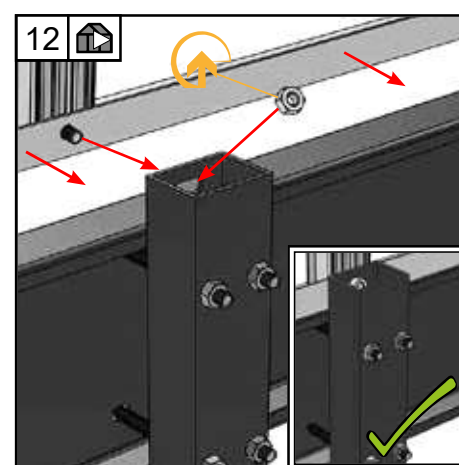
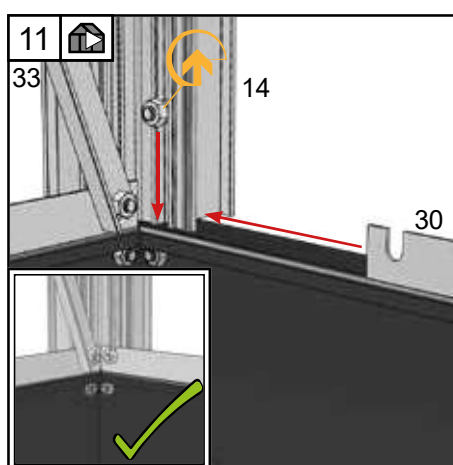
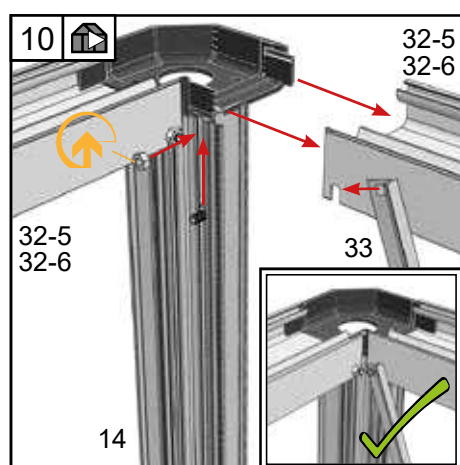
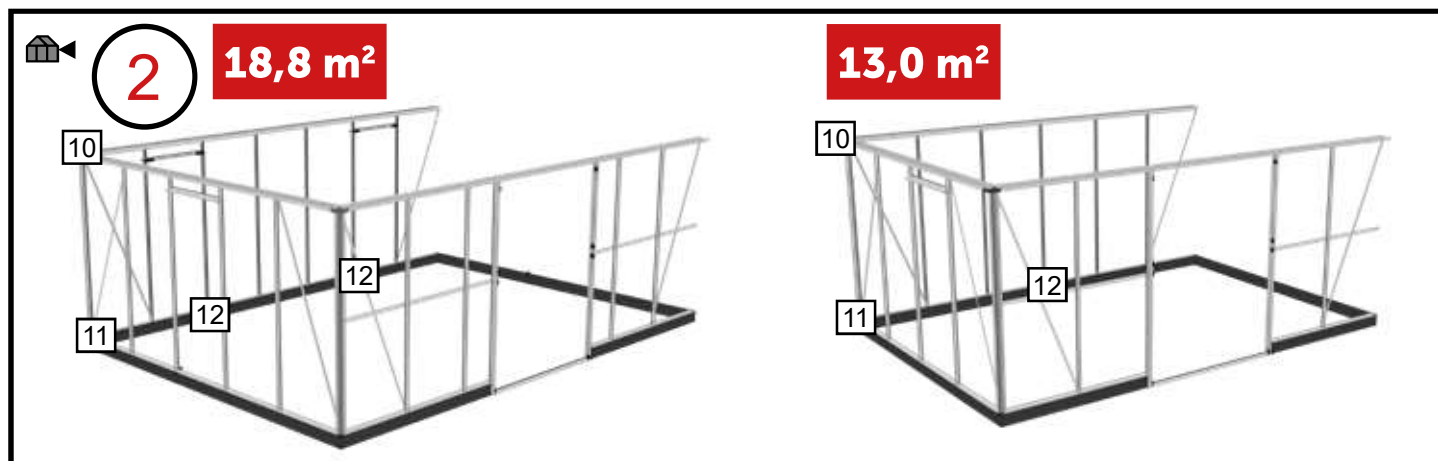




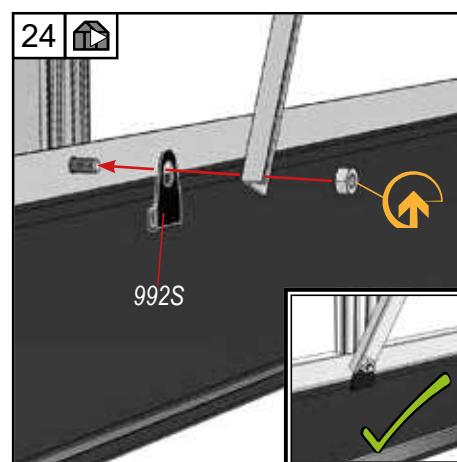
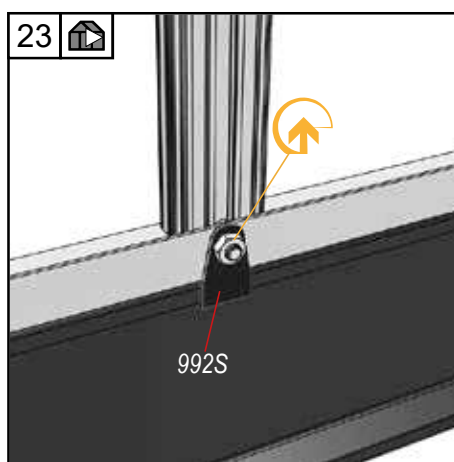
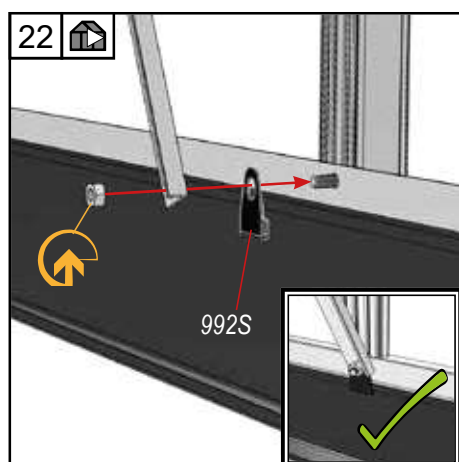
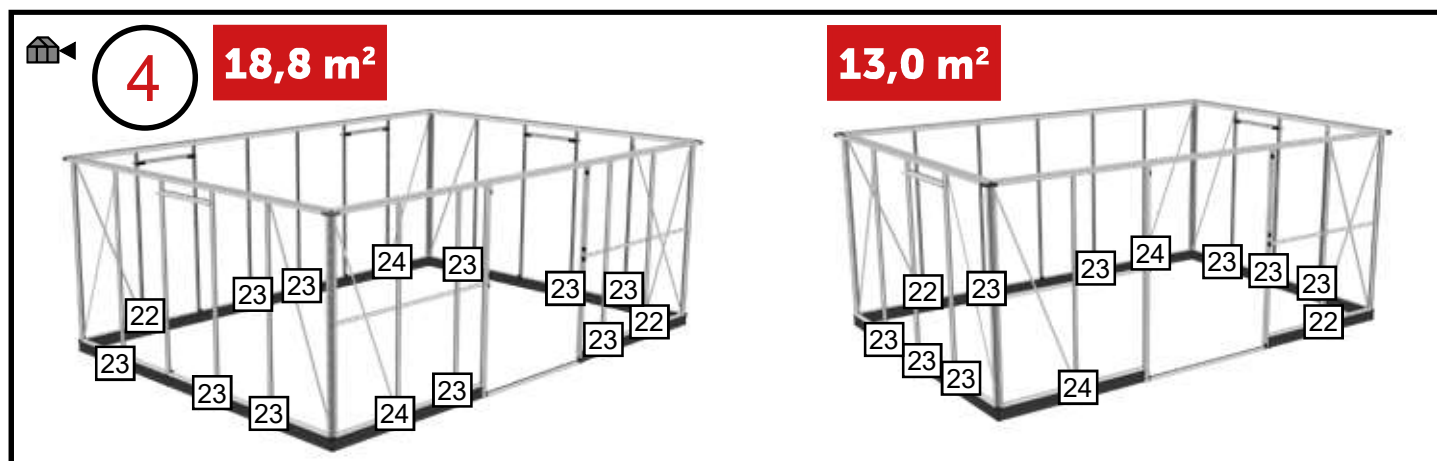
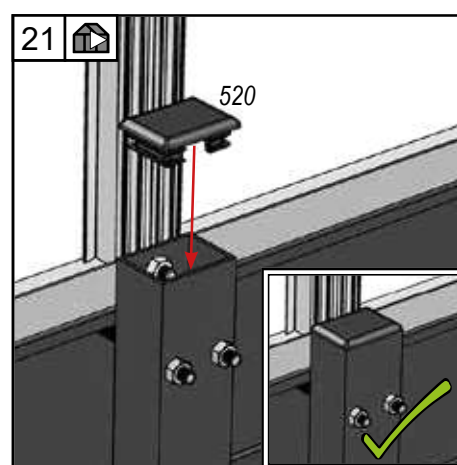
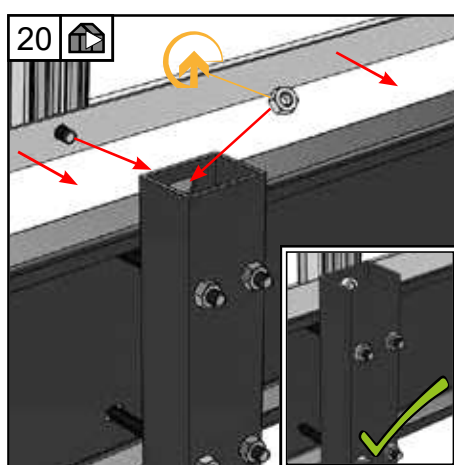
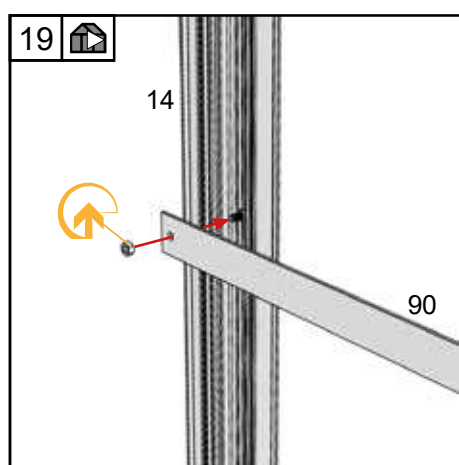
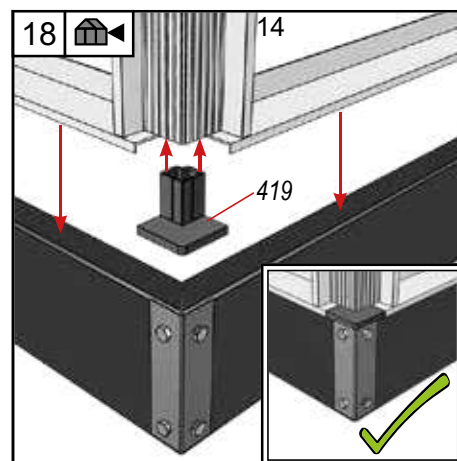
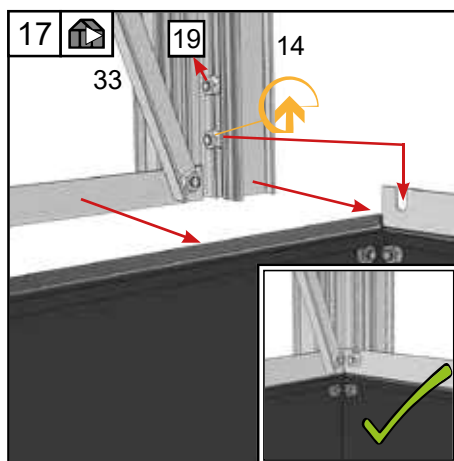
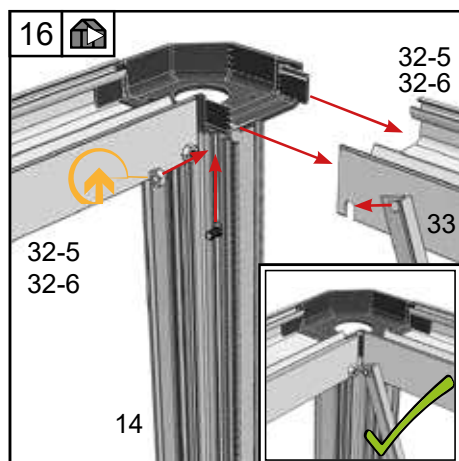
3







Samling – Assemble – Montage – Montera – Assemblage – Monteren – Kokoaminen – Montaż stelaża



 **18,8 m²**

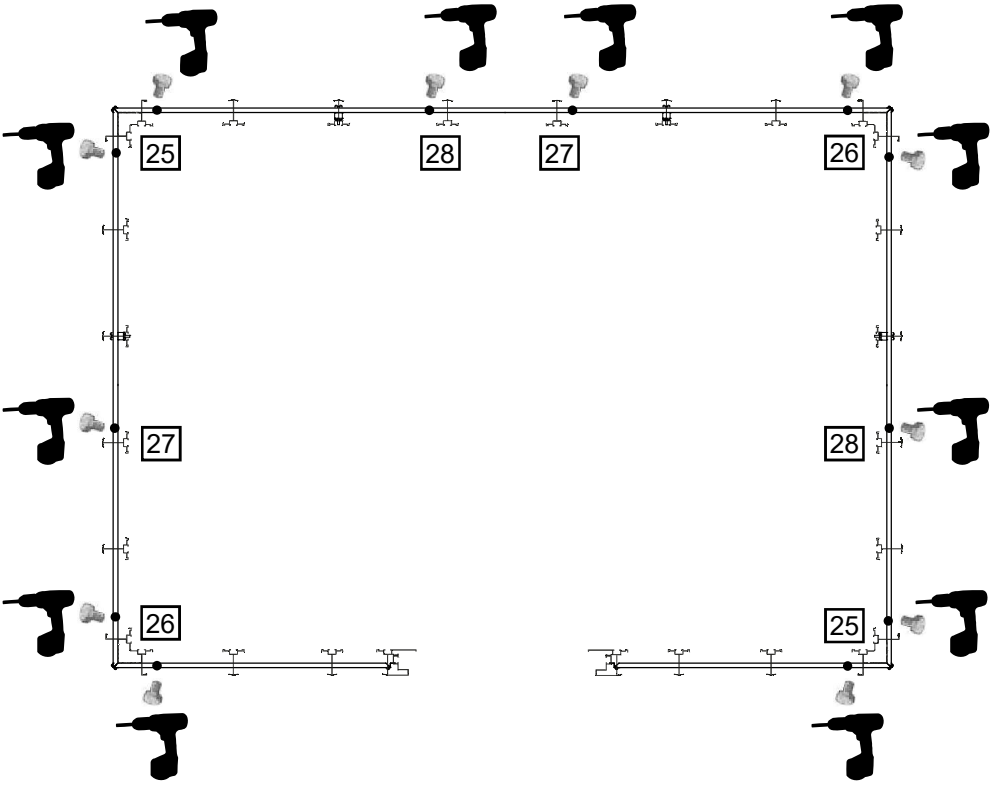
12x
Ø6 mm



1:1
995
M6x10

1:1
996
M6





Funda- ment	#	18,8 m ²	mm
	995	12	M6x10
	996	12	M6
	280	84	-
	88	1	40

 **13,0 m²**

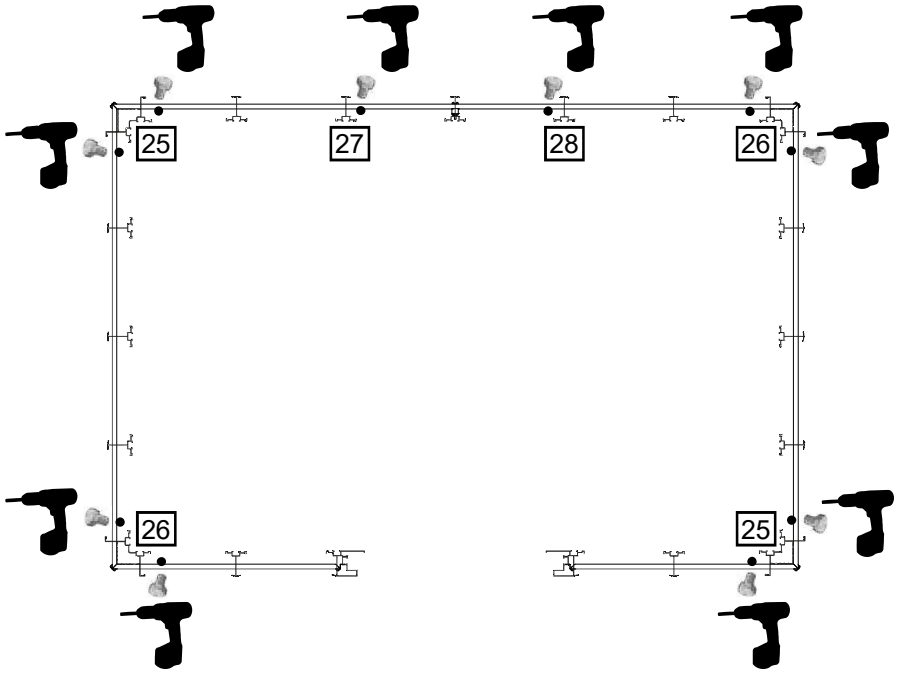
10x
Ø6 mm



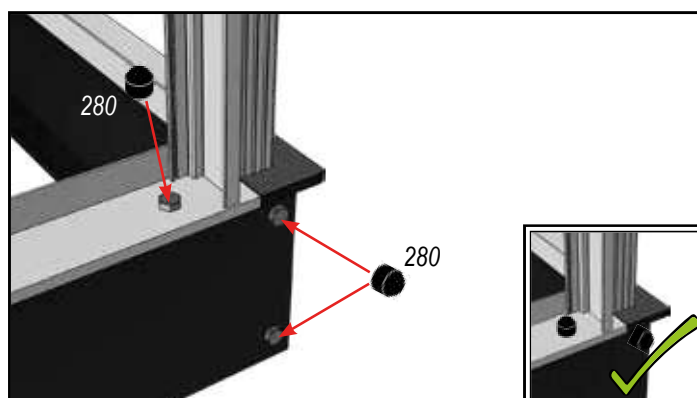
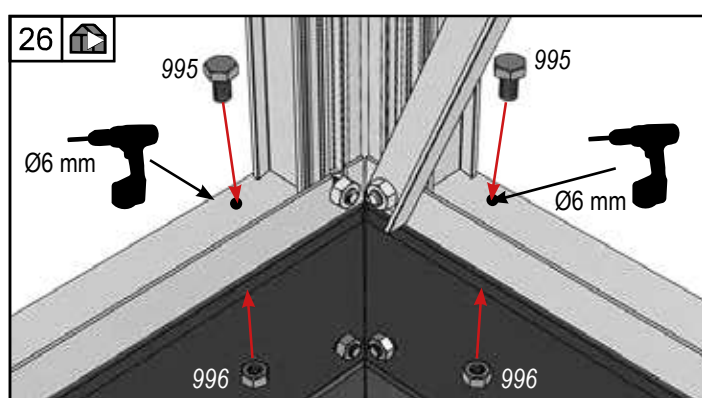
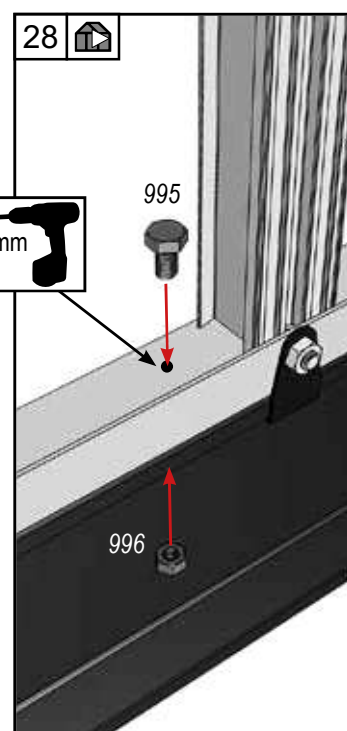
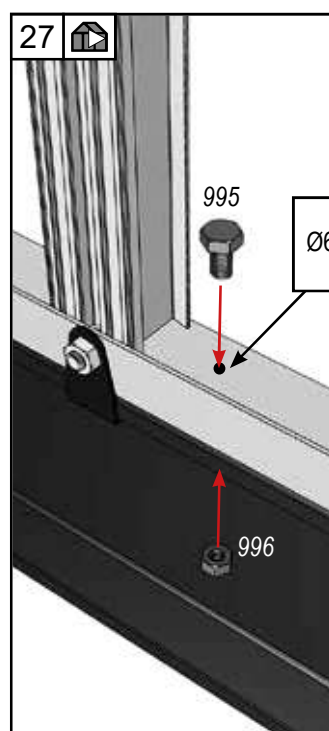
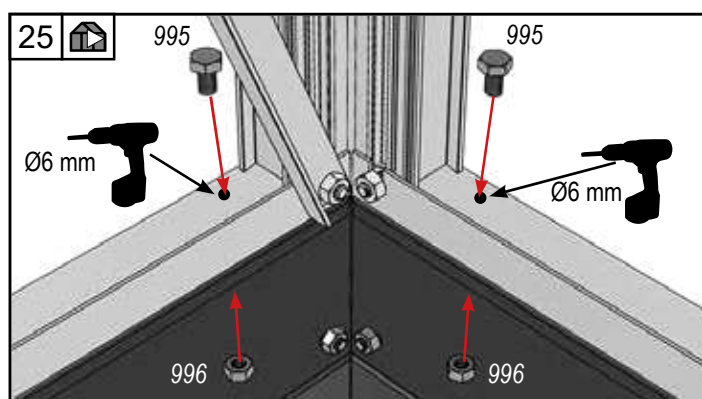
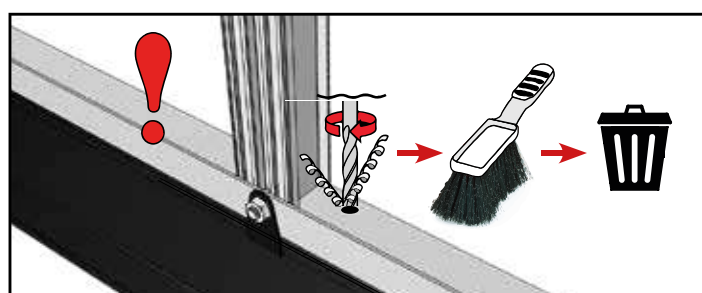
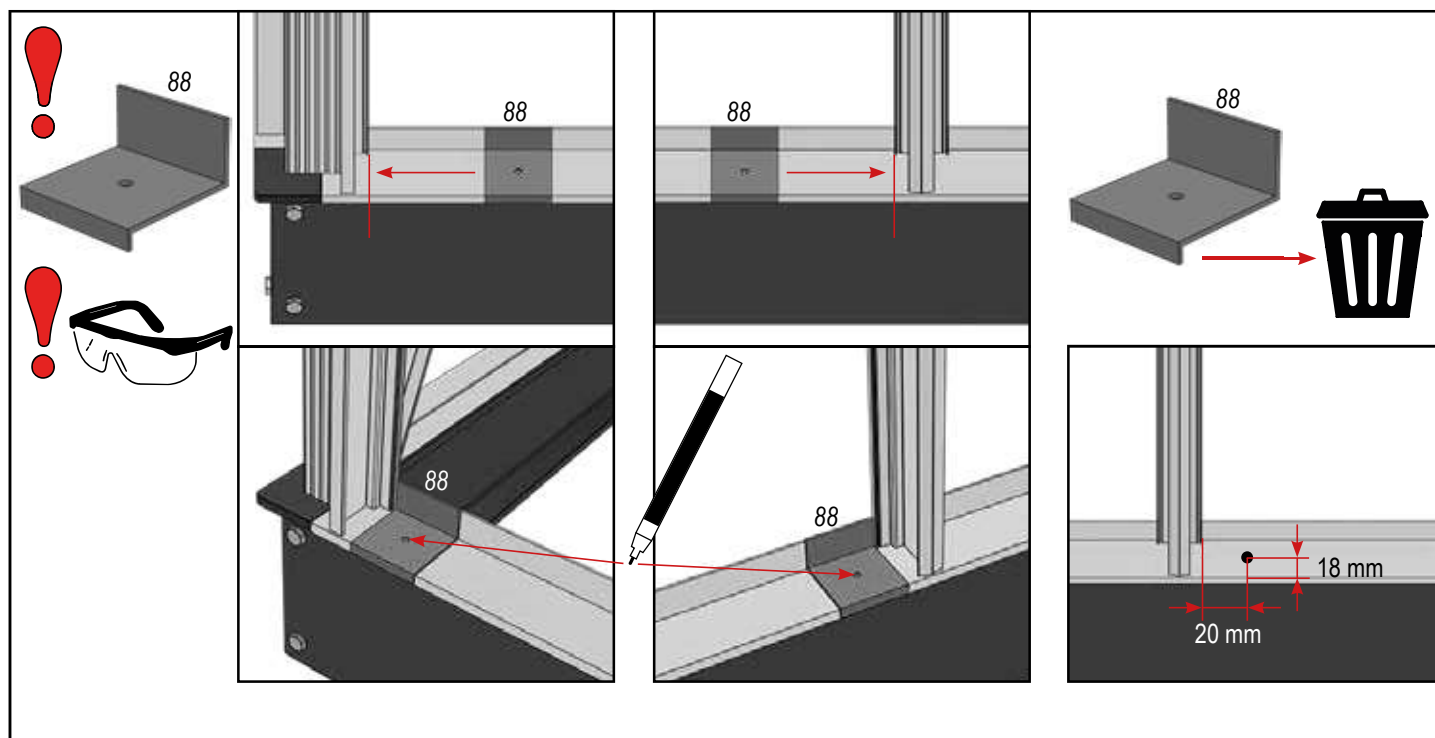
1:1
995
M6x10

1:1
996
M6



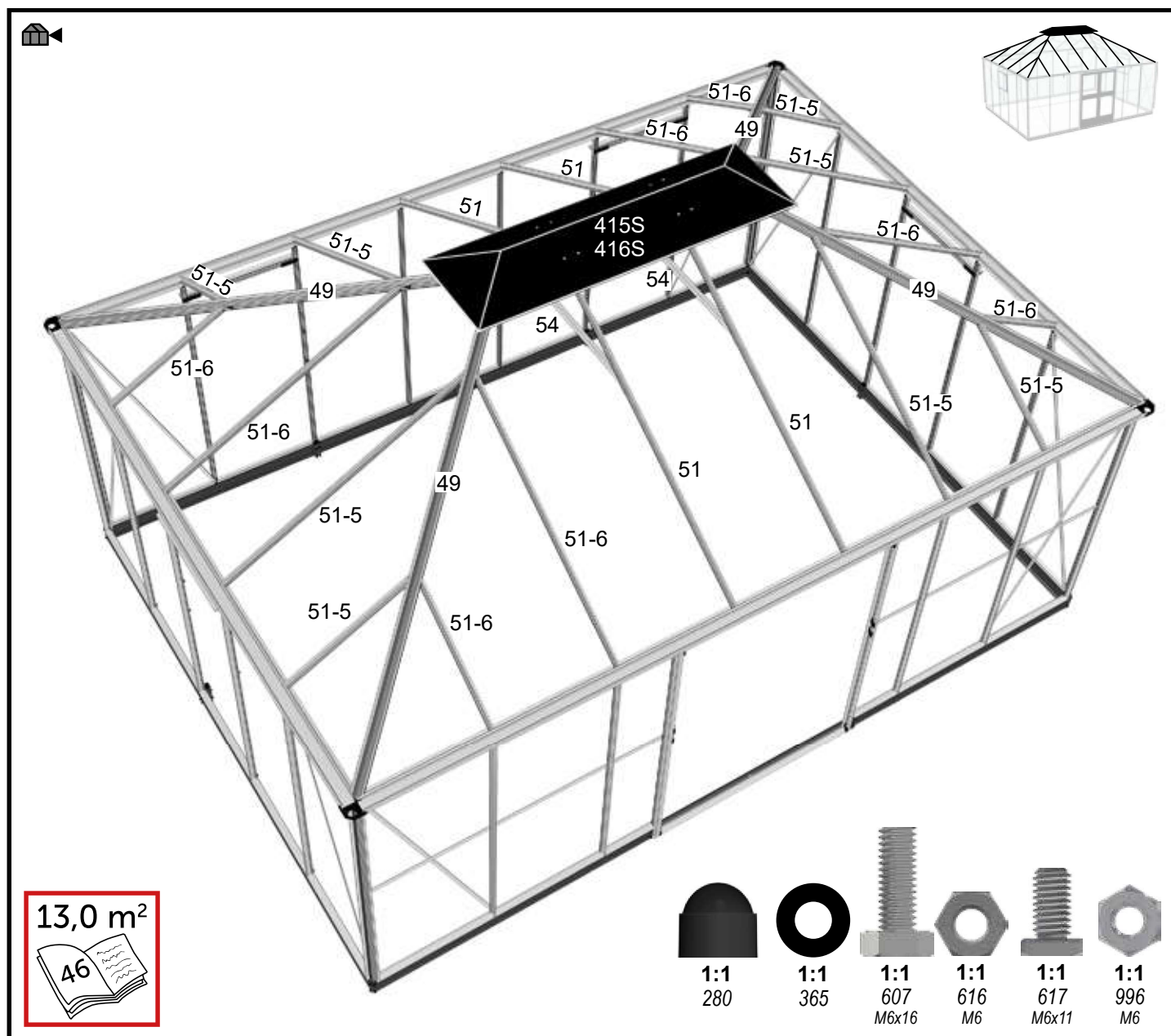


Funda- ment	#	13,0 m ²	mm
	995	10	M6x10
	996	10	M6
	280	58	-
	88	1	40



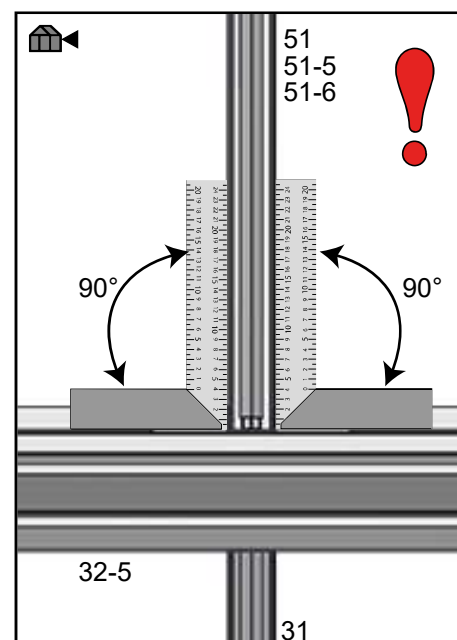
**18,8
m²**

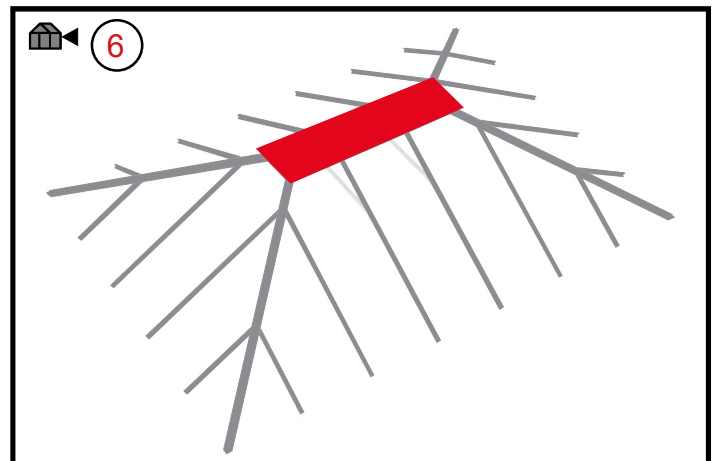
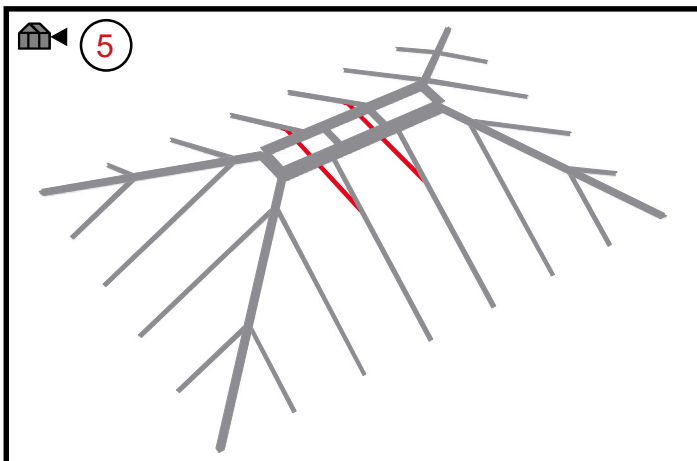
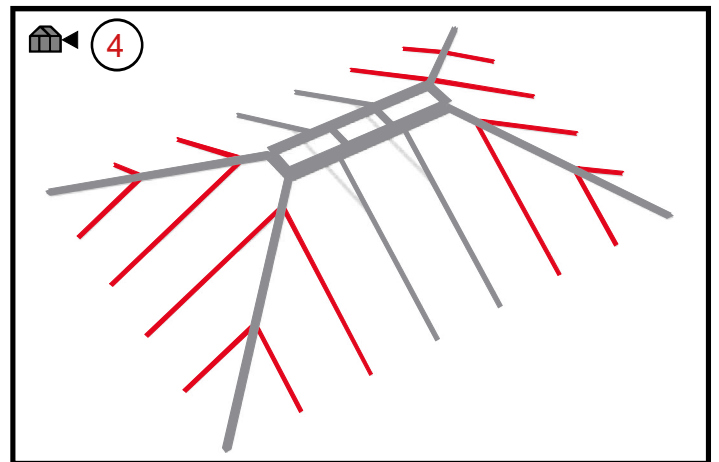
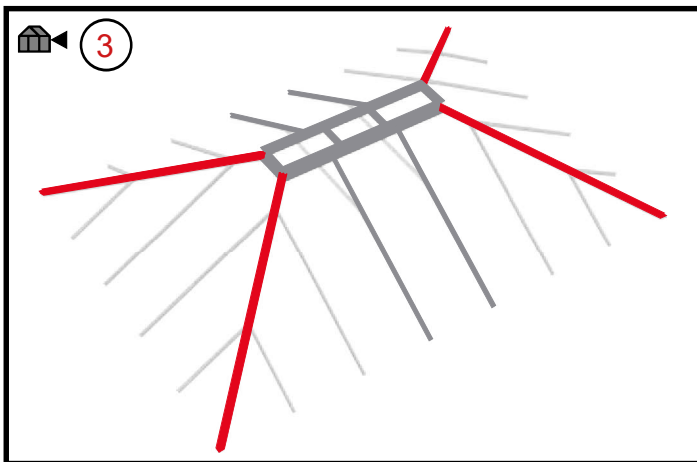
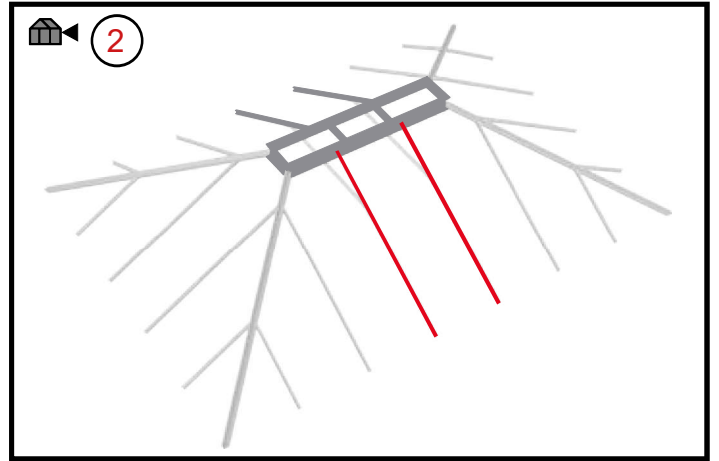
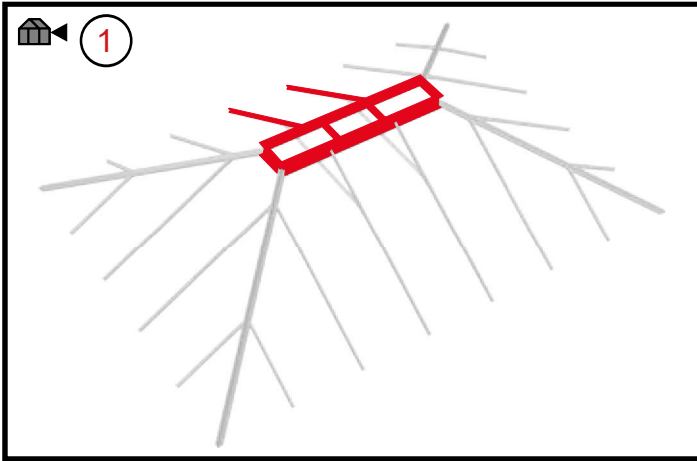
Tag – Roof – Dach – Tak – Toit – Dak – Katto

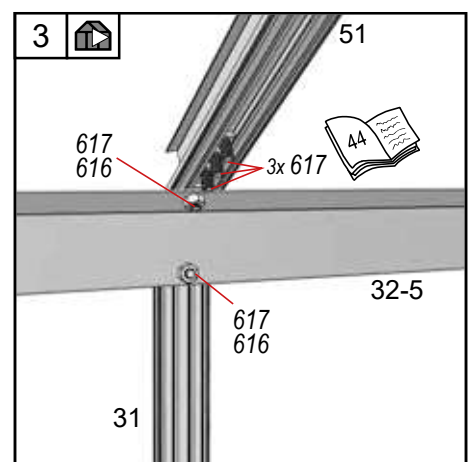
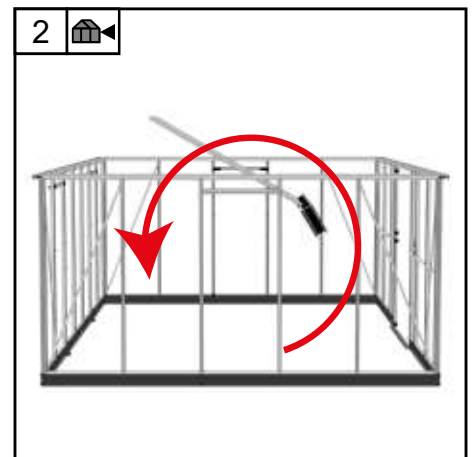
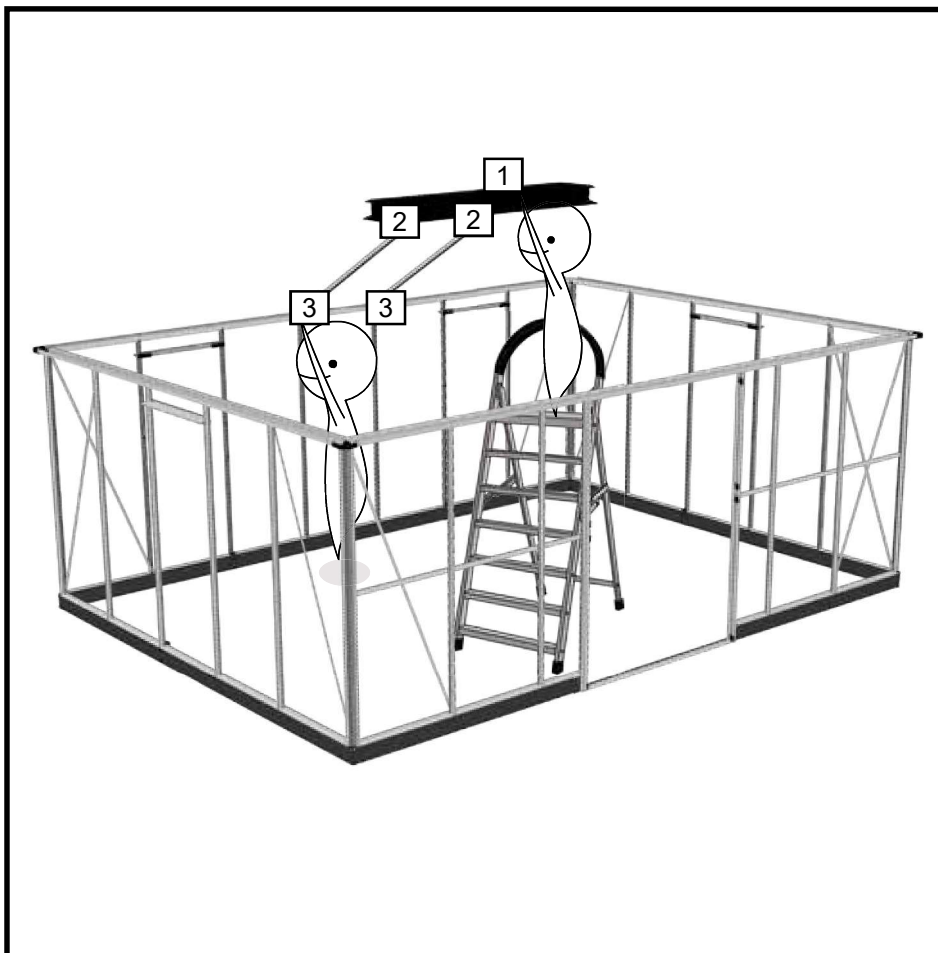
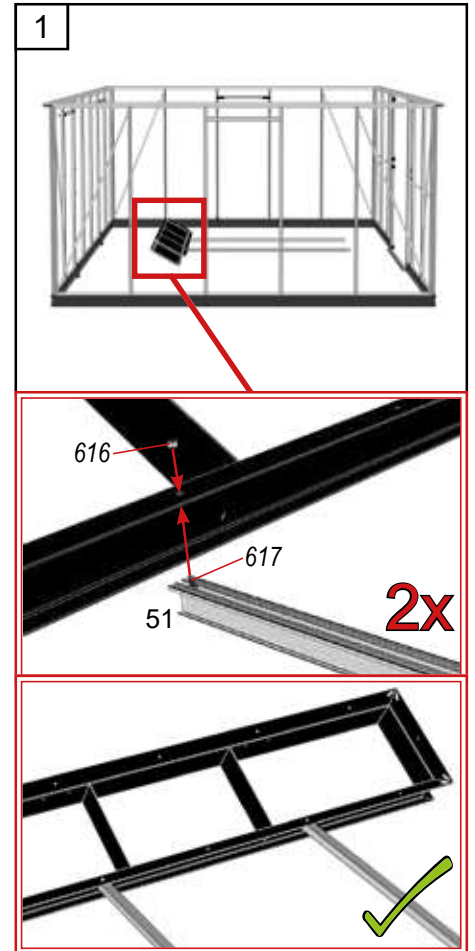
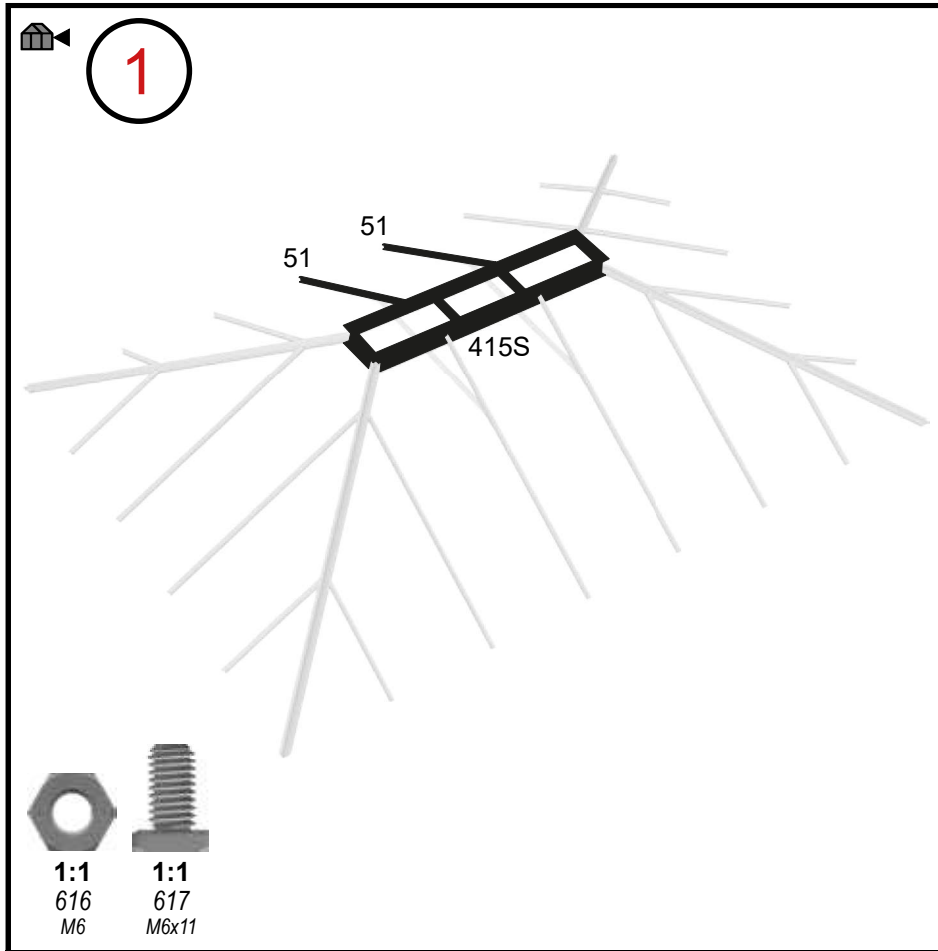


BOX 6B	#	18,8 m ²	mm
	51	4	1900
	51-5	4	813
	51-5	4	1643
	51-6	4	813
	51-6	4	1643
	54	2	1470
	-	7	-

BOX 6A	#	18,8 m ²	mm
	49	4	2544
BOX 7	#	18,8 m ²	mm
	-	1	-
	415S	1	-
	416S	1	-
	507	4	-

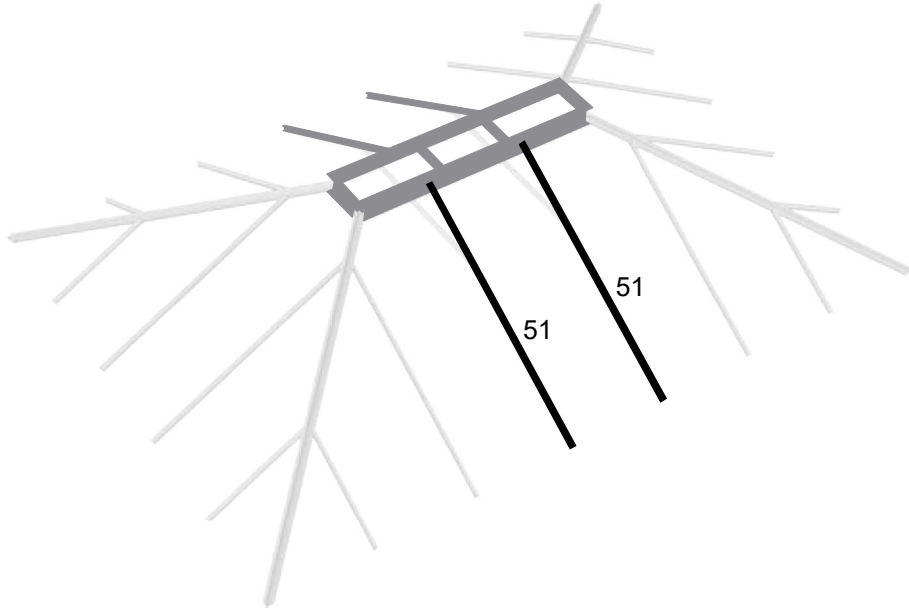








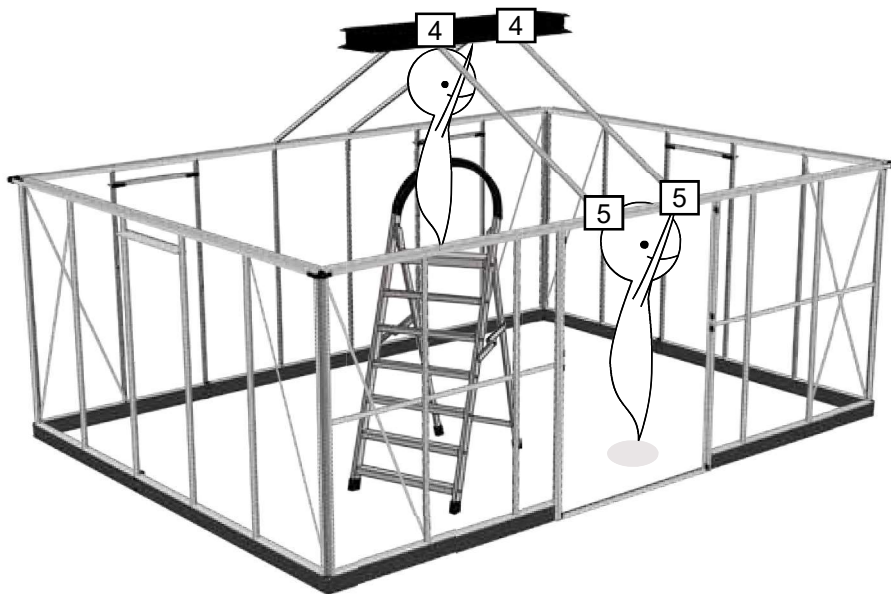
2



1:1
616
M6



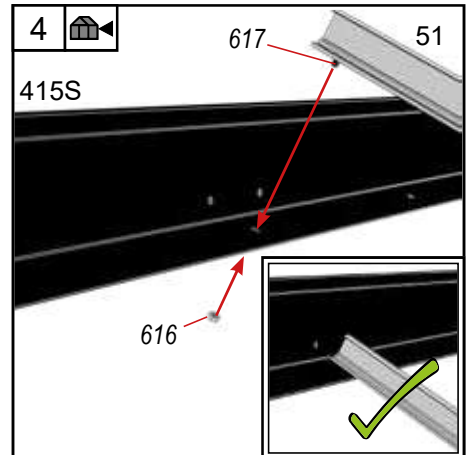
1:1
617
M6x11



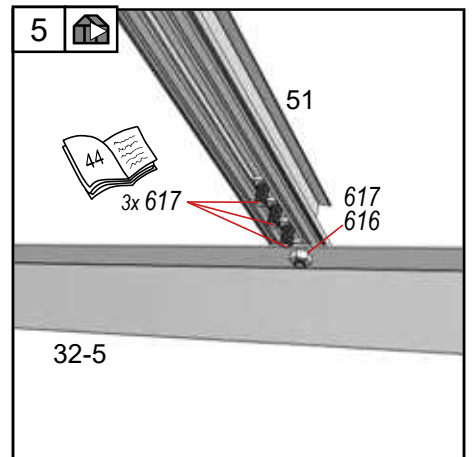
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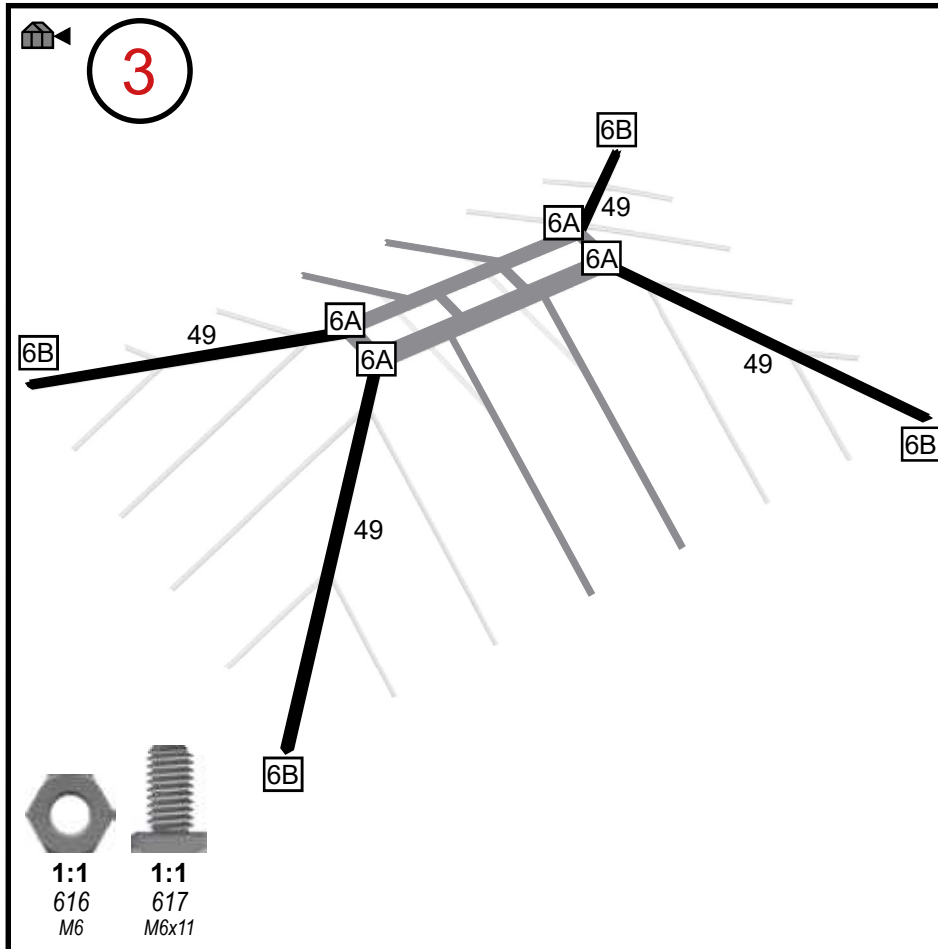


415S

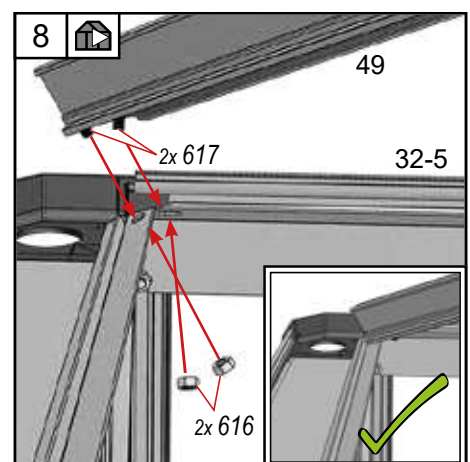
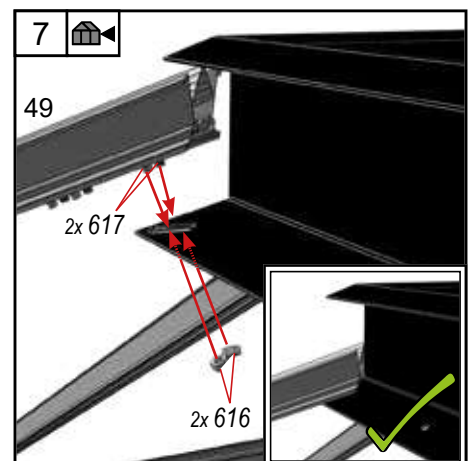
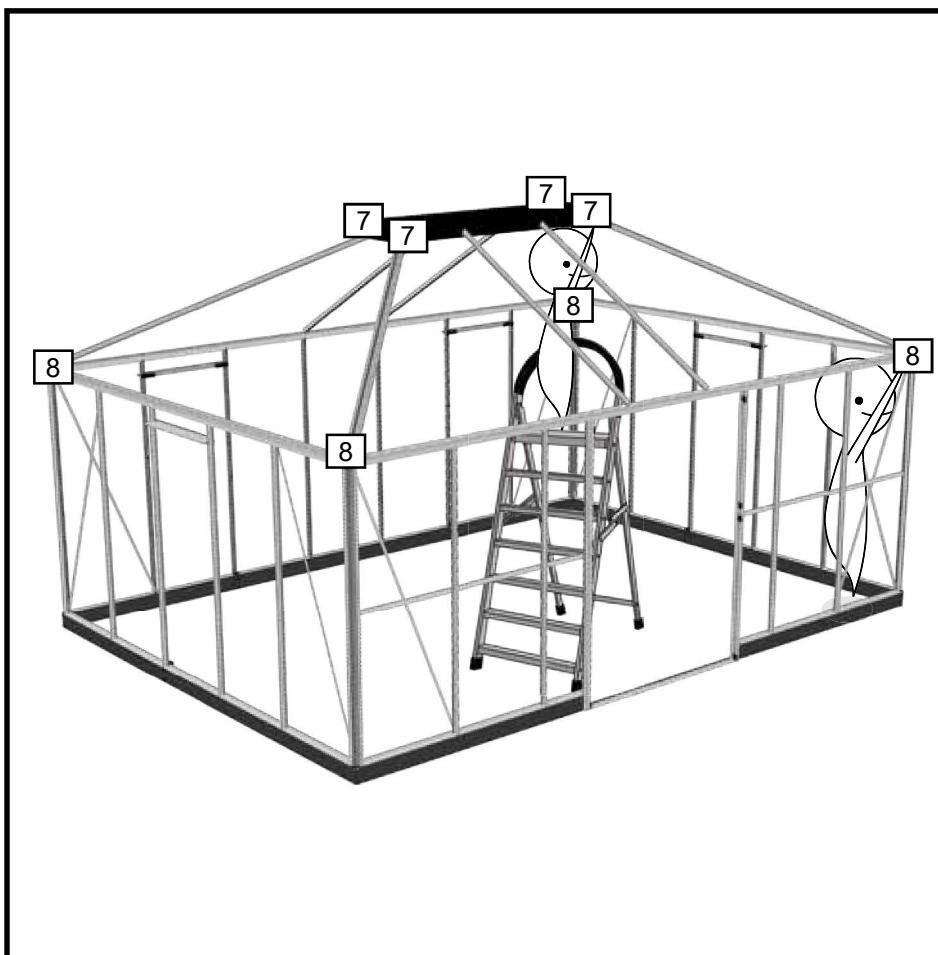
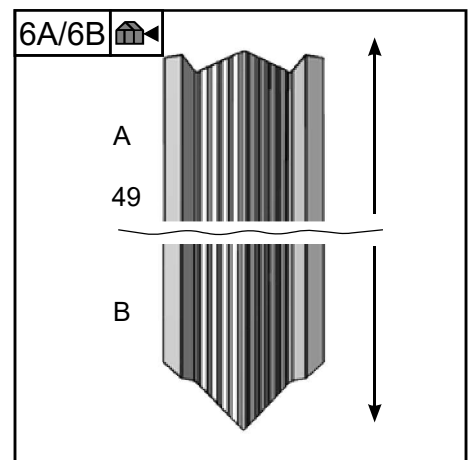
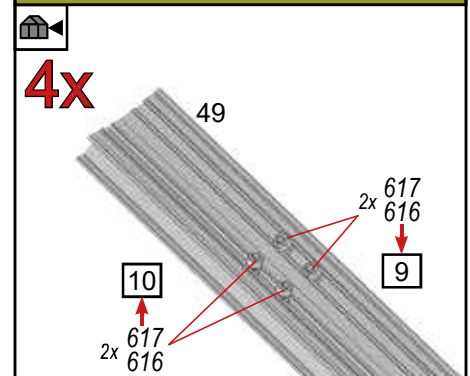


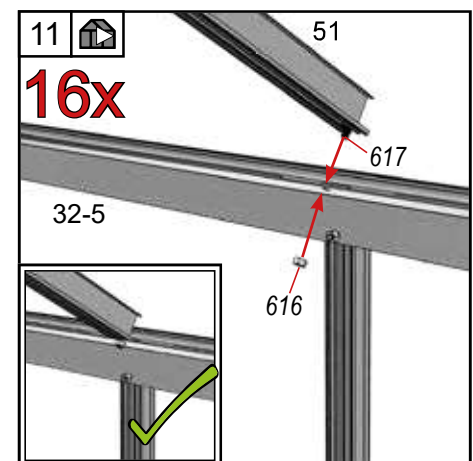
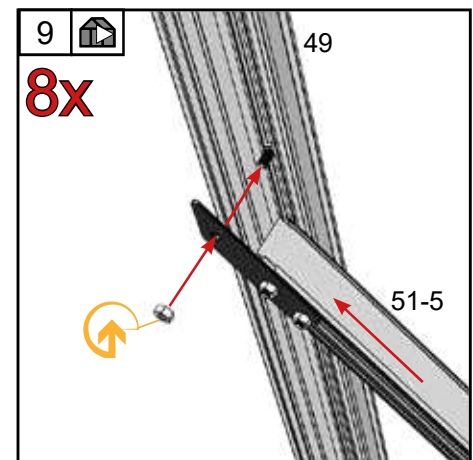
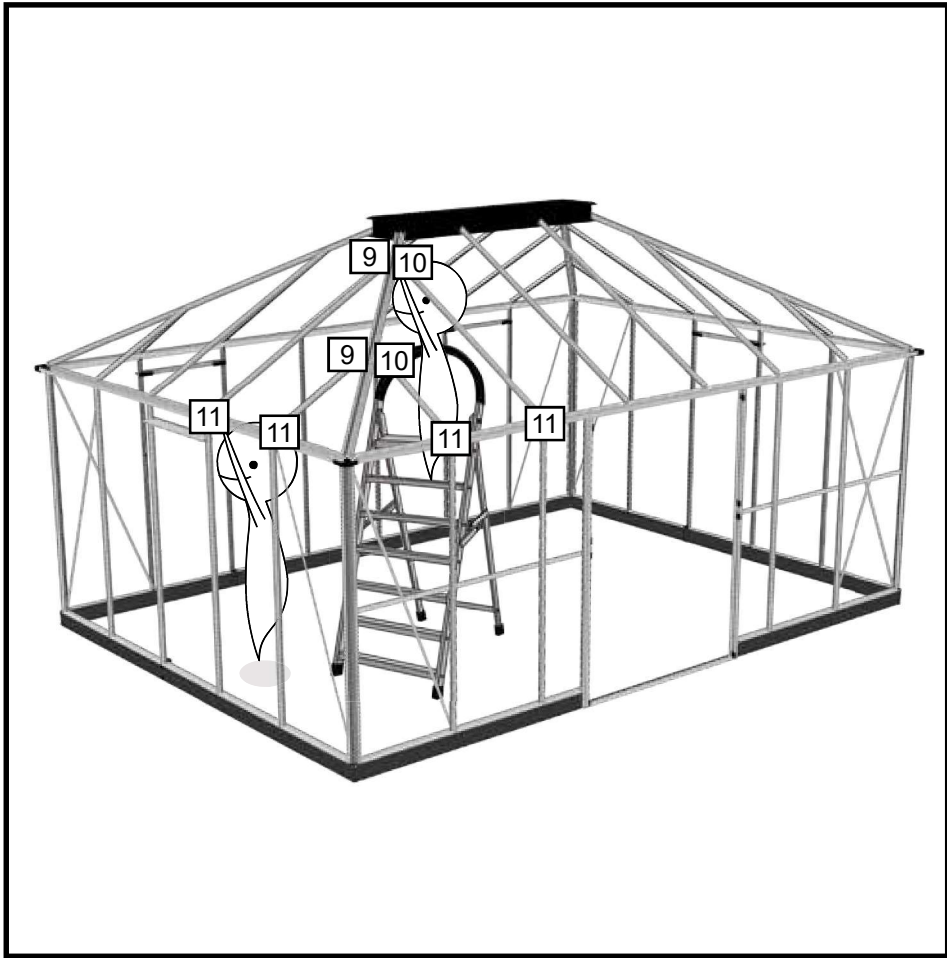
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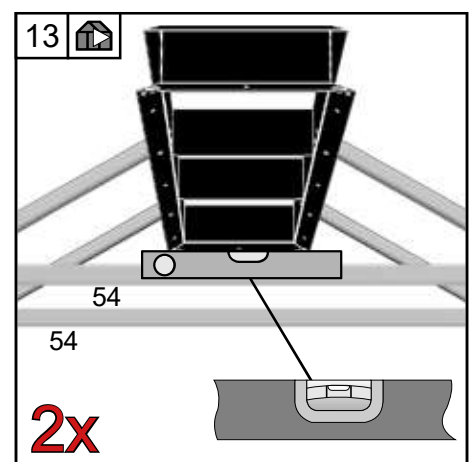
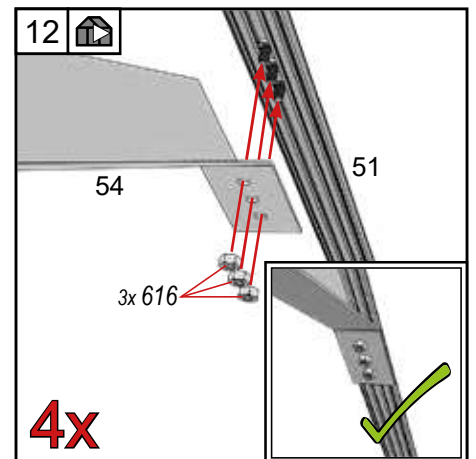
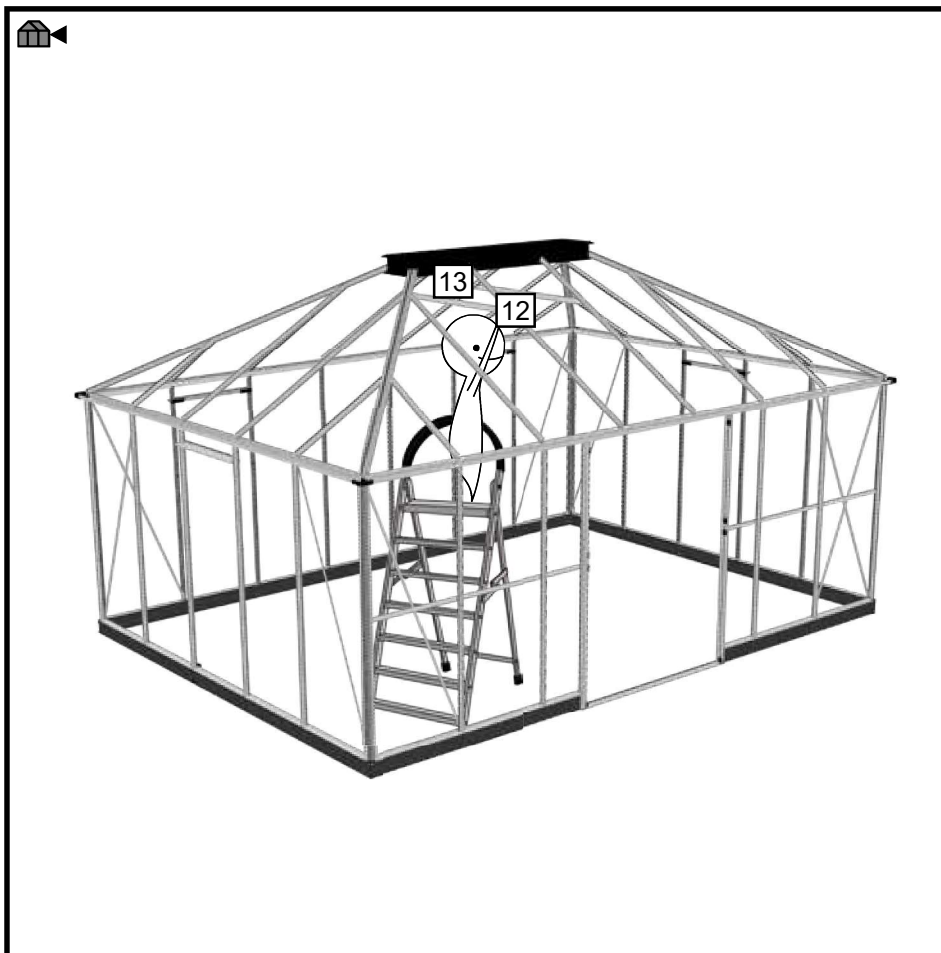
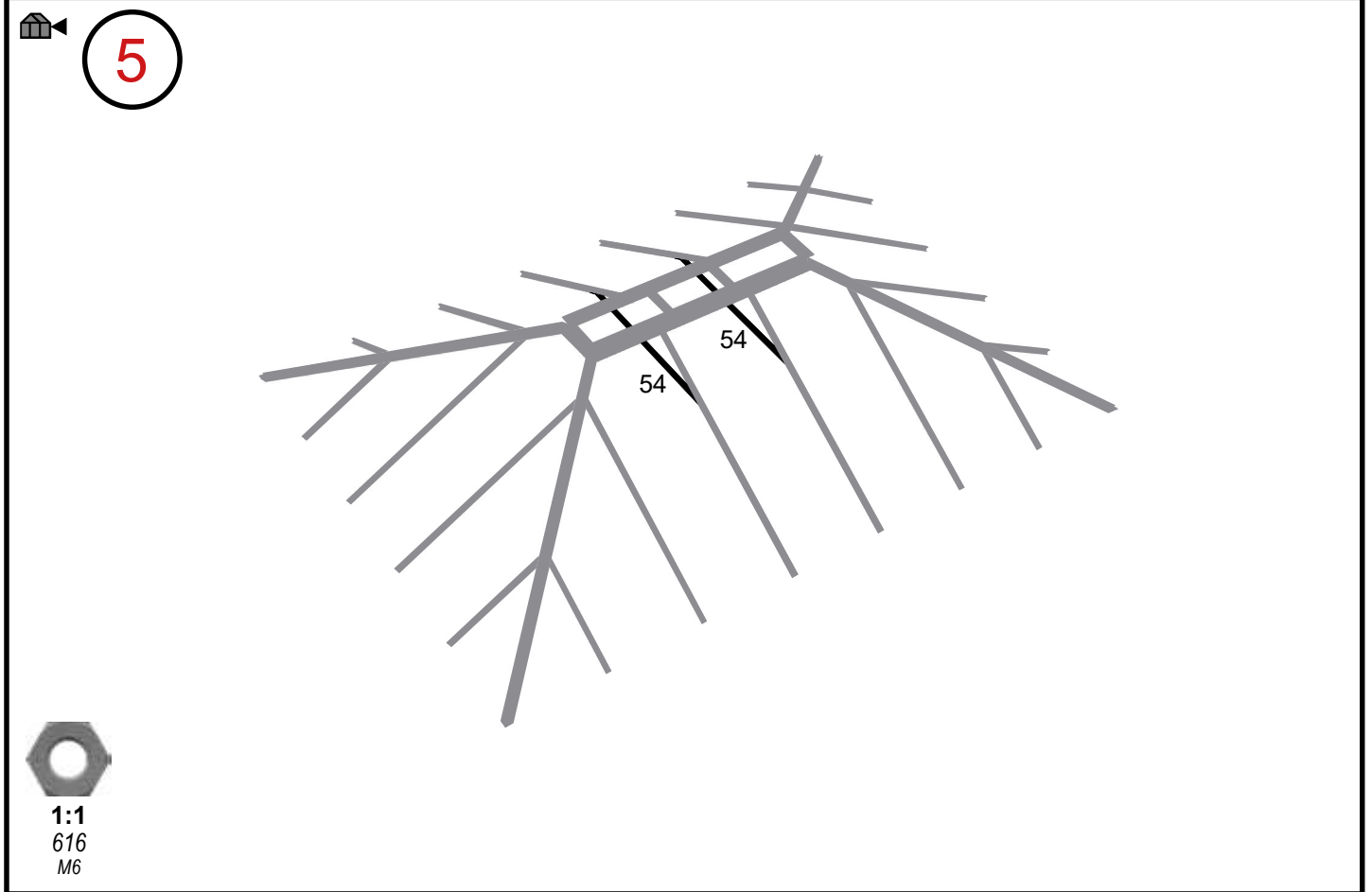


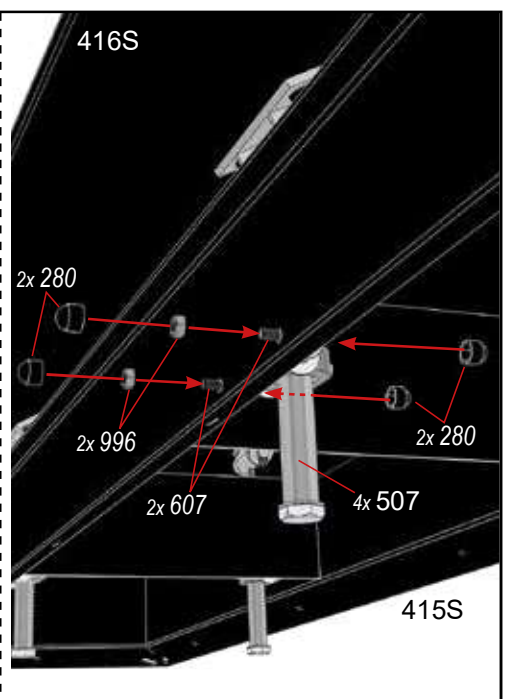
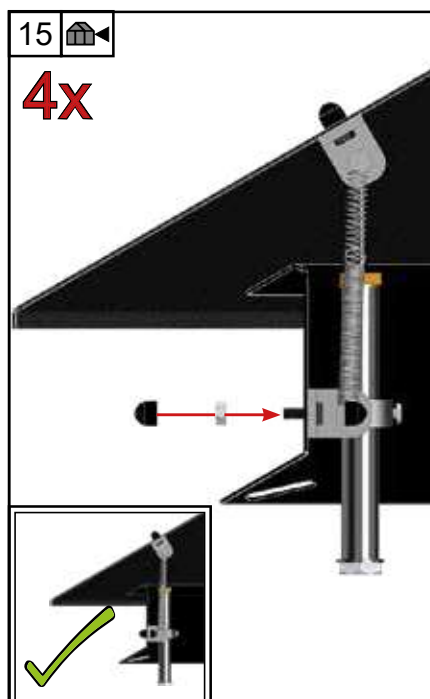
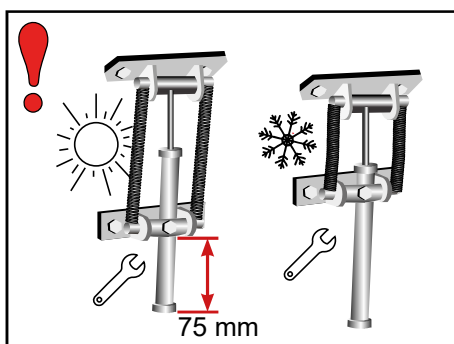
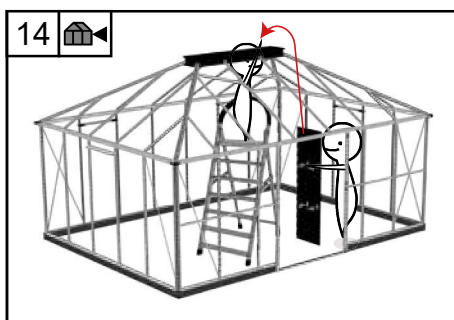
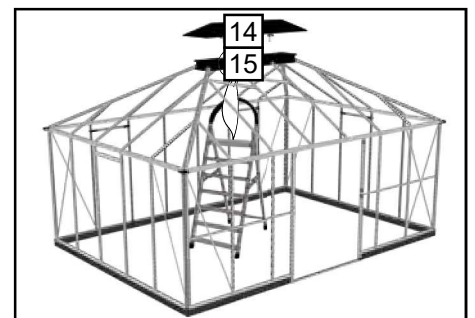
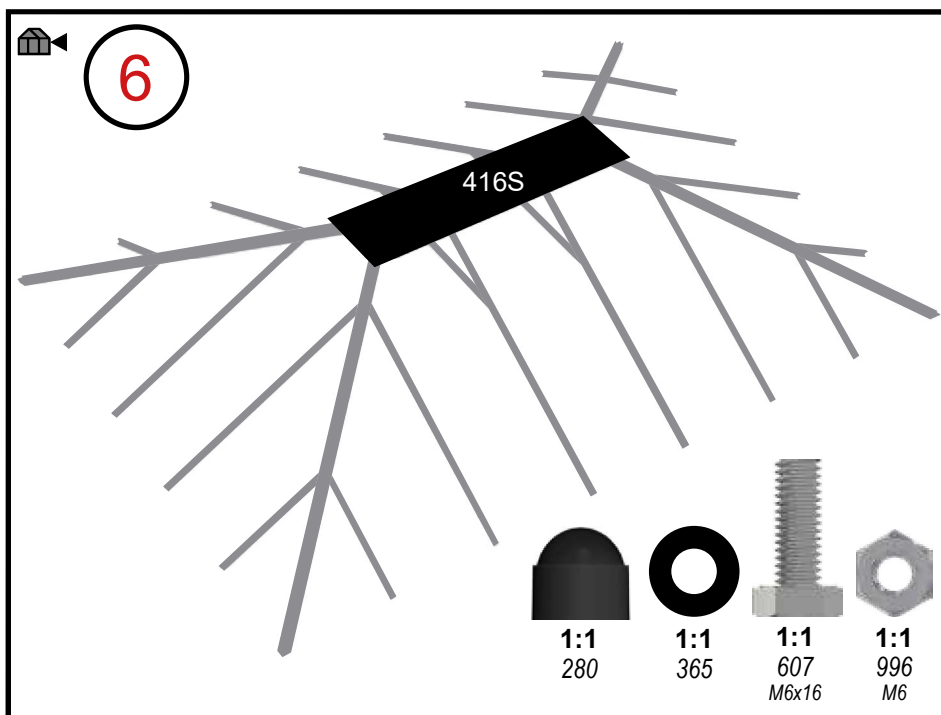
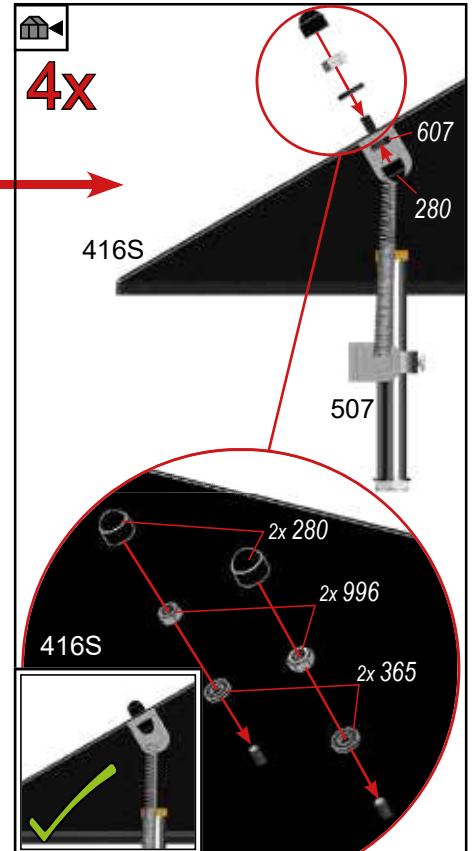
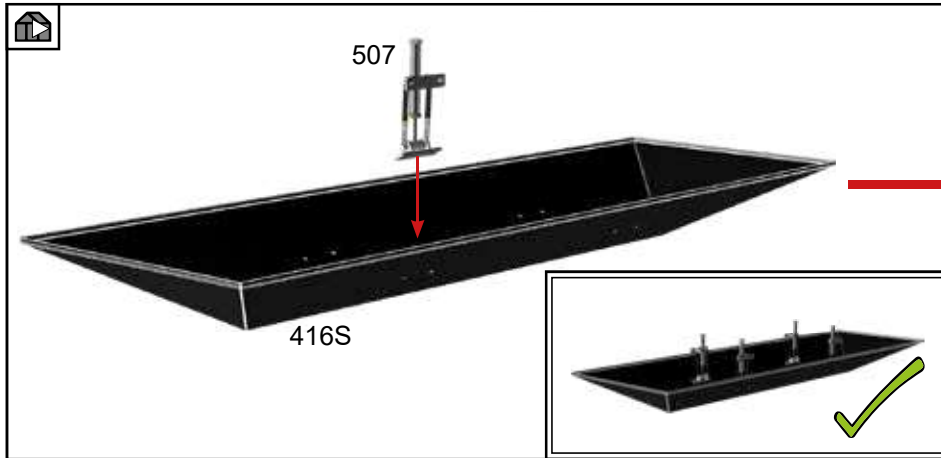


Forberedelse – Preparation – Vorbereitung
 Förberedelse – Préparation – Voorbereiding
 Valmistelu – Przygotowawcze



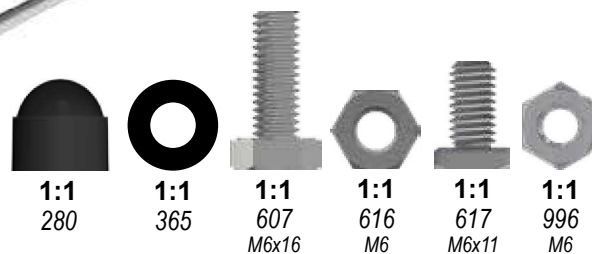
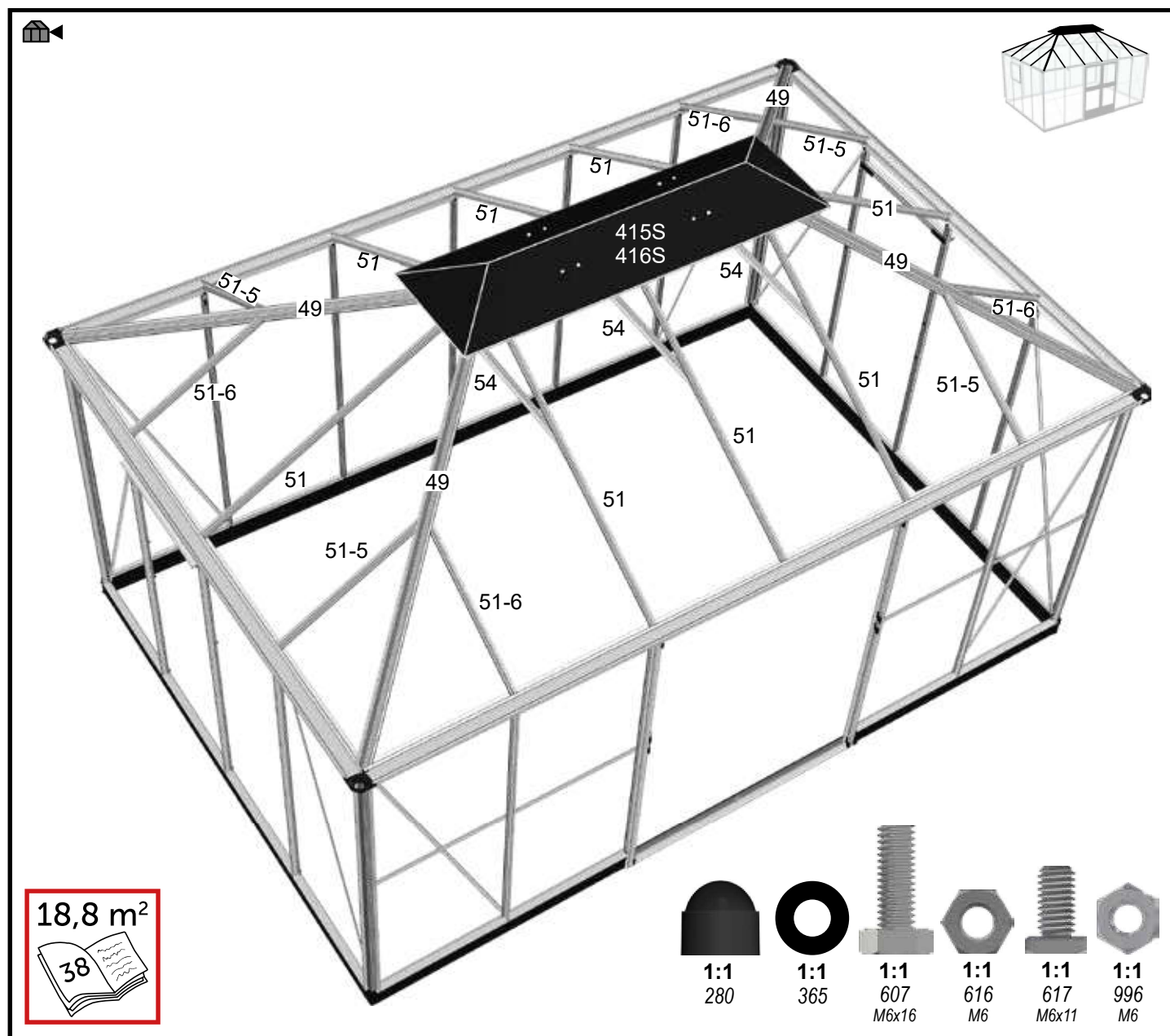






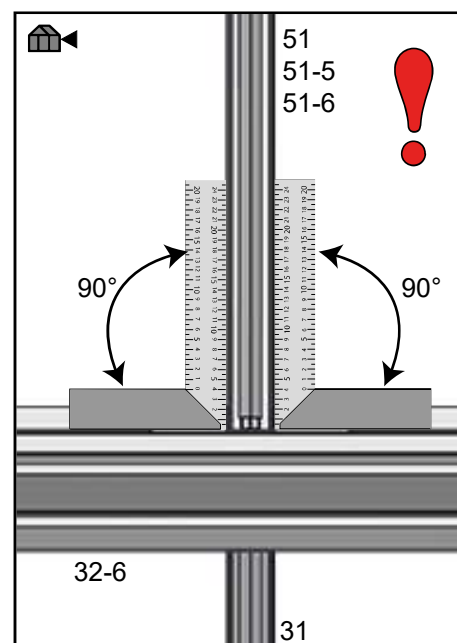
**13,0
m²**

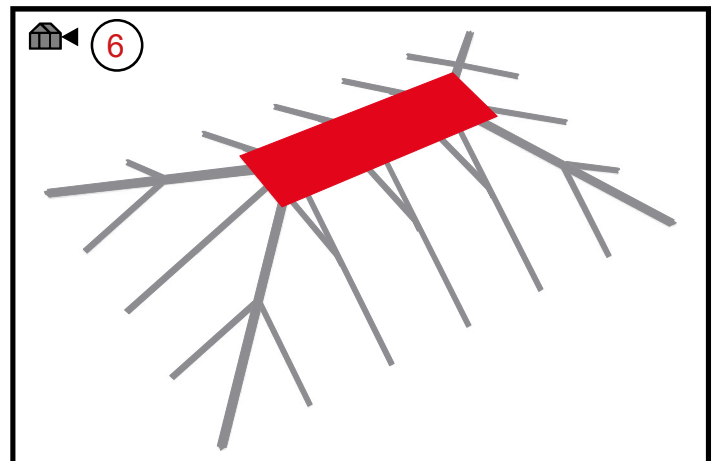
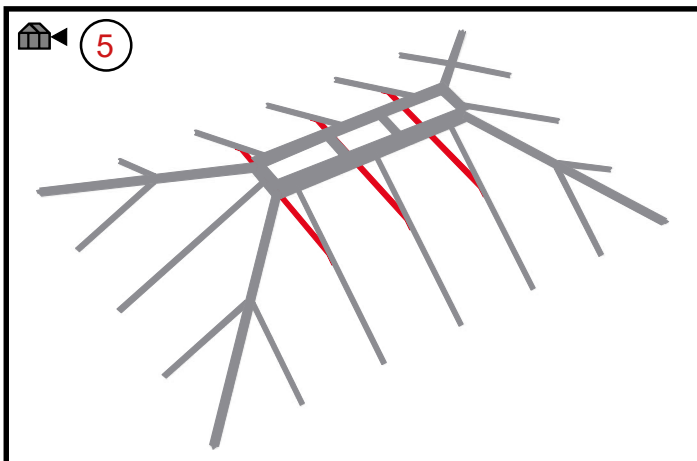
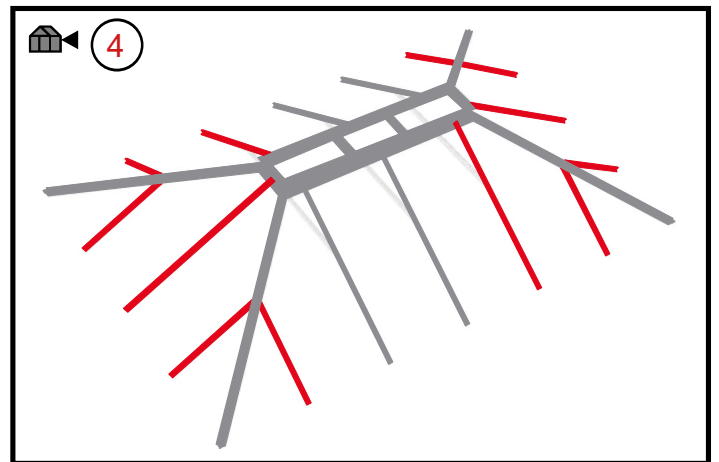
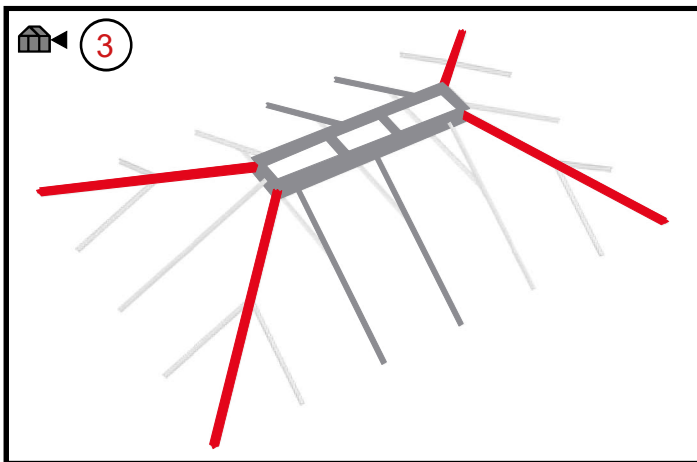
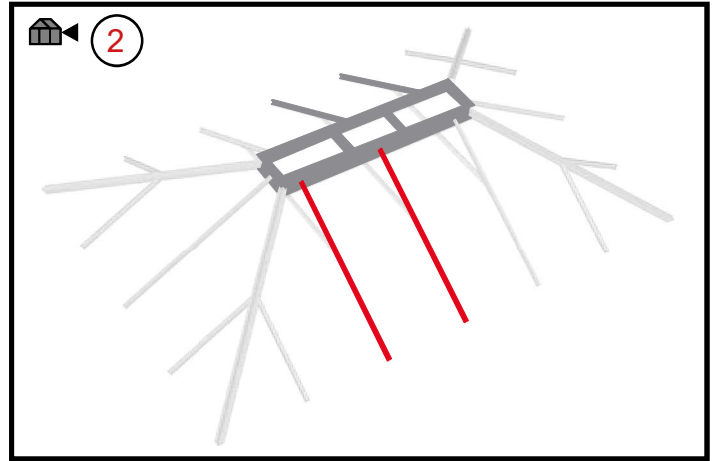
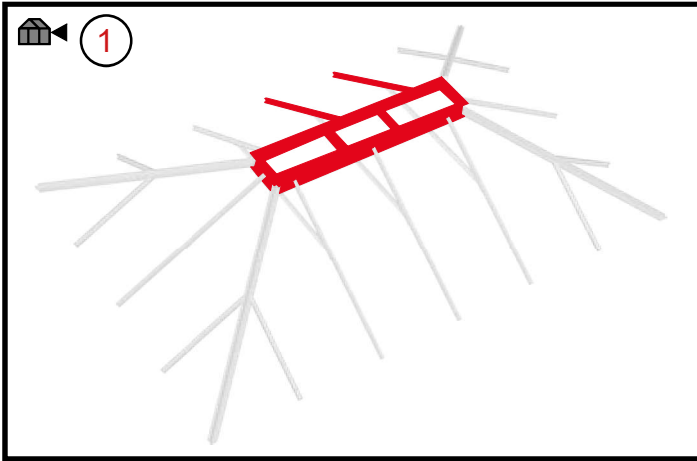
Tag – Roof – Dach – Tak – Toit – Dak – Katto

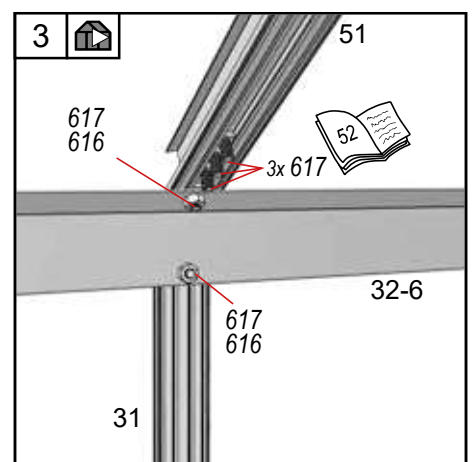
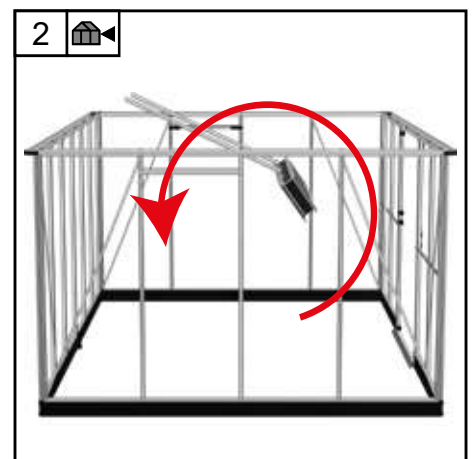
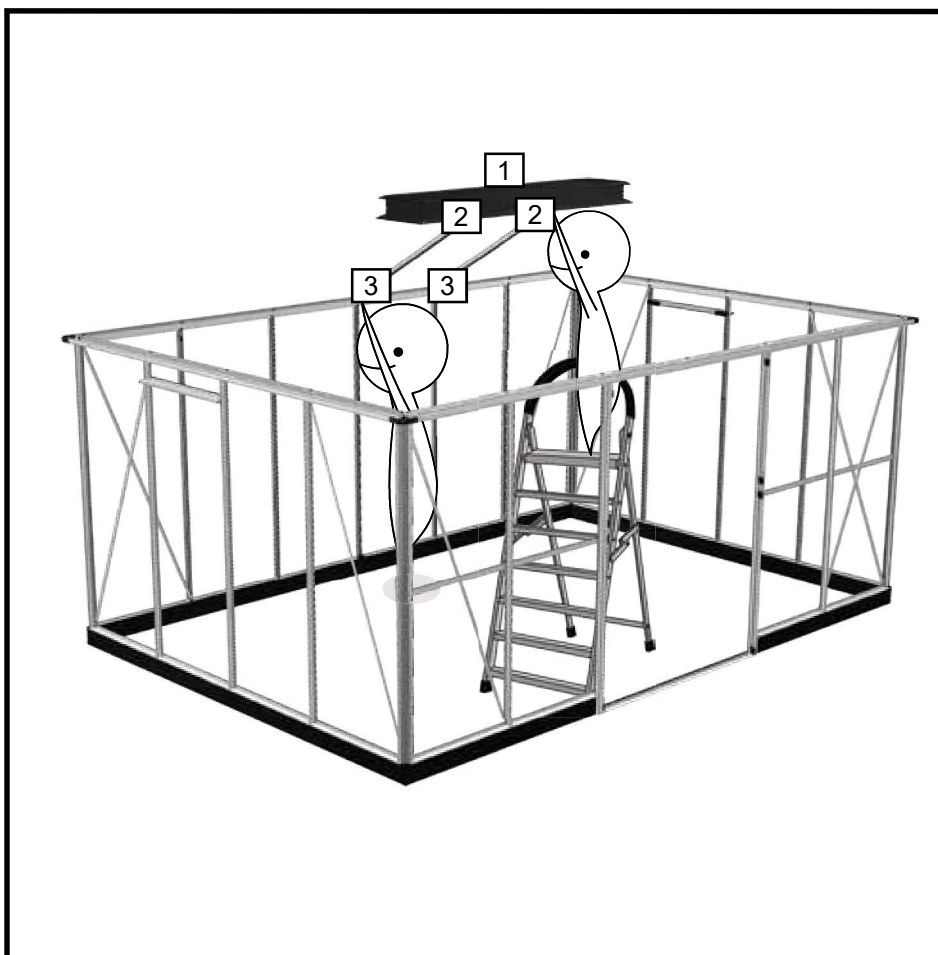
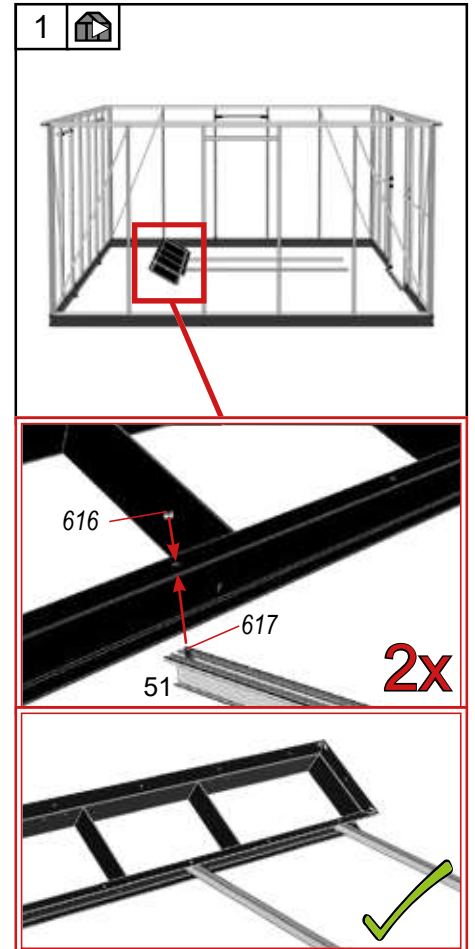
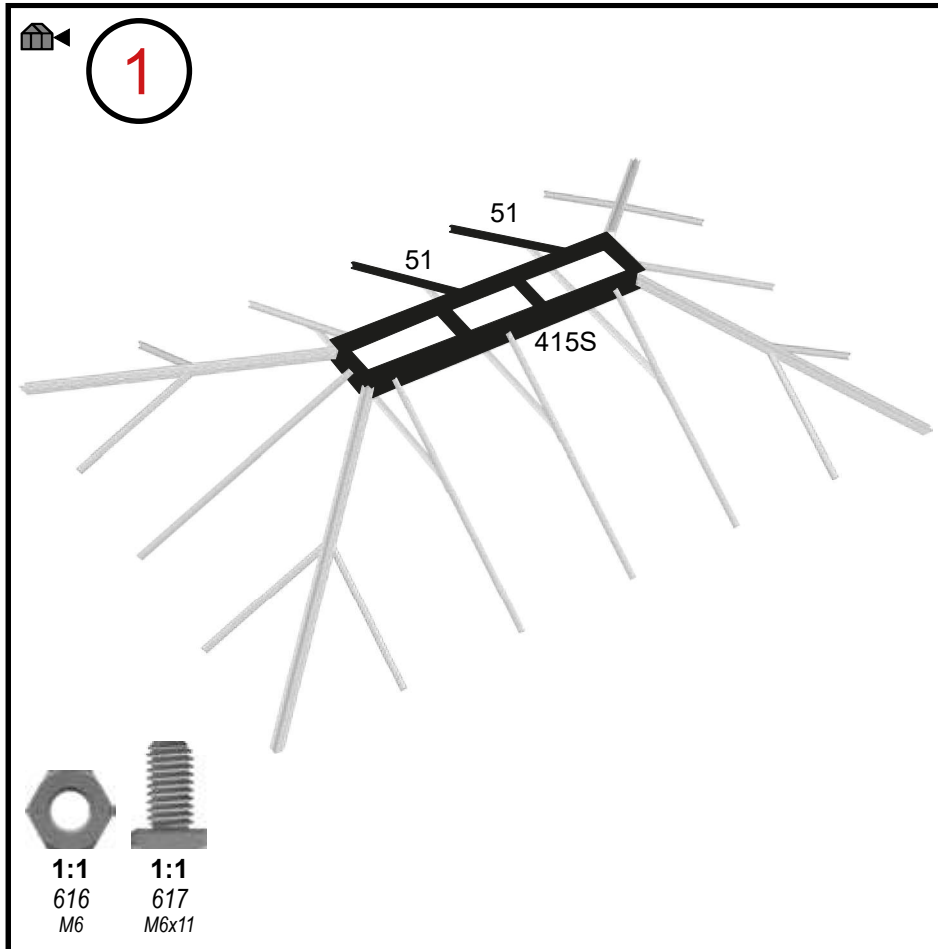


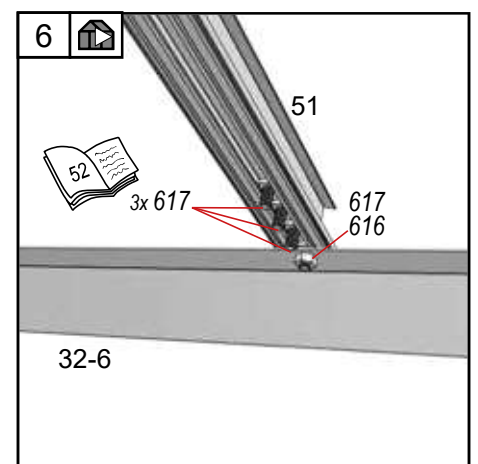
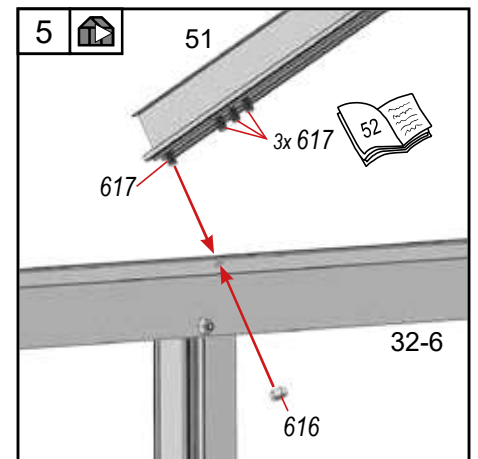
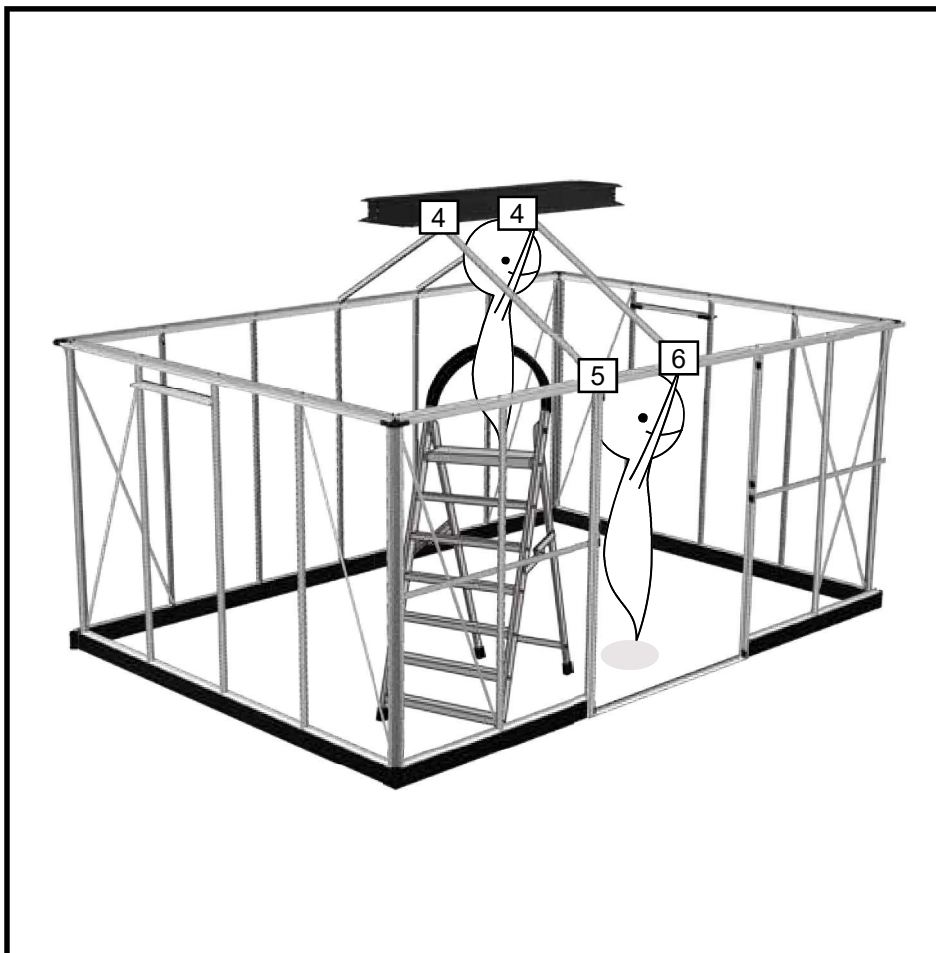
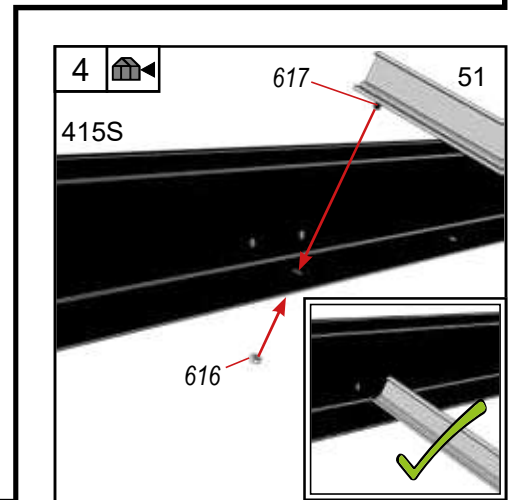
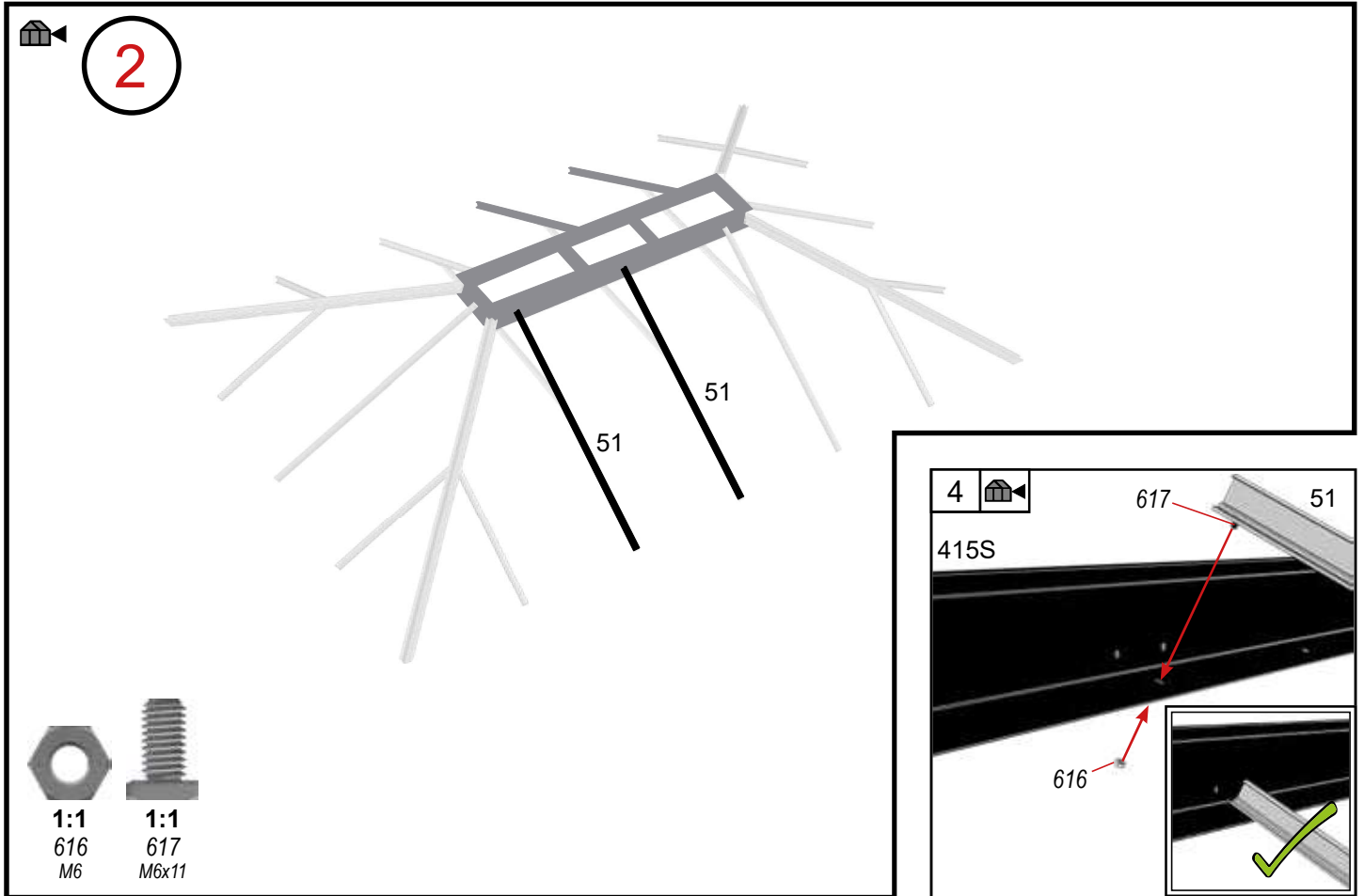
BOX 6	#	13,0 m ²	mm
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	51	8	1486
	51-5	4	813
	51-6	4	813
	54	3	1470
	-	7	-

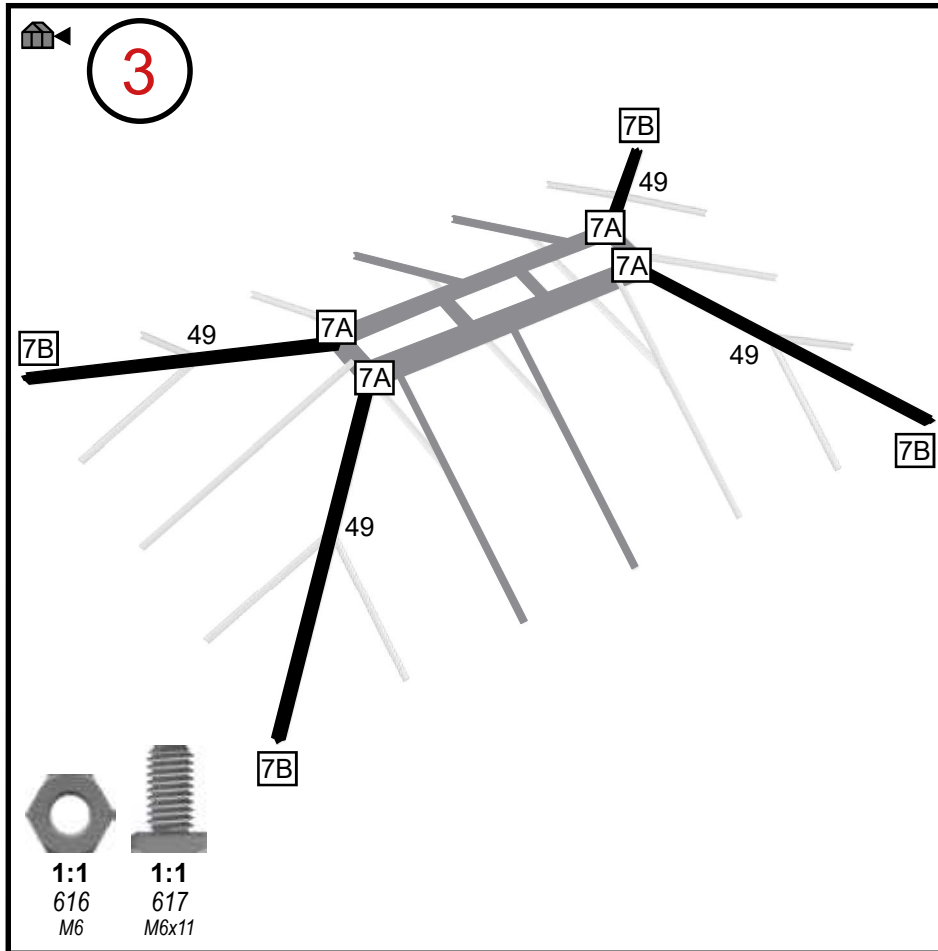
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	-	1	-
	415S	1	-
	416S	1	-
	507	4	-



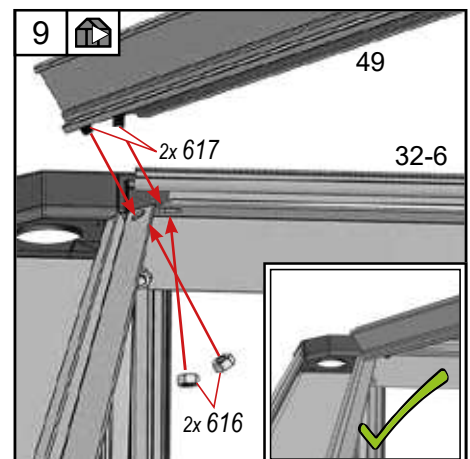
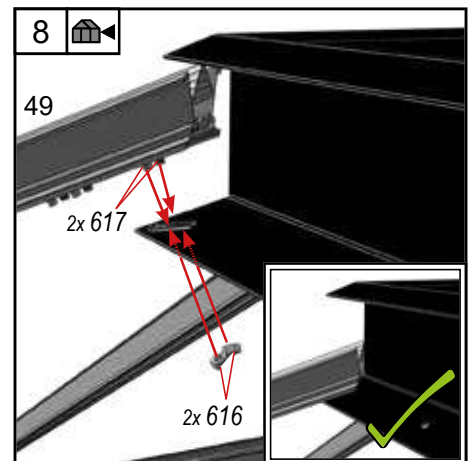
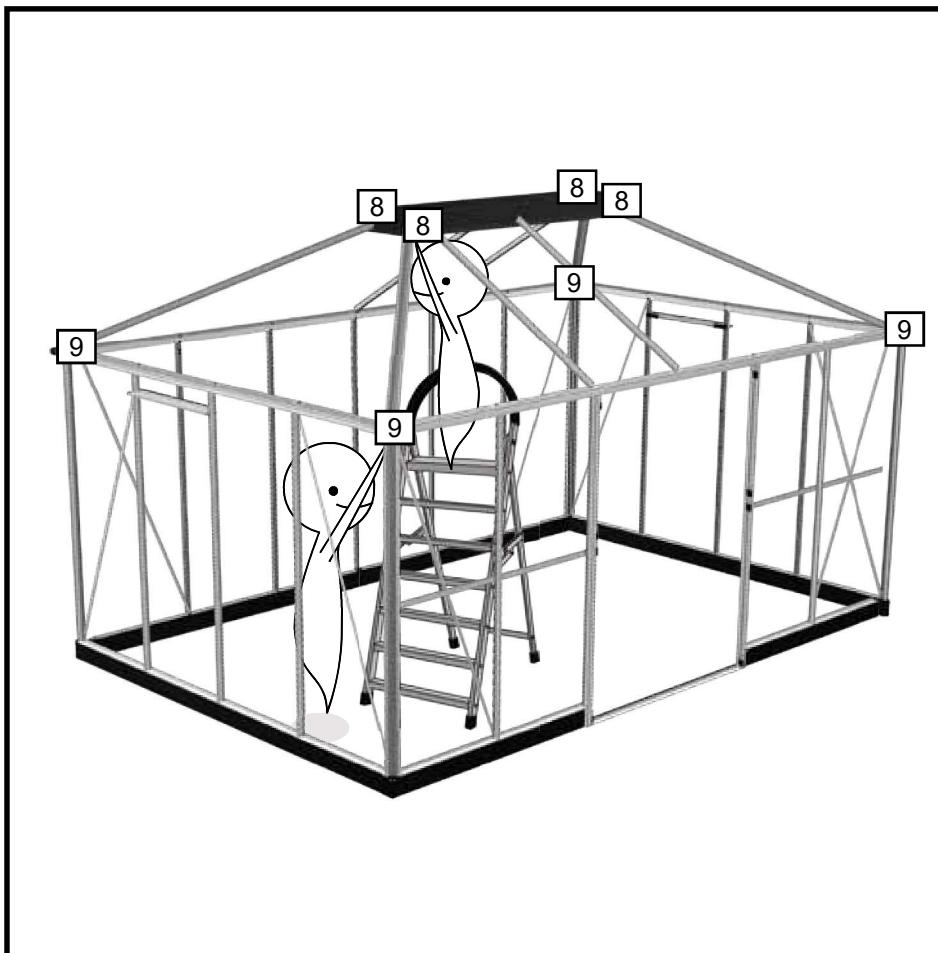
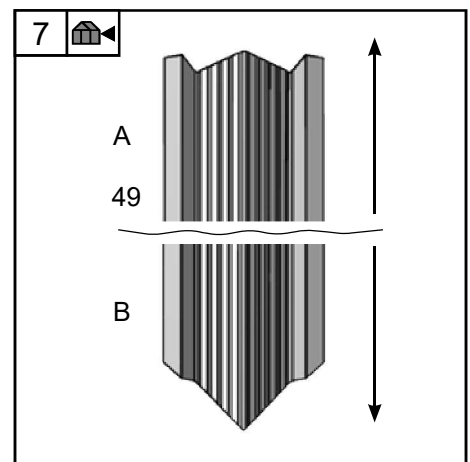
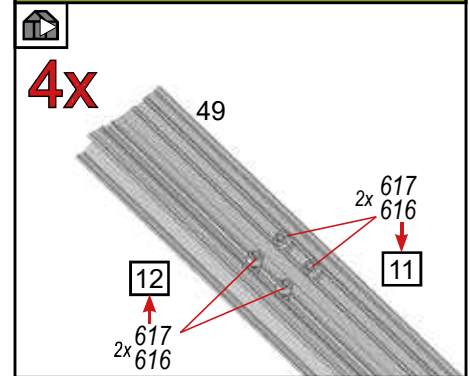


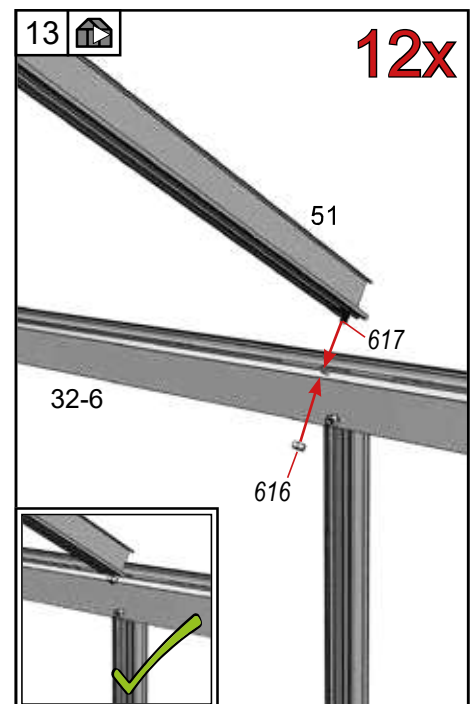
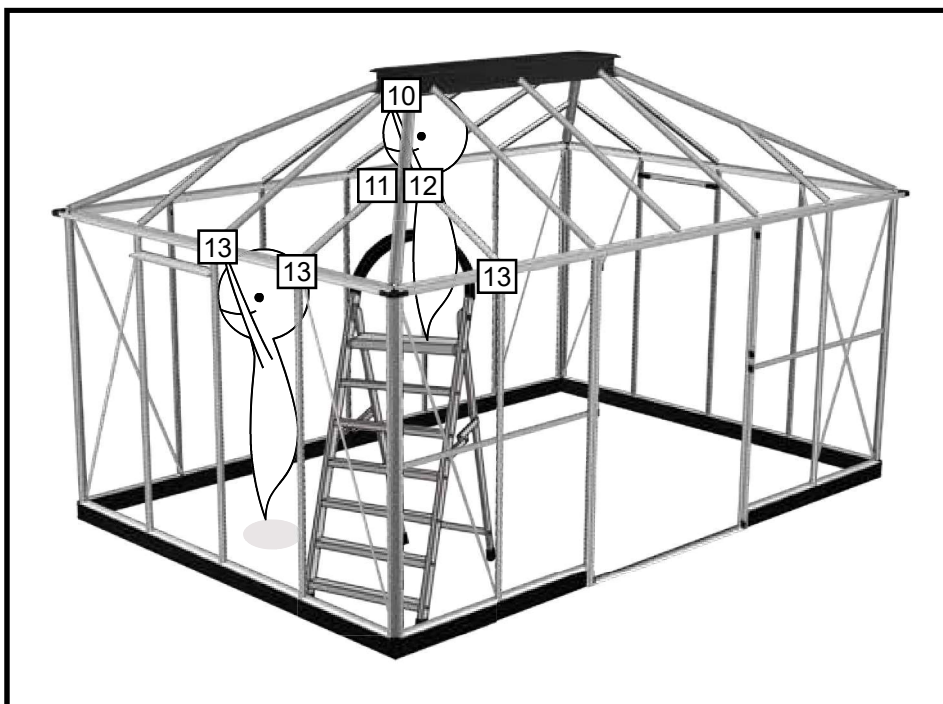
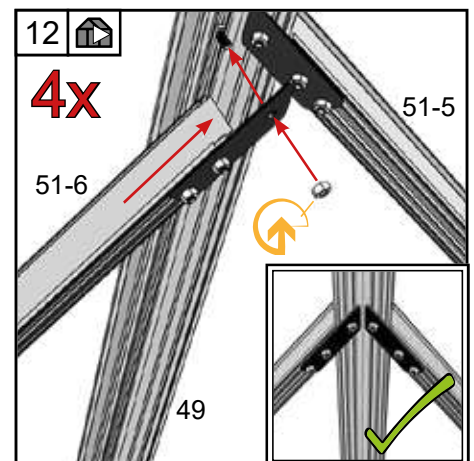
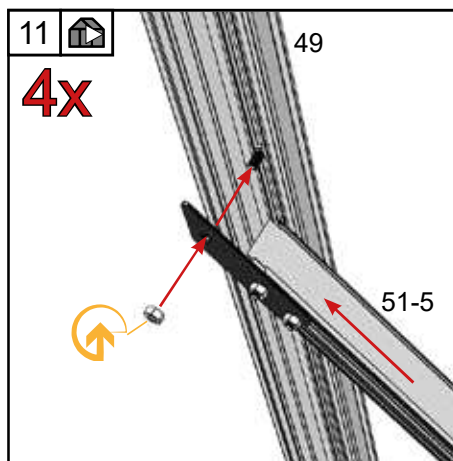
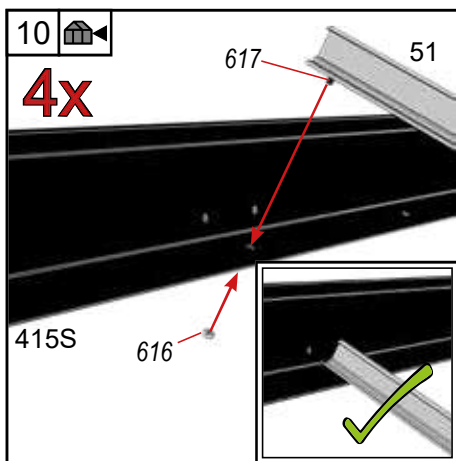
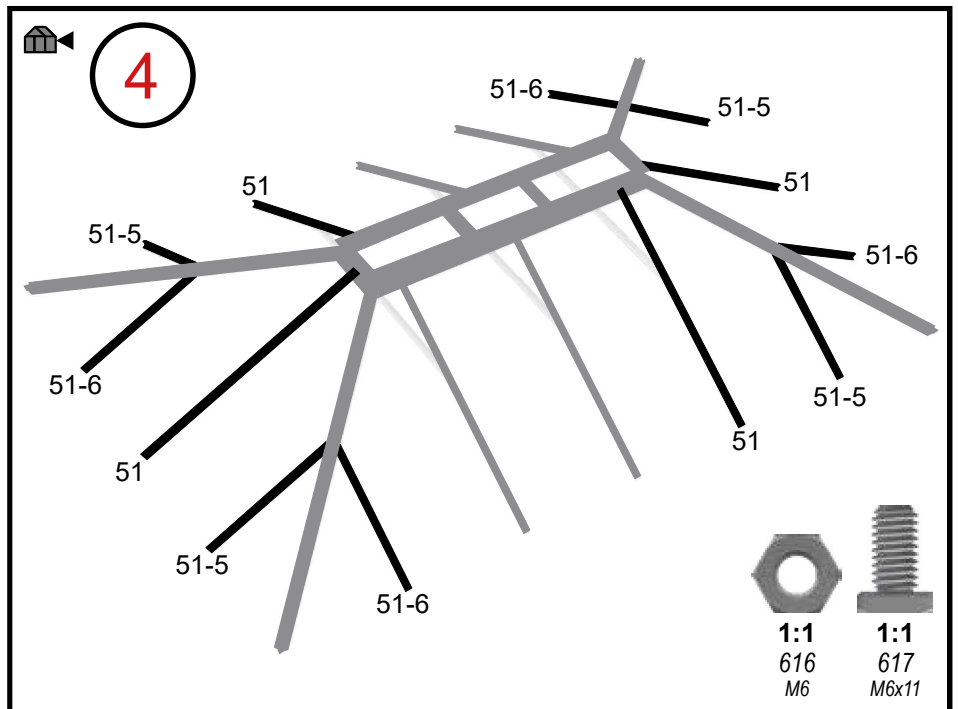
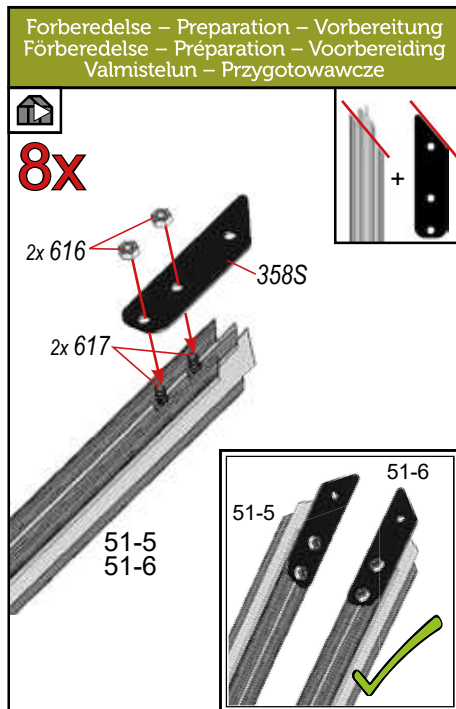


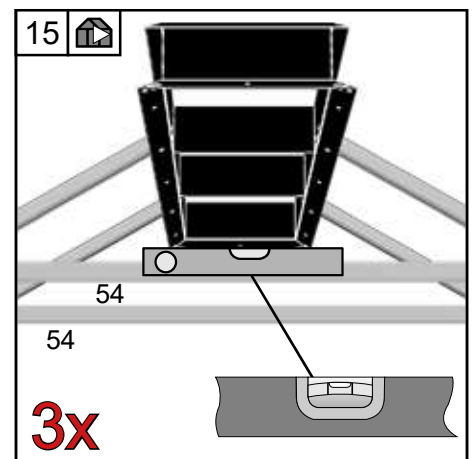
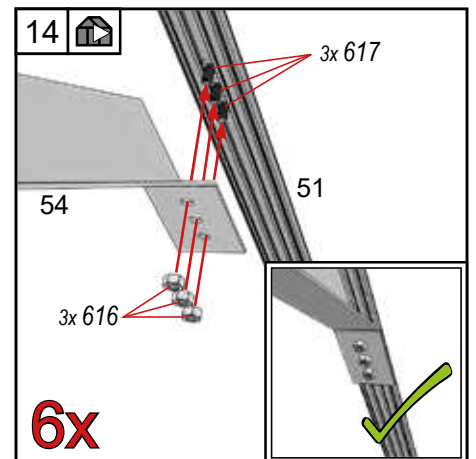
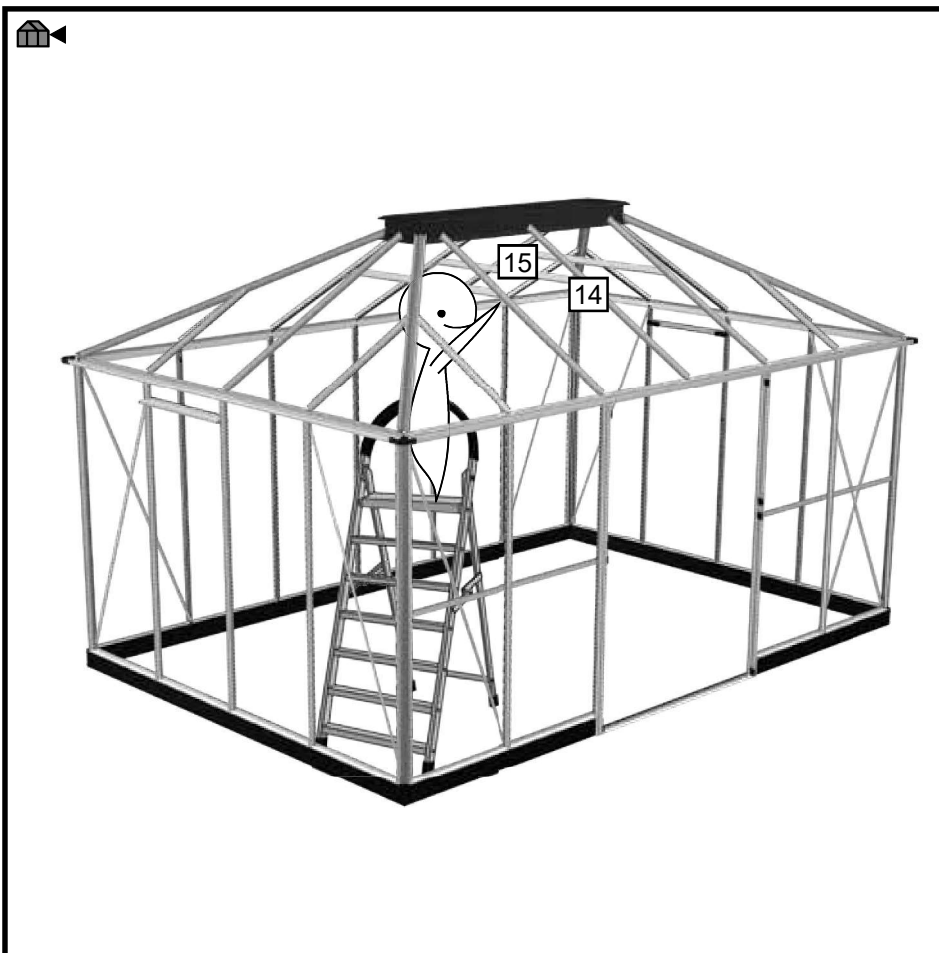
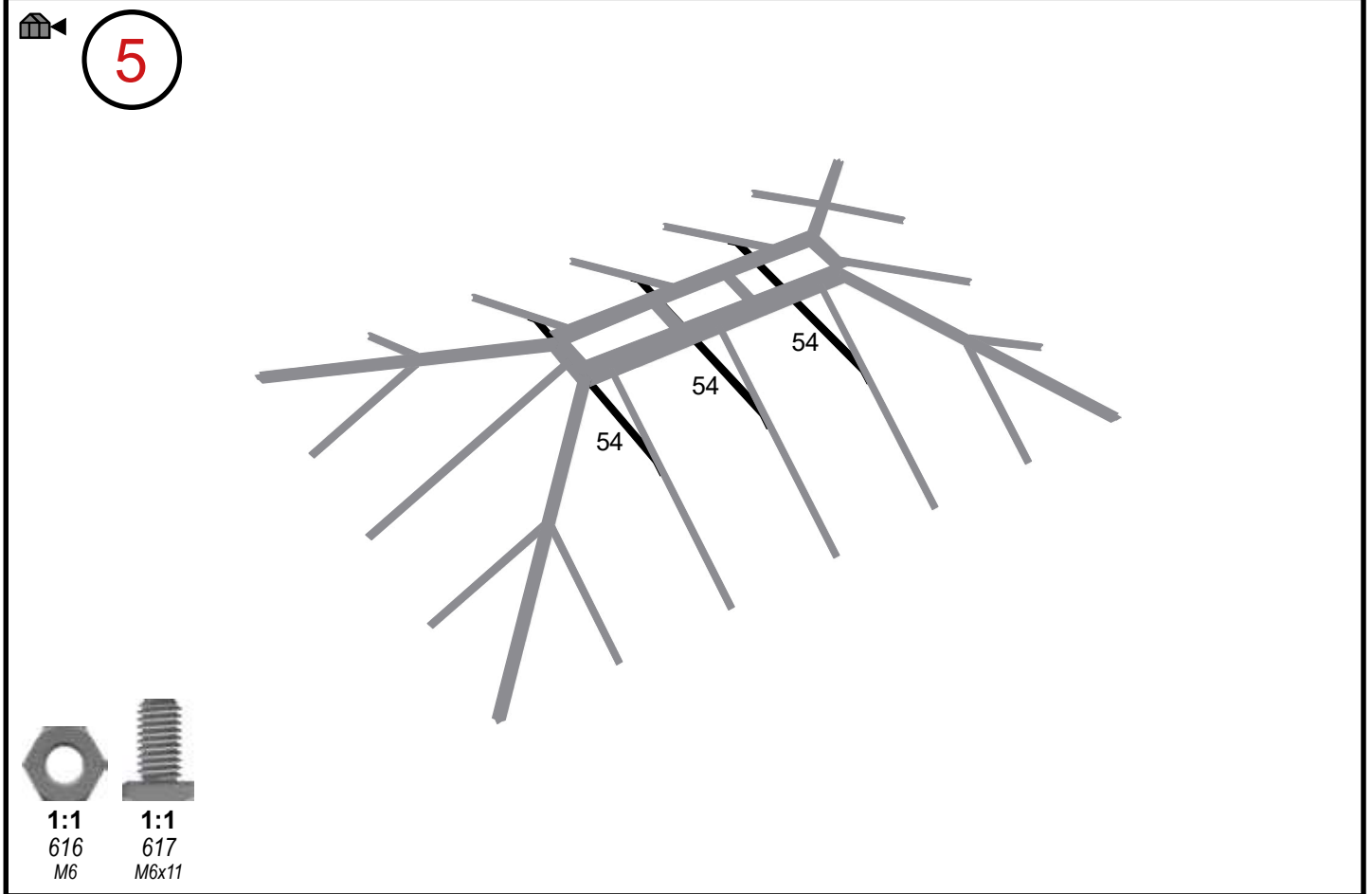


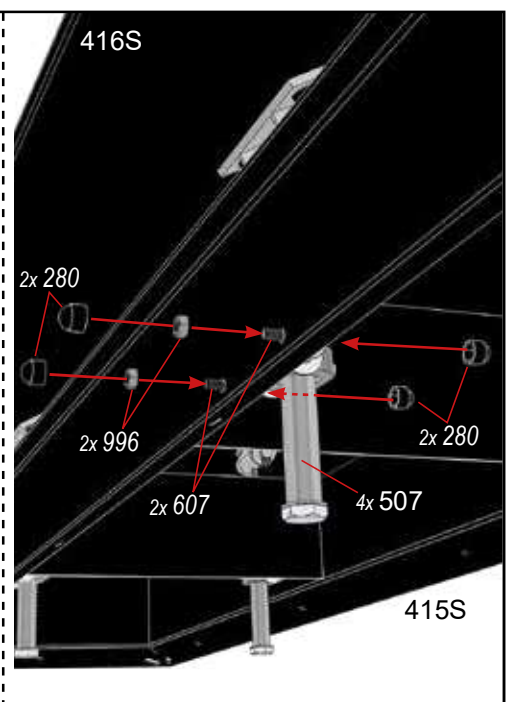
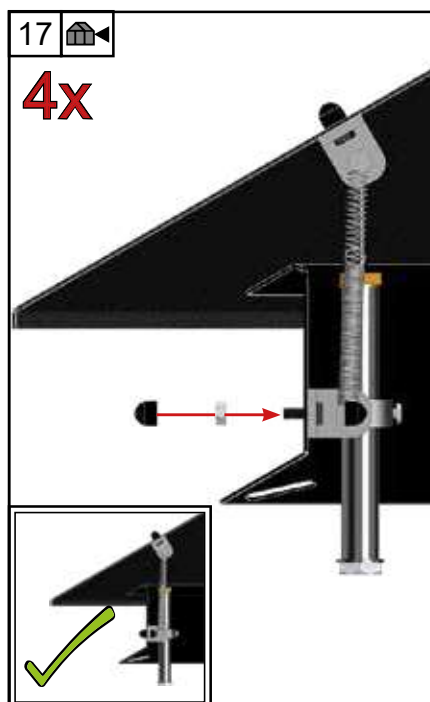
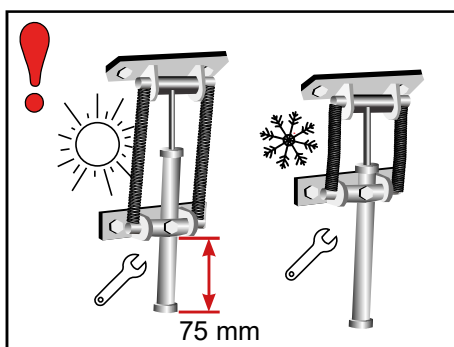
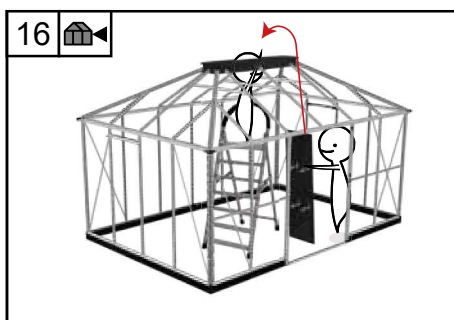
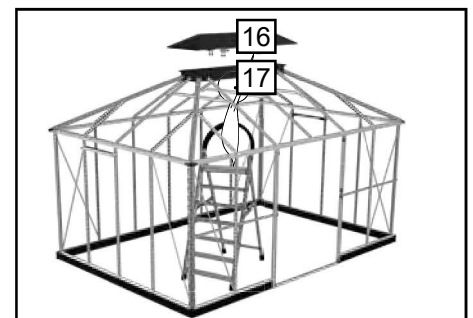
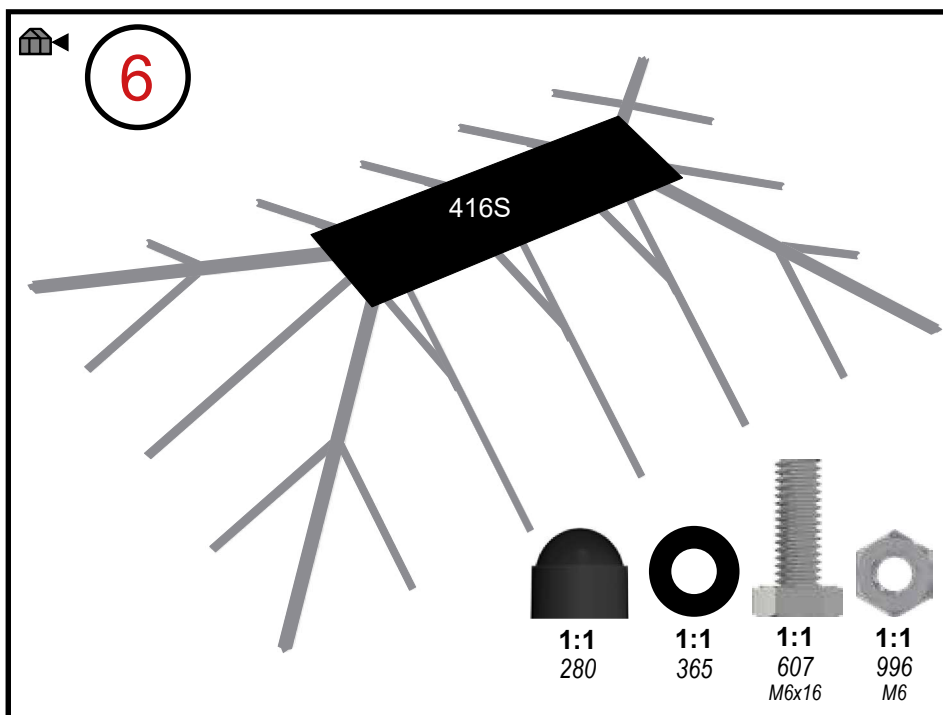
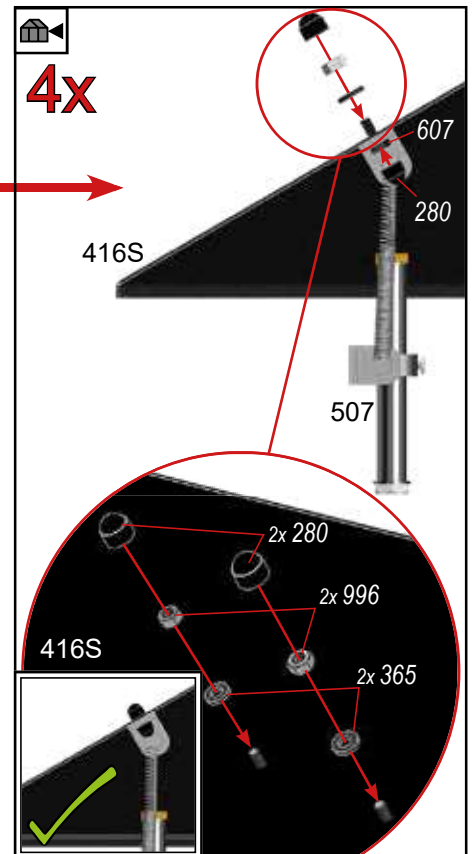
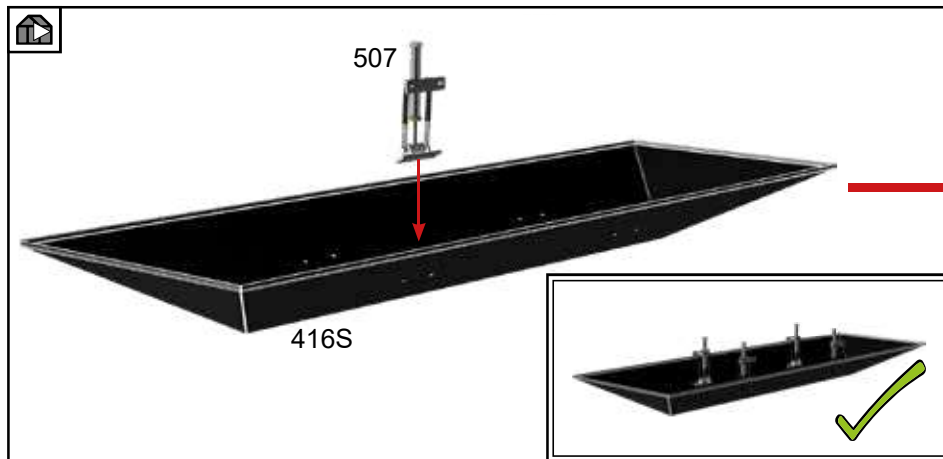


Forberedelse – Preparation – Vorbereitung
 Förberedelse – Préparation – Voorbereiding
 Valmistelun – Przygotowawcze



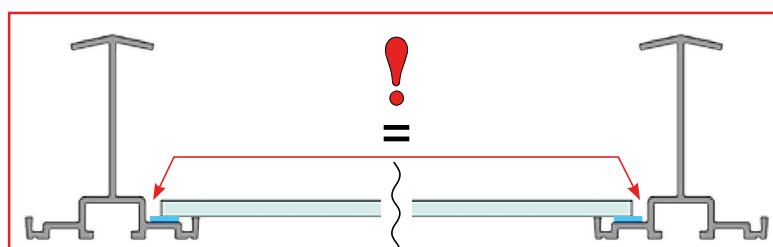
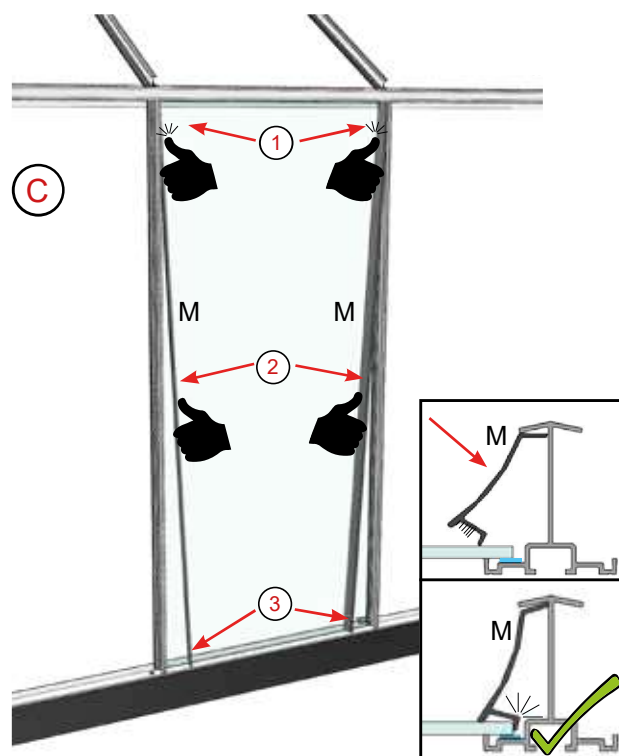
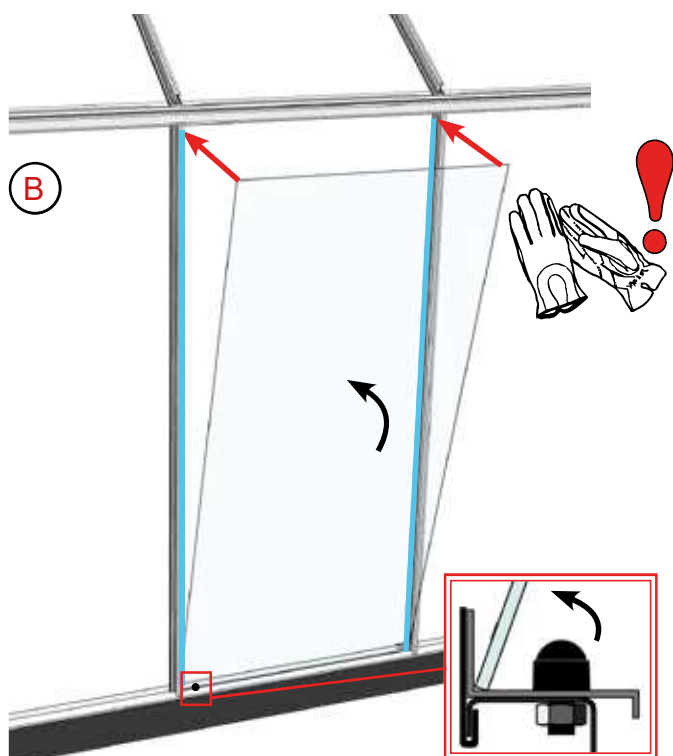
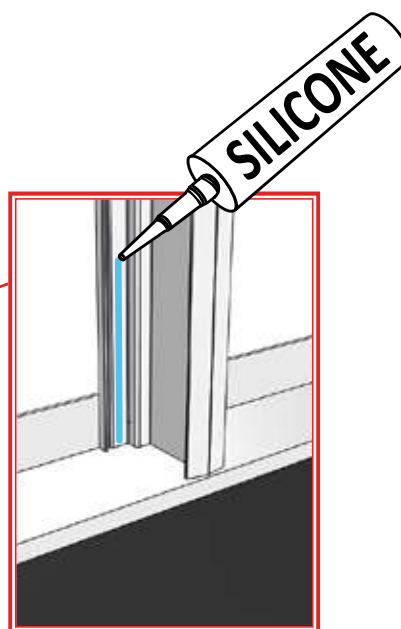
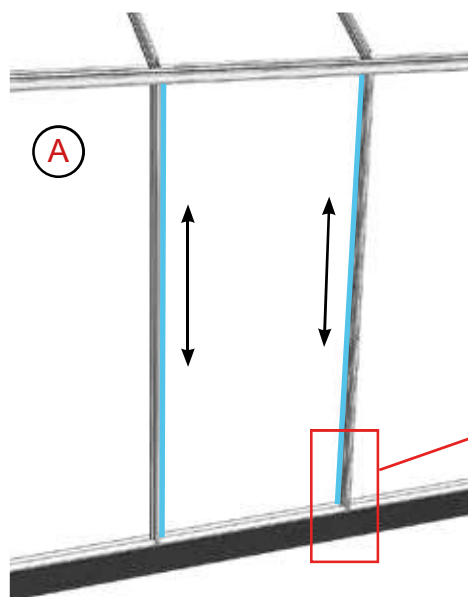
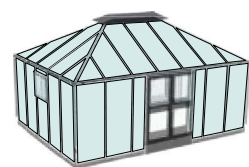


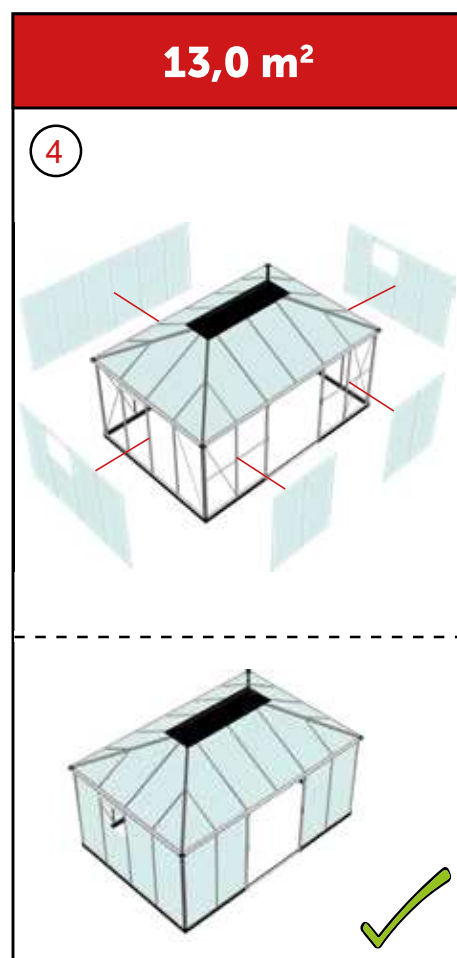
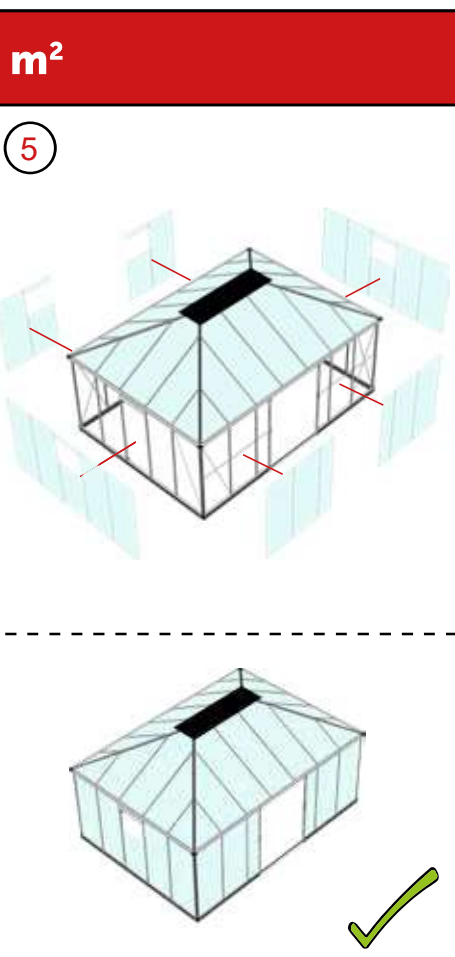
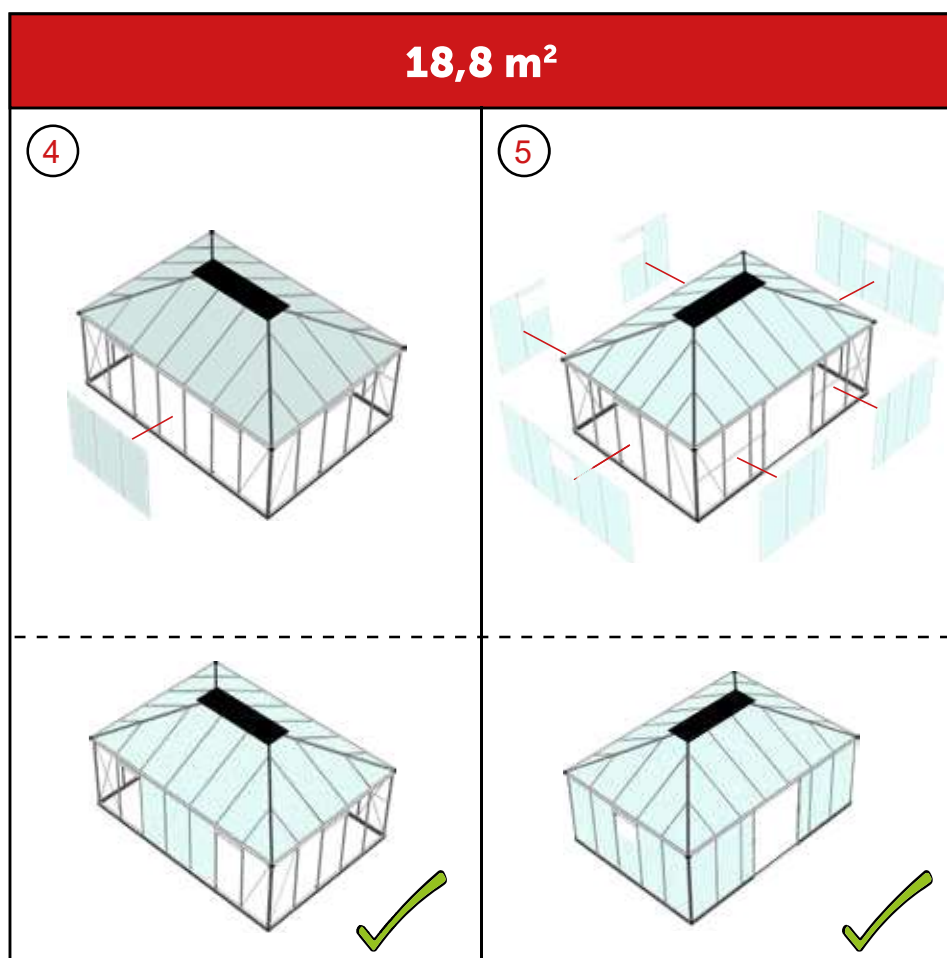
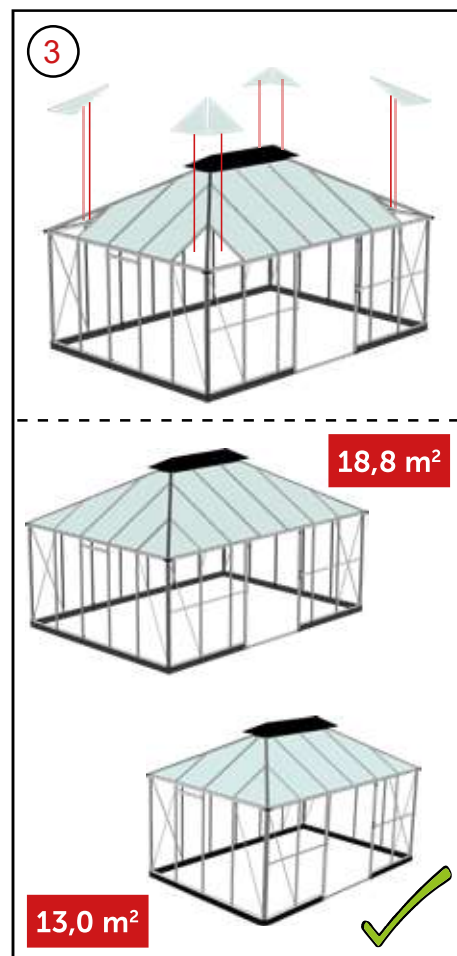
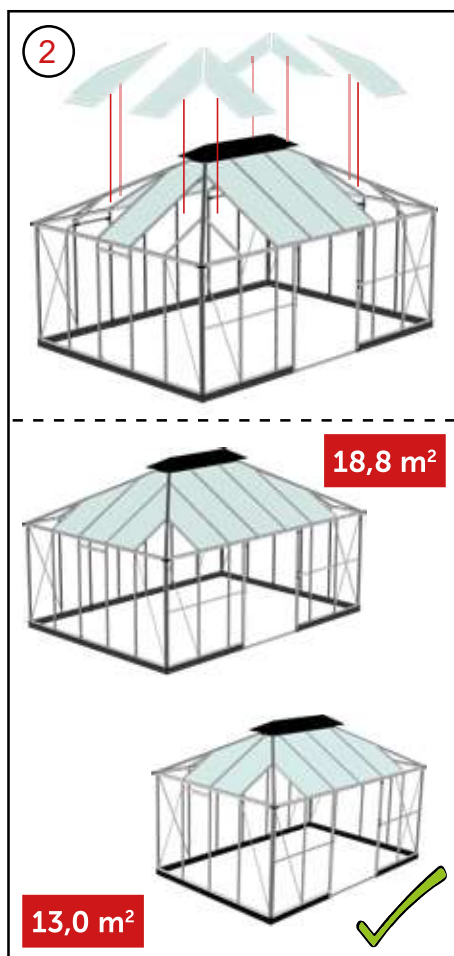
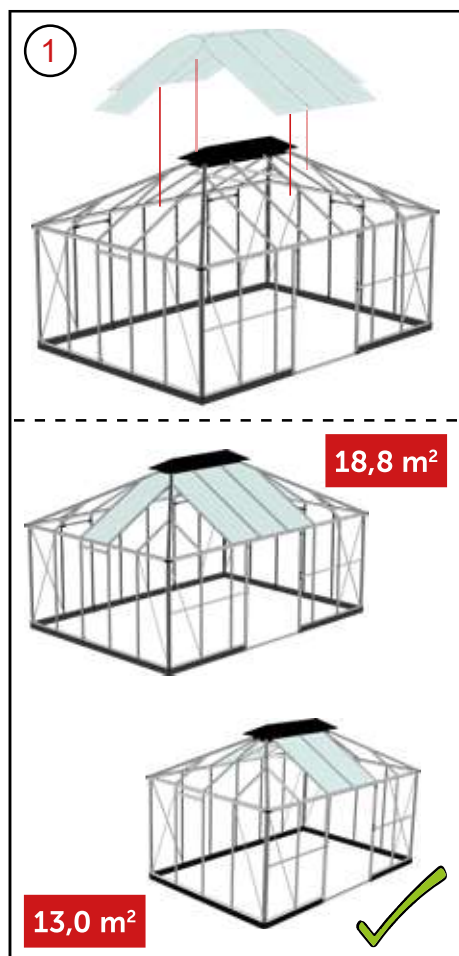




3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

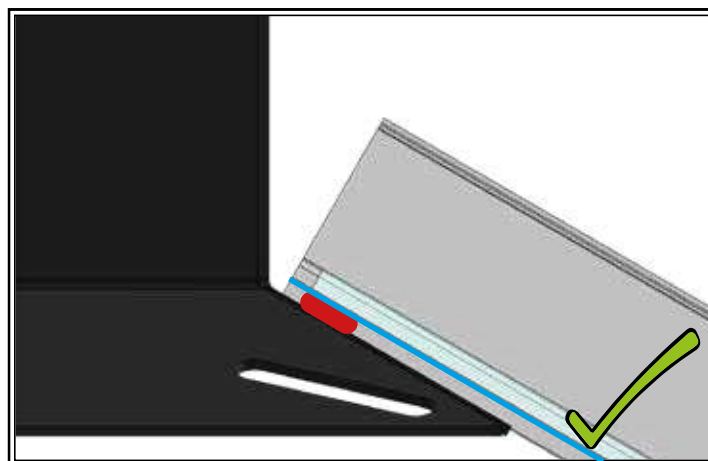
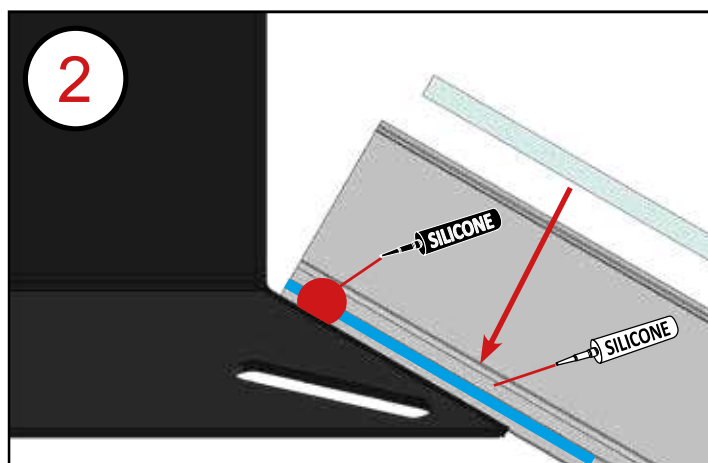
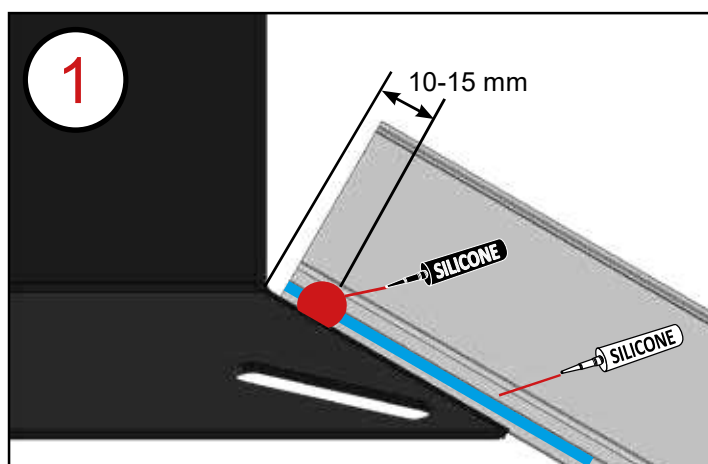
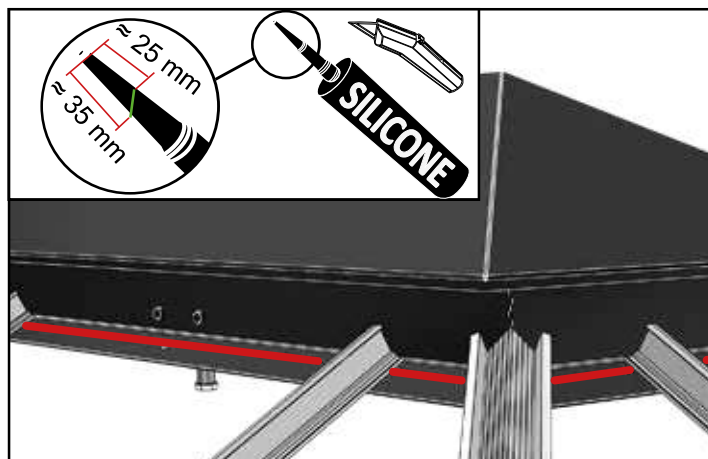
Grundlæggende – Basics – Grundlegend – Grundläggande – Basiques – Basis – Perus – Podstawowe





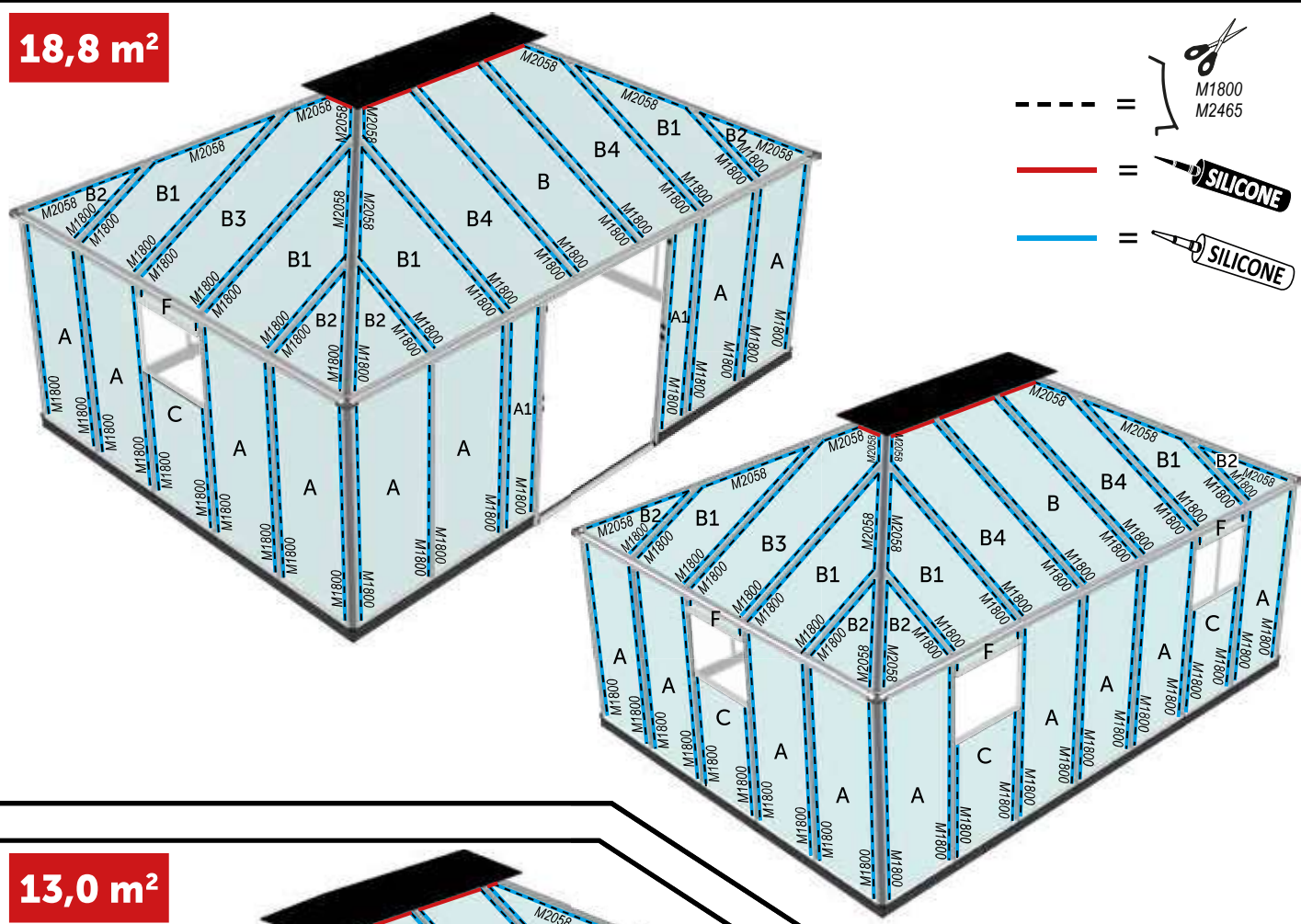
3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas
Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

BOX 6(B)	#	mm	18,8 m ²	13,0 m ²
	350		7	5
BOX 7	#	mm	18,8 m ²	13,0 m ²
	350		1	1
BOX 11	#	mm	18,8 m ²	13,0 m ²
	M	1644	-	32
	M	1800	72	36
	M	2058	18	8
BOX 12	#	3 mm	18,8 m ²	13,0 m ²
	A	700x1797	17	16
	A1	341x1797	2	-
	B	700x1486	-	4
	B	700x1900	2	-
	B1	700x1482/810	8	8
	B2	687x790 (0)	8	8
	B3	700x1900 (1642/251/1642)	2	-
	B4	700 x 1900 (1639/476)	4	-
	C	700x1072	4	2
	F	700x115	4	2
   58				
	D	700x610	4	2
   62				
	G	517x700	2	2
   65				
	H	578x700	2	2

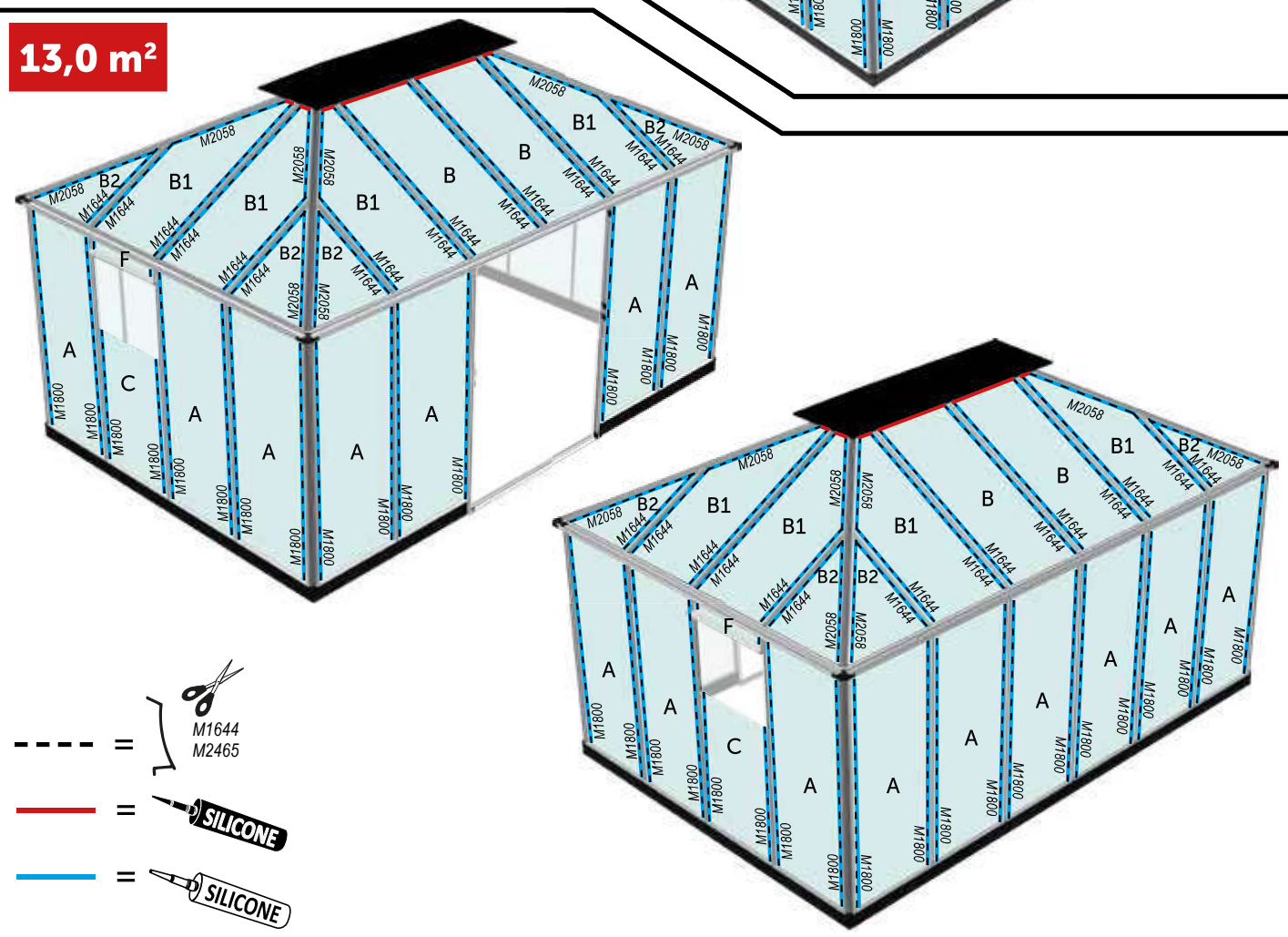


3 mm – Hærdet glas – Toughened glass – Sicherheitsglas (ESG) – Säkerhetsglas
Verre Trempé – Gehard Glas – Karkaistu Turvalasi – Szkło Hartowane

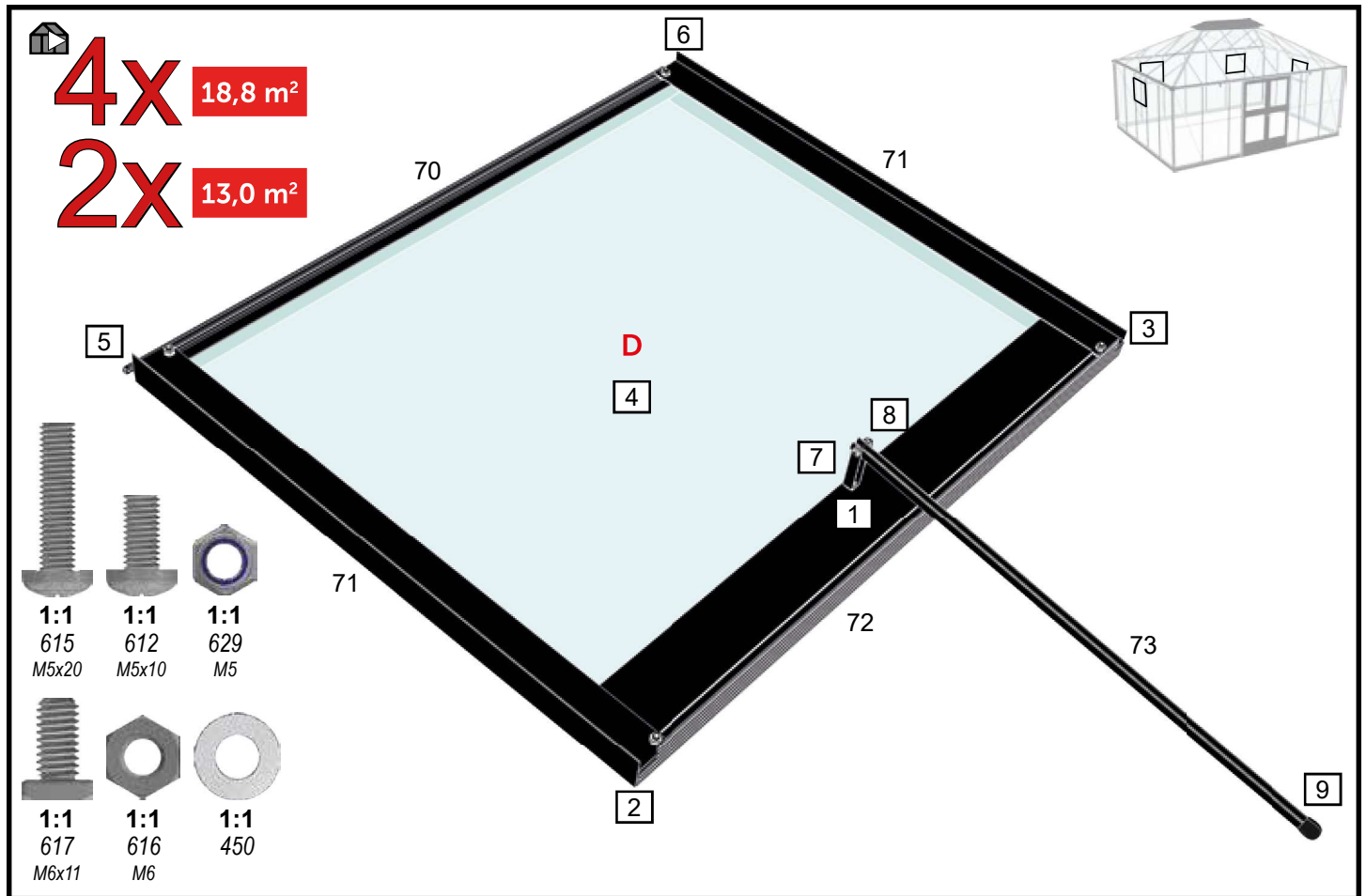
18,8 m²



13,0 m²

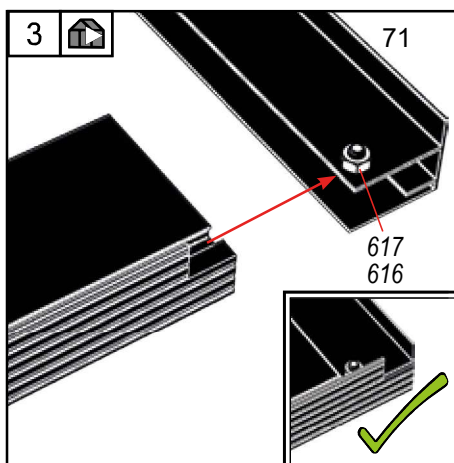
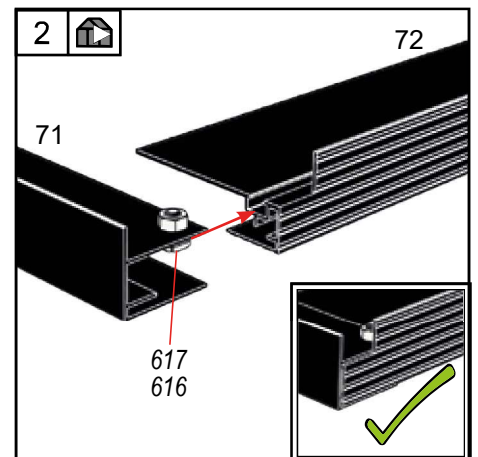
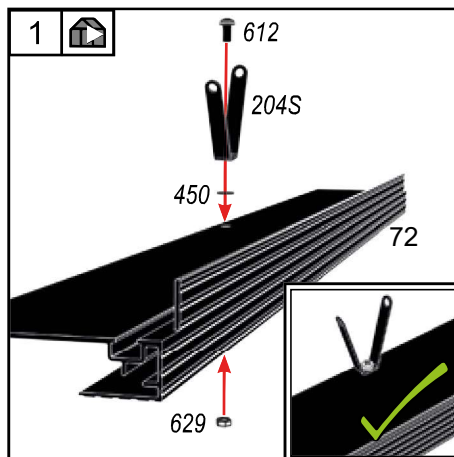


Vinduer – Windows – Fenster – Fönster – Fenêtres Ramen – Ikkunoita – Okno

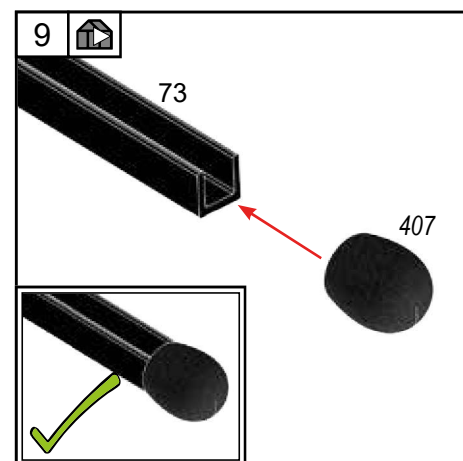
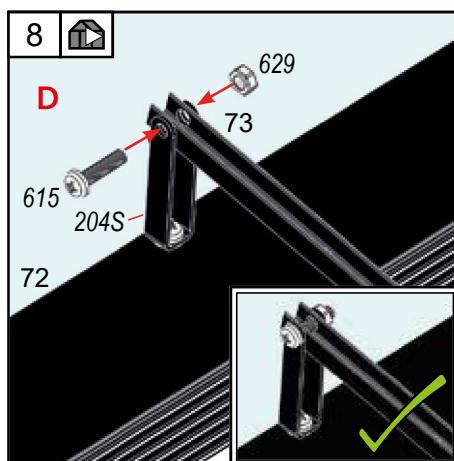
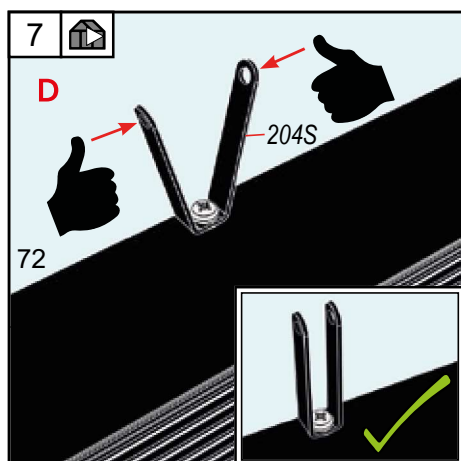
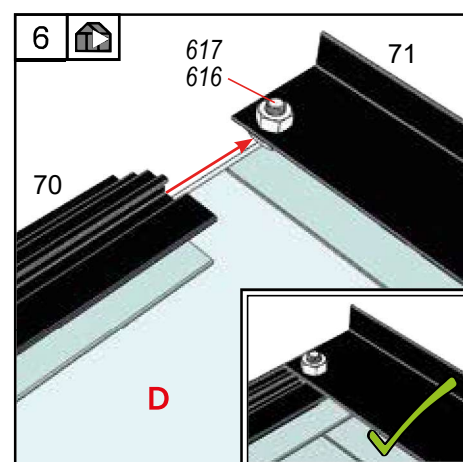
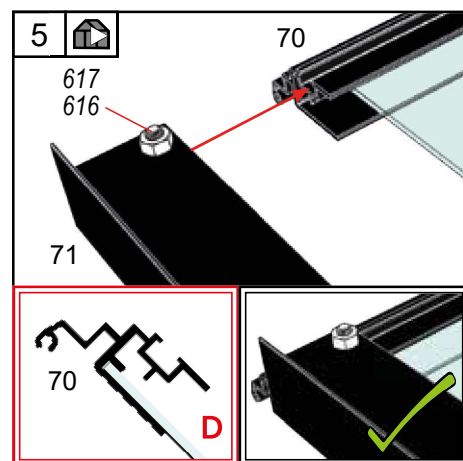
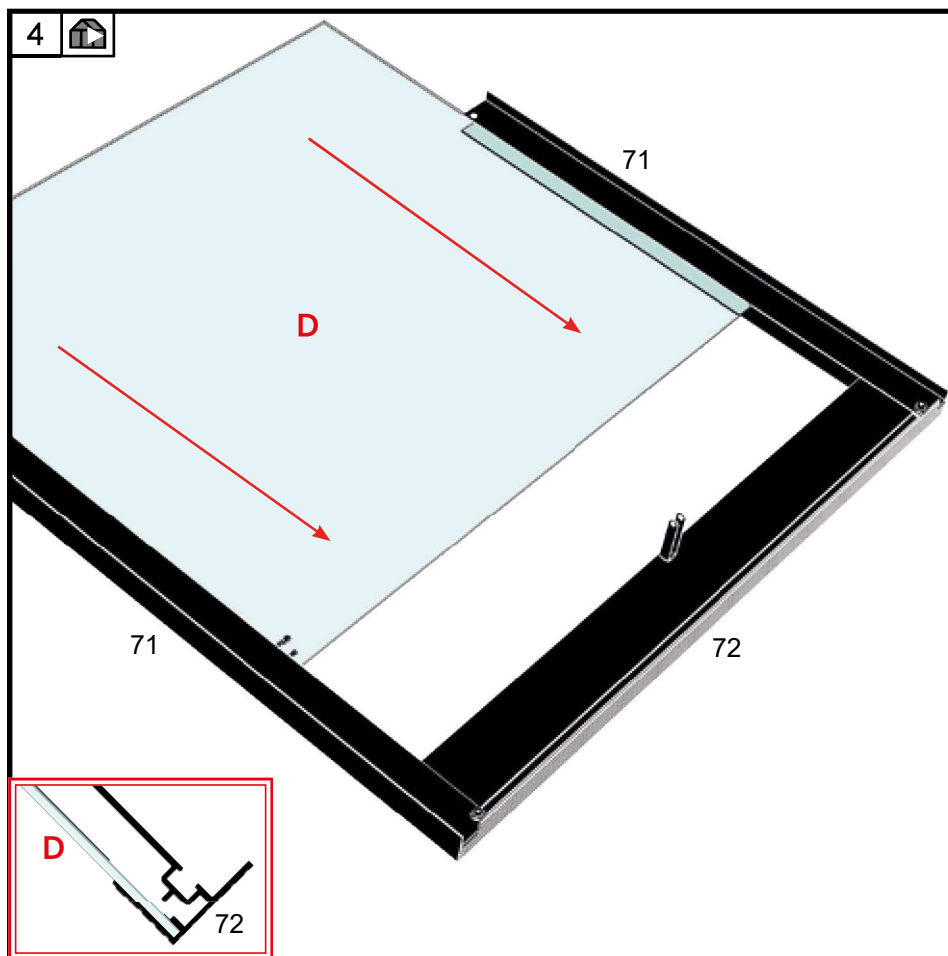


BOX 10	#	18,8 m ²		mm
		2x	1x	
	70	2	2	738
	71	4	4	611
	72	2	2	738
	73	2	2	510
		60		
	75	2	2	748

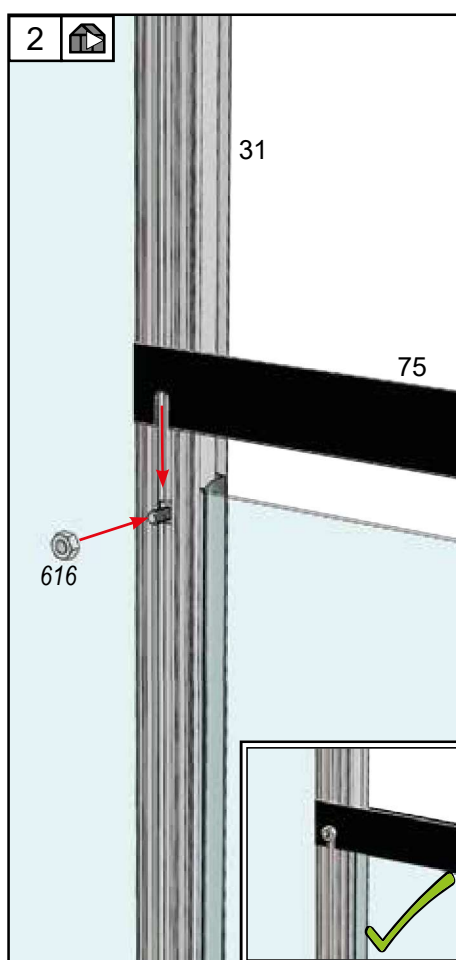
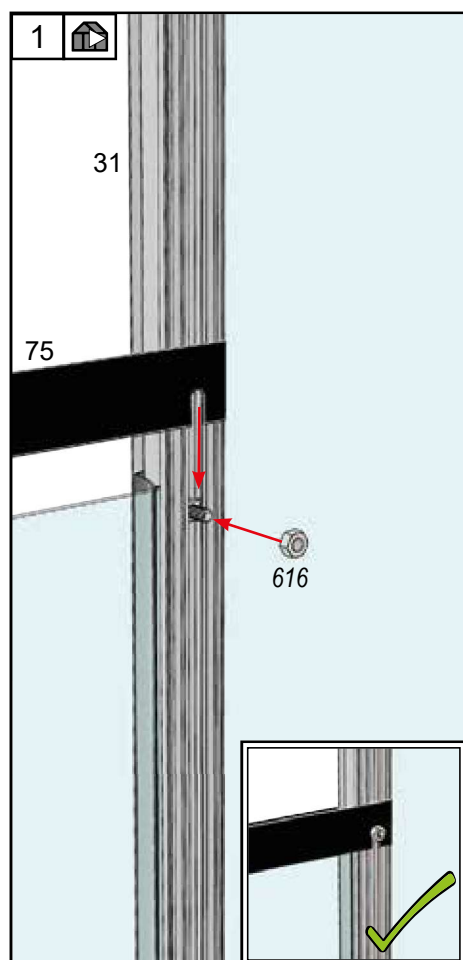
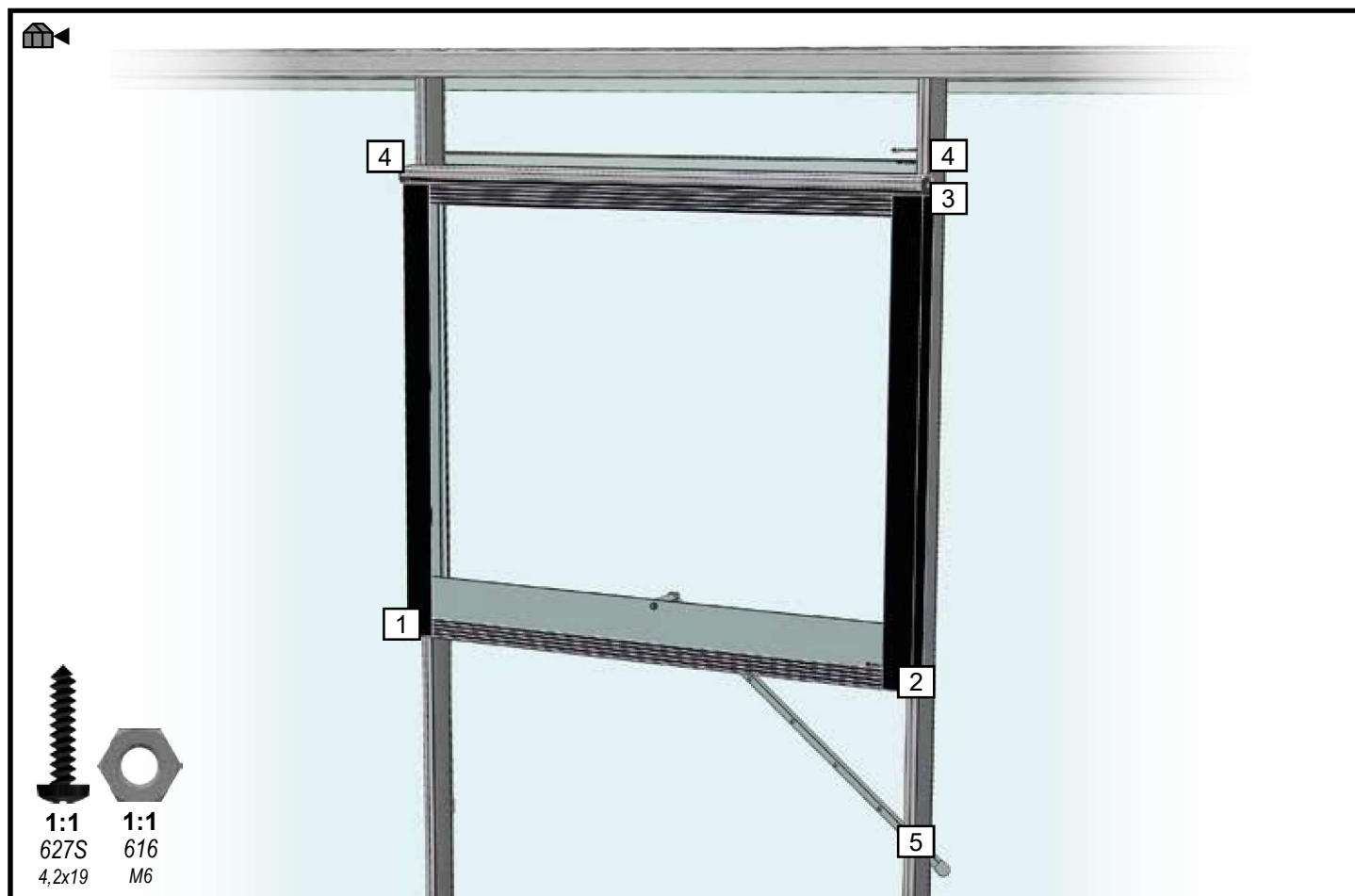
BOX 12	#	3 mm	18,8 m²	13,0 m²
	D	700x610/ 700x586	4	2



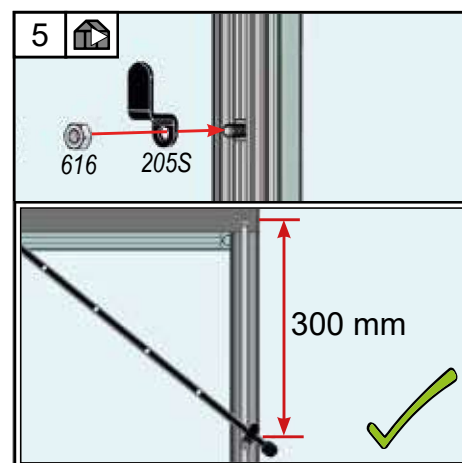
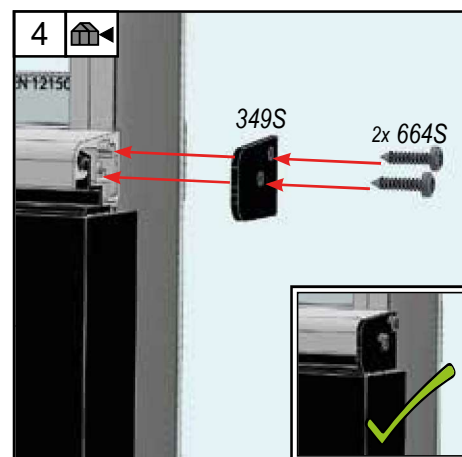
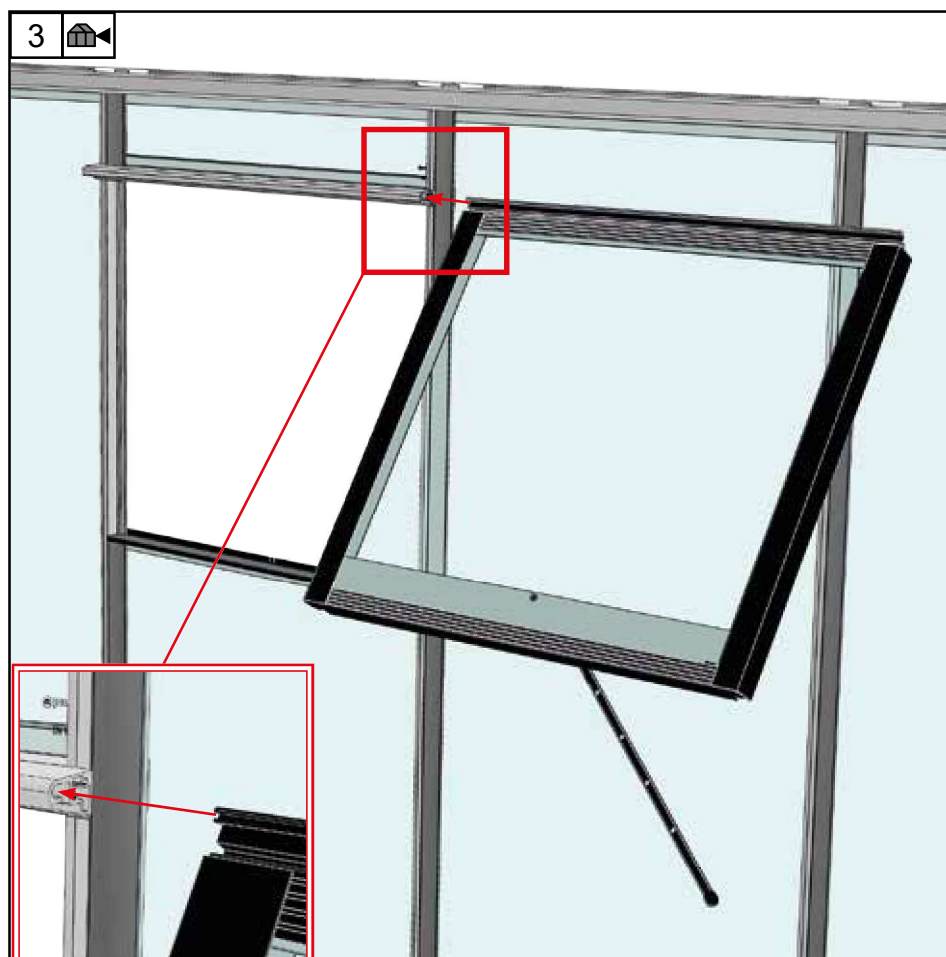
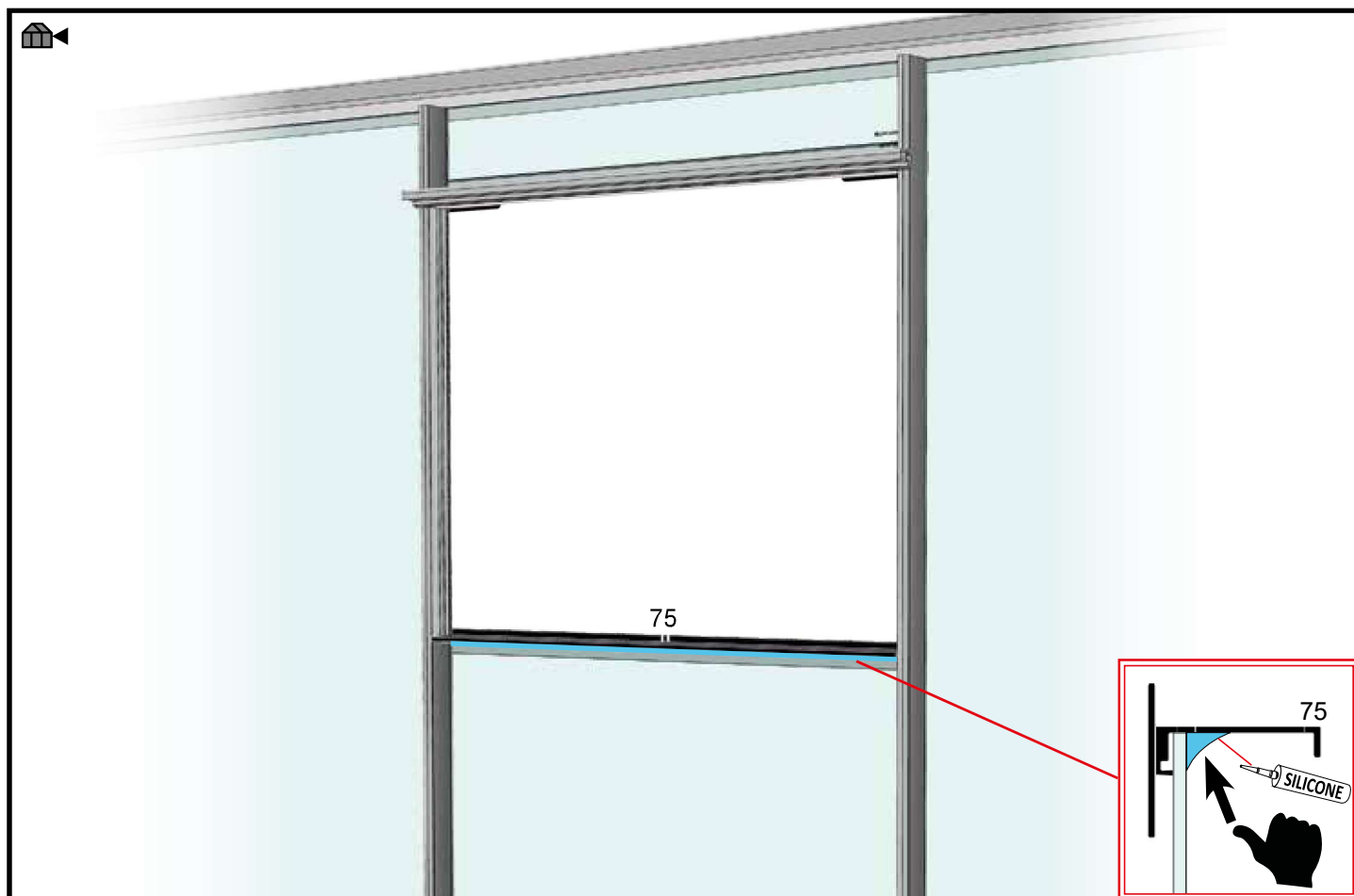
Vinduer – Windows – Fenster – Fönster – Fenêtres Ramen – Ikkunoita – Okno

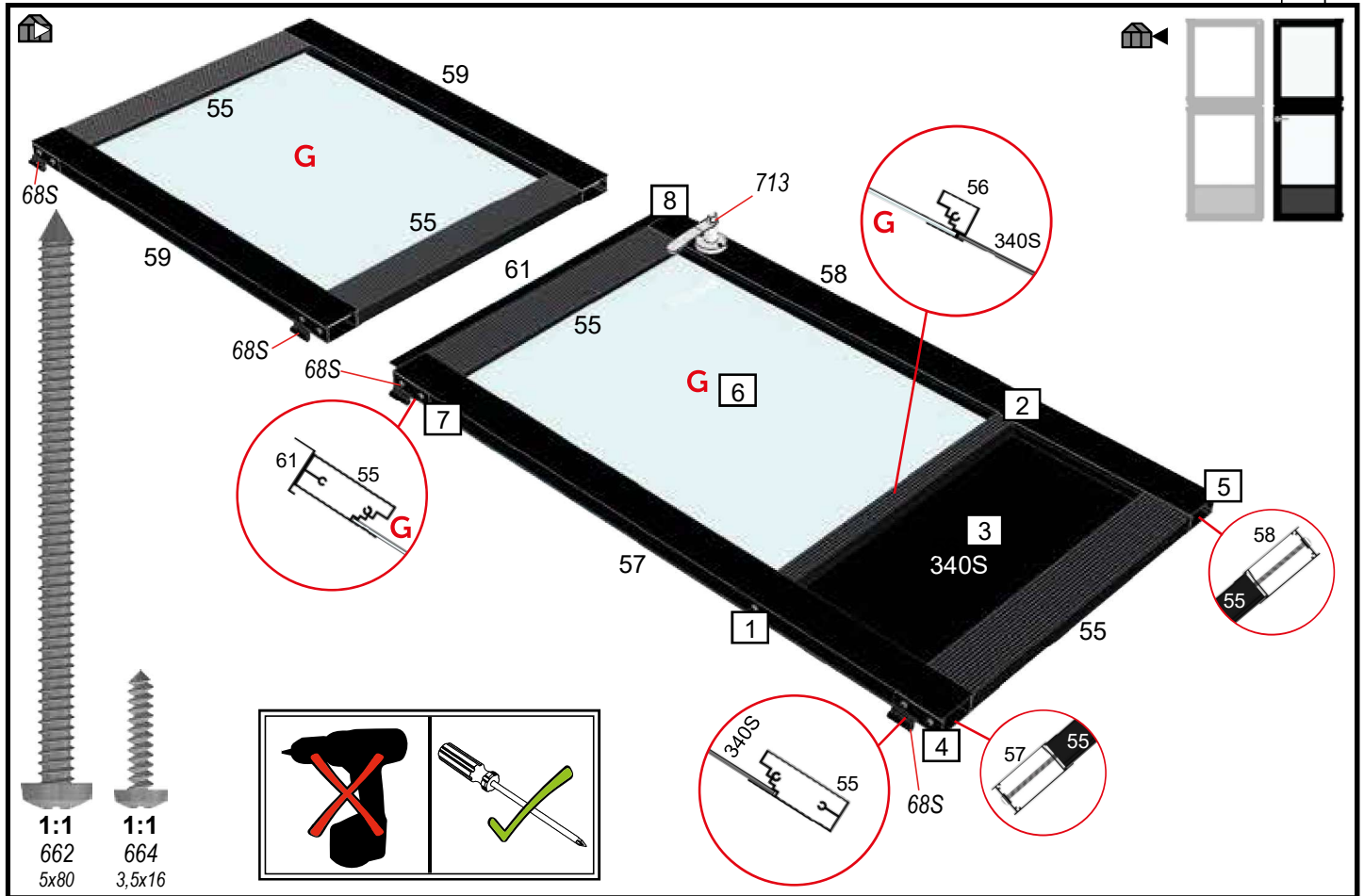


Vinduer – Windows – Fenster – Fönster – Fenêtres Ramen – Ikkunoita – Okno

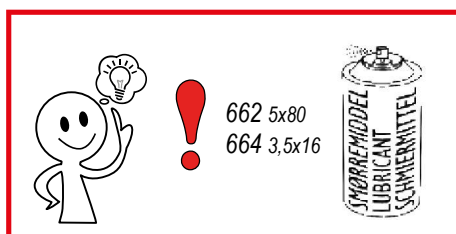
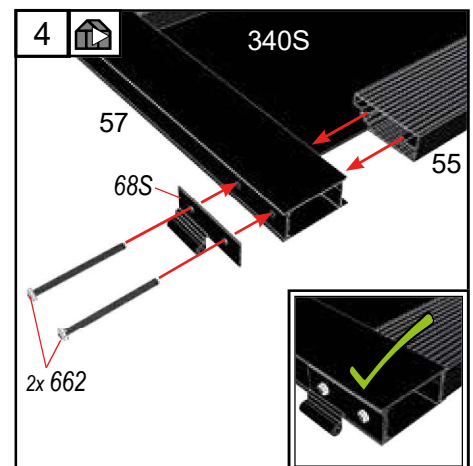
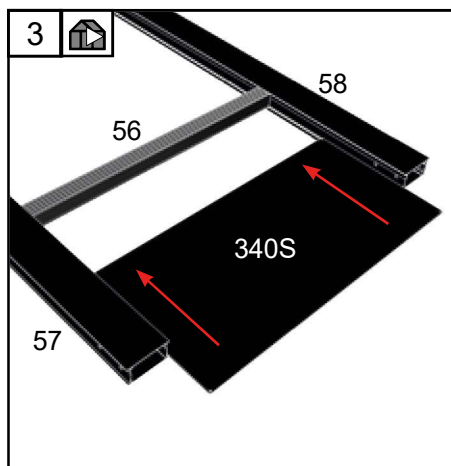
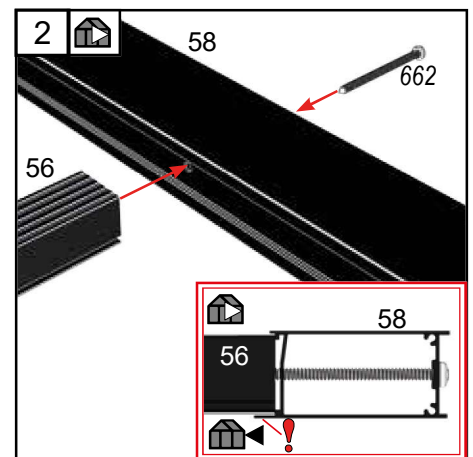
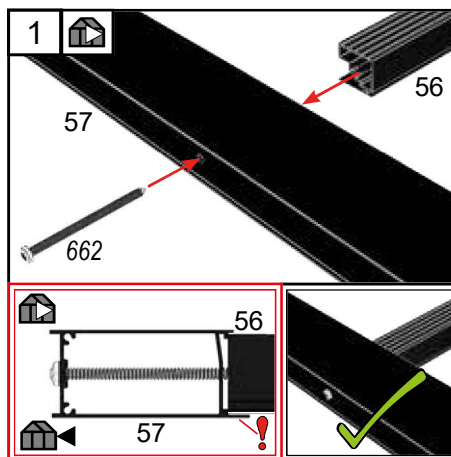


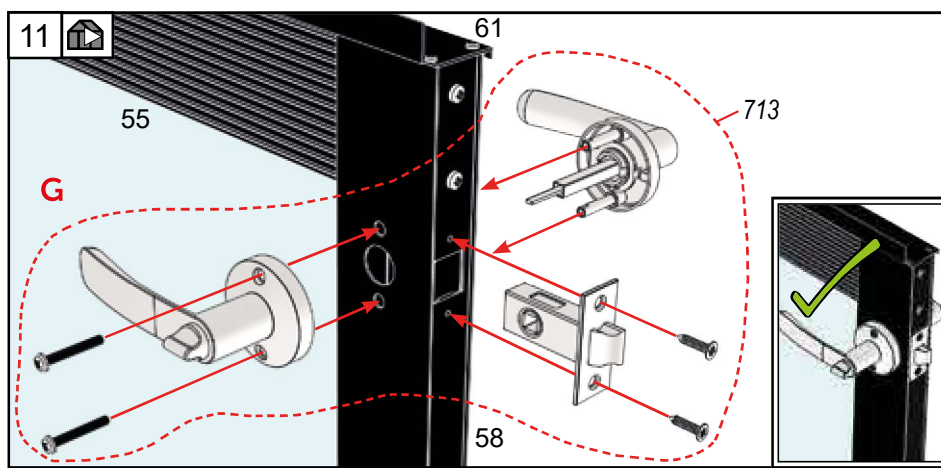
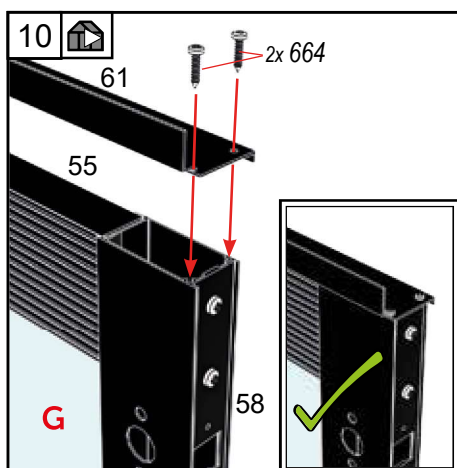
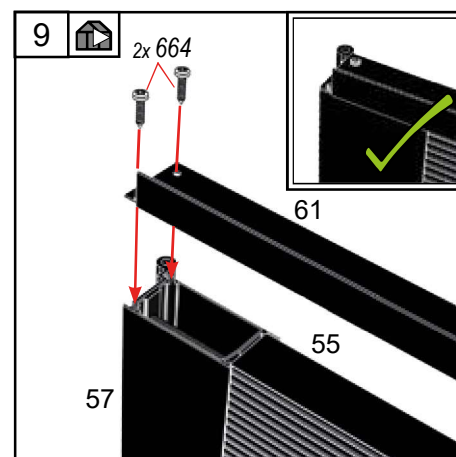
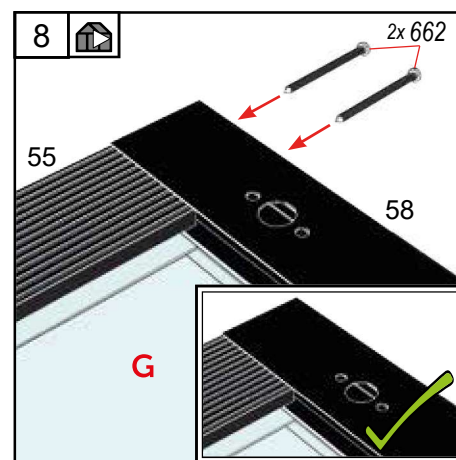
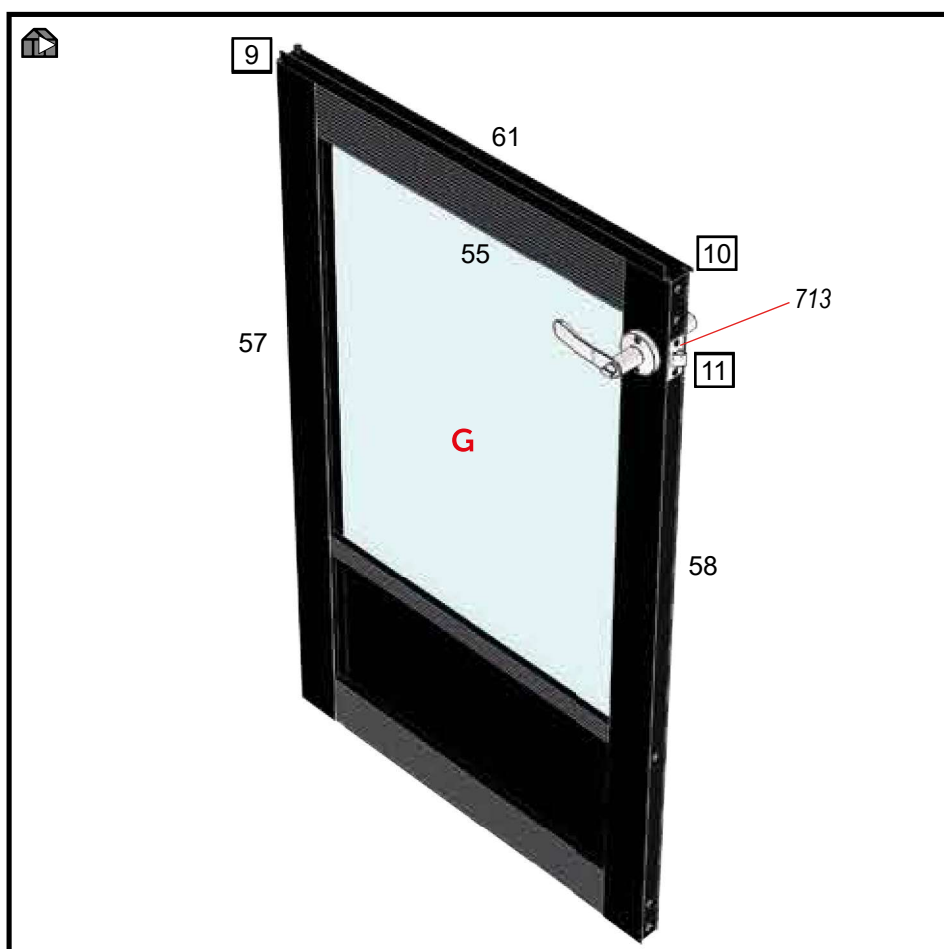
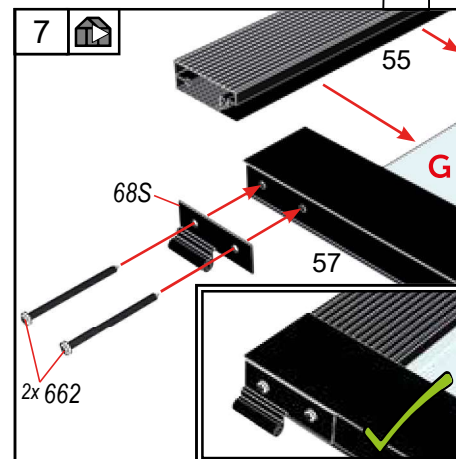
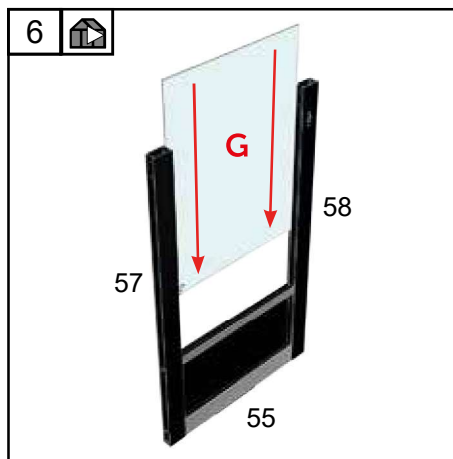
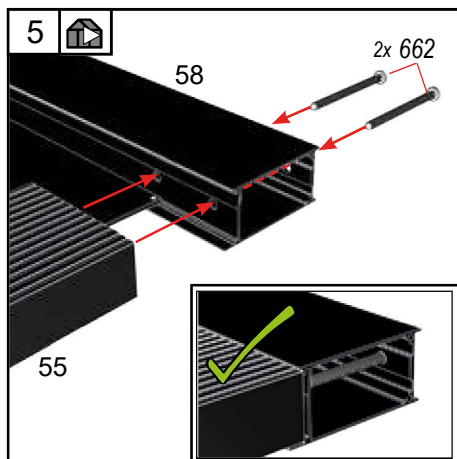
Vinduer – Windows – Fenster – Fönster – Fenêtres Ramen – Ikkunoita – Okno

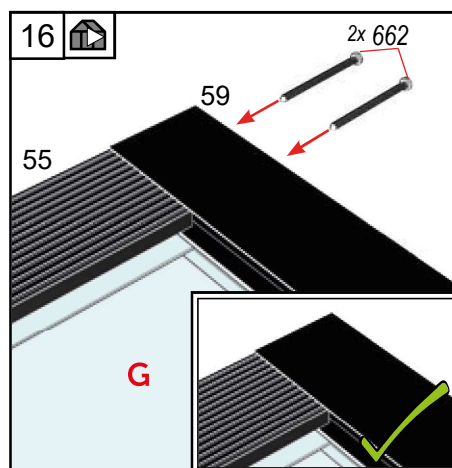
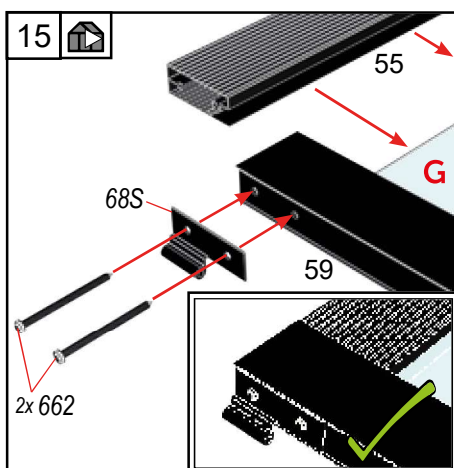
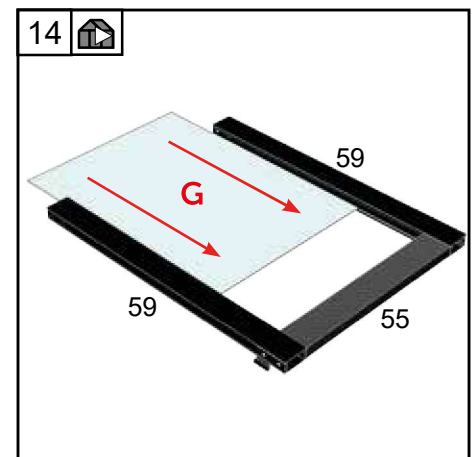
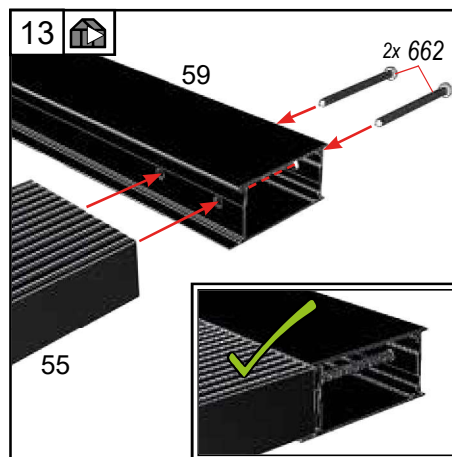
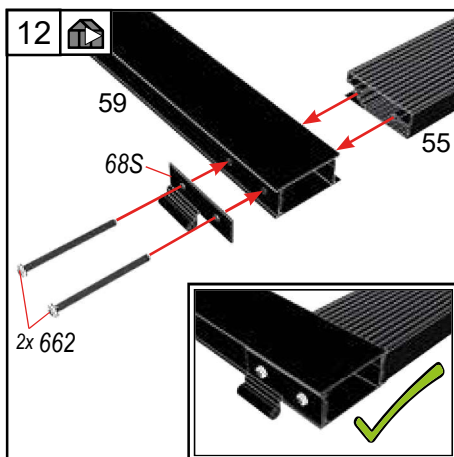
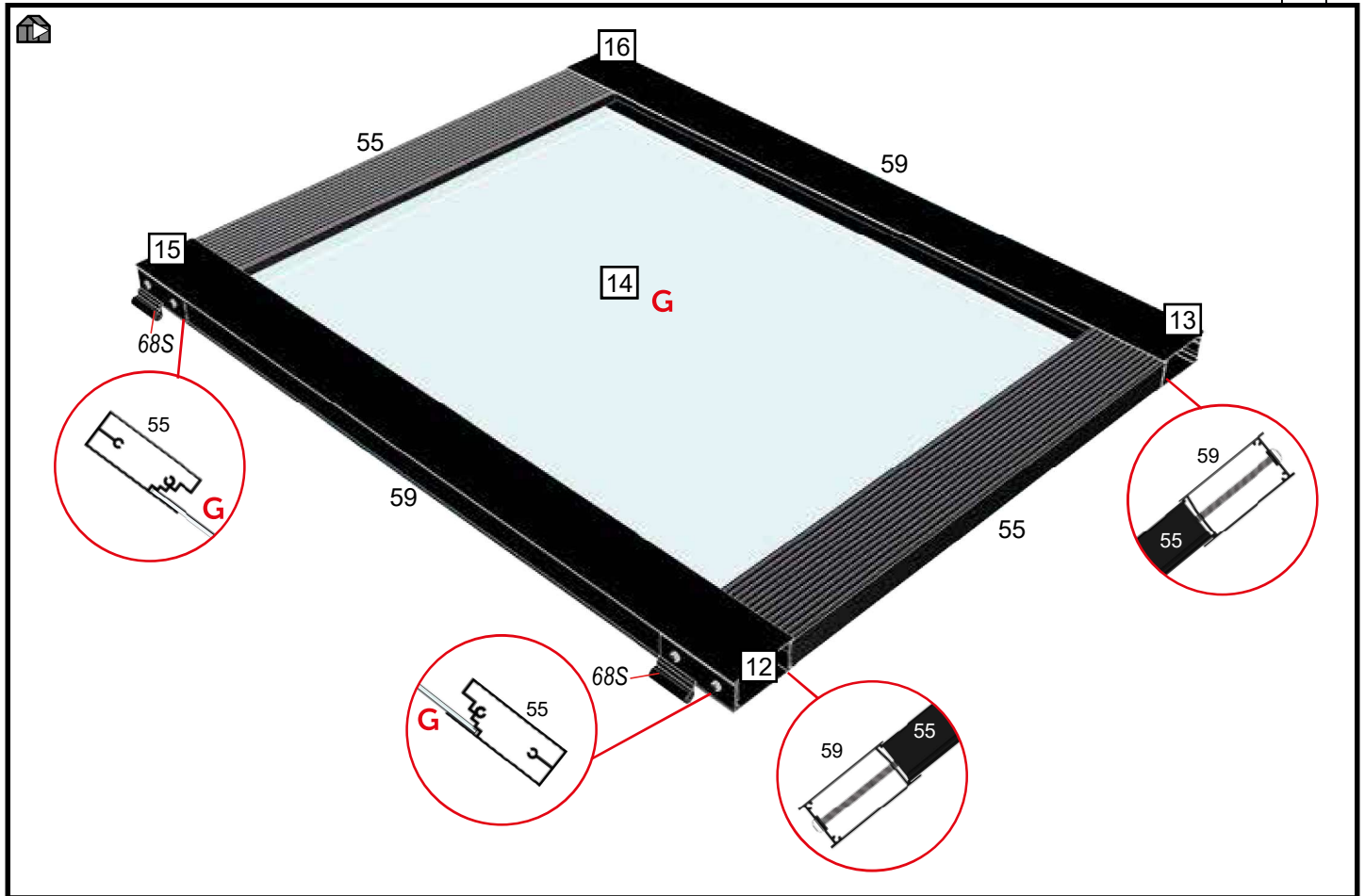




BOX 8	#	18,8 m²	13,0 m²	mm
	55	4	4	517
	56	1	1	517
	57	1	1	1075
	58	1	1	1075
	59	2	2	812
	61	1	1	651
	340S	1	1	261x517
BOX 12	#	18,8 m²	13,0 m²	3 mm
	G	2	2	517x700

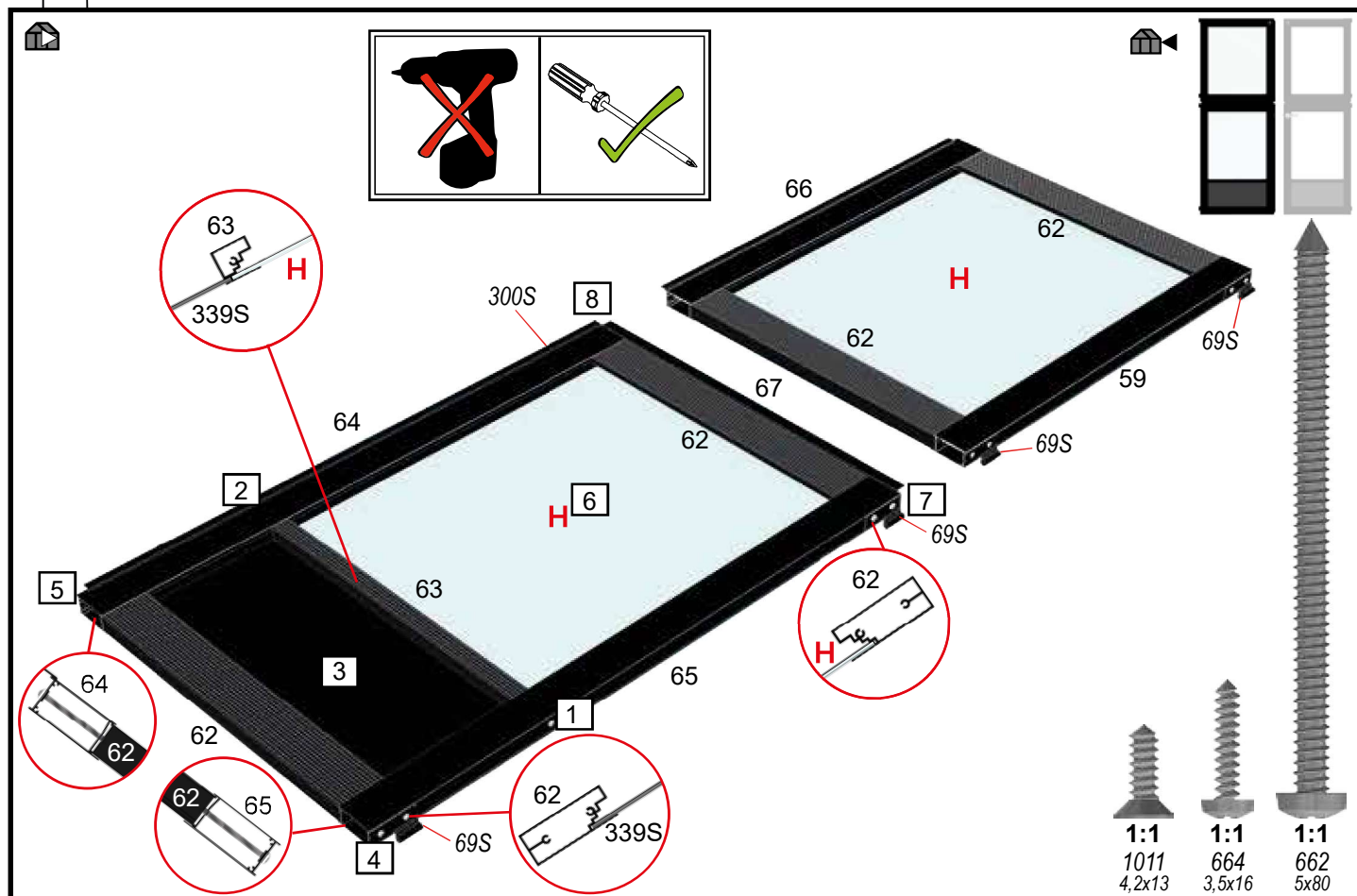




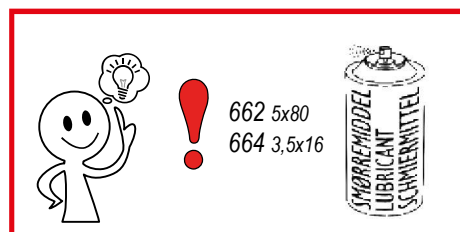
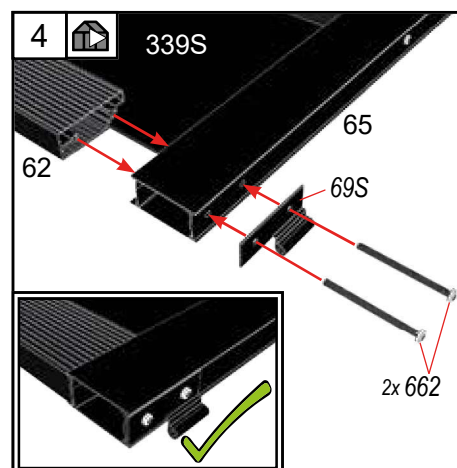
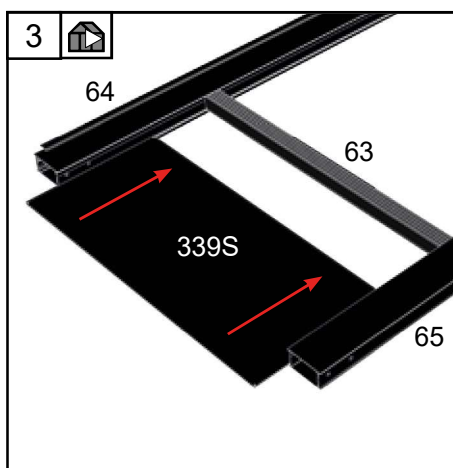
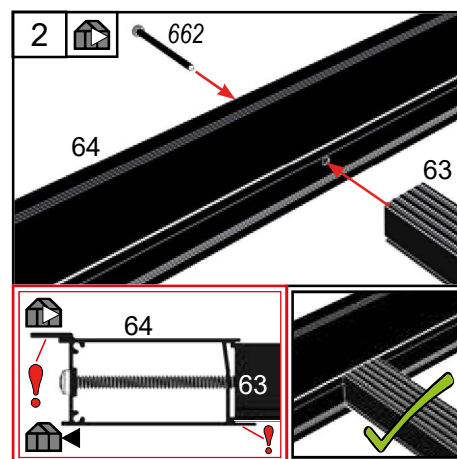
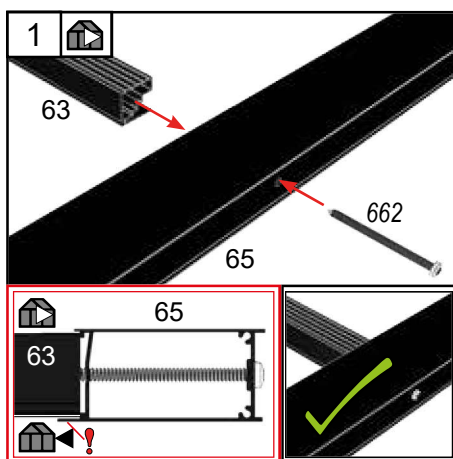


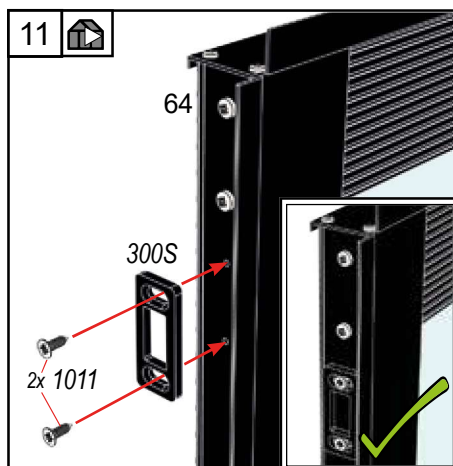
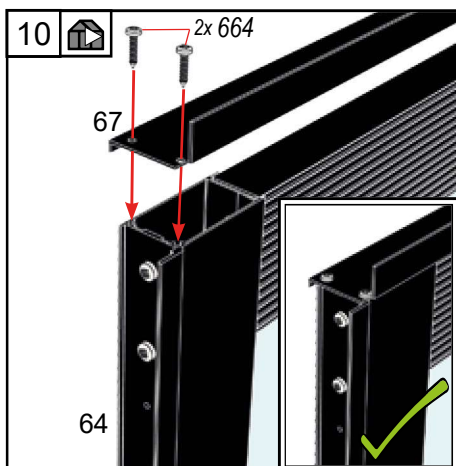
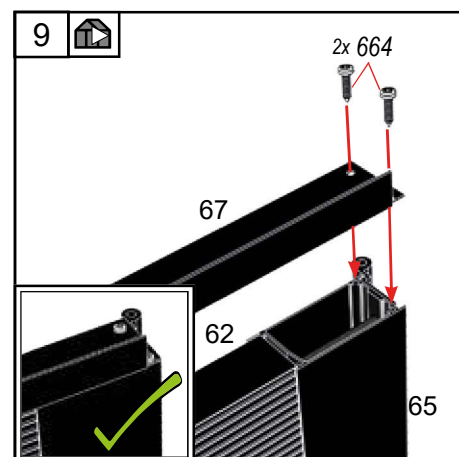
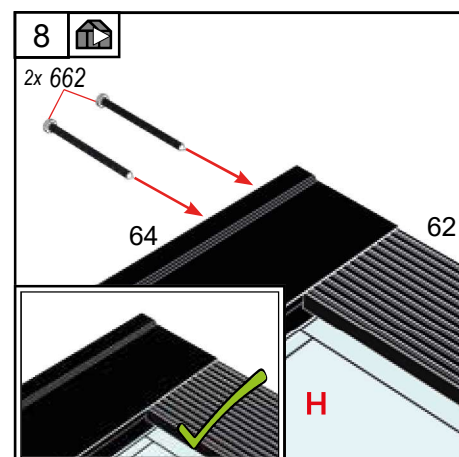
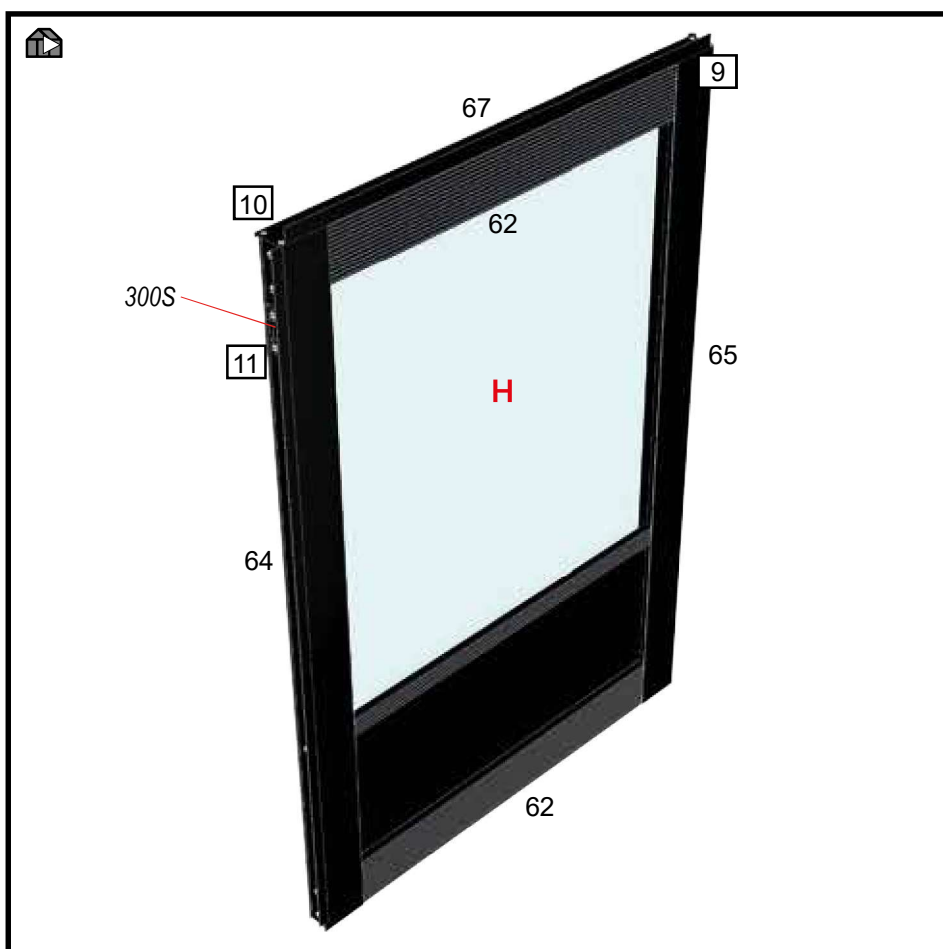
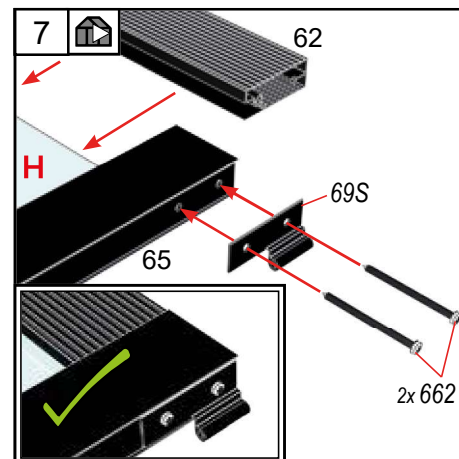
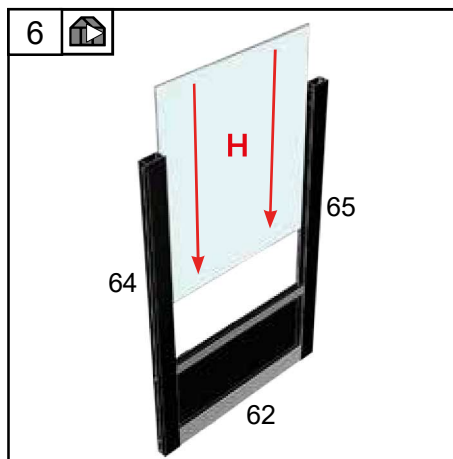
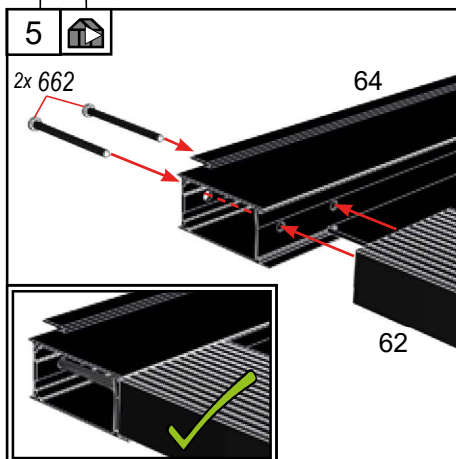


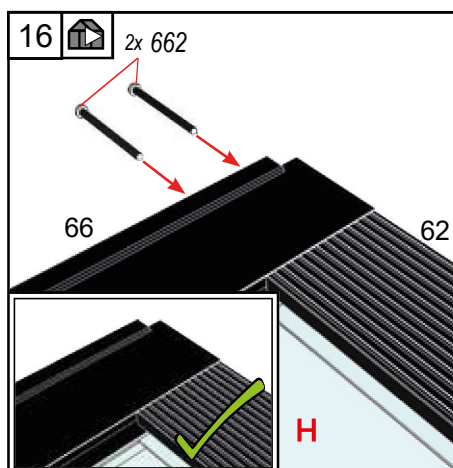
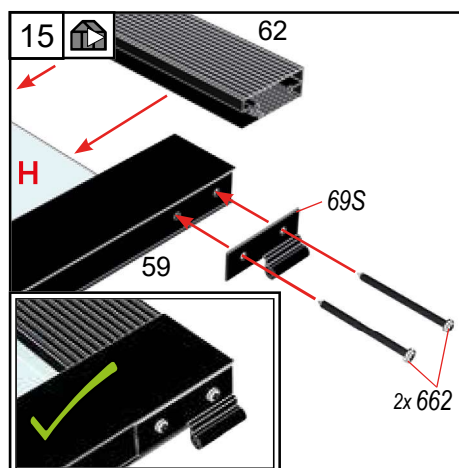
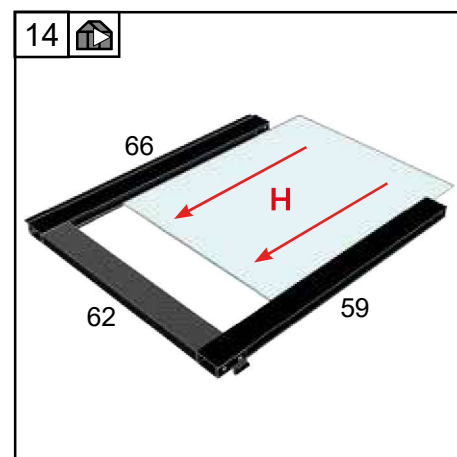
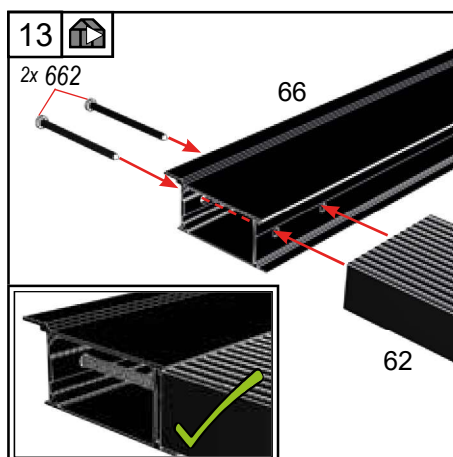
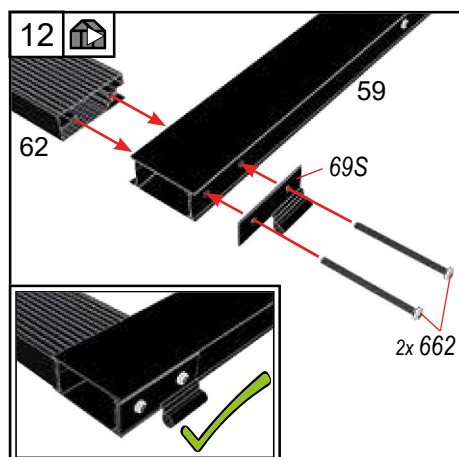
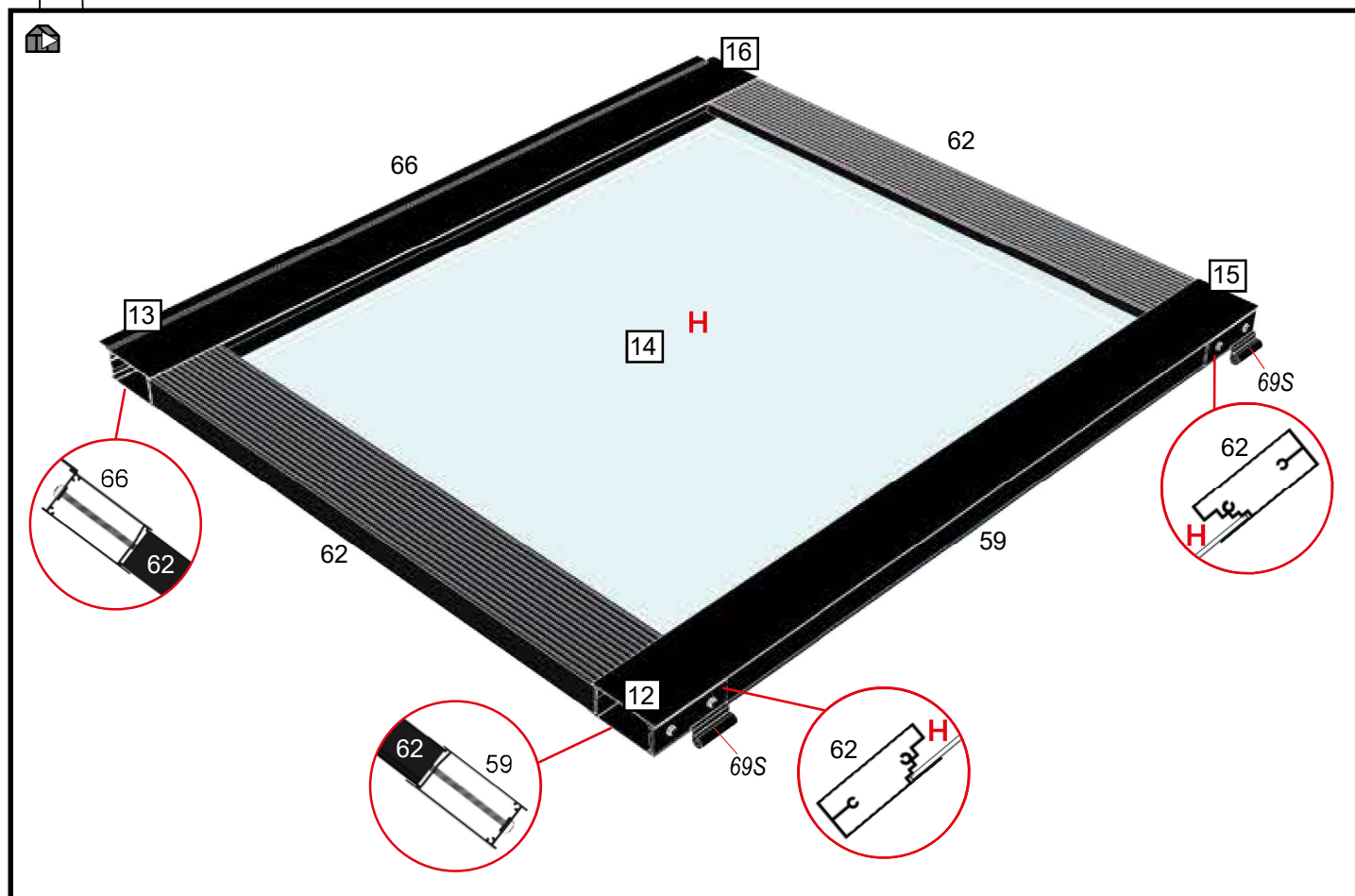
Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi



BOX 9	#	18,8 m ²	13,0 m ²	mm
	59	1	1	812
	62	4	4	578
	63	1	1	578
	64	1	1	1075
	65	1	1	1075
	66	1	1	812
	67	1	1	712
	339S	1	1	261x578
BOX 12	#	18,8 m ²	13,0 m ²	mm
	H	2	2	578x700

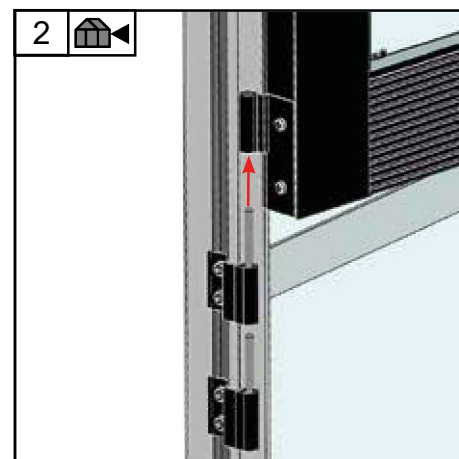
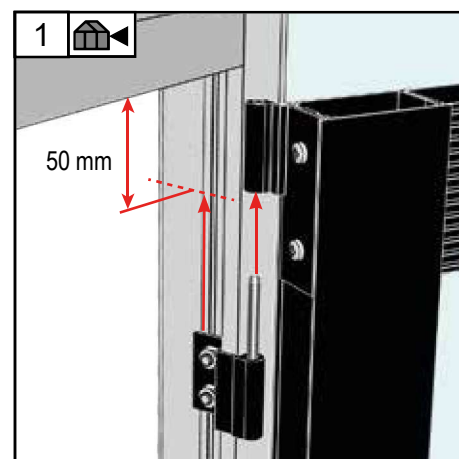
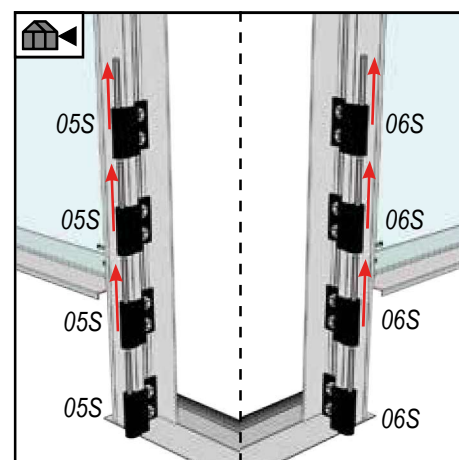
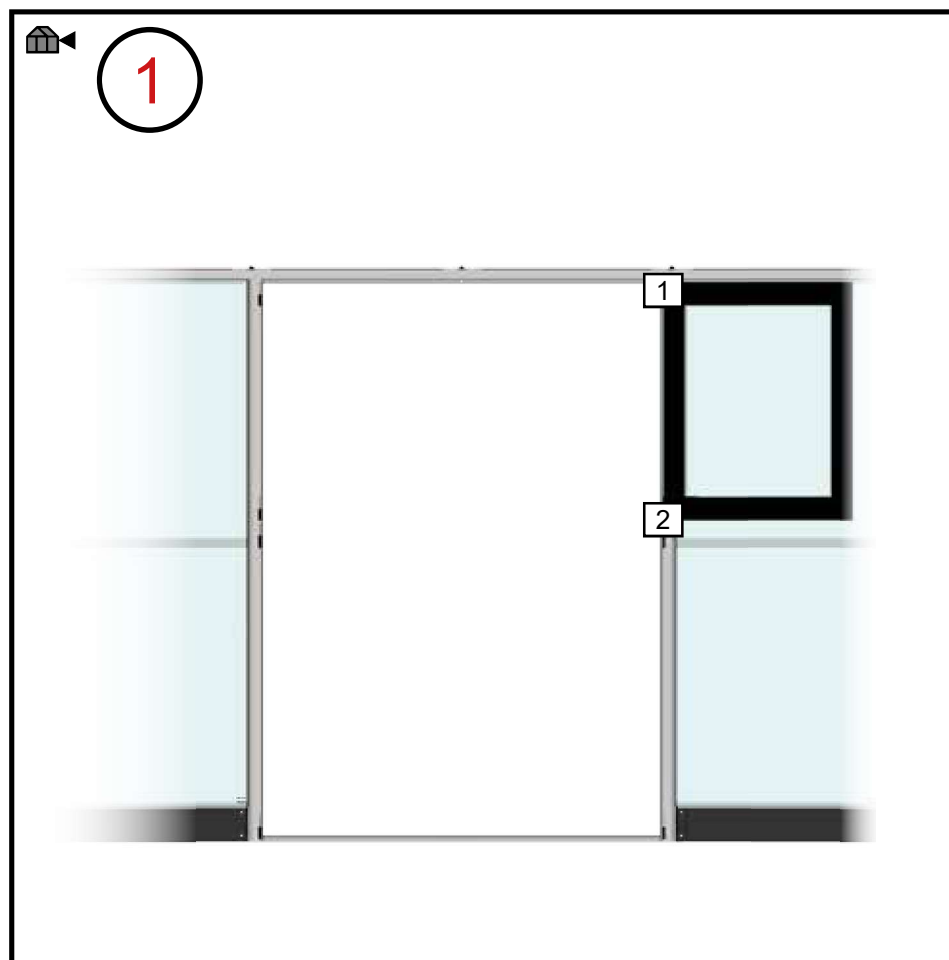
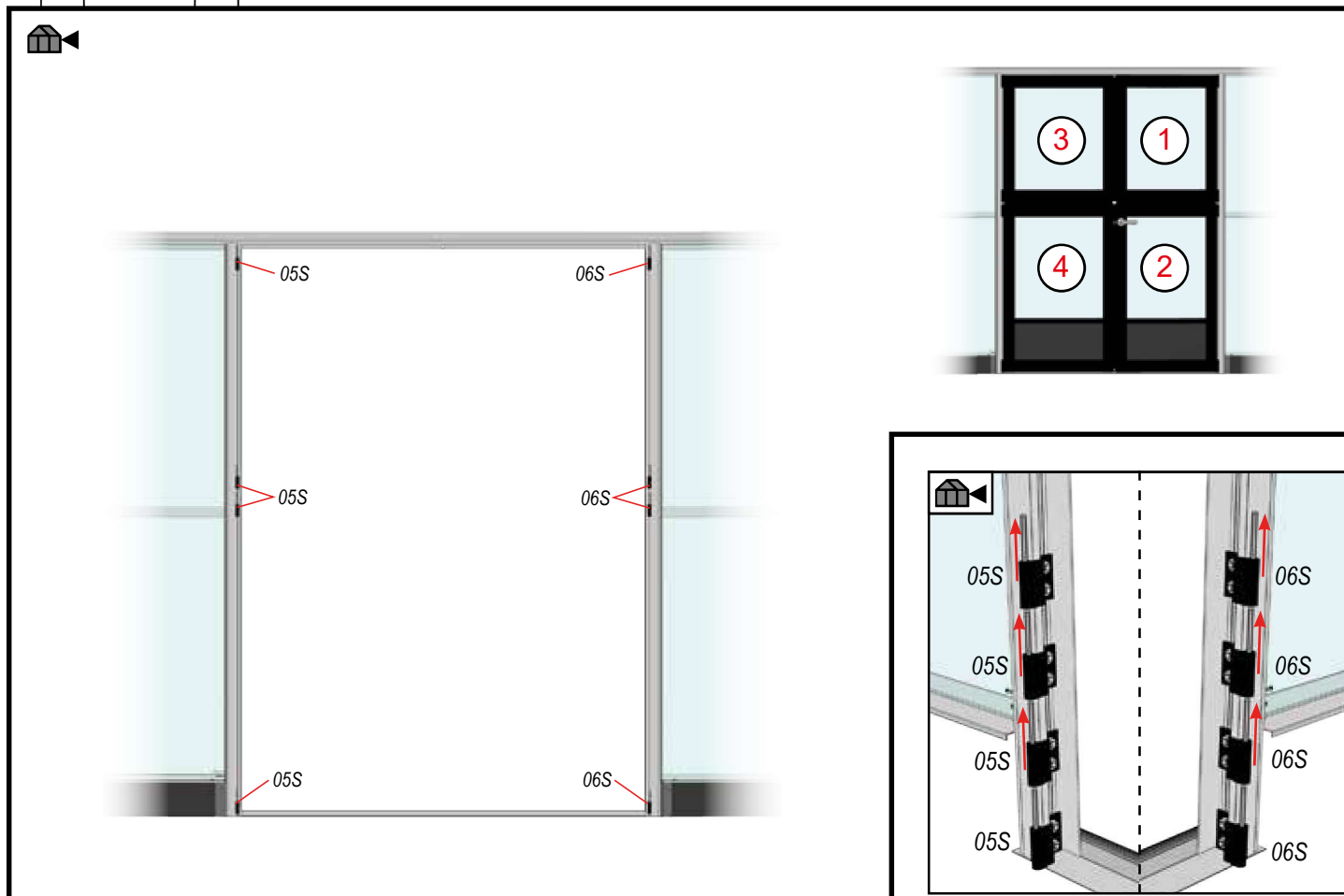


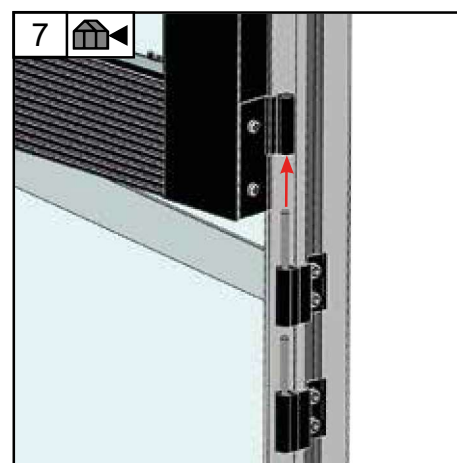
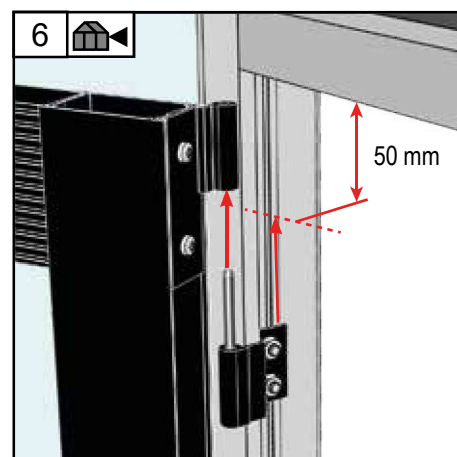
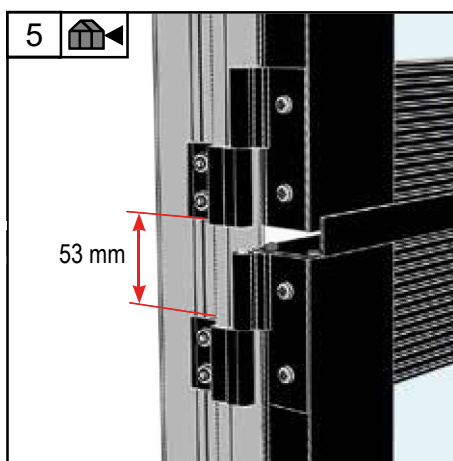
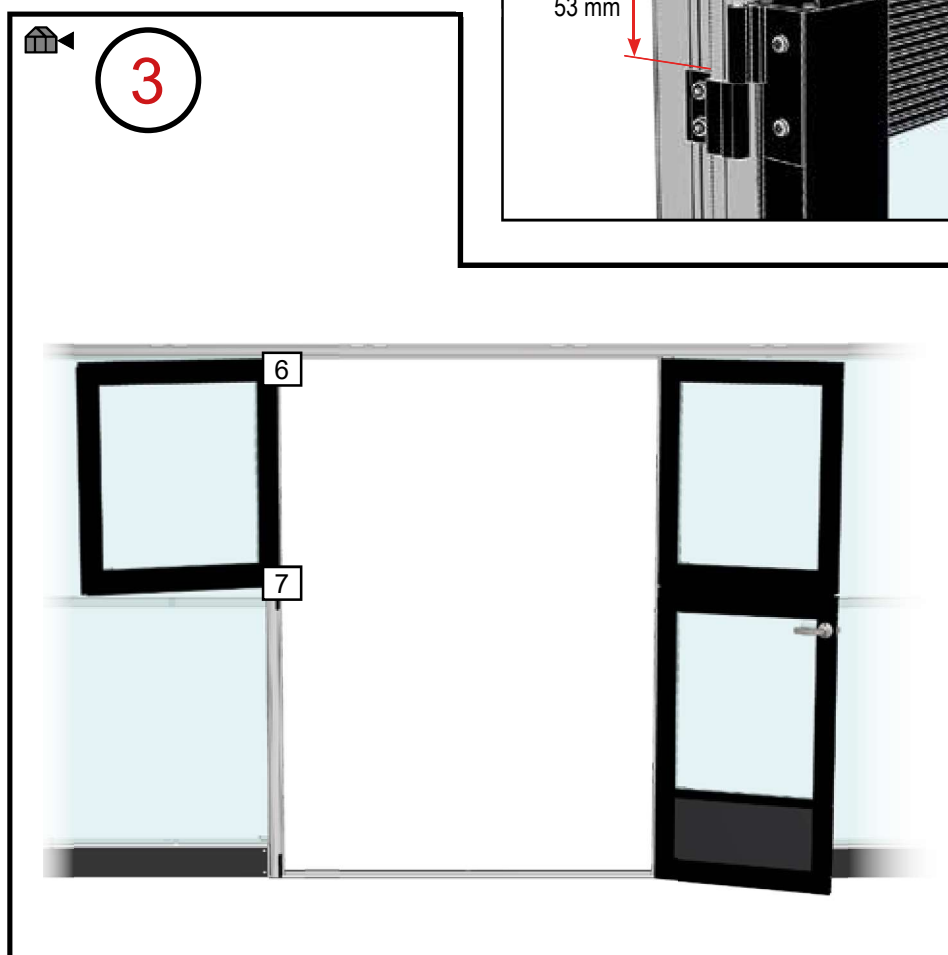
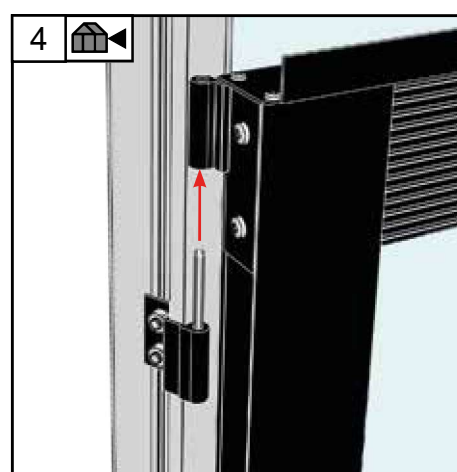
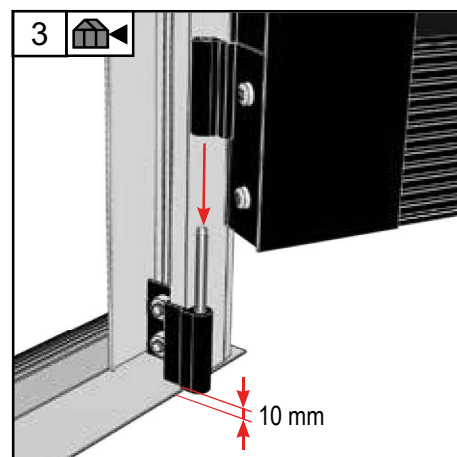
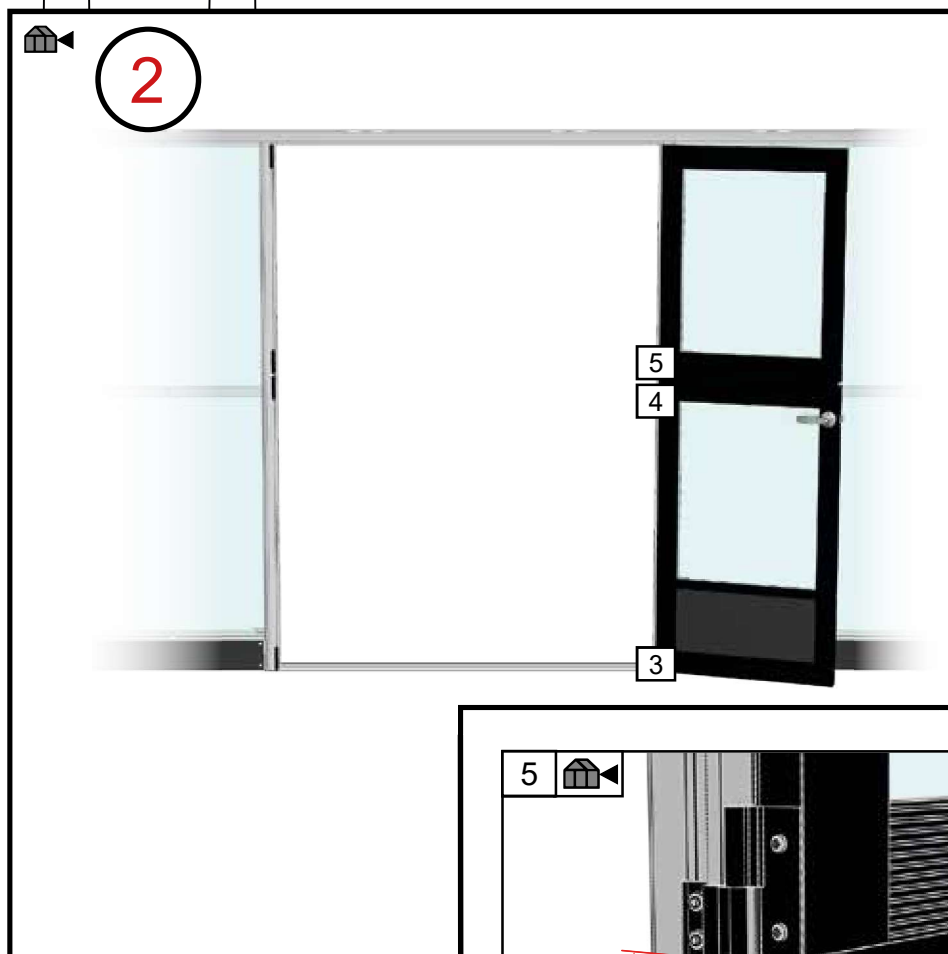


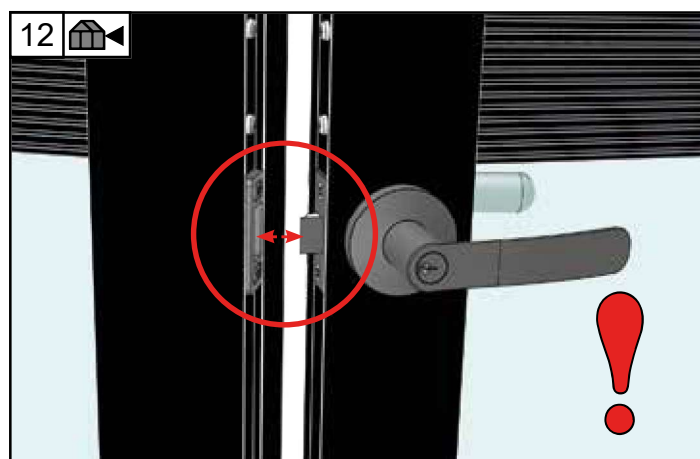
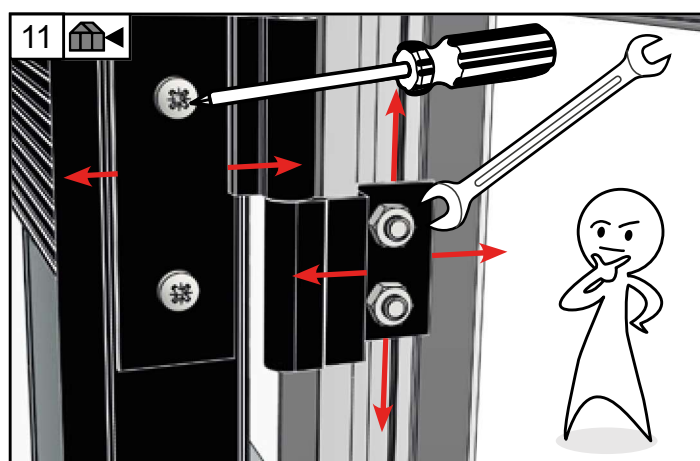
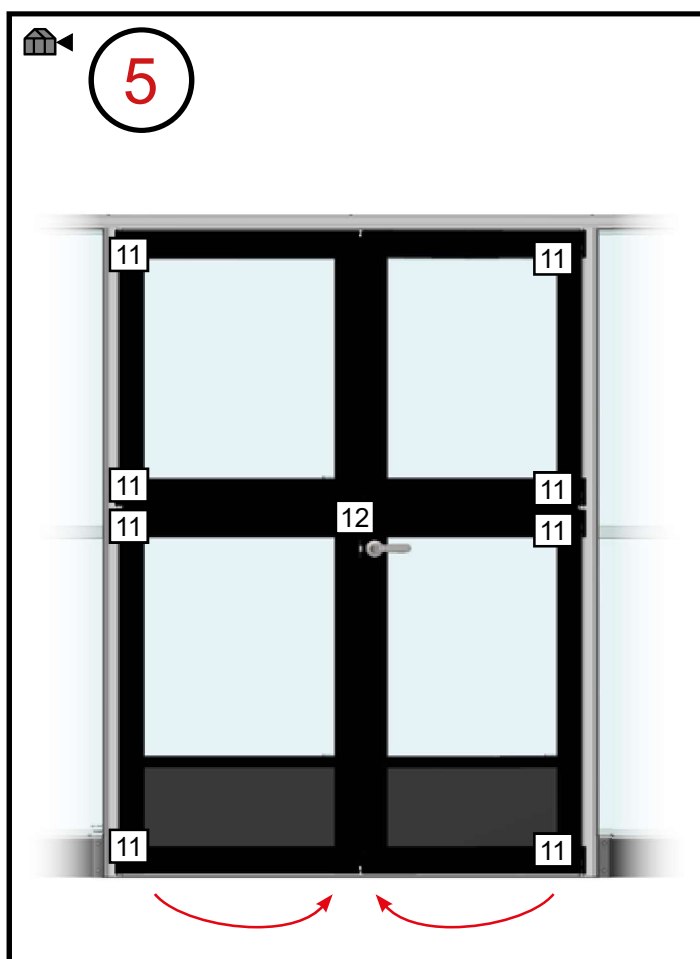
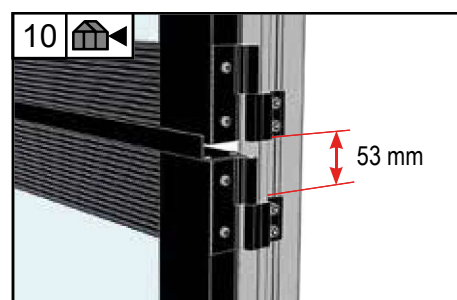
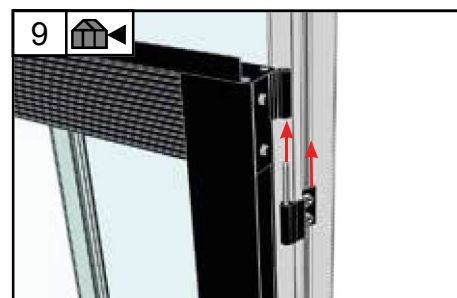
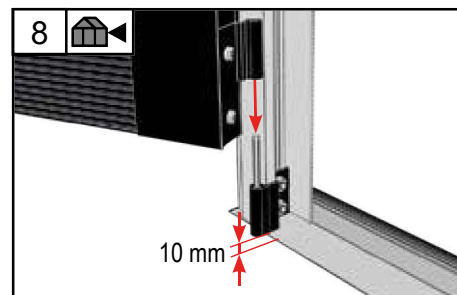
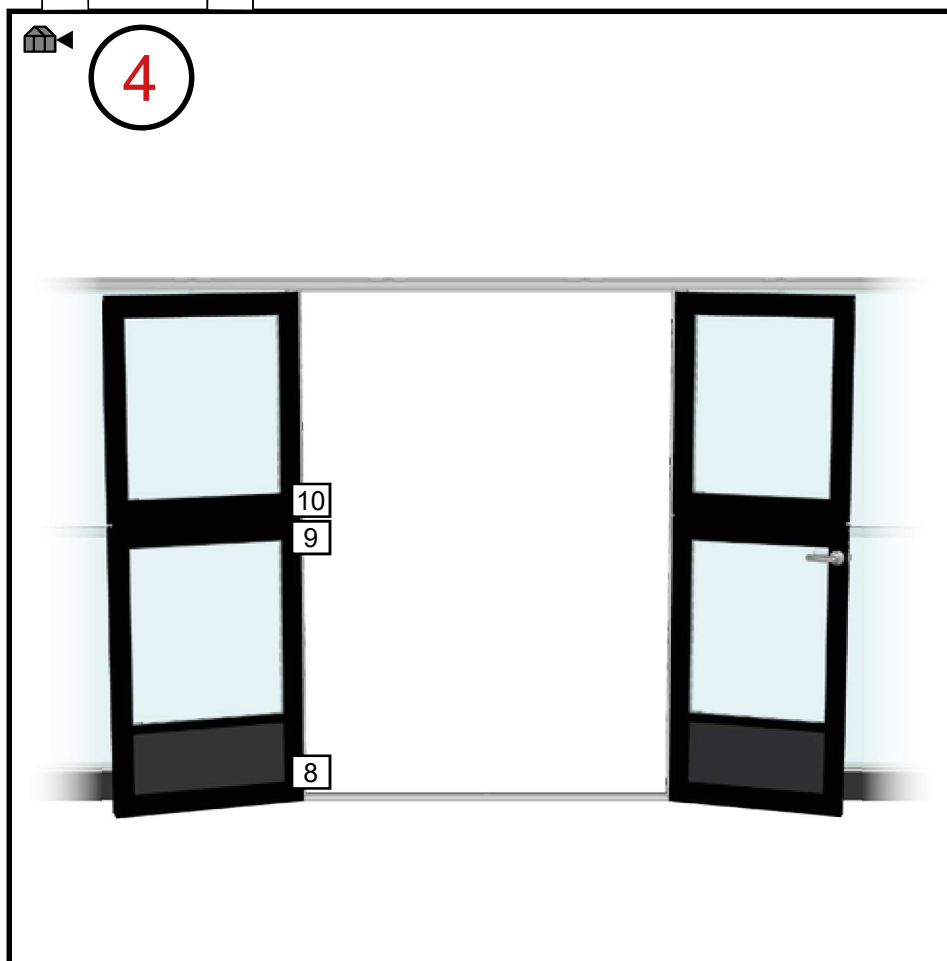




Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi

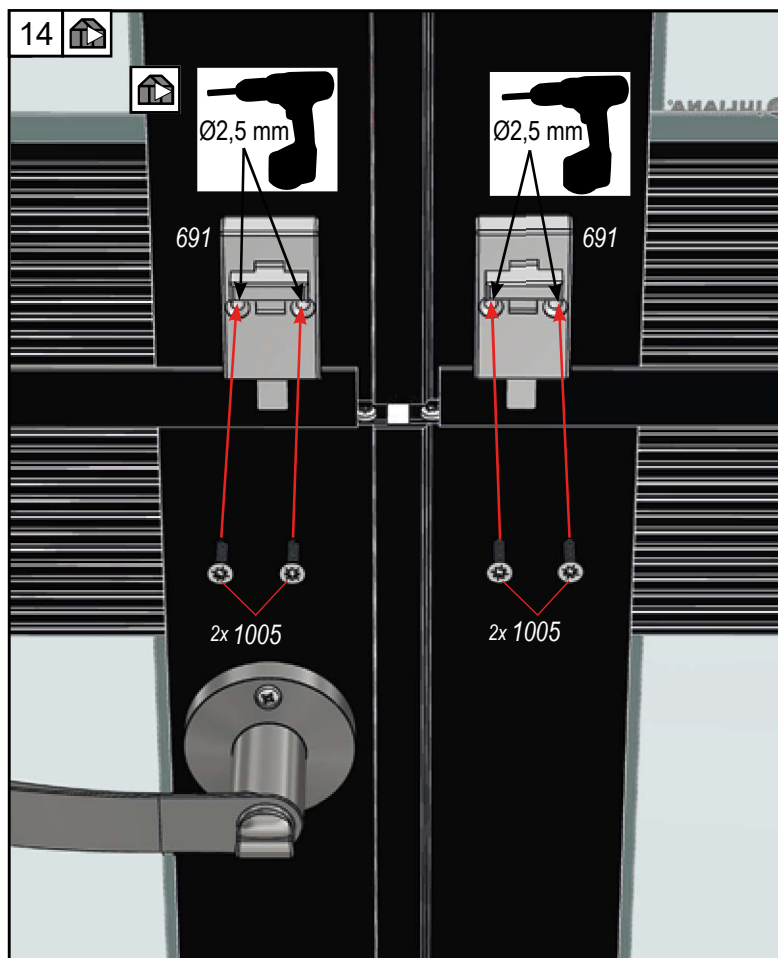
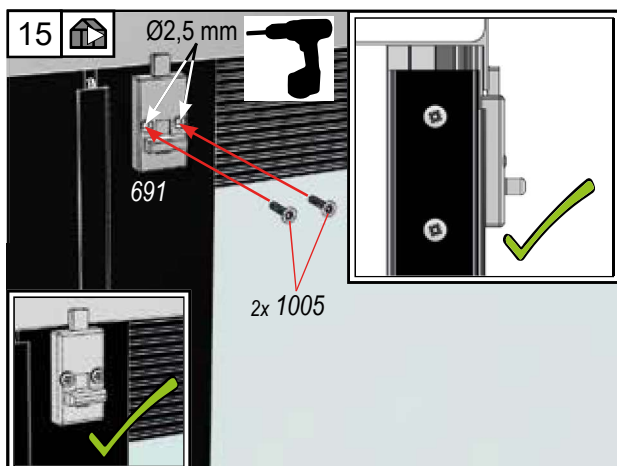
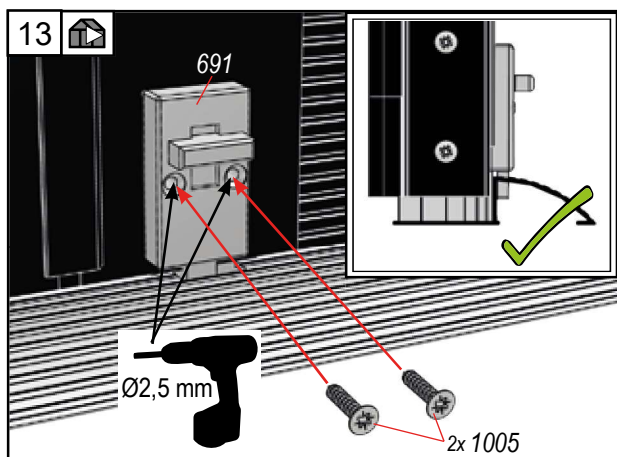
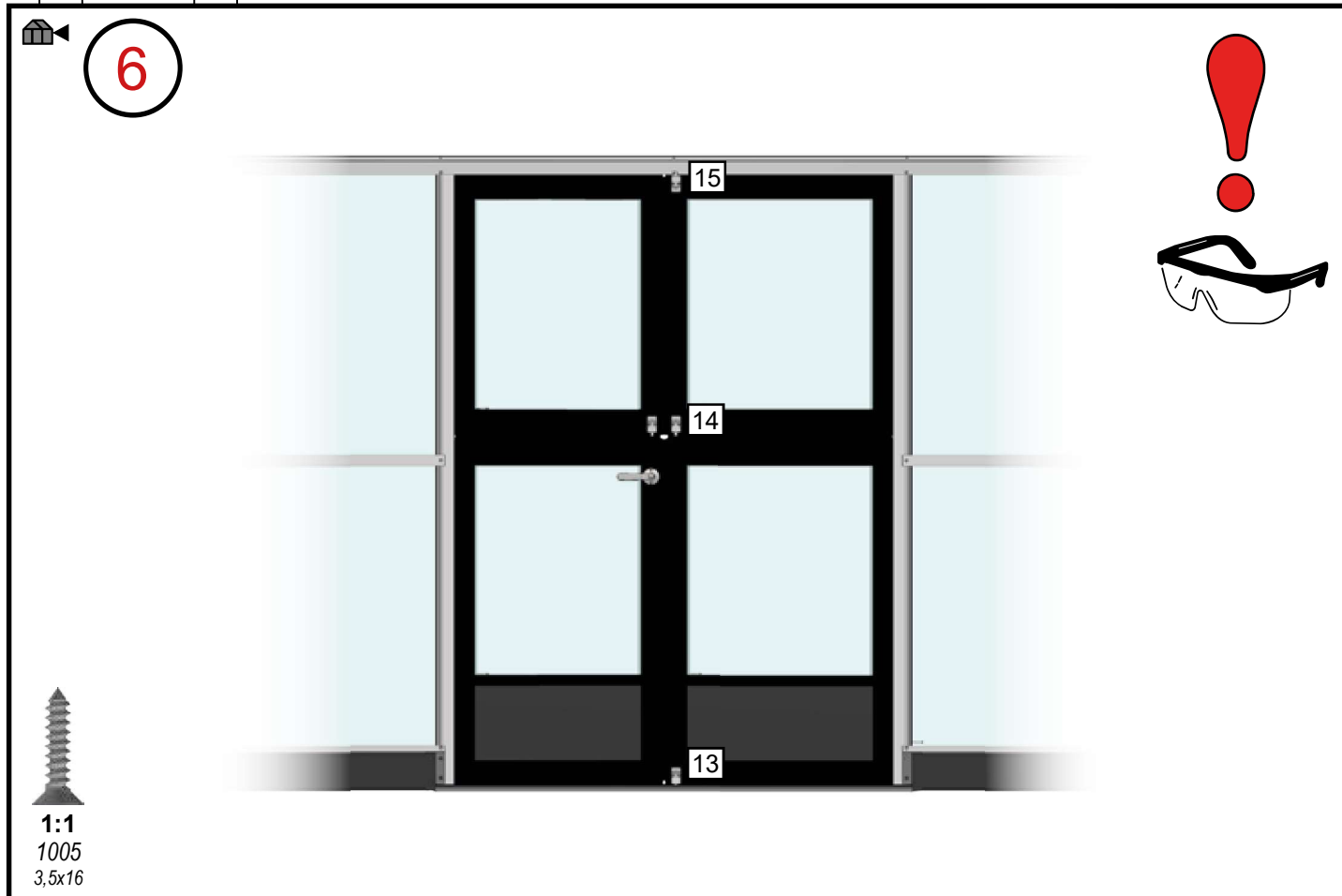


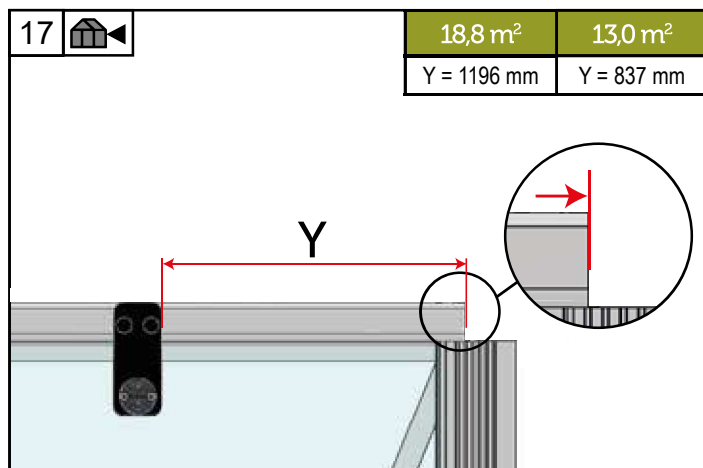
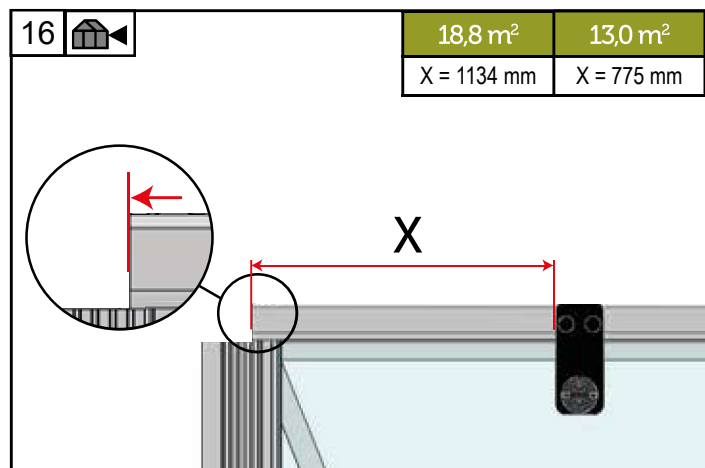
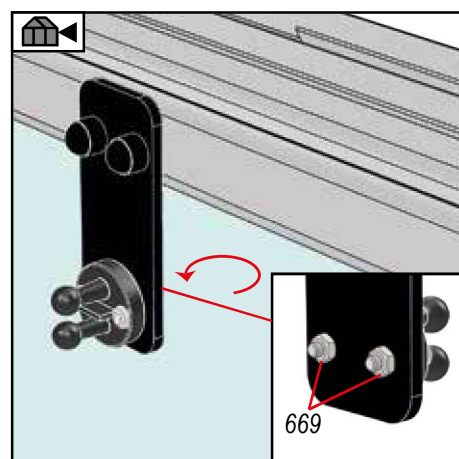
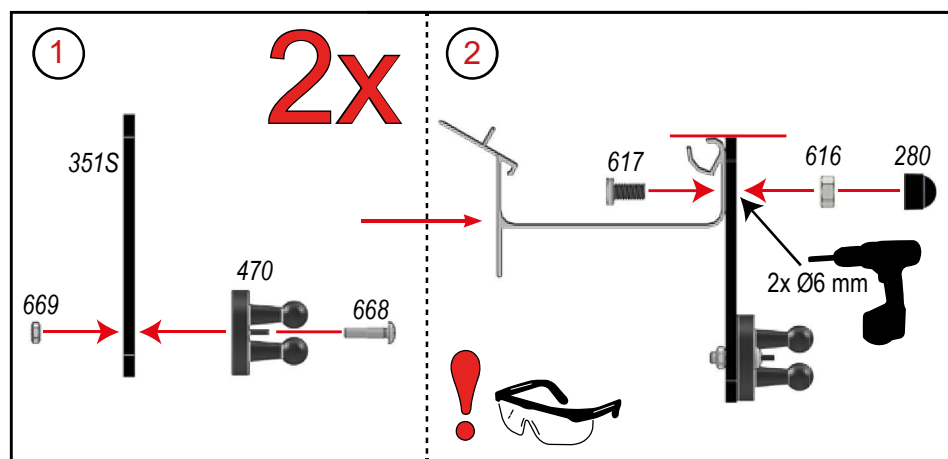
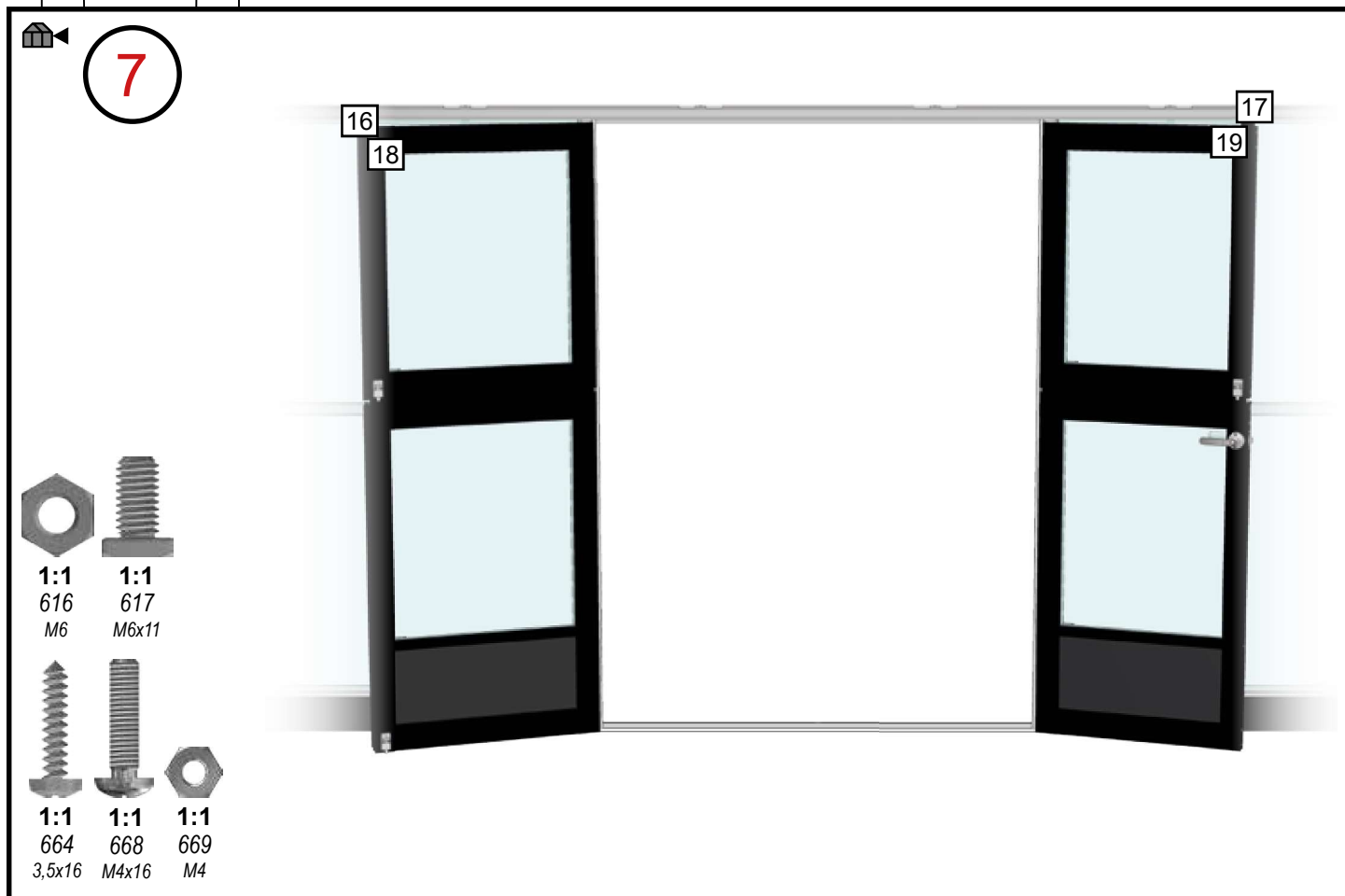


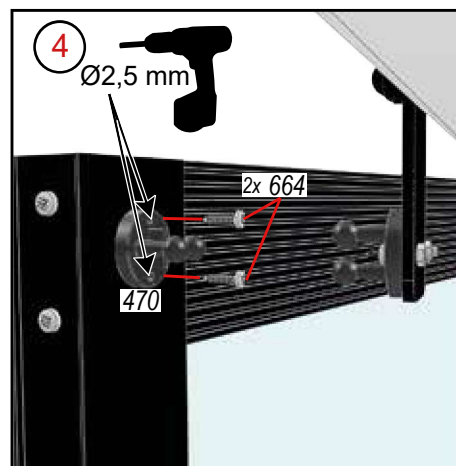
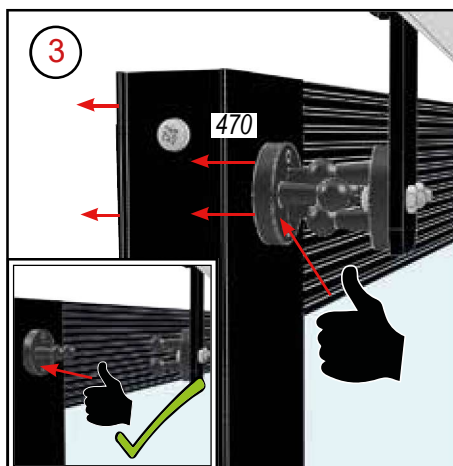
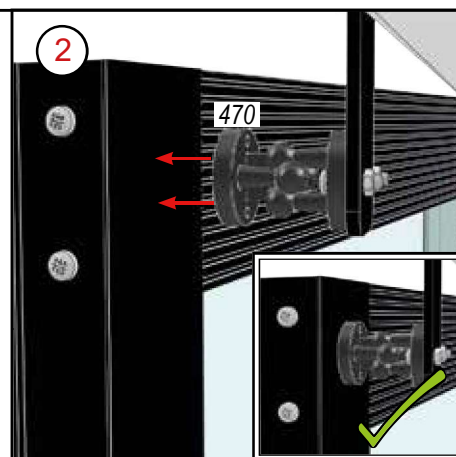
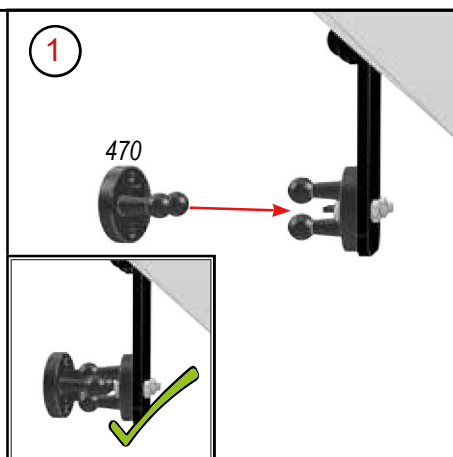
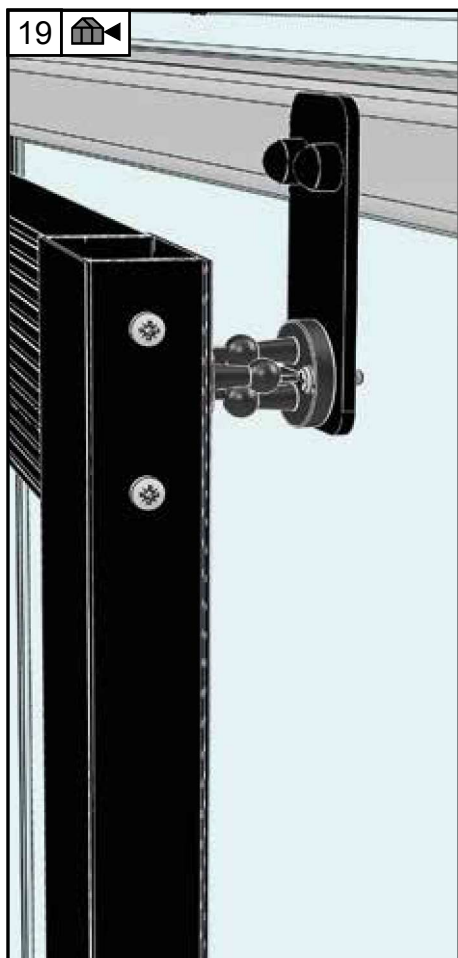
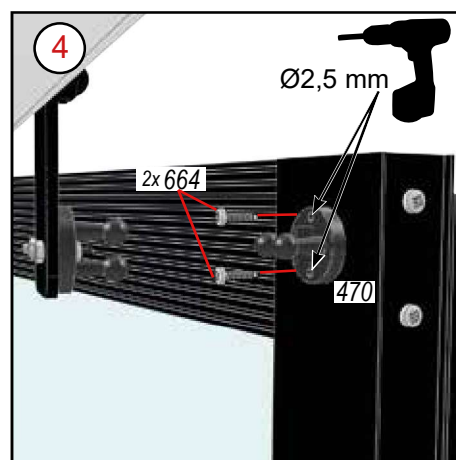
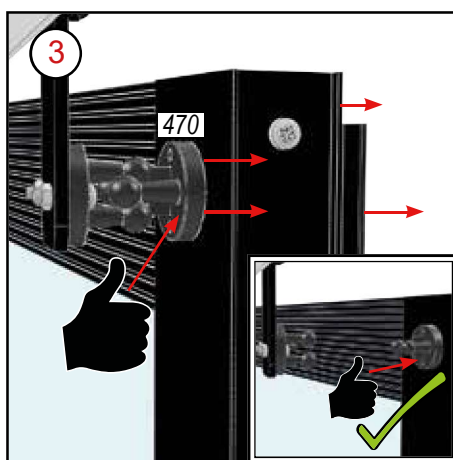
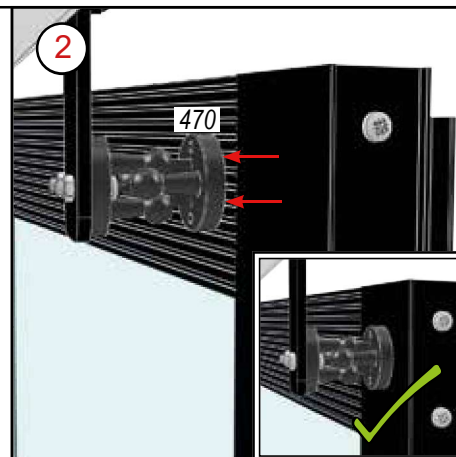
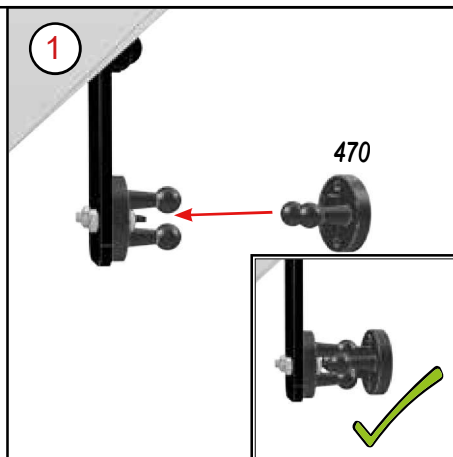
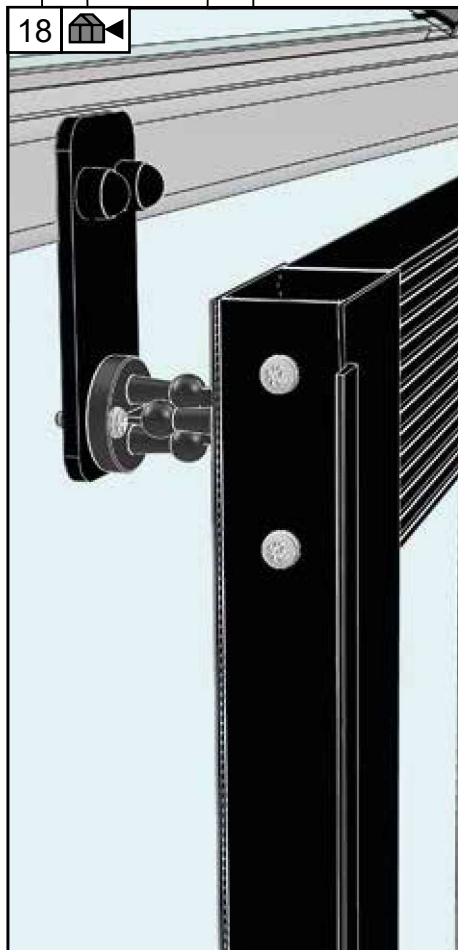




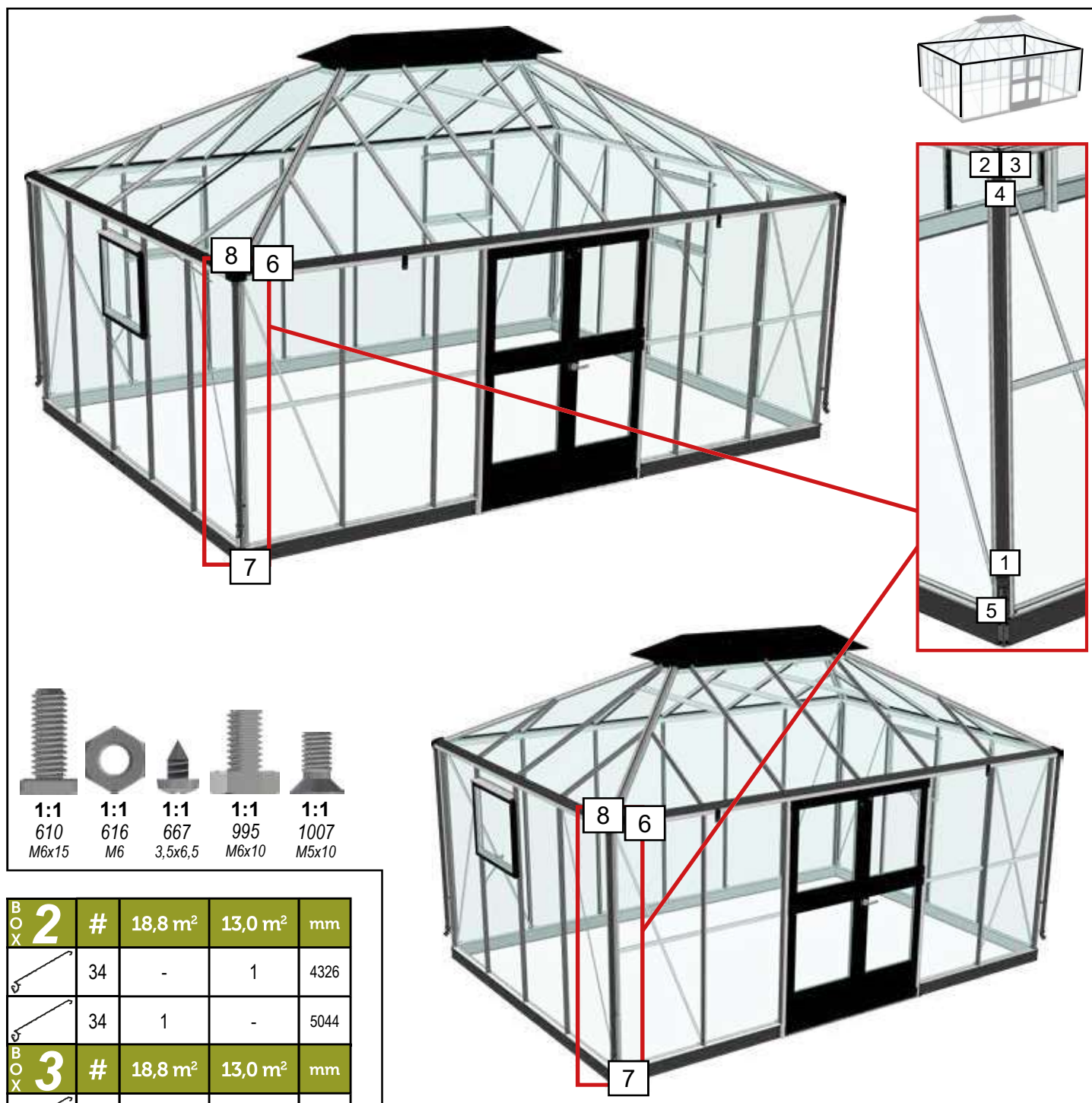
Dør – Door – Tür – Dörr – Porte – Deur – Ovi – Drzwi



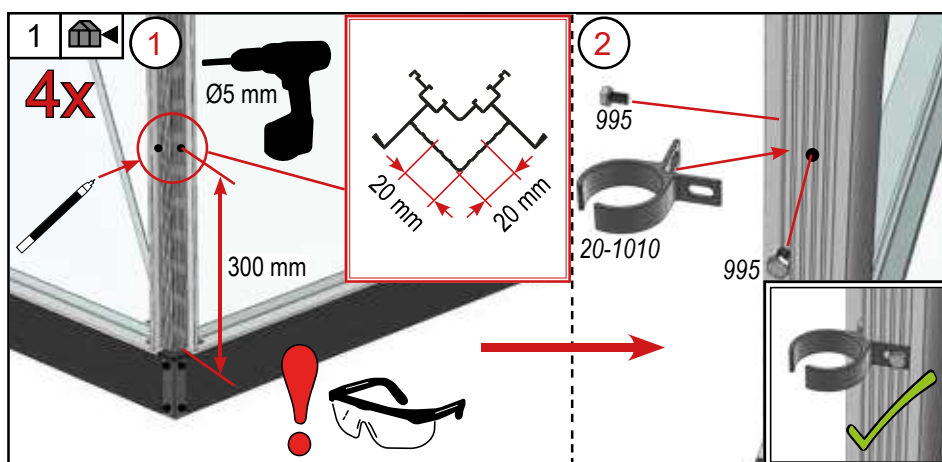




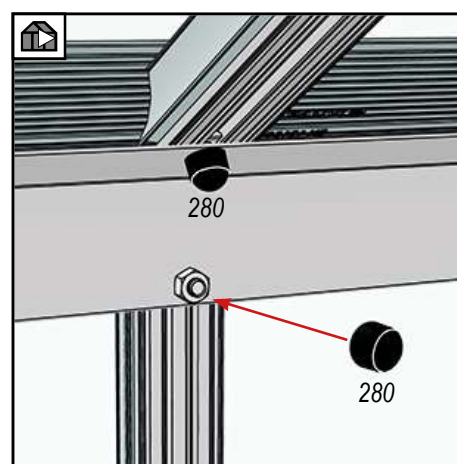
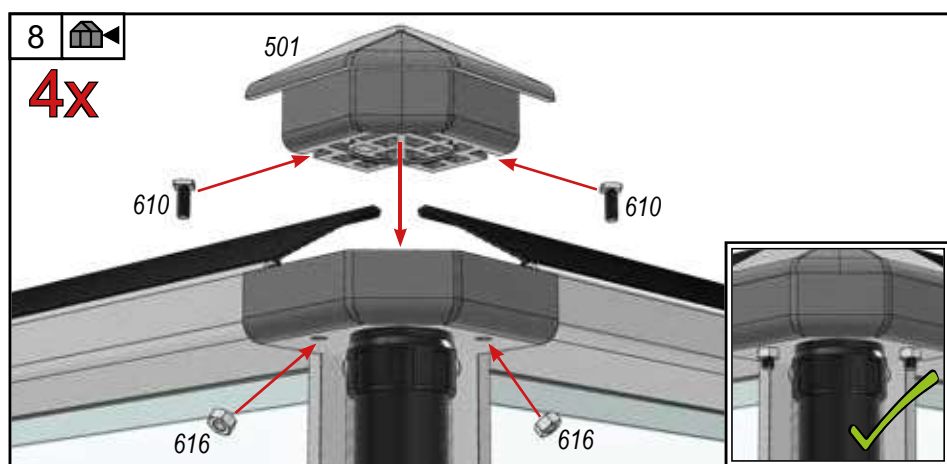
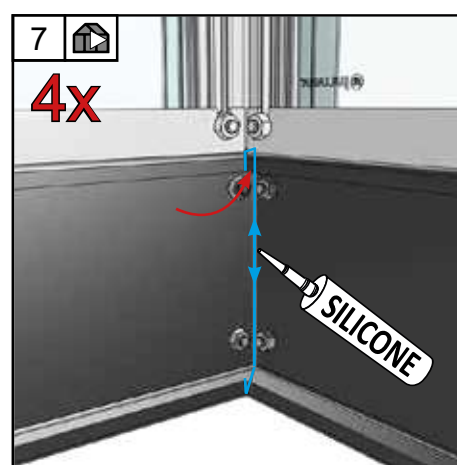
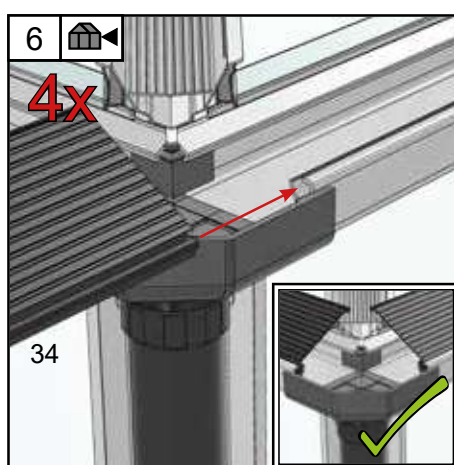
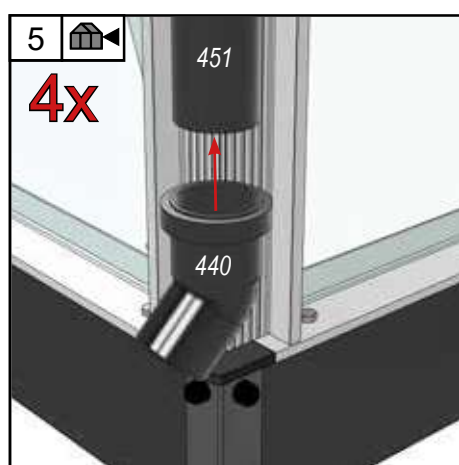
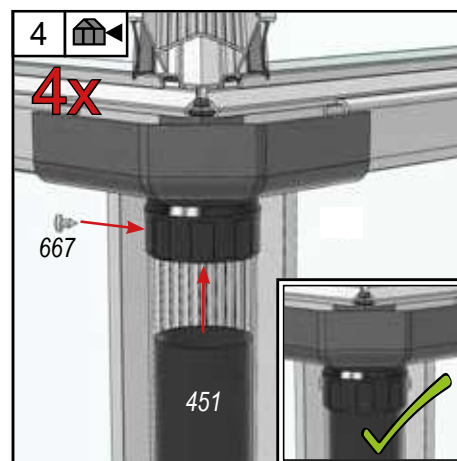
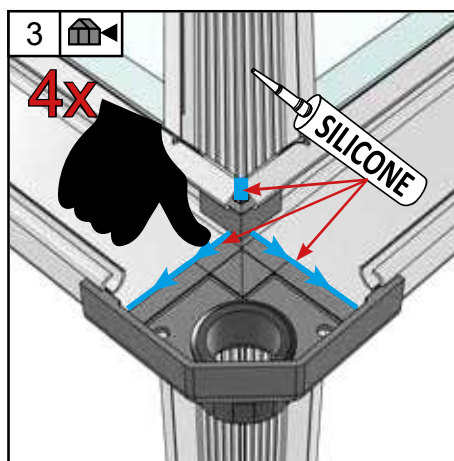
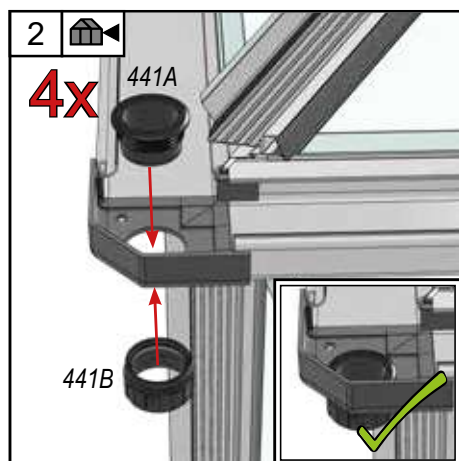
Afslutning – Finishing – Fertigstellung – Slutför – Aperçu –
Afwerking – Viimeistely – Wykończenie



BOX 2	#	18,8 m²	13,0 m²	mm
	34	-	1	4326
	34	1	-	5044
BOX 3	#	18,8 m²	13,0 m²	mm
	34	-	1	4326
	34	1	-	5044
BOX 4	#	18,8 m² 2x	13,0 m² 2x	mm
	451	2	2	1650
	34	-	1	2890
	34	1	-	3608
BOX 6(B)	#	18,8 m²	13,0 m²	mm
	350	1	1	—



Afslutning – Finishing – Fertigstellung – Slutför – Aperçu –
Afwerking – Viimeistely – Wykończenie



 23
Juliana Drivhuse A/S Sivlandvænget 29 DK-5260 Odense S Notified Body nr. 0200 DoP: 1005
EN 1090-1:2009 + A1:2012 F09731 GRAND OASE 13,0 M/ 3MM HÆRDET GLAS – ANTRACIT F09805 GRAND OASE 13,0 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09850 GRAND OASE 18,8 M/ 3MM HÆRDET GLAS – ANTRACIT F09857 GRAND OASE 18,8 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09957 GRAND OASE 25,6 M/ 3MM HÆRDET GLAS - ANTRACIT Svejselighed: EN AW-6060 T6 og EN AW-5754 H22 ifølge UNE/EN 573-3 og EN 755-2. Holdbarhed: Overfladebehandling: Klasse C3 iht. GSB AL 631-5 og Qualicoat

 23
Juliana Drivhuse A/S Sivlandvænget 29 DK-5260 Odense S Notified Body nr. 0200 DoP: 1005
EN 1090-1:2009 + A1:2012 F09731 GRAND OASE 13,0 M/ 3MM HÆRDET GLAS – ANTRACIT F09805 GRAND OASE 13,0 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09850 GRAND OASE 18,8 M/ 3MM HÆRDET GLAS – ANTRACIT F09857 GRAND OASE 18,8 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09957 GRAND OASE 25,6 M/ 3MM HÆRDET GLAS - ANTRACIT Weldability: EN AW-6060 T6 and EN AW-5754 H22 acc. UNE/EN 573-3 and EN 755-2. Durability: Surface treatment: Class C3 acc. to GSB AL 631-5 and Qualicoat

 23
Juliana Drivhuse A/S Sivlandvænget 29 DK-5260 Odense S Notified Body nr. 0200 DoP: 1005
EN 1090-1:2009 + A1:2012 F09731 GRAND OASE 13,0 M/ 3MM HÆRDET GLAS – ANTRACIT F09805 GRAND OASE 13,0 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09850 GRAND OASE 18,8 M/ 3MM HÆRDET GLAS – ANTRACIT F09857 GRAND OASE 18,8 MUR - M/ 3MM HÆRDET GLAS – ANTRACIT F09957 GRAND OASE 25,6 M/ 3MM HÆRDET GLAS - ANTRACIT Schweißbarkeit: EN AW-6060 T6 und EN AW-5754 H22 acc. UNE/EN 573-3 und EN 755-2. Haltbarkeit: Oberflächenbehandlung: Class C3 acc. to GSB AL 631-5 und Qualicoat